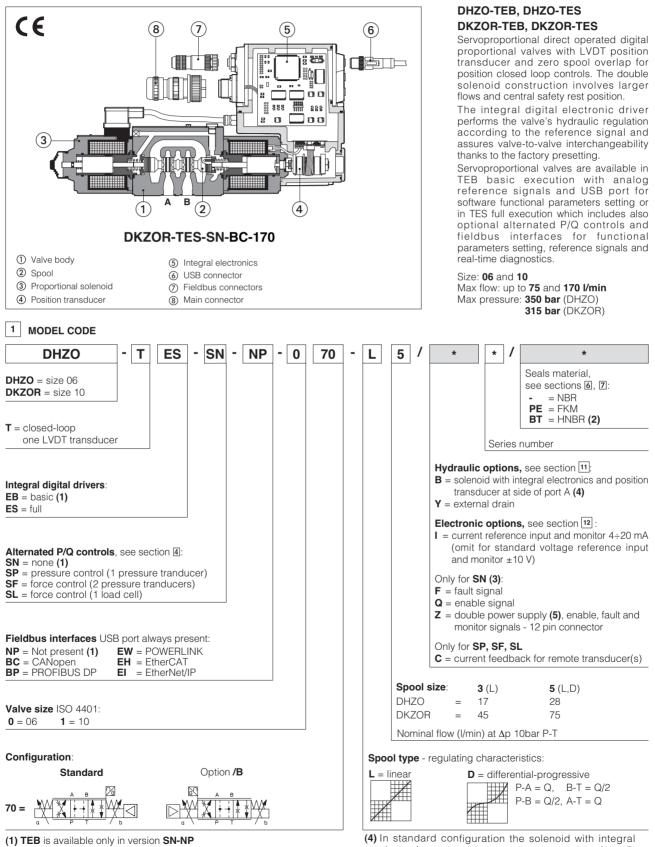


Servoproportional directional valves

digital, direct operated, with position transducer and zero spool overlap, rugged design



(2) Only for TES and TEZ

(3) F, Q, Z options are standard for SP, SF, SL

(4) In standard configuration the solenoid with integral electronics and position transducer are at side of port B(5) double power supply only for TES

2 GENERAL NOTES

DHZO-TES, TEB and DKZOR-TES, TEB proportional valves are CE marked according to the applicable Directives (e.g. Immunity/Emission EMC Directive and Low Voltage Directive). Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in table F003 and in the installation notes supplied with relevant components. The electrical signals of the valve (e.g. monitor signals) must not be directly used to activate safety functions or components, as prescribed by the European standards (Safety requirements of fluid technology systems and components-hydraulics, EN-982).

3 AXIS CONTROLLER

Digital servoproportional with integral electronics TEZ include valve's driver plus axis controller, performing position closed loop of any hydraulic actuator equipped with analog, encoder or SSI position transducer. S* option add alternated P/Q control to the basic position ones For detailed information about integral axis controller see tech table FS230.

Atos also supply complete servoactuators integrating servocylinder, digital servoproportional valve and axis controller, fully assembled and tested. For more information consult Atos Technical Office.

4 ALTERNATED P/Q CONTROLS - only for TES

S* options add the closed loop control of pressure (SP) or force (SF and SL) to the basic functions of proportional directional valves flow regulation. A dedicated algorithm alternates pressure (force) depending on the actual hydraulic system conditions. An additional connector is available for transducers to be interfaced to the valve's driver (1 pressure transducer for SP, 2 pressure transducers for SF or 1 load cell for SL). Main 12 pin connector is the same as /Z option plus two analog signals specific for the pressure (force) control. For detailed information and connector wiring of options SP, SF, SL see tech table GS212.

5 FIELDBUS - only for TES

Fieldbus allows the direct communication of the proportional valve with machine control unit for digital reference signal, diagnostics and settings of functional parameters. Analog reference signal remain available on the main connector for guick commissioning and maintenance. For detailed information about fieldbus features and specification see tech table GS510.

Assembly position	Any position					
Subplate surface finishing	Roughness index, Ra C),4 flatness ratio 0,01/10	0 (ISO 1101)			
MTTFd values according to EN ISO 13849	150 years, see technica	150 years, see technical table P007				
Ambient temperature range	standard = $-20^{\circ}C \div +60^{\circ}C$ /BT option = $-40^{\circ}C \div +60^{\circ}C$					
Storage temperature range	standard = $-20^{\circ}C \div +7$	70°C /BT option	= -40°C ÷ +70°C			
Coil resistance R at 20°C	DHZO = 3 ÷ 3,3 Ω	DKZOR = 3	3,8 ÷ 4,1 Ω			
Max. solenoid current	DHZO = 2,6 A	DKZOR = 3	DKZOR = 3 A			
Max. power	50 Watt					
Insulation class	H (180°) Due to the occ standards ISO 13732-1		ures of the solenoid coils aken into account	, the European		
Protection degree to DIN EN60529	IP66/67 with mating co	nnector				
Tropicalization	Tropical coating on ele	ctronics PCB				
Duty factor	Continuous rating (ED=	=100%)				
EMC, climate and mechanical load	See technical table G0	04				
Communication interface	USB Atos ASCII coding	CANopen EN50325-4 + DS408	PROFIBUS DP EN50170-2/IEC61158	EtherCAT, POWERLINK EtherNet/IP IEC 61158		
Communication physical layer	not insulated USB 2.0 + USB OTG	optical insulated CAN ISO11898	optical insulated RS485	Fast Ethernet, insulated 100 Base TX		

6 MAIN CHARACTERISTICS - based on mineral oil ISO VG 46 at 50 °C

Valve model			DHZO		DKZOR			
Pressure	limits [bar]	ports P , A , B = 350;	T = 210 (250 with exte	ernal drain /Y); Y = 10	ports P, A, B = 315; T = 210 (250 with external drain /Y); Y =			
Spool typ	се	L3	L5	D5	L3	L5	D5	
Nominal	flow [l/min]							
(1)	$\Delta p=10$ bar	18	28	28	45	75	75	
∆р Р-Т	$\Delta p = 30 \text{ bar}$	30	50	50	80	130	130	
max	Δp= 70 bar	45	75	75	120	170	170	
permissi	ble flow (2)	50	80	80	130	180	180	
Response time [ms] (0-100% step signal) (3)		< 15			< 20			
Leakage	e [cm³]	<500 (at p =	100 bar); <1500 (a	t p = 350 bar)	<800 (at p =	100 bar); <2500 (at	p = 315 bar)	
Hysteresis		≤ 0,2 [% of max regulation]						
Repeata	bility	± 0,1 [% of max regulation]						
Thermal	drift		Z	ero point displacem	ent < 1% at $\Delta T = 40^\circ$	°C		

Notes:

above performance data refer to valves coupled with Atos electronic drivers, see section 8.

(1) for different Δp , the max flow is in accordance to the diagrams in section 9.2 (3) see detailed diagrams in section 9.4

(2) see detailed diagrams in section 9.3

7 SEALS AND HYDRAULIC FLUID - for other fluids not included in below table, consult our technical office

Seals, recommended fluid temperature	NBR seals (standard) = $-20^{\circ}C \div +60^{\circ}C$, with HFC hydraulic fluids = $-20^{\circ}C \div +50^{\circ}C$ FKM seals (/PE option) = $-20^{\circ}C \div +80^{\circ}C$ HNBR seals (/BT option) = $-40^{\circ}C \div +60^{\circ}C$, with HFC hydraulic fluids = $-40^{\circ}C \div +50^{\circ}C$			
Recommended viscosity	20÷100 mm²/s - max allowed range 15 ÷ 380 mm²/s			
Fluid contamination class	ISO 4406 class 20/18/15 NAS 1638 class 9, in line filters of 10 μm (β10 ≥75 recommended)			
Hydraulic fluid	Suitable seals type	Classification	Ref. Standard	
Mineral oils	NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524	
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922	
Flame resistant with water	NBR, HNBR	HFC	130 12922	

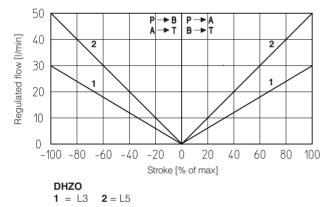
8 ELECTRONIC DRIVERS

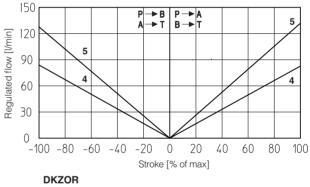
Valve model	ТЕВ	TES	TES-SP, SF, SL	TEZ	
Drivers model	E-RI-TEB-N	E-RI-TES-N	E-RI-TES-S	E-RI-TEZ	
Туре	Digital				
Format	Integral to valve				
Data sheet	GS208	GS210	GS212	FS230	

Note: for main and communication connectors see sections 12, 13

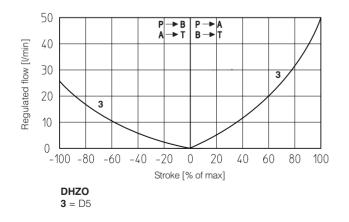


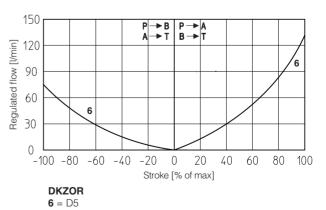
9.1 Regulation diagrams (values measure at Δp 30 bar P-T)











Note

Hydraulic configuration vs. reference signal for configurations 70 (standard and option /B)

 $\begin{array}{l} \text{Reference signal } \begin{array}{l} 0 & \div +10 \text{ V} \\ 12 & \div 20 \text{ mA} \end{array} \right\} P \rightarrow A \ / \ B \rightarrow T \qquad \text{Reference signal } \begin{array}{l} 0 & \div -10 \text{ V} \\ 12 & \div 4 \text{ mA} \end{array} \right\} P \rightarrow B \ / \ A \rightarrow T \\ \end{array}$

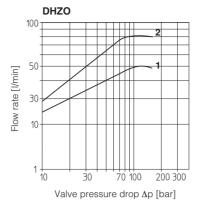
9.2 Flow /Δp diagrams

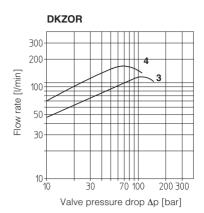
stated at 100% of valve stroke

DHZO

1 = spool L3, **2** = spool L5, D5

DKZOR **3** = spool L3 **4** = spool L5, D5





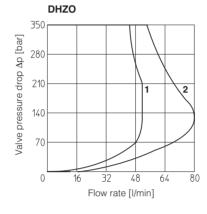
9.3 Operating limits

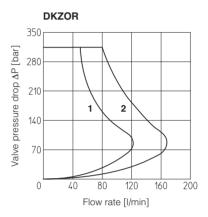
DHZO					
1 =	spool L3				

 $\mathbf{2} = \text{spool L5}, \text{D5}$

DKZOR

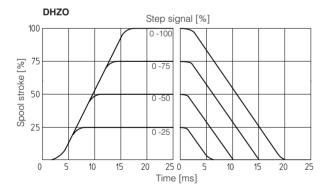
3 = spool L3 4 = spool L5, D5

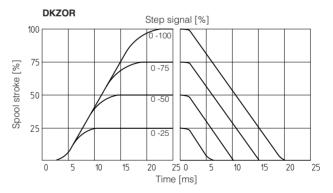




9.4 Response time

The response times in below diagrams are measured at different steps of the reference input signal. They have to be considered as average values. For the valves with digital electronics the dynamics performances can be optimized by setting the internal software parameters.





[degrees]

Phase [

90°

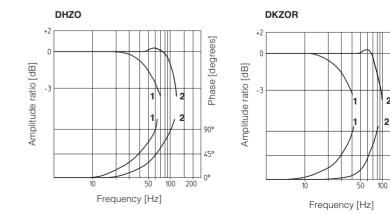
45°

0

200

2

9.5 Bode diagrams



 $1 = 10\% \leftrightarrow 90\%$ nominal stroke $2 = 50\% \pm 5\%$ nominal stroke

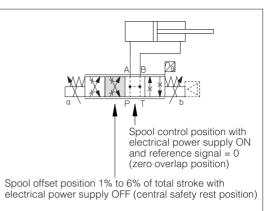
10 CENTRAL SAFETY REST POSITION OF ZERO SPOOL OVERLAP - configuration 70

In absence of electric power supply (+24 VDC), the valve spool is moved by the springs force to the **central safety rest position** characterized by a small offset of about 1% to 6% of the total stroke in P-B / A-T configuration.

This is specifically designed to avoid that in case of accidental interruption of the electrical power supply to the valve, the actuator moves towards an undefined direction (due to the tolerances of the zero overlap spool), with potential risk of damages or personnel injury.

Thanks to the **central safety rest position** the actuator movement is suddenly stopped and it is recovered at very low speed towards the direction corresponding to the P-B/ A-T connection.

The spool moves to the closed loop control position (zero overlap) when the valve is fed with power supply +24 VDc and reference input = 0V (or 12 mA for option /I) is applied to the driver.



11 HYDRAULIC OPTIONS

11.1 Option /B

Solenoid, integral electronics and position transducer at side of port A of the main stage. For hydraulic configuration vs reference signal, see section 9.1

11.2 Option /Y

Power supply

Option /Y is mandatory if the pressure in port T exceeds 210 bar.

12 ELECTRONIC OPTIONS

Standard driver execution provides on the 7 pin main connector:

 - 24 VDc must be appropriately stabilized or rectified and filtered; 2,5 A fuse time lag is required in series to each driver power supply. Apply at least a 10000 μF/40 V capacitance to single phase rectifiers or a 4700 μF/40 V capacitance to three phase rectifiers

Reference input signal - analog differential input with ±10 VDC nominal range (pin D, E), proportional to desired valve spool position

Monitor output signal - analog output signal proportional to the actual valve's spool position with ±10VDC nominal range

Note: a minimum booting time between 400 and 800 ms has be considered from the driver energizing with the 24 Vbc power supply before the valve has been ready to operate. During this time the current to the valve coils is switched to zero.

12.1 Option /F

It provides a Fault output signal in place of the Monitor output signal, to indicate fault conditions of the driver (cable interruption of spool transducers or reference signal - for /I option): Fault presence corresponds to 0 VDC, normal working corresponds to 24 VDC

12.2 Option /I

It provides 4 \div 20 mA current reference and monitor signals, instead of the standard ±10 V.

Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 V or ±20 mA.

It is normally used in case of long distance between the machine control unit and the valve or where the reference signal can be affected by electrical noise; the valve functioning is disabled in case of reference signal cable breakage.

12.3 Option /Q

To enable the driver, supply 24 VDC on pin C referred to pin B: Enable input signal allows to enable/disable the current supply to the solenoid, without removing the electrical power supply to the driver; it is used to maintain active the communication and the other driver functions when the valve has to be disabled. This condition does not comply with European Norms EN13849-1 (ex EN954-1).

12.4 Option /Z

It provides, on the 12 pin main connector, the following additional features:

Enable Input Signal

To enable the driver, supply 24 VDC on pin 3 referred to pin 2: Enable input signal allows to enable/disable the current supply to the solenoid, without removing the electrical power supply to the driver; it is used to maintain active the communication and the other driver functions when the valve has to be disabled. This condition does not comply with European Norms EN13849-1 (ex EN954-1).

Fault Output Signal

Fault output signal indicates fault conditions of the driver (solenoid short circuits/not connected, reference signal cable broken for 4÷20mA input, etc.). Fault presence corresponds to 0 VDc, normal working corresponds to 24 VDc (pin 11 referred to pin 2): Fault status is not affected by the Enable input signal

Power supply for driver's logics and communication - only for TES

Separate power supply (pin 9,10) allow to cut solenoid power supply (pin 1,2) while maintaining active diagnostics, USB and fieldbus communication. A safety fuse is required in series to each driver power supply: 500 mA fast fuse.

12.5 Options /C - only for SP, SF, SL

Option /C is available to connect pressure (force) transducers with $4 \div 20$ mA current output signal, instead of the standard ±10 V. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 V or ±20 mA.

12.6 Possible combined options

For SN: /FI, /IQ and /IZ

For SP, SF, SL: /CI

13 ELECTRONIC CONNECTIONS AND LEDS

13.1 Main connector signal - 7 pin - standard, /F and /Q options A

PIN	Standard	/Q	/F	TECHNICAL SPECIFICATIONS	NOTES
Α	V+			Power supply 24 Vbc Rectified and filtered: VRMs = 20 ÷ 32 VMAX (ripple max 10 % VPP)	Input - power supply
В	V0			Power supply 0 Vbc	Gnd - power supply
С	AGND AGND		AGND	Analog ground	Gnd - analog signal
		ENABLE		Enable (24 Vbc) or disable (0 Vbc) the valve, referred to V0	Input - on/off signal
D				Flow reference input signal: ±10 Vpc / ±20 mA maximum range	Input - analog signal
	Q_INPUT+			Defaults are ± 10 Vpc for standard and 4 $\div 20$ mA for /I option	Software selectable
E	INPUT-			Negative reference input signal for Q_INPUT+	Input - analog signal
	Q_MONITOR	R referred to:		Flow monitor output signal: ±10 Vpc / ±20 mA maximum range	Output - analog signal
F	AGND	VO		Defaults are ±10 Vpc for standard and 4 ÷ 20 mA for /I option	Software selectable
	FAULT		FAULT	Fault (0 Vbc) or normal working (24 Vbc)	Output - on/off signal
G	EARTH			Internally connected to the driver housing	

13.2 Main connector signal - 12 pin - /Z option and SP, SF, SL (A2)

	TEB-SN /Z	-	•	, SF, SL	TECHNICAL SPECIFICATIONS	NOTES
1	V+				Power supply 24 Vbc Rectified and filtered: VRMS = 20 ÷ 32 VMAX (ripple max 10 % VPP)	Input - power supply
2	V0				Power supply 0 VDc	Gnd - power supply
3	ENABLE ref	erred to: VL0	VL0	VO	Enable (24 Vbc) or disable (0 Vbc) the valve	Input - on/off signal
4	Q INPUT+		1	1	Flow reference input signal: ±10 Vpc / ±20 mA maximum range	Input - analog signal
4	Q_INPUT+				Defaults are ± 10 Vpc for standard and 4 $\div 20$ mA for /I option	Software selectable
5	INPUT-				Negative reference input signal for Q_INPUT+ and F_INPUT+	Input - analog signal
6	Q_MONITOR	referred to:			Flow monitor output signal: ±10 Vpc / ±20 mA maximum range	Output - analog signal
0	AGND	VLO	VL0	VO	Defaults are ±10 Vpc for standard and 4 ÷ 20 mA for /I option	Software selectable
	AGND				Analog ground	Gnd - analog signal
7		NC			Do not connect	
1			F INPUT+		Pressure/Force reference input signal: ±10 VDc / ±20 mA maximum range	Input - analog signal
			F_INFUI+		Defaults are ± 10 Vpc for standard and 4 $\div 20$ mA for /I option	Software selectable
	R_ENABLE				Repeat enable, output repeter signal of enable input, referred to V0	Output - on/off signal
8		NC			Do not connect	
0			F_MONITOF	referred to:	Pressure/Force monitor output signal: ±10 Vpc / ±20 mA maximum range	Output - analog signal
			VL0	VO	Defaults are ± 10 Vpc for standard and 4 $\div 20$ mA for /I option	Software selectable
	NC				Do not connect	
9		VL+			Power supply 24 Vpc for driver's logic and communication	Input - power supply
				D_IN0	Multiple pressure/force PID selection, referred to V0	Input - analog signal
	NC				Do not connect	
10		VL0			Power supply 0 VDc for driver's logic and communication	Gnd - power supply
				D_IN1	Multiple pressure/force PID selection (not available for SF), referred to V0	Input - on/off signal
11	FAULT referred to: V0 VL0 VL0 VL0		VLO	Fault (0 Vbc) or normal working (24 Vbc)	Output - on/off signal	
PE	EARTH				Internally connected to the driver housing	
			6		Internally connected to the driver housing	

Note: do not disconnect VL0 before VL+ when the driver is connected to PC USB port

13.4 Communications connectors (B) - (C)

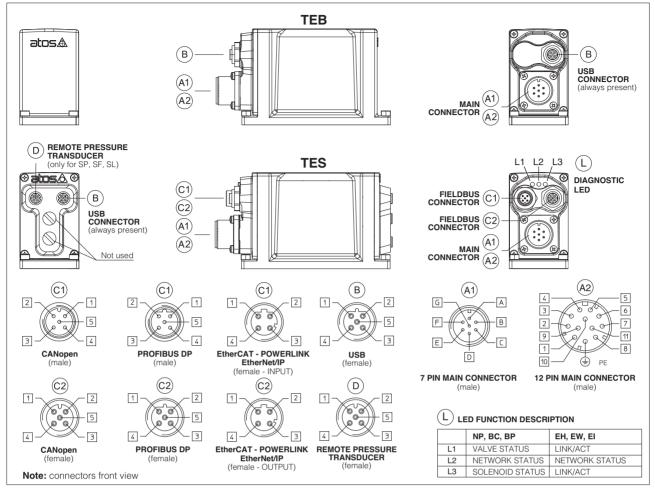
	B USB connector - M12 - 5 pin always present						
PIN	SIGNAL	TECHNICAL SPECIFICATION (1)					
1	+5V_USB	Supply for external USB Flash Drive					
2	ID	USB Flash Drive identification					
3	GND_USB	Signal zero data line					
4	D-	Data line -					
5	D+	Data line +					
		bus execution, connector - M12 - 5 pin					
PIN	SIGNAL	TECHNICAL SPECIFICATION (1)					
1	+5V	Termination supply signal					
2	LINE-A	Bus line (high)					
3	DGND	Data line and termination signal zero					
	Dante	Data into and torrination orginal zoro					
4	LINE-B	Bus line (low)					
4							

C1 $C2$ BC fieldbus execution, connector - M12 - 5 pin					
PIN	SIGNAL	TECHNICAL SPECIFICATION (1)			
1	CAN_SHLD	Shield			
2	not used	C1-C2 pass-through connection (2)			
3	CAN_GND	Signal zero data line			
4	CAN_H	Bus line (high)			
5	CAN_L	Bus line (low)			
		El fieldbus execution,connector - M12 - 4 pin			
PIN	SIGNAL	TECHNICAL SPECIFICATION (1)			
1	TX+	Transmitter			
2	RX+	Receiver			
3	TX-	Transmitter			
4	RX-	Receiver			
Housing	SHIELD				
(2): pin 2 can be fed with external +5V supply of CAN interface					

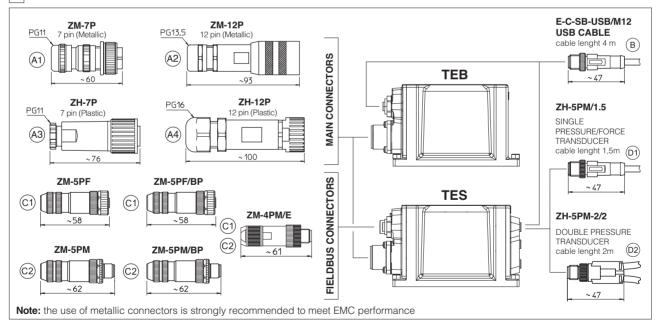
13.5 Remote pressure/force transducer connector - M12 - 5 pin - only for SP, SF, SL (\mbox{D})

PIN SIGNAL		TEOLINICAL OPEOLEICATION	Single tran	sducer (1)	Double transducers (1)	
PIN	SIGNAL	TECHNICAL SPECIFICATION	Voltage	Current	Voltage	Current
1	VF +24V	Power supply +24Vbc	Connect	Connect	Connect	Connect
2	TR1	1st signal transducer: $\pm 10~\text{Vpc}$ / $\pm 20~\text{mA}$ maximum range, software selectable Defaults are $\pm 10~\text{Vpc}$ for standard and 4 \div 20 mA for /C option	Connect	Connect	Connect	Connect
3	AGND	Common GND for transducer power and signals	Connect	/	Connect	/
4	TR2	2nd signal transducer: $\pm 10~\text{Vpc}$ / $\pm 20~\text{mA}$ maximum range, software selectable Defaults are $\pm 10~\text{Vpc}$ for standard and 4 \div 20 mA for /C option	/	/	Connect	Connect
5	NC	Not connect	/	/	/	/

Note (1) single/double transducer configuration is software selectable



14 CONNECTORS



15 MODEL CODES OF MAIN CONNECTORS AND COMMUNICATION CONNECTORS - to be ordered separately

VALVE VERSION	TEB TES	TEB /Z TES /Z	BC - CANopen	BP - PROFIBUS DP	EH - EtherCat EW - POWERLINK EI - EtherNet/IP	P/Q controls SP, SL, SF	
CONNECTOR CODE	ZM-7P (A1)	ZM-12P (A2)	ZM-5PF C1	ZM-5PF/BP C1	ZM-4PM/E C1	ZH-5PM/1.5 (1) 01	
	ZH-7P (A3)	ZH-12P (A4)	ZM-5PM C2	ZM-5PM/BP C2	ZM-4PM/E C2	ZH-5PM-2/2 (2) (D2)	
PROTECTION DEGREE		IP67					
DATA SHEET		GS208, GS210, GS212, K500					
only for TES		(1) only for SP or SL (2) only for				(2) only for SF	

15 PROGRAMMING TOOLS - see table GS500

USB connection

Mass: 3,1 kg

Valve's functional parameters and configurations, can be easily set and optimized using Atos E-SW programming software connected via USB port to the digital driver. For fieldbus versions, the software permits valve's parameterization through USB port also if the driver is connected to the central machine unit via fieldbus.

The software is available in different versions according to the driver's options:

	E-SW-BASIC	support:	NP (USB)	PS (Serial)	IR (Infrared)	TE	
	E-SW-FIELDBUS	support:	BC (CANopen)	BP (PROFIBUS DP)	EH (EtherCAT)		
			EW (POWERLINK)	EI (EtherNet/IP)			
	E-SW-*/PQ	support:	valves with SP, SF, SL alternated control (e.g. E-SW-BASIC/PQ)				
WARNING: drivers USB port is not isolated!							

The use of isolator adapter is highly recommended for PC protection (see table **GS500**)

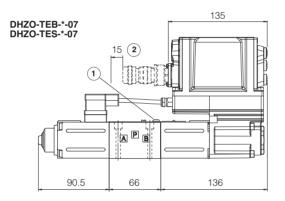
17 INSTALLATION DIMENSIONS [mm]

DHZO-TEB, DHZO-TES

ISO 4401: 2000

Mounting surface: 4401-03-02-0-05 (see table P005) (for /Y surface 4401-03-03-0-05 without X port)

Fastening bolts: 4 socket head screws M5x50 class 12.9 Tightening torque = 8 Nm Seals: 4 OR 108; 1 OR 2025 Diameter of ports A, B, P, T: \emptyset 7,5 mm (max) Diameter of port Y: \emptyset = 3,2 mm (only for /Y option)



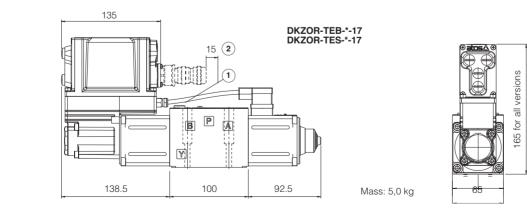


DKZOR-TEB, DKZOR-TES

ISO 4401: 2000

Mounting surface: 4401-05-04-0-05 (see table P005) (for /Y surface 4401-05-05-0-05 without X port)

Fastening bolts: 4 socket head screws M6x40 class 12.9 Tightening torque = 15 Nm Seals: 5 OR 2050; 1 OR 108 Diameter of ports A, B, P, T: \emptyset 11,2 mm (max) Diameter of port Y: \emptyset = 5 mm (only for /Y option)



(1) = Air bleed off

2 = Space to remove 7 or 12 pin the main connector - for main and communication connectors see section 14, 15

