

**ZASADA DZIAŁANIA - ROZSZERZONA RURA (KIELICHOWANA).**

Złącze produkowane zgodnie z normą **ISO 8434-3/SAE J1453**, jest złączem mechanicznym, tradycyjnie stosowanym w dynamicznych układach wysokociśnieniowych. Uszczelnienie jest wytworzone pomiędzy dwoma płaskimi powierzchniami, metal do metalu, bez deformacji części składowych, z dodatkowym uszczelnieniem elastomerowym (O-ring) umieszczonym wewnętrz rowka frontowej części przyłącza. Połączenie między korpusem przyłącza, a (rozszerzoną) kielichowaną rurą gwarantowane jest przez nakrętkę dociskową oraz wewnętrzną tuleję. Umożliwia to szybki montaż unikając spawania oraz gwintowania, w ten sposób zapewniając maksymalną prostotę dla złożonych systemów hydraulicznych. Ponowne montaże nie zmieniają wydajności połączenia.  
Patrz rysunek numer 1.

**ZASADA DZIAŁANIA - LUTOWANA RURA.**

Złącze produkowane zgodnie z normą **ISO 8434-3/SAE J1453**, jest złączem mechanicznym tradycyjnie stosowanym w dynamicznych układach wysokociśnieniowych. Uszczelnienie jest wytworzone pomiędzy dwoma płaskimi powierzchniami, metal do metalu, bez deformacji części składowych, z dodatkowym uszczelnieniem elastomerowym (O-ring) umieszczonym wewnętrz rowka frontowej części przyłącza. Połączenie między korpusem przyłącza, a lutowaną rurą gwarantowane jest przez nakrętkę dociskową. Pomocne jest to w szybkim montażu unikając kielichowania oraz gwintowania, w ten sposób zapewniając maksymalną prostotę dla złożonych systemów hydraulicznych. Ponowne montaże nie zmieniają wydajności połączenia.  
Patrz rysunek numer 2.

**THEORY OF OPERATION - FLARED TUBE.**

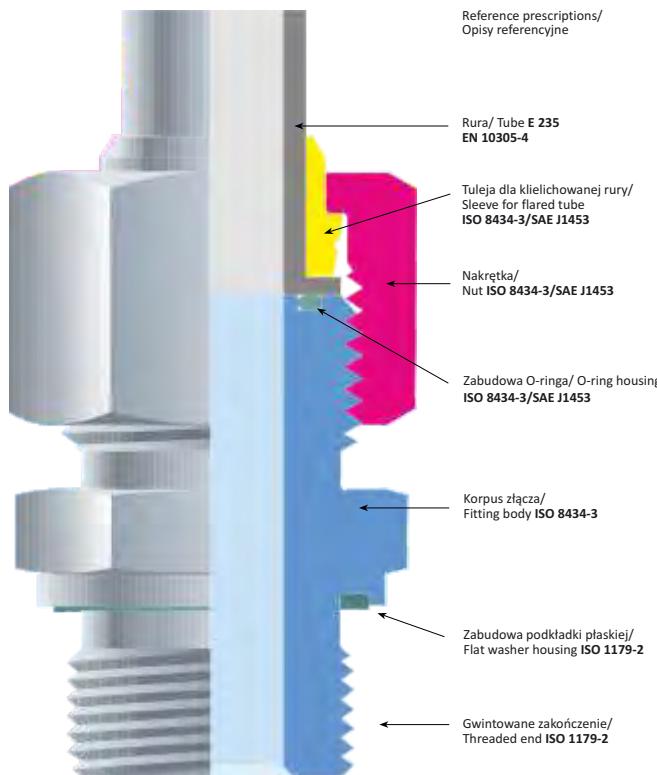
The fitting, manufactured according to **ISO 8434-3/SAE J1453**, is a mechanical fitting traditionally used for high pressure fluid-dynamic systems. The sealing is made between two flat surfaces, metal to metal, with no deformation of the components, plus an elastomeric sealing (O-ring) placed into a groove on the front surface of the fitting. The coupling between the body of the fitting and the flared tube is guaranteed by the tightening nut and by the sleeve on the inside. It helps fast assembly of removable tubes, avoids welding and tapping, thus assuring maximum simplicity for complex oleo-dynamic systems. Repeated assemblies do not alter the performance of the coupling.

See drawing No. 1.

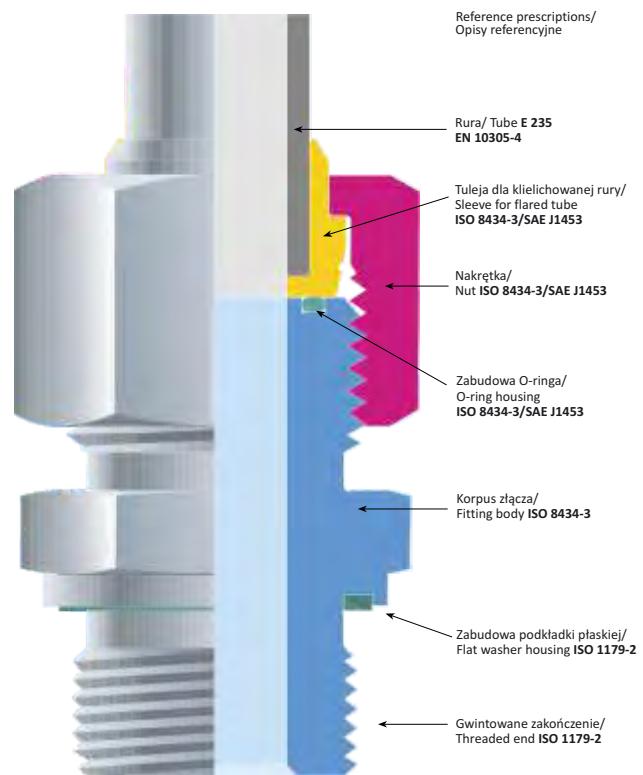
**THEORY OF OPERATION - BRAZED TUBE.**

The fitting, manufactured according to **ISO 8434-3/SAE J1453**, is a mechanical fitting traditionally used for high pressure fluid-dynamic systems. The sealing is made between two flat surfaces, metal to metal, with no deformation of the components, plus an elastomeric sealing (O-ring) placed into a groove on the front surface of the fitting. The coupling between the body of the fitting and the brazed tube is guaranteed by the tightening nut. It helps fast assembly of removable tubes, avoids flarings and tapping, thus assuring maximum simplicity for complex oleo-dynamic systems. Repeated assemblies do not alter the performance of the coupling.

See drawing No. 2.



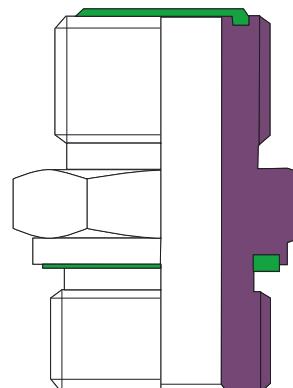
Rysunek numer 1 / Drawing No.1

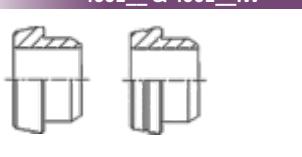
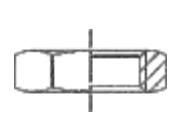
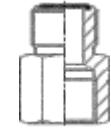
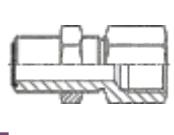
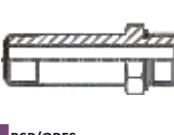
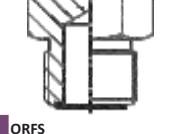
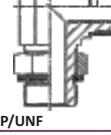
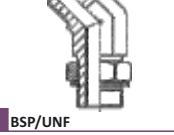
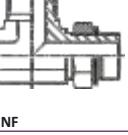
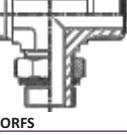
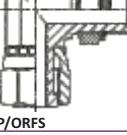
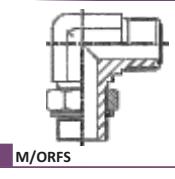
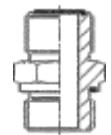
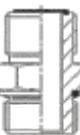


Rysunek numer 2 / Drawing No. 2



## Calowe ORFS SAE J1453



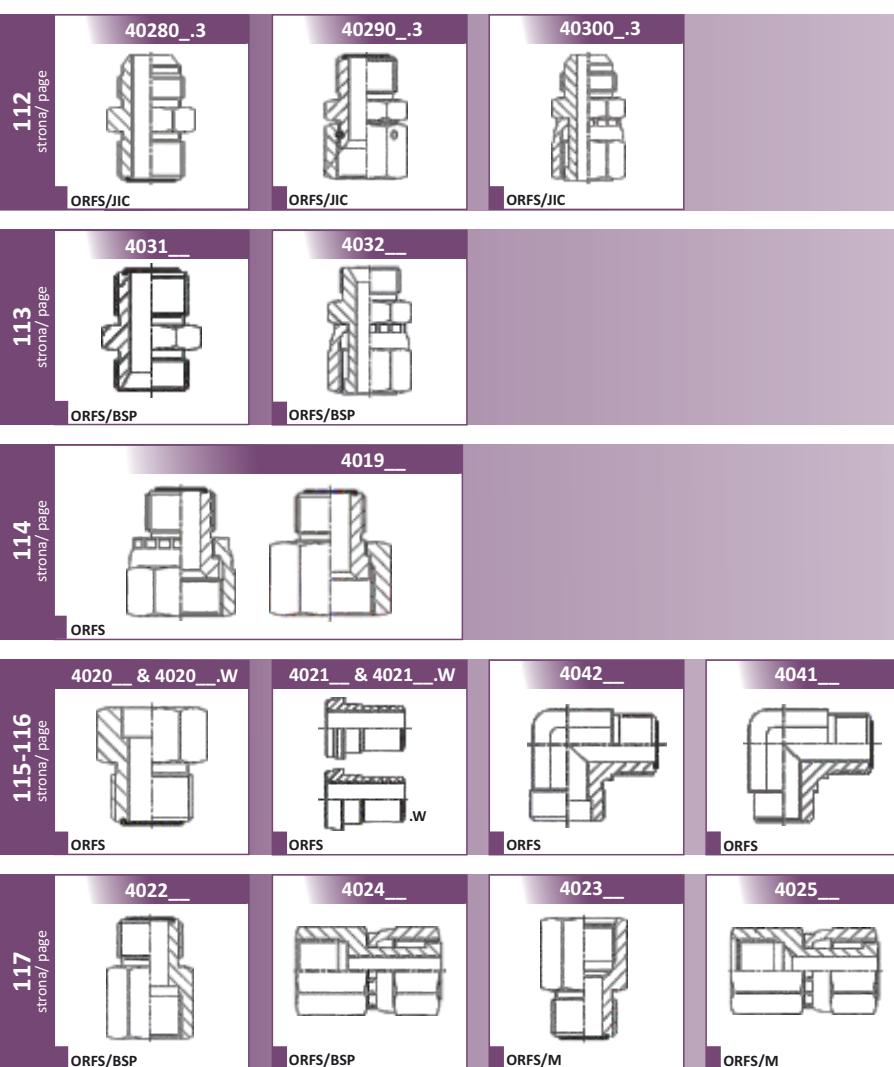
96 strona/page	<b>4001_ &amp; 4001_.W</b> 		<b>4002_ &amp; 4002_.W</b> 		
97-98 strona/page	<b>4003_</b>  ORFS	<b>4078_</b>  ORFS	<b>4004_</b>  BSP/ORFS	<b>4033_</b>  BSP/ORFS	
98 strona/page	<b>4010_</b>  ORFS/BSP	<b>4015_</b>  ORFS/BSP			
99-100 strona/page	<b>4007_</b>  BSP/ORFS	<b>4012_</b>  BSP/ORFS	<b>4036_</b>  BSP/ORFS		
100 strona/page	<b>4076_</b>  ORFS	<b>4077_</b>  ORFS			
101-102 strona/page	<b>4051_</b>  BSP/UNF	<b>4054_</b>  BSP/UNF	<b>4057_</b>  BSP/UNF	<b>4060_</b>  BSP/ORFS	<b>4069_</b>  BSP/ORFS
102 strona/page	<b>4052_</b>  M/ORFS				
103 strona/page	<b>4005_</b>  M/ORFS	<b>4034_</b>  M/ORFS	<b>4008_</b>  M/ORFS	<b>4037_</b>  M/ORFS	





**Elementy złączne całowe ORFS SAE J1453** (Dostępne w stali węglowej i nierdzewnej)  
ORFS Adaptors SAE J1453 (Available in carbon steel and stainless steel)

 4006 UNF/ORFS	 4035 UNF/ORFS	 4053 UNF/ORFS	 4056 UNF/ORFS	<b>104-105</b> strona/ page
 4059 ORFS/UNF	 4062 ORFS/UNF	 4071 ORFS/UNF		<b>105-106</b> strona/ page
			 4011 ORFS/NPTF	<b>106</b> strona/ page
 4009 ORFS/NPTF	 4039 ORFS/NPTF	 4040 ORFS/NPTF		<b>107</b> strona/ page
 4038 ORFS	 4072 ORFS	 4073 ORFS	 4074 ORFS	 4075 ORFS
 4017 ORFS	 4018 ORFS	 4043 ORFS	 4044 ORFS	<b>108</b> strona/ page
 4045 ORFS	 4046 ORFS	 4049 ORFS	 4050 ORFS	<b>109</b> strona/ page
			 4023 ORFS/M	<b>110</b> strona/ page
			 4027 ORFS/M	<b>111</b> strona/ page





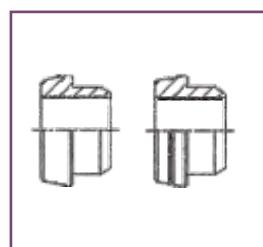
**Elementy złączne calowe ORFS SAE J1453** (Dostępne w stali węglowej i nierdzewnej)  
ORFS Adaptors SAE J1453 (Available in carbon steel and stainless steel)

**ORFS**

Gwint ORFS Thread	Ø Rury metrycznej Tube metric	Ø Rury metrycznej Tube inch	Ø Rury całowej Tube metric	Ø Rury całowej Tube inch	Ciśnienie Pressure (bar)	4001__	4001__.W	4002__	4002__.W	4002__.W
A	A <sup>M</sup>	B <sup>M</sup>	A <sup>W</sup>	B <sup>W</sup>						
1 11/16	6	-	1/4	-	630	400101	400101.W	400201	400201.W	-
1 11/16	8	-	5/16	-		400109	400109.W	400209	400209.W	-
1 11/16	10	-	3/8	-		400102	400102.W	400202	400202.W	-
9/16	12	-	1/2	-		400103	400103.W	400203	400203.W	-
11/16	14	-	-	-	420	400110	-	400210	-	-
11/16	15	-	-	-		400111	-	400211	-	-
13/16	16	-	5/8	-		400104	400104.W	400204	400204.W	-
1	18	-	-	-		400112	-	400212	-	-
1	20	-	3/4	-		400105	400105.W	400205	400205.W	-
1	22	-	7/8	-		400113		400213	400213.W	-
1 3/16	25	-	1	-	280	400106	400106.W	400206	400206.W	-
1 3/16	28	-	-	-		400114	-	400214	-	-
1 7/16	30	-	1 1/4	-		400107	400107.W	400207	400207.W	-
1 7/16	32	-	-	-		400115	-	400215	-	-
2	35	-	-	-		400116	-	400216	-	-
2	38	-	1 1/2	-		400108	400108.W	400208	400208.W	-
11/16	8-10	6	5/16-3/8	1/4	630	-	-	400217	-	400217.W
13/16	12	6	1/2	1/4		-	-	400218	-	400218.W
13/16	12	10	1/2	3/8		-	-	400219	-	400219.W
1	14-15-16	6	5/8	1/4	420	-	-	400220	-	400220.W
1	14-15-16	10	5/8	3/8		-	-	400221	-	400221.W
1	14-15-16	12	5/8	1/2		-	-	400222	-	400222.W
1 3/16	18-20	6	3/4	1/4		-	-	400223	-	400223.W
1 3/16	18-20	10	3/4	3/8		-	-	400224	-	400224.W
1 3/16	18-20	12	3/4	1/2		-	-	400225	-	400225.W
1 3/16	18-20	16	3/4	5/8		-	-	400226	-	400226.W
1 7/16	22-25	12	7/8	1/2		-	-	400227	-	400227.W
1 7/16	22-25	16	7/8-1	5/8		-	-	400228	-	400228.W
1 11/16	22-25	20	7/8-1	3/4		-	-	400229	-	400229.W
1 7/16	22-25	22	7/8-1	7/8		-	-	400230	-	400230.W
1 7/16	28-30-32	20	1 1/4	3/4	280	-	-	400231	-	400231.W
1 11/16	28-30-32	25	1 1/4	1		-	-	400232	-	400232.W
2	35-38	25	1 1/2	1		-	-	400233	-	400233.W
2	35-38	30	1 1/2	1 1/4		-	-	400234	-	400234.W

**Pierścień ORFS**

Sleevers



4001\_\_

4001\_\_.W

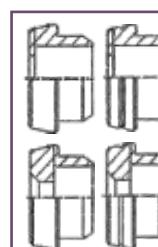
**Pierścienie do lutowania**

Braze sleeveers



4002\_\_

4002\_\_.W



Forma X\_X Form

Forma Y\_Y Form

**Elementy złączne calowe ORFS SAE J1453** (Dostępne w stali węglowej i nierdzewnej)  
 ORFS Adaptors SAE J1453 (Available in carbon steel and stainless steel)

**ORFS**

Gwint ORFS Thread	∅ Rury metrycznej Tube metric	∅ Rury calowej Tube inch	Ciśnienie Pressure (bar)	4003__	4078__
A					
9/16	6	1/4	630	400301	407801
11/16	8-10	5/16-3/8		400302	407802
13/16	12	1/2		400303	407803
1	14-15-16	5/8	420	400304	407804
1 3/16	18-20	3/4		400305	407805
1 7/16	22-25	7/8-1		400306	407806
1 11/16	28-30-32	1 1/4	280	400307	407807
2	35-38	1 1/2		400308	407808

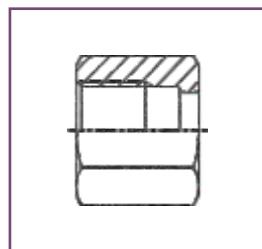
**BSP/ORFS**

Gwint ORFS Thread	∅ Rury metrycznej Tube metric	∅ Rury calowej Tube inch	Gwint BSP Thread	Ciśnienie Pressure (bar)	4004__	Ciśnienie Pressure (bar)	4033__
A			B				
9/16	6	1/4	1/8	630	400401	420	403301
9/16	6	1/4	1/4		400409		403309
9/16	6	1/4	3/8		400410		-
9/16	6	1/4	1/2		400411		-
11/16	8-10	5/16-3/8	1/8		400412		-
11/16	8-10	5/16-3/8	1/4		400402	420	403302
11/16	8-10	5/16-3/8	3/8		400413		403310
11/16	8-10	5/16-3/8	1/2		400414		-
11/16	8-10	5/16-3/8	3/4	420	400415		-
13/16	12	1/2	1/4		400416		-
13/16	12	1/2	3/8	630	400403	420	403303
13/16	12	1/2	1/2		400417		403311
13/16	12	1/2	3/4		400418		-
1	14-15-16	5/8	1/4		400419		-
1	14-15-16	5/8	3/8		400420		-
1	14-15-16	5/8	1/2		400404	420	403304
1	14-15-16	5/8	3/4		400421		-
1	14-15-16	5/8	1		400422		-
1 3/16	18-20	3/4	1/4		400423		-
1 3/16	18-20	3/4	1/2	420	400424		-
1 3/16	18-20	3/4	3/4		400405	420	403305
1 3/16	18-20	3/4	1		400425		-
1 3/16	18-20	3/4	1 1/4		400426		403312
1 7/16	22-25	7/8-1	1/4		400427		-
1 7/16	22-25	7/8-1	3/4		400428		-
1 7/16	22-25	7/8-1	1		400406		403306
1 7/16	22-25	7/8-1	1 1/4		400429		-
1 7/16	22-25	7/8-1	1 1/2	280	400430	280	-
1 11/16	28-30-32	1 1/4	1		400431		-
1 11/16	28-30-32	1 1/4	1 1/4		400407		403307
1 11/16	28-30-32	1 1/4	1 1/2		400432		-
2	35-38	1 1/2	1 1/2		400408		403308



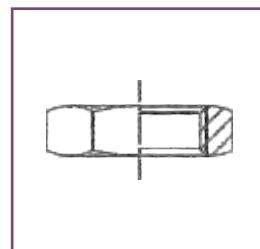
**Elementy złączne całowe ORFS SAE J1453** (Dostępne w stali węglowej i nierdzewnej)  
ORFS Adaptors SAE J1453 (Available in carbon steel and stainless steel)

**Nakrętka**  
Nut



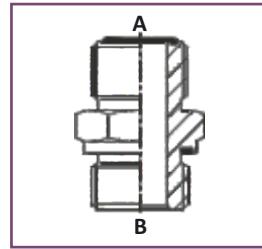
4003\_

**Przeciwnakrętka**  
Locknut



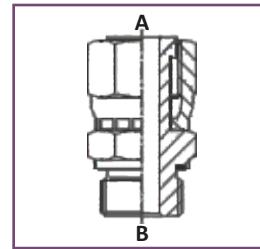
4078\_

**Przyłączka prosta BSP/ ORFS z pierścieniem uszczelniającym**  
Male stud coupling with elastomer seal, thread BSP/ORFS parallel



4004\_

**Przyłączka prosta z gwintem BSP/ ORFS z nakrętką i pierścieniem uszczelniającym**  
Male stud coupling with crimped nut and elastomer seal, thread BSP/ORFS parallel



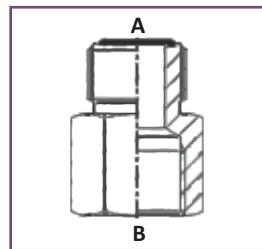
4033\_

## ORFS/BSP

Gwint ORFS Thread	Ø Rury metrycznej Tube metric	Ø Rury całowej Tube inch	Gwint BSP Thread	Ciśnienie Pressure (bar)	4010_	4015_
A			B			
9/16	6	1/4	1/4		401001	401501
11/16	8-10	5/16-3/8	1/4		401002	401502
13/16	12	1/2	1/4		401009	-
13/16	12	1/2	3/8		401003	401503
1	14-15-16	5/8	1/2		401004	401504
1 3/16	18-20	3/4	1/2		401010	-
1 3/16	18-20	3/4	3/4		401005	401505
1 7/16	22-25	7/8-1	1		401006	401506
1 11/16	28-30-32	1 1/4	1 1/4		401007	401507
2	35-38	1 1/2	1 1/2		401008	401508

**Złączka redukcyjna z gwintem zewnętrznym- wewnętrzny ORFS/ BSP**

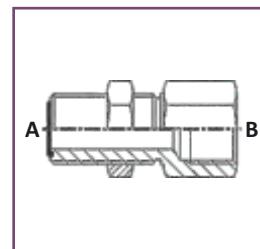
Female BSP coupling/ male ORFS



4010\_

**Złączka redukcyjna- grodziowa z gwintem zewnętrznym- wewnętrzny ORFS/ BSP**

Female bulkhead connection BSP/ORFS male

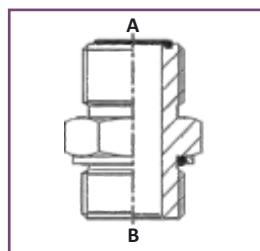


4015\_

**BSP/ORFS**

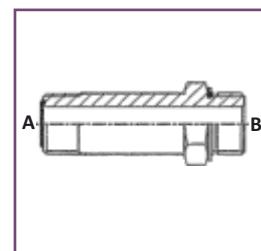
Gwint ORFS Thread	Ø Rury metrycznej Tube metric	Ø Rury całowej Tube inch	Gwint BSP Thread	Ciśnienie Pressure (bar)	4007__	4012__	Ciśnienie Pressure (bar)	4036__
A	B							
9/16	6	1/4	1/8	350	400701	401201		403601
9/16	6	1/4	1/4	400	400709	401209		403609
9/16	6	1/4	3/8	350	400710	401210	400	-
9/16	6	1/4	1/2	315	400711	-		-
11/16	8-10	5/16-3/8	1/8	350	400712	-		-
11/16	8-10	5/16-3/8	1/4	400	400702	401202	400	403602
11/16	8-10	5/16-3/8	3/8	350	400713	401211		403610
11/16	8-10	5/16-3/8	1/2	315	400714	401212		-
11/16	8-10	5/16-3/8	3/4	315	400715	-	350	-
13/16	12	1/2	1/4	400	400716	401213		-
13/16	12	1/2	3/8	350	400703	401203		403603
13/16	12	1/2	1/2	315	400717	401214		403611
13/16	12	1/2	3/4	315	400718	401215		-
1	14-15-16	5/8	1/4	400	400719	-		-
1	14-15-16	5/8	3/8	350	400720	401216		-
1	14-15-16	5/8	1/2	315	400704	401204	315	403604
1	14-15-16	5/8	3/4	315	400721	401217		-
1	14-15-16	5/8	1	280	400722	-		-
1 13/16	18-20	3/4	1/4	400	400723	-		-
1 13/16	18-20	3/4	1/2	315	400724	401218		-
1 13/16	18-20	3/4	3/4	315	400705	401205		403605
1 13/16	18-20	3/4	1	200	400725	401219	200	-
1 13/16	18-20	3/4	1 1/4	200	400726	401220		403612
1 7/16	22-25	7/8-1	1/4	400	400727	-		-
1 7/16	22-25	7/8-1	3/4	315	400728	401221		-
1 7/16	22-25	7/8-1	1	280	400706	401206		403606
1 7/16	22-25	7/8-1	1 1/4	280	400729	401222	280	-
1 7/16	22-25	7/8-1	1 1/2	250	400730	-		-
1 1 1/16	28-30-32	1 1/4	1	280	400731	401223		-
1 1 1/16	28-30-32	1 1/4	1 1/4	280	400707	401207		403607
1 1 1/16	28-30-32	1 1/4	1 1/2	250	400732	-	250	-
2	35-38	1 1/2	1 1/2	250	400708	401208		403608

**Korpus przyłączki prostej BSP/ ORFS (o-ring+podkładka)**  
 Male stud coupling with o-ring and washer BSP/ ORFS



4007\_\_

**Korpus przyłączki prostej, przedłużanej BSP/ ORFS (o-ring+podkładka)**  
 Long male stud coupling with o-ring and washer BSP/ ORFS



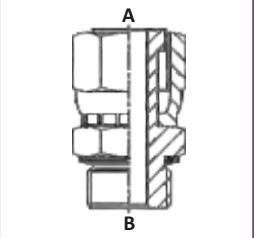
4012\_\_





**Elementy złączne calowe ORFS SAE J1453** (Dostępne w stali węglowej i nierdzewnej)  
ORFS Adaptors SAE J1453 (Available in carbon steel and stainless steel)

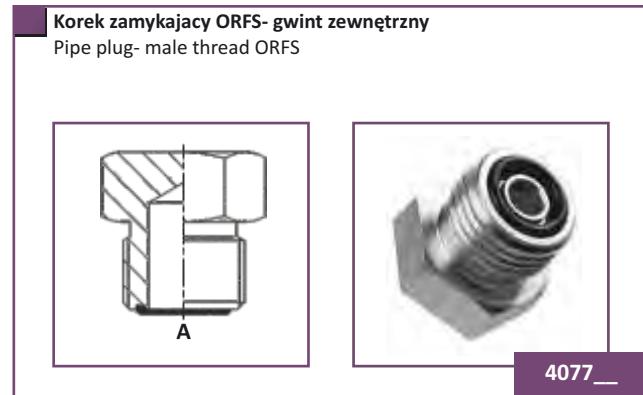
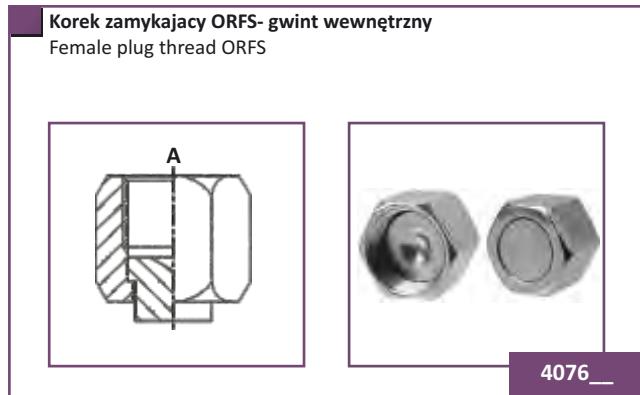
**Korpus przyłączki prostej z nakrętką obrotową BSP/ ORFS  
(o-ring+podkładka)**  
Male stud coupling with crimped nut o-ring and washer BSP/ ORFS




**4036\_**

**ORFS**

Gwint ORFS Thread	Ø Rury metrycznej Tube metric	Ø Rury calowej Tube inch	Ciśnienie Pressure (bar)	4076_	4077_
A					
9/16-18	6	1/4		407601	407701
11/16-16	8-10	5/16-3/8	630	407602	407702
13/16-16	12	1/2		407603	407703
1-14	14-15-16	5/8		407604	407704
1 3/16-12	18-20	3/4	420	407605	407705
1 7/16-12	22-25	7/8-1		407606	407706
1 11/16-12	28-30-32	1 1/4	280	407607	407707
2-12	35-38	1 1/2		407608	407708

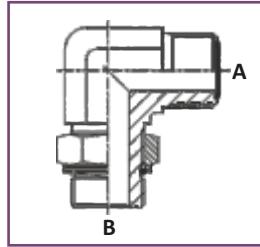


**BSP/ORFS**

Gwint ORFS Thread	Ø Rury metrycznej Tube metric	Ø Rury całowej Tube inch	Gwint BSP Thread	Ciśnienie Pressure (bar)	4051_	4054_	4057_	4060_	4069_
A			B						
9/16	6	1/4	1/8	350	405101	405401	405701	406001	406901
9/16	6	1/4	1/4	315	405109	405409	405709	406009	-
9/16	6	1/4	3/8	250	405110	405410	405710	406010	-
11/16	8-10	5/16-3/8	1/4	315	405102	405402	405702	406002	406902
11/16	8-10	5/16-3/8	3/8	250	405111	405411	405711	406011	-
11/16	8-10	5/16-3/8	1/2		405112	405412	405712	406012	-
13/16	12	1/2	1/4	315	405113	405413	405713	406013	-
13/16	12	1/2	3/8	250	405103	405403	405703	406003	406903
13/16	12	1/2	1/2		405114	405414	405714	406014	-
13/16	12	1/2	3/4	250	405115	405415	405715	406015	-
1	14-15-16	5/8	1/4		405116	405416	405716	406016	-
1	14-15-16	5/8	3/8	250	405117	405417	405717	406017	-
1	14-15-16	5/8	1/2		405104	405404	405704	406004	406904
1	14-15-16	5/8	3/4	250	405118	405418	405718	406018	-
1	14-15-16	5/8	1		405119	405419	405719	406019	-
1 3/16	18-20	3/4	1/4	315	405120	405420	405720	406020	-
1 3/16	18-20	3/4	1/2	250	405121	405421	405721	406021	-
1 3/16	18-20	3/4	3/4	250	405105	405405	405705	406005	406905
1 3/16	18-20	3/4	1	200	405122	405422	405722	406022	-
1 7/16	22-25	7/8-1	1/4	315	405123	405423	405723	406023	-
1 7/16	22-25	7/8-1	3/4	250	405124	405424	405724	406024	-
1 7/16	22-25	7/8-1	1		405106	405406	405706	406006	406906
1 7/16	22-25	7/8-1	1 1/4	200	405125	405425	405725	406025	-
1 11/16	28-30-32	1 1/4	1		405126	405426	405726	406026	-
1 11/16	28-30-32	1 1/4	1 1/4	160	405107	405407	405707	406007	406907
1 11/16	28-30-32	1 1/4	1 1/2		405127	405427	405727	406027	-
2	35-38	1 1/2	1 1/2	160	405108	405408	405708	406008	406908

Przyłączka kolankowa 90° BSP/ORFS z przeciwnakrętką, o-ringiem i podkładką

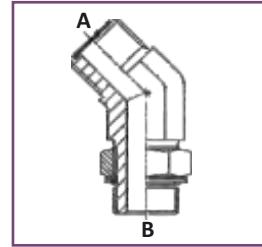
90° adjustable male stud elbow with o-ring and washer, thread BSP/ORFS parallel



4051\_

Przyłączka kolankowa 45° BSP/ORFS z przeciwnakrętką, o-ringiem i podkładką

45° Adjustable male stud elbow with o-ring and washer, thread BSP/ORFS parallel



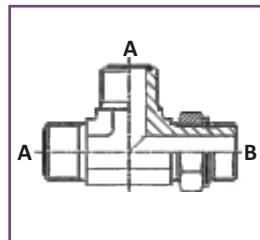
4054\_





**Przyłaczka trójkątna niesymetryczna BSP/ ORFS  
z przeciwnakrętką, o-ringiem i podkładką**

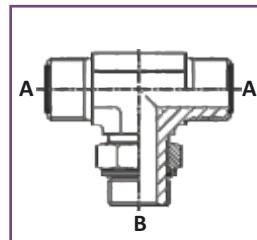
Adjustable male stud barrel tee with o-ring and washer, thread BSP/ORFS parallel



4057\_

**Przyłaczka trójkątna symetryczna BSP/ ORFS  
z przeciwnakrętką, o-ringiem i podkładką**

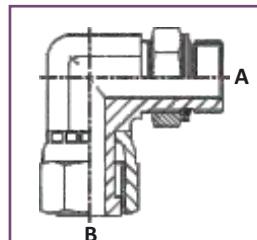
Adjustable male stud branch tee with o-ring and washer, thread BSP/ORFS parallel



4060\_

**Przyłaczka kolankowa 90° nastawna BSP/ ORFS z nakrętką  
obrotową, przeciwnakrętką, o-ringiem i podkładką**

Adjustable male stud elbow 90° with crimped nut, o-ring and washer, thread BSP/ORFS parallel



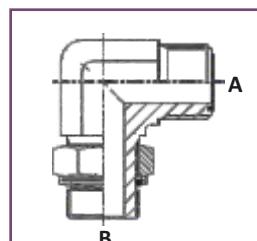
4069\_

**M/ORFS**

Gwint ORFS Thread	∅ Rury metrycznej Tube metric	∅ Rury całowej Tube inch	Gwint M Thread	Ciśnienie Pressure (bar)	4052_
A			B		
9/16	6	1/4	10x1		405209
9/16	6	1/4	12x1,5		405201
11/16	8-10	5/16-3/8	14x1,5		405202
11/16	8-10	5/16-3/8	16x1,5		405210
13/16	12	1/2	16x1,5		405211
13/16	12	1/2	18x1,5		405203
13/16	12	1/2	22x1,5	250	405212
1	14-15-16	5/8	18x1,5	315	405213
1	14-15-16	5/8	22x1,5		405204
1	14-15-16	5/8	27x2		405214
3/4	18-20	3/4	22x1,5		405215
3/4	18-20	3/4	27x2		405205
3/4	18-20	3/4	33x2	160	405216
1 7/16	22-25	7/8-1	27x2	250	405217
1 3/16	22-25	7/8-1	33x2		405206
1 3/16	22-25	7/8-1	42x2		405218
1 11/16	28-30-32	1 1/4	42x2		405207
1 11/16	28-30-32	1 1/4	48x2		405219
2	35-38	1 1/2	48x2		405208

**Przyłaczka kolankowa 90° M/ ORFS z przeciwnakrętką,  
o-ringiem i podkładką**

90° adjustable male stud elbow with o-ring and washer M/ ORFS

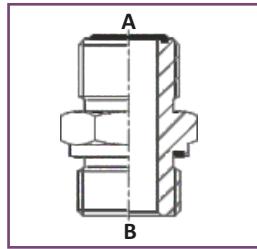


4052\_

**M/ORFS**

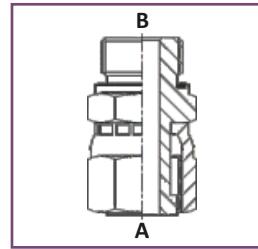
Gwint ORFS Thread	Ø Rury metrycznej Tube metric	Ø Rury całowej Tube inch	Gwint M Thread	Ciśnienie Pressure (bar)	4005__	4034__	Ciśnienie Pressure (bar)	4008__	Ciśnienie Pressure (bar)	4037__
A	B									
9/16	6	1/4	10x1	350	400509	403409		400809		403709
9/16	6	1/4	12x1,5		400501	403401		400801		403701
9/16	6	1/4	14x1,5		400510	-		400810		-
11/16	8-10	5/16-3/8	12x1,5		400511	-		400811		-
11/16	8-10	5/16-3/8	14x1,5		400502	403402	400	400802		403702
11/16	8-10	5/16-3/8	16x1,5	630	400512	403410		400812	400	403710
11/16	8-10	5/16-3/8	18x1,5		400513	-		400813		-
13/16	12	1/2	14x1,5		400514	-		400814		-
13/16	12	1/2	16x1,5		400515	403411		400815		403711
13/16	12	1/2	18x1,5		400503	403403		400803		403703
13/16	12	1/2	22x1,5		400516	-	315	400816		-
1	14-15-16	5/8	18x1,5		400517	403412	400	400817		403712
1	14-15-16	5/8	22x1,5		400504	403404		400804		403704
1	14-15-16	5/8	27x2		400518	-		400818		-
1 3/16	18-20	3/4	22x1,5		400519	403413	315	400819		403713
1 3/16	18-20	3/4	27x2	420	400505	403405		400805		403705
1 3/16	18-20	3/4	33x2		400520	-	280	400820		-
1 7/16	22-25	7/8-1	27x2		400521	403414	315	400821		403714
1 7/16	22-25	7/8-1	33x2		400506	403406		400806		403706
1 7/16	22-25	7/8-1	42x2		400522	-		400822	280	-
1 11/16	28-30-32	1 1/4	33x2	280	400523	-		400823		-
1 11/16	28-30-32	1 1/4	42x2		400507	403407		400807		403707
1 11/16	28-30-32	1 1/4	48x2		400524	-		400824	250	-
2	35-38	1 1/2	48x2		400508	403408		400808	250	403708

**Przyłaczka prosta M/ORFS z pierścieniem uszczelniającym**  
 Male stud coupling with elastomer seal M/ORFS



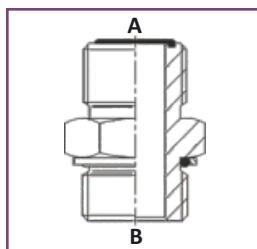
4005\_\_

**Przyłaczka prosta z gwintem zewnętrznym-wewnętrznym M/ORFS z nakrętką i pierścieniem uszczelniającym**  
 Male coupling with crimped nut and elastomer seal M/ORFS



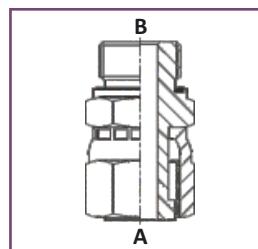
4034\_\_

**Przyłaczka prosta M/ORFS z o-ringiem i podkładką**  
 Male stud coupling with o-ring and washer M/ORFS



4008\_\_

**Przyłaczka prosta nastawna M/ORFS o-ringiem i podkładką**  
 Male stud coupling with crimped nut o-ring and washer M/ORFS



4037\_\_

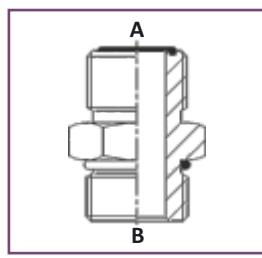


**Elementy złączne calowe ORFS SAE J1453** (Dostępne w stali węglowej i nierdzewnej)  
ORFS Adaptors SAE J1453 (Available in carbon steel and stainless steel)

**UNF/ORFS**

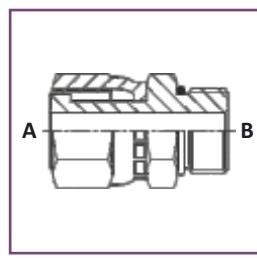
Gwint ORFS Thread	∅ Rury metrycznej Tube metric	∅ Rury całowej Tube inch	Gwint UNF Thread	Ciśnienie Pressure (bar)	4006__	4035__	Ciśnienie Pressure (bar)	4053__	4056__
A	B								
9/16	6	1/4	7/16	350	400601	403501		405301	405601
9/16	6	1/4	1/2-20		400609	-		-	-
9/16	6	1/4	9/16-18		400610	-		405309	405609
9/16	6	1/4	3/4-16		400611	-		405310	405610
11/16	8-10	5/16-3/8	7/16-20	630	400612	403509		405311	405611
11/16	8-10	5/16-3/8	1/2-20		400613	-		-	-
11/16	8-10	5/16-3/8	9/16-18		400602	403502		405302	405602
11/16	8-10	5/16-3/8	3/4-16		400614	403510		405312	405612
11/16	8-10	5/16-3/8	7/8-14		400615	-		405313	405613
11/16	8-10	5/16-3/8	1 1/16-12	420	400616	-		405314	405614
13/16	12	1/2	9/16-18	630	400617	-	420	405315	405615
13/16	12	1/2	3/4-16		400603	403503		405303	405603
13/16	12	1/2	7/8-14		400618	403511		405316	405616
13/16	12	1/2	1 1/16-12		400619	-		405317	405617
13/16	12	1/2	1 5/16-12		400620	-		-	-
1	14-15-16	5/8	3/4-16		400621	403512		405318	405618
1	14-15-16	5/8	7/8-14		400604	403504		405304	405604
1	14-15-16	5/8	1 1/16-12		400622	403513		405319	405619
1 3/16	18-20	3/4	3/4-16	420	400623	-		405320	405620
1 3/16	18-20	3/4	7/8-14		400624	403514		405321	405621
1 3/16	18-20	3/4	1 1/16-12		400605	403505		405305	405605
1 3/16	18-20	3/4	1 5/16-12		400625	403515	380	405322	405622
1 7/16	22-25	7/8-1	1 1/16-12		400626	-	420	405323	405623
1 7/16	22-25	7/8-1	1 5/16-12		400606	403506	380	405306	405606
1 7/16	22-25	7/8-1	1 5/8-12		400627	-		405324	405624
1 11/16	28-30-32	1 1/4	1 5/16-12		400628	-		405325	405625
1 11/16	28-30-32	1 1/4	1 5/8-12		400607	403507		405307	405607
1 11/16	28-30-32	1 1/4	1 7/8-12		400629	-		405326	405626
2	35-38	1 1/2	1 5/8-12		400630	-		405327	405627
2	35-38	1 1/2	1 7/8-12		400608	403508		405308	405608

**Przyłaczka prosta UNF/ORFS z o-ringiem**  
Male stud with o-ring thread UNF/ORFS



4006\_\_

**Przyłaczka prosta z gwintem zewnętrznym-wewnętrznym UNF/ORFS z nakrętką i o-ringiem**  
Male stud coupling with crimped nut and o-ring thread UNF/ORFS



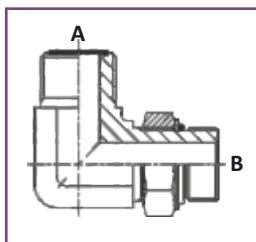
4035\_\_

ciąg dalszy  
continued



Przyłaczka kolankowa 90° UNF/ORFS  
 z o-ringiem i przeciwnakrętką

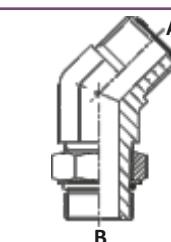
90° adjustable male stud elbow with o-ring, thread UNF/ORFS



4053\_

Przyłaczka kolankowa 45° UNF/ORFS  
 z o-ringiem i przeciwnakrętką

45° adjustable male stud elbow with o-ring, thread UNF/ORFS



4056\_

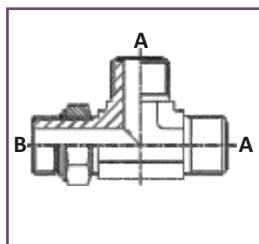
**ORFS/UNF**

Gwint ORFS Thread	∅ Rury metrycznej Tube metric	∅ Rury calowej Tube inch	Gwint M Thread	Ciśnienie Pressure (bar)	4059_	4062_	4071_
A	B						
9/16	6	1/4	7/16	420	405901	406201	407101
9/16	6	1/4	1/2-20		-	-	-
9/16	6	1/4	9/16-18		405909	406209	-
9/16	6	1/4	3/4-16		405910	406210	-
11/16	8-10	5/16-3/8	7/16-20		405911	406211	-
11/16	8-10	5/16-3/8	1/2-20		-	-	-
11/16	8-10	5/16-3/8	9/16-18		405902	406202	407102
11/16	8-10	5/16-3/8	3/4-16		405912	406212	-
11/16	8-10	5/16-3/8	7/8-14		405913	406213	-
11/16	8-10	5/16-3/8	1 1/16-12		405914	406214	-
13/16	12	1/2	9/16-18		405915	406215	-
13/16	12	1/2	3/4-16		405903	406203	407103
13/16	12	1/2	7/8-14		405916	406216	-
13/16	12	1/2	1 1/16-12		405917	406217	-
13/16	12	1/2	1 5/16-12		-	-	-
1	14-15-16	5/8	3/4-16		405918	406218	-
1	14-15-16	5/8	7/8-14		405904	406204	407104
1	14-15-16	5/8	1 1/16-12		405919	406219	-
1 3/16	18-20	3/4	3/4-16	380	405920	406220	-
1 3/16	18-20	3/4	7/8-14		405921	406221	-
1 3/16	18-20	3/4	1 1/16-12		405905	406205	407105
1 3/16	18-20	3/4	1 5/16-12		405922	406222	-
1 7/16	22-25	7/8-1	1 1/16-12		405923	406223	-
1 7/16	22-25	7/8-1	1 5/16-12		405906	406206	407106
1 7/16	22-25	7/8-1	1 5/8-12		405924	406224	-
1 11/16	28-30-32	1 1/4	1 5/16-12		405925	406225	-
1 11/16	28-30-32	1 1/4	1 5/8-12		405907	406207	407107
1 11/16	28-30-32	1 1/4	1 7/8-12		405926	406226	-
2	35-38	1 1/2	1 5/8-12	280	405927	406227	-
2	35-38	1 1/2	1 7/8-12		405908	406208	407108



**Przyłaczka trójkątna ORFS/UNF, niesymetryczna z o-ringiem i przeciwnakrętką**

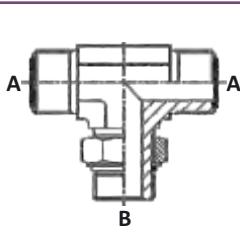
Adjustable male stud barrel tee with o-ring, thread ORFS/UNF



4059\_

**Przyłaczka trójkątna symetryczna ORFS/UNF z o-ringiem i przeciwnakrętką**

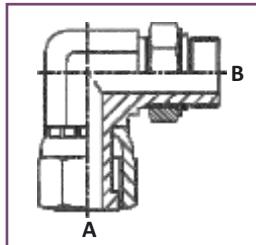
Adjustable male stud branch tee with o-ring, thread ORFS/UNF



4062\_

**Przyłaczka kolankowa 90° nastawna ORFS/UNF z nakrętką, o-ringiem i przeciwnakrętką**

Adjustable male stud elbow 90° with crimped nut and o-ring, thread ORFS/UNF



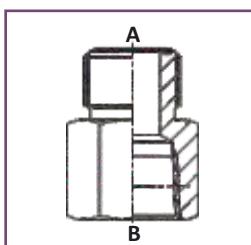
4071\_

**ORFS/NPTF**

Gwint ORFS Thread	Ø Rury metrycznej Tube metric	Ø Rury całowej Tube inch	Gwint NPTF Thread	Ciśnienie Pressure (bar)	4011_
A	B				
9/16	6	1/4	1/4	630	401101
11/16	8-10	5/16-3/8	1/4		401102
13/16	12	1/2	1/4		401109
13/16	12	1/2	3/8		401103
1	14-15-16	5/8	1/2	420	401104
1 3/16	18-20	3/4	1/2		401110
1 3/16	18-20	3/4	3/4		401105
1 7/16	22-25	7/8-1	1		401106
1 11/16	28-30-32	1 1/4	1 1/4	280	401107
2	35-38	1 1/2	1 1/2		401108

**Złączka redukcyjna z gwintem zewnętrznym- wewnętrzny ORFS/NPTF**

Female stud coupling ORFS/NPTF- male

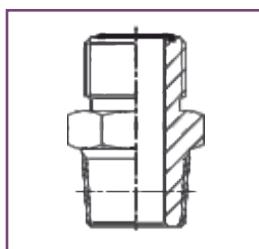


4011\_

**ORFS/NPTF**

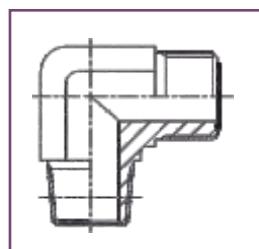
Gwint ORFS Thread	Ø Rury metrycznej Tube metric	Ø Rury całowej Tube inch	Gwint BSP Thread	Ciśnienie Pressure (bar)	4009_	4039_	4040_
A	B						
9/16	6	1/4	1/8	420	400901	403901	404001
9/16	6	1/4	1/4		400909	403909	404009
9/16	6	1/4	3/8		400910	403910	404010
11/16	8-10	5/16-3/8	1/4		400902	403902	404002
11/16	8-10	5/16-3/8	3/8		400911	403911	404011
11/16	8-10	5/16-3/8	1/2		400912	403912	404012
13/16	12	1/2	1/4		400913	403913	404013
13/16	12	1/2	3/8		400903	403903	404003
13/16	12	1/2	1/2		400914	403914	404014
13/16	12	1/2	3/4		400915	403915	404015
1	14-15-16	5/8	3/8		400916	403916	404016
1	14-15-16	5/8	1/2		400904	403904	404004
1	14-15-16	5/8	3/4		400917	403917	404017
1 3/16	18-20	3/4	1/2		400918	403918	404018
1 3/16	18-20	3/4	3/4		400905	403905	404005
1 3/16	18-20	3/4	1		400919	403919	404019
1 7/16	22-25	7/8-1	3/4		400920	403920	404020
1 7/16	22-25	7/8-1	1		400906	403906	404006
1 11/16	28-30-32	1 1/4	1		400921	403921	404021
1 11/16	28-30-32	1 1/4	1 1/4		400907	403907	404007
2	35-38	1 1/2	1 1/4		400922	403922	404022
2	35-38	1 1/2	1 1/2		400908	403908	404008
280							

**Przyłaczka prosta ORFS/NPTF**  
 Male stud coupling ORFS/NPTF



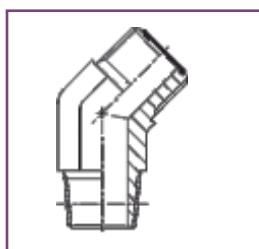
4009\_

**Przyłaczka kolankowa 90° ORFS/NPTF**  
 Male stud elbow 90° ORFS/NPTF



4039\_

**Przyłaczka kolankowa 45° ORFS/NPTF**  
 Male stud elbow 45° ORFS/NPTF



4040\_



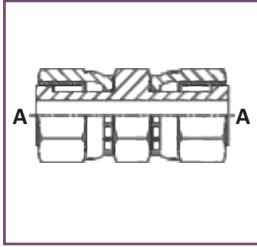


**Elementy złączne calowe ORFS SAE J1453** (Dostępne w stali węglowej i nierdzewnej)  
ORFS Adaptors SAE J1453 (Available in carbon steel and stainless steel)

**ORFS**

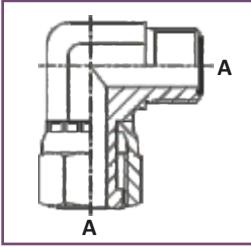
Gwint ORFS Thread	Ø Rury metrycznej Tube metric	Ø Rury całowej Tube inch	Ciśnienie Pressure (bar)	4038_	4072_	4073_	4074_	4075_
A								
9/16	6	1/4	630	403801	407201	407301	407401	407501
11/16	8-10	5/16-3/8		403802	407202	407302	407402	407502
13/16	12	1/2		403803	407203	407303	407403	407503
1	14-15-16	5/8	420	403804	407204	407304	407404	407504
1 3/16	18-20	3/4		403805	407205	407305	407405	407505
1 7/16	22-25	7/8-1		403806	407206	407306	407406	407506
1 11/16	28-30-32	1 1/4	280	403807	407207	407307	407407	407507
2	35-38	1 1/2		403808	407208	407308	407408	407508

**Złączka prosta ORFS z dwiema nakrętkami obrotowymi**  
Straight coupling with double crimped nuts ORFS



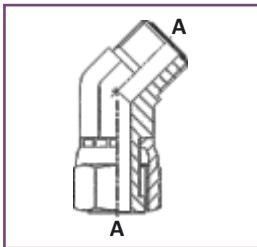
4038\_

**Złączka kolankowa 90° nastawna z gwintami ORFS**  
Adjustable 90° elbow with crimped nut ORFS



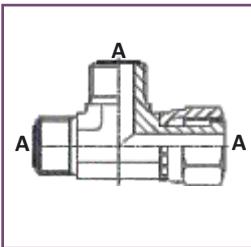
4072\_

**Złączka kolankowa 45° nastawna ORFS**  
Adjustable 45° elbow with crimped nut ORFS



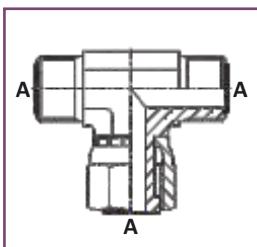
4073\_

**Złączka trójkątnikowa nastawna, niesymetryczna ORFS**  
Adjustable barrel tee with crimped nut ORFS



4074\_

**Złączka trójkątnikowa nastawna, symetryczna ORFS**  
Adjustable branch tee with crimped nut ORFS



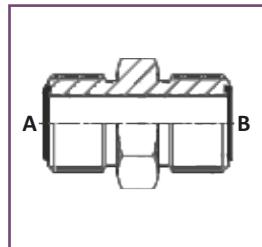
4075\_



**ORFS**

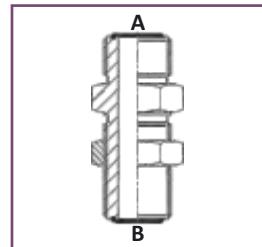
Gwint ORFS Thread	Gwint ORFS Thread	$\phi$ Rury metrycznej Tube metric	A <sup>M</sup>	$\phi$ Rury metrycznej Tube metric	B <sup>M</sup>	$\phi$ Rury calowej Tube inch	A <sup>W</sup>	$\phi$ Rury calowej Tube inch	B <sup>W</sup>	Ciśnienie Pressure (bar)	4017_	4018_	4043_	4044_
A	B													
9/16	9/16	6		6		1/4		1/4		630	401701	401801	404301	404401
11/16	9/16	8-10		6	5/16-3/8	1/4					401709	-	404309	-
11/16	11/16	8-10		8-10	5/16-3/8	5/16-3/8					401702	401802	404302	404402
13/16	11/16	12		8-10	1/2	5/16-3/8					401710	-	404310	-
13/16	13/16	12		12	1/2	1/2					401703	401803	404303	404403
1	13/16	14-15-16		12	5/8	1/2					401711	-	404311	-
1	1	14-15-16	14-15-16	5/8	5/8						401704	401804	404304	404404
1 3/16	11/16	18-20		8-10	3/4	5/16-3/8					401712	-	404312	-
1 3/16	1 3/16	18-20		12	3/4	1/2					401713	-	404313	-
1 3/16	1	18-20	14-15-16	3/4	5/8						401714	-	404314	-
1 3/16	1 3/16	18-20	18-20	3/4	3/4						401705	401805	404305	404405
1 7/16	1 3/16	22-25		18-20	7/8-1	3/4					401715	-	404315	-
1 7/16	1 7/16	22-25		22-25	7/8-1	7/8-1					401706	401806	404306	404406
1 11/16	1 7/16	28-30-32		22-25	1 1/4	7/8-1				280	401716	-	404316	-
1 11/16	1 11/16	28-30-32	28-30-32	1 1/4	1 1/4						401707	401807	404307	404407
2	2	35-38		35-38	1 1/2	1 1/2					401708	401808	404308	404408

**Złączka prosta ORFS**  
Straight coupling ORFS



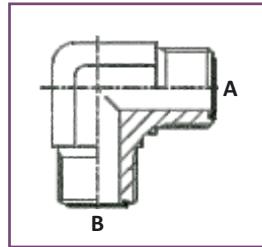
4017\_

**Złączka prosta ORFS- grodziowa**  
Bulkhead straight coupling ORFS



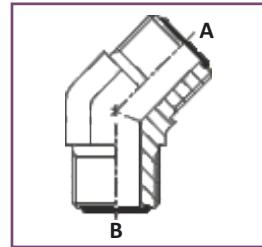
4018\_

**Złączka kolankowa 90° ORFS**  
Equal elbow 90° ORFS



4043\_

**Złączka kolankowa 45° ORFS**  
Equal 45° elbow ORFS



4044\_



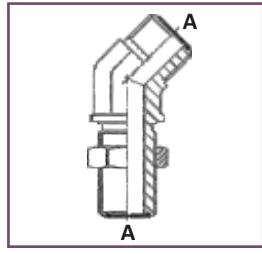


**Elementy złączne calowe ORFS SAE J1453** (Dostępne w stali węglowej i nierdzewnej)  
ORFS Adaptors SAE J1453 (Available in carbon steel and stainless steel)

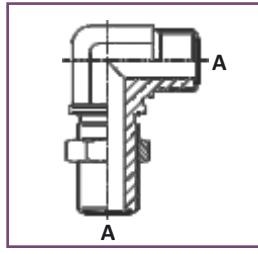
**ORFS**

Gwint ORFS Thread	Ø Rury metrycznej Tube metric	A <sup>M</sup>	Ø Rury metrycznej Tube metric	B <sup>M</sup>	Ø Rury calowej Tube inch	A <sup>W</sup>	Ø Rury calowej Tube inch	B <sup>W</sup>	Ciśnienie Pressure (bar)	4045_	4046_	4049_	4050_
<b>A</b>													
9/16	6	6			1/4		1/4		630	404501	404601	404901	405001
11/16	8-10	8-10	5/16-3/8		5/16-3/8					404502	404602	404902	405002
13/16	12	12			1/2		1/2			404503	404603	404903	405003
1	14-15-16	14-15-16			5/8		5/8			404504	404604	404904	405004
1 3/16	18-20	18-20			3/4		3/4		420	404505	404605	404905	405005
1 7/16	22-25	22-25	7/8-1		7/8-1					404506	404606	404906	405006
1 11/16	28-30-32	28-30-32	1 1/4		1 1/4					404507	404607	404907	405007
2	35-38	35-38			1 1/2		1 1/2		280	404508	404608	404908	405008

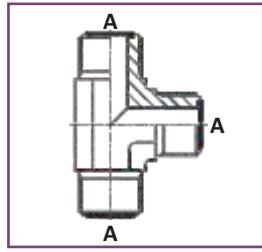
Złączka kolankowa 45° ORFS z przeciwnakrętką- grodziowa  
45° Bulkhead elbow ORFS



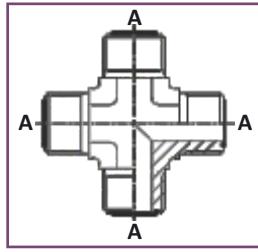
Złączka kolankowa 90° ORFS z przeciwnakrętką- grodziowa  
90° Bulkhead elbow ORFS



Trójnik ORFS  
Equal tee ORFS



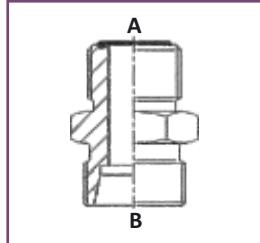
Czwórnik ORFS  
Equal cross ORFS



**ORFS/M**

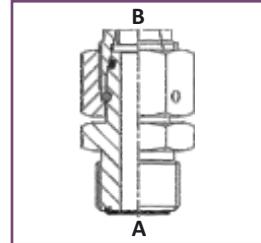
Gwint ORFS Thread	Ø A <sup>M</sup> Rury metrycznej Tube metric	Ø A <sup>W</sup> Rury całowej Tube inch	Ø B <sup>M</sup> Rury metrycznej Tube metric	Gwint M Thread	Ciśnienie Pressure (bar)	4026__	4027__
A	B						
9/16	6	1/4	6L	12x1,5	315	402601	402701
9/16	6	1/4	8L	14x1,5		402602	402702
11/16	8-10	5/16-3/8	10L	16x1,5		402603	402703
13/16	12	1/2	12L	18x1,5		402604	402704
1	14-15-16	5/8	15L	22x1,5		402605	402705
1 3/16	18-20	3/4	18L	26x1,5		402606	402706
1 7/16	22-25	7/8-1	22L	30x2	160	402607	402707
1 11/16	28-30-32	1 1/4	28L	36x2		402608	402708
2	35-38	1 1/2	35L	45x2		402609	402709
2	35-38	1 1/2	42L	52x2		402610	402710
9/16	6	1/4	6S	14x1,5	630	402611	402711
9/16	6	1/4	8S	16x1,5		402612	402712
11/16	8-10	5/16-3/8	10S	18x1,5		402613	402713
13/16	12	1/2	12S	20x1,5		402614	402714
1	14-15-16	5/8	14S	22x1,5	420	402615	402715
1	14-15-16	5/8	16S	24x1,5		402616	402716
1 3/16	18-20	3/4	20S	30x2		402617	402717
1 7/16	22-25	7/8-1	25S	36x2	400	402618	402718
1 11/16	28-30-32	1 1/4	30S	42x2		402619	402719
2	35-38	1 1/2	38S	52x2		402620	402720

**Złączka prosta ORFS/M**  
 Adapter ORFS/M



4026\_\_

**Złączka prosta ORFS/M z nakrętką obrotową**  
 Adapter ORFS/M with swivel nut



4027\_\_



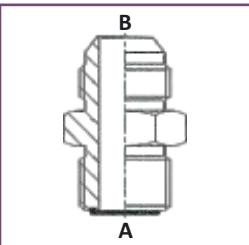


## ORFS/JIC

Gwint ORFS Thread	Ø Rury metrycznej Tube metric	Ø Rury calowej Tube inch	Gwint JIC 37° Thread	Ciśnienie Pressure (bar)	40280_.3	40290_.3	40300_.3
A	B						
9/16	6	1/4	7/16-20	450	402801.3	402901.3	403001.3
11/16	8-10	5/16-3/8	9/16-18	350	402802.3	402902.3	403002.3
11/16	8-10	5/16-3/8	1/2-20	450	402809.3	402909.3	403009.3
13/16	12	1/2	3/4-16	350	402803.3	402903.3	403003.3
1	14-15-16	5/8	7/8-14		402804.3	402904.3	403004.3
1 3/16	18-20	3/4	1 1/16-12	290	402805.3	402905.3	403005.3
1 7/16	22-25	7/8-1	1 5/16-12		402806.3	402906.3	403006.3
1 11/16	28-30-32	1 1/4	1 5/8-12	240	402807.3	402907.3	403007.3
2	35-38	1 1/2	1 7/8-12		402808.3	402908.3	403008.3

### Złączka prosta ORFS/JIC

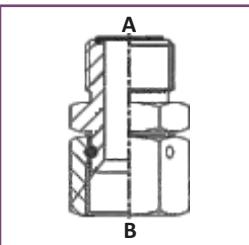
Adapter ORFS/JIC



40280\_.3

### Złączka prosta ORFS/JIC z nakrętką obrotową

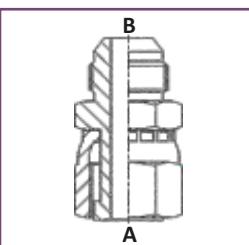
Adapter ORFS/JIC with swivel nut



40290\_.3

### Złączka prosta JIC/ORFS z nakrętką obrotową

Adapter JIC/ORFS with swivel nut



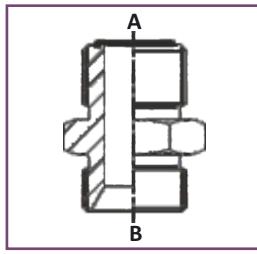
40300\_.3



**ORFS/BSP**

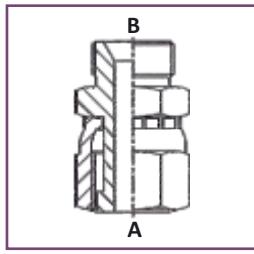
Gwint ORFS Thread	Ø Rury metrycznej Tube metric	Ø Rury calowej Tube inch	Gwint BSP Thread	Ciśnienie Pressure (bar)	4031__	4032__
A	B					
9/16	6	1/4	1/8	400	403101	403201
9/16	6	1/4	1/4		403109	403209
9/16	6	1/4	3/8		403110	403210
11/16	8-10	5/16-3/8	1/4		403102	403202
11/16	8-10	5/16-3/8	3/8		403111	403211
11/16	8-10	5/16-3/8	1/2		403112	403212
13/16	12	1/2	1/4		403113	403213
13/16	12	1/2	3/8		403103	403203
13/16	12	1/2	1/2		403114	403214
13/16	12	1/2	3/4		403115	403215
1	14-15-16	5/8	3/8	400	403116	403216
1	14-15-16	5/8	1/2	350	403104	403204
1	14-15-16	5/8	5/8	350	403117	403217
1	14-15-16	5/8	3/4		403118	403218
1 3/16	18-20	3/4	1/2		403119	403219
1 3/16	18-20	3/4	3/4		403105	403205
1 3/16	18-20	3/4	1	250	403120	403220
1 7/16	22-25	7/8-1	3/4	315	403121	403221
1 7/16	22-25	7/8-1	1	250	403106	403206
1 7/16	22-25	7/8-1	1 1/4	200	403122	403222
1 11/16	28-30-32	1 1/4	1 1/4		403107	403207
2	35-38	1 1/2	1 1/2	160	403108	403208

Złączka prosta BSP/ORFS  
Adapter BSP/ORFS



4031\_\_

Złączka prosta z gwintami BSP/ORFS z nakrętką obrotową  
Adapter BSP/ORFS with swivel nut



4032\_\_





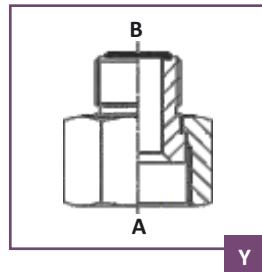
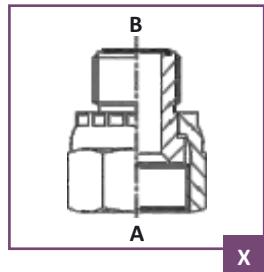
**Elementy złączne calowe ORFS SAE J1453** (Dostępne w stali węglowej i nierdzewnej)  
ORFS Adaptors SAE J1453 (Available in carbon steel and stainless steel)

**ORFS**

Gwint ORFS Thread	$\phi$ Rury metrycznej Tube metric	A <sup>M</sup>	$\phi$ Rury metrycznej Tube metric	B <sup>M</sup>	$\phi$ Rury calowej Tube inch	A <sup>w</sup>	$\phi$ Rury calowej Tube inch	B <sup>w</sup>	Forma Form	Gwint ORFS Thread	Ciśnienie Pressure (bar)	4019__
	B	A	A	B								
11/16	8-10	6	5/16-3/8	1/4	X	9/16			630			401901
13/16	12	6	1/2	1/4	Y	9/16						401902
1	14-15-16	6	5/8	1/4	Y	9/16						401903
1 3/16	18-20	6	3/4	1/4	Y	9/16			420			401904
1 7/16	22-25	6	7/8-1	1/4	Y	9/16						401905
1 11/16	28-30-32	6	1 1/4	1/4	Y	9/16			280			401906
2	35-38	6	1 1/2	1/4	Y	9/16						401907
13/16	12	8-10	1/2	5/16-3/8	X	11/16			630			401908
1	14-15-16	8-10	5/8	5/16-3/8	Y	11/16						401909
1 3/16	18-20	8-10	3/4	5/16-3/8	Y	11/16			420			401910
1 7/16	22-25	8-10	7/8-1	5/16-3/8	Y	11/16						401911
1 11/16	28-30-32	8-10	1 1/4	5/16-3/8	Y	11/16			280			401912
2	35-38	8-10	1 1/2	5/16-3/8	Y	11/16						401913
1	14-15-16	12	5/8	1/2	Y	13/16						401914
1 3/16	18-20	12	3/4	1/2	Y	13/16			420			401915
1 7/16	22-25	12	7/8-1	1/2	Y	13/16						401916
1 11/16	28-30-32	12	1 1/4	1/2	Y	13/16			280			401917
2	35-38	12	1 1/2	1/2	Y	13/16						401918
1 3/16	18-20	14-15-16	3/4	5/8	X	1			420			401919
1 7/16	22-25	14-15-16	7/8-1	5/8	Y	1						401920
1 11/16	28-30-32	14-15-16	1 1/4	5/8	Y	1			280			401921
2	35-38	14-15-16	1 1/2	5/8	Y	1						401922
1 7/16	22-25	18-20	7/8-1	3/4	X	1 3/16			420			401923
1 11/16	28-30-32	18-20	1 1/4	3/4	Y	1 3/16						401924
2	35-38	18-20	1 1/2	3/4	Y	1 3/16			280			401925
1 11/16	28-30-32	22-25	1 1/4	7/8-1	X	1 7/16						401926
2	35-38	22-25	1 1/2	7/8-1	Y	1 7/16						401927
2	35-38	28-30-32	1 1/2	1 1/4	Y	1 11/16						401928

**Złączka redukcyjna nastawna ORFS**

Adjustable straight intermediate reduction ORFS



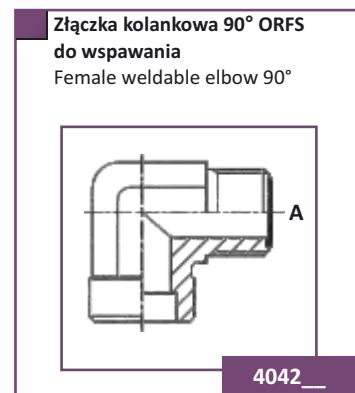
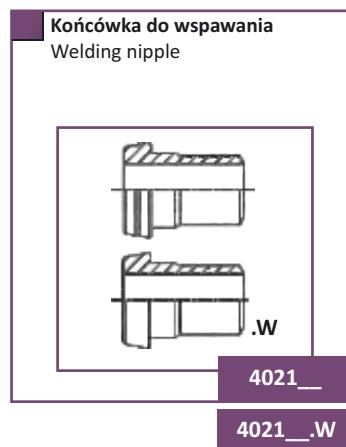
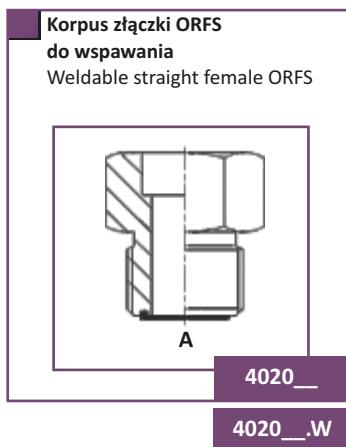
4019\_\_

ORFS											
Gwint ORFS Thread	Ø A <sup>M</sup> Rury metrycznej Tube metric	Ø A <sup>W</sup> Rury całowej Tube inch	Ø B <sup>M</sup> Rury metrycznej Tube metric	Ø B <sup>W</sup> Rury całowej Tube inch	Ciśnienie Pressure (bar)	4020__	4020__.W	4021__	4021__.W	4041__	4042__
A											
9/16	6	1/4	6	1/4	630	402001	402001.W	402101	402101.W	404101	404201
9/16	6	1/4	8	5/16		402009	402009.W	-	-	-	-
9/16	6	1/4	10	3/8		402010	402010.W	-	-	-	-
9/16	6	1/4	12	1/2		402011	402011.W	-	-	-	-
11/16	8-10	5/16-3/8	6	1/4		402012	402012.W	-	-	-	-
11/16	8-10	5/16-3/8	8	5/16		402013	402013.W	402109	402109.W	404109	404209
11/16	8-10	5/16-3/8	10	3/8		402002	402002.W	402102	402102.W	404102	404202
11/16	8-10	5/16-3/8	12	1/2		402014	402014.W	-	-	-	-
11/16	8-10	5/16-3/8	14	-	420	402015	-	-	-	-	-
11/16	8-10	5/16-3/8	15	-		402016	-	-	-	-	-
11/16	8-10	5/16-3/8	16	5/8		402017	402017.W	-	-	-	-
13/16	12	1/2	6	1/4		402018	402018.W	-	-	-	-
13/16	12	1/2	8	5/16	630	402019	402019.W	-	-	-	-
13/16	12	1/2	10	3/8		402020	402020.W	-	-	-	-
13/16	12	1/2	12	1/2		402003	402003.W	402103	402103.W	404103	404203
13/16	12	1/2	14	-		402021	-	-	-	-	-
13/16	12	1/2	15	-		402022	-	-	-	-	-
13/16	12	1/2	16	5/8		402023	402023.W	-	-	-	-
13/16	12	1/2	18	-		402024	-	-	-	-	-
13/16	12	1/2	20	3/4		402025	402025.W	-	-	-	-
13/16	12	1/2	22	7/8	420	402026	402026.W	-	-	-	-
13/16	12	1/2	25	1		402027	402027.W	-	-	-	-
1	14-15-16	5/8	10	3/8		402028	402028.W	-	-	-	-
1	14-15-16	5/8	12	1/2		402029	402029.W	-	-	-	-
1	14-15-16	5/8	14	-		402030	-	402110	-	404110	404210
1	14-15-16	5/8	15	-		402031	-	402111	-	404111	404211
1	14-15-16	5/8	16	5/8		402004	402004.W	402104	402104.W	404104	404204
1	14-15-16	5/8	18	-		402032	-	-	-	-	-
1	14-15-16	5/8	20	3/4		402033	402033.W	-	-	-	-
1 3/16	18-20	3/4	12	1/2		402034	402034.W	-	-	-	-
1 3/16	18-20	3/4	14	-		402035	-	-	-	-	-
1 3/16	18-20	3/4	15	-		402036	-	-	-	-	-
1 3/16	18-20	3/4	16	5/8		402037	402037.W	-	-	-	-
1 3/16	18-20	3/4	18	-		402038	-	402112	-	404112	404212
1 3/16	18-20	3/4	20	3/4		402005	402005.W	402105	402105.W	404105	404205
1 3/16	18-20	3/4	22	7/8		402039	402039.W	-	-	-	-
1 3/16	18-20	3/4	25	1		402040	402040.W	-	-	-	-
1 7/16	22-25	7/8-1	12	1/2		402041	402041.W	-	-	-	-
1 7/16	22-25	7/8-1	14	-		402042	-	-	-	-	-
1 7/16	22-25	7/8-1	15	-		402043	-	-	-	-	-
1 7/16	22-25	7/8-1	16	5/8		402044	402044.W	-	-	-	-
1 7/16	22-25	7/8-1	18	-		402045	-	-	-	-	-
1 7/16	22-25	7/8-1	20	3/4		402046	402046.W	-	-	-	-
1 7/16	22-25	7/8-1	22	7/8		402047	402047.W	402113	402113.W	404113	404213
1 7/16	22-25	7/8-1	25	1		402006	402006.W	402106	402106.W	404106	404216
1 7/16	22-25	7/8-1	28	-	280	402048	-	-	-	-	-
1 7/16	22-25	7/8-1	30	1 1/4		402049	402049.W	-	-	-	-



**Elementy złączne calowe ORFS SAE J1453** (Dostępne w stali węglowej i nierdzewnej)  
ORFS Adaptors SAE J1453 (Available in carbon steel and stainless steel)

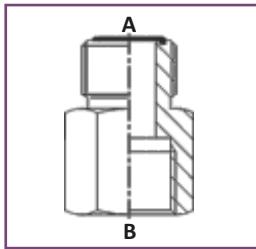
Gwint ORFS Thread	$\phi$ Rury metrycznej Tube metric	$\phi$ Rury calowej Tube inch	$\phi$ Rury metrycznej Tube metric	$\phi$ Rury calowej Tube inch	Ciśnienie Pressure (bar)	4020__	4020__.W	4021__	4021__.W	4041__	4042__
A											
1 7/16	22-25	7/8-1	32	-	280	402050	-	-	-	-	-
1 11/16	28-30-32	1 1/4	18	-		402051	-	-	-	-	-
1 11/16	28-30-32	1 1/4	20	3/4		402052	402052.W	-	-	-	-
1 11/16	28-30-32	1 1/4	22	7/8		402053	402053.W	-	-	-	-
1 11/16	28-30-32	1 1/4	25	1		402054	402054.W	-	-	-	-
1 11/16	28-30-32	1 1/4	28	-		402055	-	402114	-	404114	404214
1 11/16	28-30-32	1 1/4	30	1 1/4		402007	402007.W	402107	402107.W	404107	404207
1 11/16	28-30-32	1 1/4	32	-		402056	-	402115	-	404115	404215
1 11/16	28-30-32	1 1/4	35	-		402057	-	-	-	-	-
1 11/16	28-30-32	1 1/4	38	1 1/2		402058	402058.W	-	-	-	-
2	35-38	1 1/2	25	1		402059	402059.W	-	-	-	-
2	35-38	1 1/2	28	-		402060	-	-	-	-	-
2	35-38	1 1/2	30	1 1/4		402061	402061.W	-	-	-	-
2	35-38	1 1/2	32	-		402062	-	-	-	-	-
2	35-38	1 1/2	35	-		402063	-	402116	-	404116	414216
2	35-38	1 1/2	38	1 1/2		402008	402008.W	402108	402108.W	404108	404208



**ORFS/BSP**

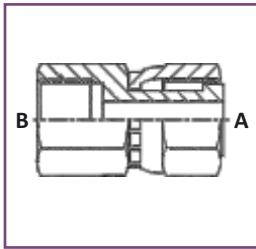
Gwint ORFS Thread	∅ Rury metrycznej Tube metric	∅ Rury calowej Tube inch	Gwint BSP Thread	Ciśnienie Pressure (bar)	4022__	4024__
A	B					
9/16	6	1/4	1/4	630	402201	402401
9/16	6	1/4	1/2		402204	-
11/16	8-10	5/16-3/8	1/4		402202	402402
11/16	8-10	5/16-3/8	1/2		402205	-
13/16	12	1/2	1/4		402203	402403
13/16	12	1/2	1/2		402206	-
1	14-15-16	5/8	1/4		-	402404
1 3/16	18-20	3/4	1/4		-	402405
1 7/16	22-25	7/8-1	1/4		-	402406
1 11/16	28-30-32	1 1/4	1/4		-	402407
2	35-38	1 1/2	1/4	280	-	402408

**Złączka pod manometr ORFS/BSP**  
 Female gauge coupling ORFS/BSP



4022\_\_

**Złączka pod manometr nastawna ORFS/BSP**  
 Adjustable female gauge coupling ORFS/BSP

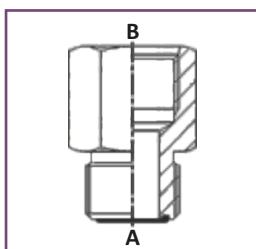


4024\_\_

**ORFS/M**

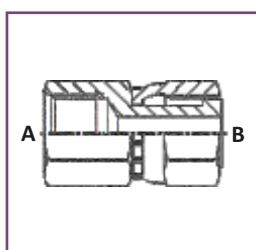
Gwint ORFS Thread	∅ Rury metrycznej Tube metric	∅ Rury calowej Tube inch	Gwint M Thread	Ciśnienie Pressure (bar)	4023__	4025__
A	B					
9/16	6	1/4	10x1	630	402501	
9/16	6	1/4	14x1,5		402301	
11/16	8-10	5/16-3/8	10x1		402502	
11/16	8-10	5/16-3/8	14x1,5		402302	
13/16	12	1/2	10x1		402503	
13/16	12	1/2	14x1,5		402303	
1	14-15-16	5/8	10x1		402504	
1	14-15-16	5/8	14x1,5		402304	
1 3/16	18-20	3/4	10x1		402505	
1 3/16	18-20	3/4	14x1,5		402305	
1 7/16	22-25	7/8-1	10x1		402506	
1 11/16	28-30-32	1 1/4	10x1		402507	
2	35-38	1 1/2	10x1	280	402508	

**Złączka pod manometr ORFS/M**  
 Female gauge coupling ORFS/M



4023\_\_

**Złączka pod manometr nastawna ORFS/M**  
 Adjustable female gauge coupling ORFS/M



4025\_\_