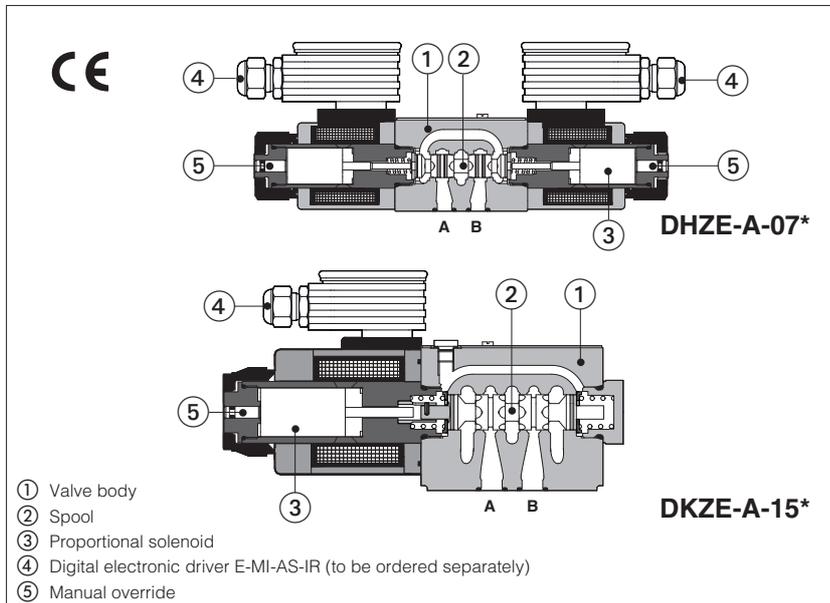


Proportional directional valves

direct operated, open loop



DHZE-A, DKZE-A

Open-loop direct operated proportional directional valves with threaded type proportional solenoids, certified according to North American standard **cURus**.

They operate in association with electronic drivers, see section 2, which supply the proportional valves with proper current to align the valve regulation to the reference signal supplied to the electronic driver.

The spools are available with linear **L**, progressive **S** or differential **D** flow characteristics.

The valve body is 3 chambers type for DHZE and 5 chambers type for DKZE.

The solenoid coils are plastic encapsulated with insulation class H and they are available with different nominal resistances depending to the voltage supply (12 V_{DC} or 24 V_{DC}) and to the electronic driver type, see section 2 and 3.

Size: **06** and **10**

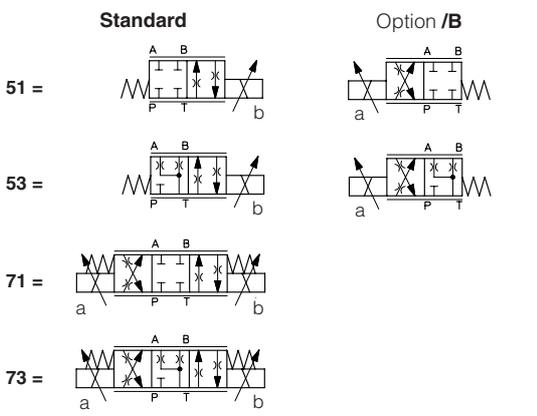
Max flow: up to **70** and **160 l/min**

Max pressure: **350 bar** (DHZE)
315 bar (DKZE)

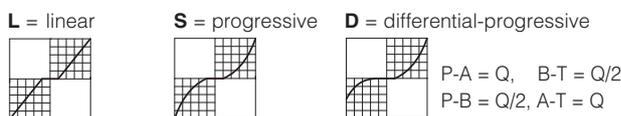
1 MODEL CODE

DHZE	-	A	-	0	71	-	S	5	/	*	-	*	/	*	**	/	*
DHZE = size 06 DKZE = size 10		A = open loop		Valve size - ISO 4401 0 = size 06 (DHZE) 1 = size 10 (DKZE)										Seals material, see section 4: - = NBR PE = FKM BT = HNBR		Series number	

Configuration:



Spool type - regulating characteristics:



Coil option (only for -A execution)

see section 2 and 4:

- = standard coil for 24V_{DC} Atos drivers

6 = optional coil for 12V_{DC} Atos drivers

18 = optional coil for 24V_{DC} low current drivers

Coils with special connectors, see section 10

- = omit for standard DIN connector

J = AMP Junior Timer connector

K = Deutsch connector

S = Lead Wire connection

Hydraulic options

B = solenoid side of port A (only for valve configuration 5)

Auxiliary hand lever

only for DHZE with spool type **S3, S5, D3, D5, L3, L5**

It allows to operate the valve in absence of electrical power supply, see tech. table E138

MO = horizontal hand lever

MV = vertical hand lever

BMO = horizontal hand lever installed at side of port A

BMV = vertical hand lever installed at side of port A

Spool size:	14 (L)	1 (L)	3 (L,S,D)	5 (L,S,D)
DHZE =	1	4,5	17	28
DKZE =	-	-	45	60
Nominal flow (l/min) at Δp 10 bar P-T				

2 ELECTRONIC DRIVERS

Drivers model	E-MI-AC		E-MI-AS-IR		E-BM-AC		E-BM-AS-PS		E-ME-AC	E-RP-AC	
Type	analog		digital		analog		digital		analog	analog	
Voltage supply	12	24	12	24	12	24	12	24	24	12	24
Coil option	/6	std	/6	std	/6	std	/6	std	std	/6	std
Format	DIN 43650 plug-in to solenoid				DIN 43700 UNDECAL		DIN-rail panel		EUROCARD	Sealed and rugged box	
Data sheet	G010		G020		G025		G030		G035	G100	

3 MAIN CHARACTERISTICS - based on mineral oil ISO VG 46 at 50 °C

Assembly position	Any position					
Subplate surface finishing	Roughness index, Ra 0,4 flatness ratio 0,01/100 (ISO 1101)					
MTTFd valves according to EN ISO 13849	150 years, see technical table P007					
Ambient temperature range	standard = -20°C ÷ +70°C,			/BT option = -40°C ÷ +60°C		
Storage temperature range	standard = -20°C ÷ +80°C,			/BT option = -40°C ÷ +70°C		
Coil code	DHZE			DKZE		
	standard	option /6	option /18	standard	option /6	option /18
Coil resistance R at 20°C	3 ÷ 3,3 Ω	2 ÷ 2,2 Ω	13 ÷ 13,4 Ω	3,8 ÷ 4,1 Ω	2,2 ÷ 2,4 Ω	12 ÷ 12,5 Ω
Max. solenoid current	2,2 A	2,75 A	1 A	2,6 A	3,25 A	1,2 A
Max. power	30W			35W		
Insulation class	H (180°) Due to the occurring surface temperatures of the solenoid coils, the European standards ISO 13732-1 and EN982 must be taken into account					
Protection degree to DIN EN60529	IP67					
Duty factor	Continuous rating (ED=100%)					
Certification	cURus North American Standard					

Valve model	DHZE				DKZE	
Pressure limits [bar]	ports P, A, B = 350; T = 210				ports P, A, B = 315; T = 210	
Spool type and size	L14	L1	S3, L3, D3	S5, L5, D5	S3, L3, D3	S5, L5, D5
Nominal flow (1) [l/min]						
at Δp = 10 bar (P-T)	1	4,5	17	28	45	60
at Δp = 30 bar (P-T)	2	8	30	50	80	105
at Δp = 70 bar (P-T)	3	12	45	70	120	160
Response time (2) [ms]	< 30				< 40	
Hysteresis [%]	5 [% of max regulation]					
Repeatability [%]	± 1 [% of max regulation]					

Notes: above performance data refer to valves coupled with Atos electronic drivers, see section 2.
the flow regulated by the directional proportional valves is not pressure compensated, thus it is affected by the load variations. To keep constant the regulated flow under different load conditions, modular pressure compensators are available (see tab. D150).

(1) For different Δp, the max flow is in accordance to the diagrams in sections 7.2 and 8.2

(2) 0-100% step signal

4 SEALS AND HYDRAULIC FLUID - for other fluids not included in below table, consult our technical office

Seals, recommended fluid temperature	NBR seals (standard) = -20°C ÷ +60°C, with HFC hydraulic fluids = -20°C ÷ +50°C FKM seals (/PE option) = -20°C ÷ +80°C HNBR seals (/BT option) = -40°C ÷ +60°C, with HFC hydraulic fluids = -40°C ÷ +50°C		
Recommended viscosity	20 ÷ 100 mm ² /s - max allowed range 15 ÷ 380 mm ² /s		
Fluid contamination class	ISO 4406 class 20/18/15 NAS 1638 class 9, in line filters of 10 μm (β10 ≥ 75 recommended)		
Hydraulic fluid	Suitable seals type	Classification	Ref. Standard
Mineral oils	NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922
Flame resistant with water	NBR, HNBR	HFC	

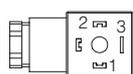
5 GENERAL NOTES

DHZE and DKZE proportional valves are CE marked according to the applicable Directives (e.g. Immunity/Emission EMC Directive and Low Voltage Directive).

Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in table F003 and in the installation notes supplied with relevant components.

6 CONNECTIONS

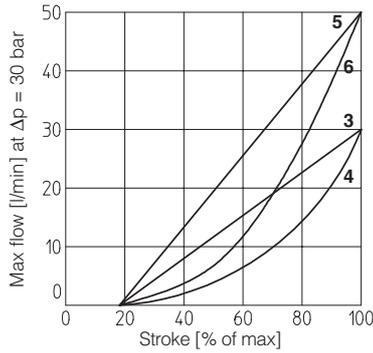
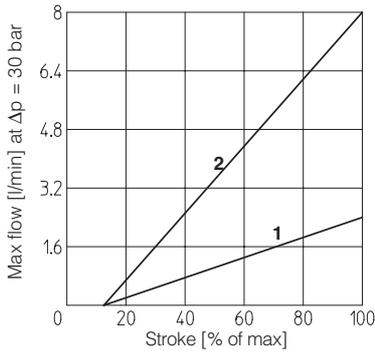
SOLENOID POWER SUPPLY CONNECTOR	
PIN	Signal description
1	SUPPLY
2	SUPPLY
3	GND



7 DIAGRAMS FOR DHZE (based on mineral oil ISO VG 46 at 50 °C)

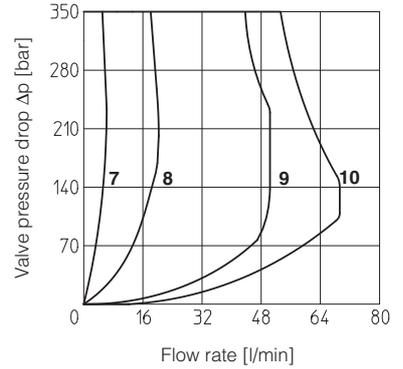
7.1 Regulation diagrams

- 1 = linear spool L14 3 = linear spool L3 5 = linear spool L5
 2 = linear spool L1 4 = progressive spool S3, D3 6 = progressive spool S5, D5



7.2 Operating limits

- 7 = spool L14 9 = spool L3, S3, D3
 8 = spool L1 10 = spool L5, S5, D5



X = Threshold for bias activation depending to the valve type and amplifier type

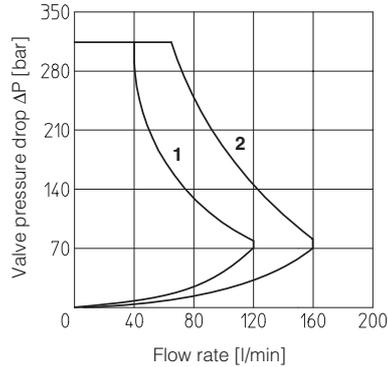
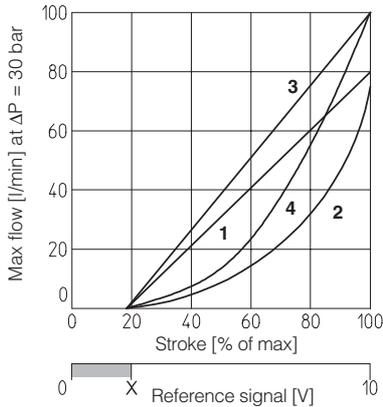
8 DIAGRAMS FOR DKZE (based on mineral oil ISO VG 46 at 50 °C)

8.1 Regulation diagrams

- 1 = linear spool L3
 2 = progressive spool S3, D3
 3 = linear spool L5
 4 = progressive spool S5, D5

8.2 Operating limits

- 1 = spool L3, S3, D3
 2 = spool L5, S5, D5

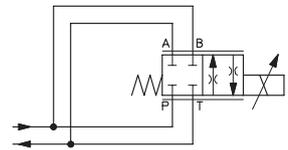


X = Threshold for bias activation depending to the valve type and amplifier type

9 OPERATION AS THROTTLE VALVE

Single solenoid valves (DHZE-A-051 - DKZE-A-151) can be used as simple throttle valves:
 Pmax = 210 bar

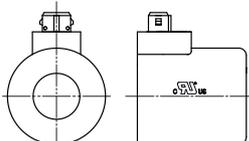
Max flow Δp= 30bar [l/min]	SPOOL TYPE					
	L14	L1	L3	S3	L5	S5
DHZE	4	16	60		100	
DKZE	-	-	120		150	



10 COILS TYPE CAE WITH SPECIAL CONNECTORS

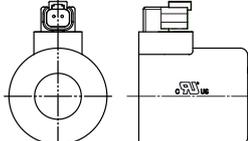
Options -J

Coil type COZEJ (DHZE)
 Coil type CAZEJ (DKZE)
 AMP Junior Timer connector
 Protection degree IP67



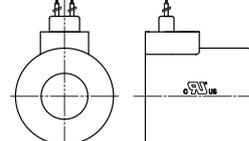
Options -K

Coil type COZEK (DHZE)
 Coil type CAZEK (DKZE)
 Deutsch connector, DT-04-2P male
 Protection degree IP67



Options -S

Coil type COZES (DHZE)
 Coil type CAZES (DKZE)
 Lead Wire connection
 Cable length = 180 mm



11 INSTALLATION DIMENSIONS FOR DHZE and DKZE [mm]

ISO 4401: 2005

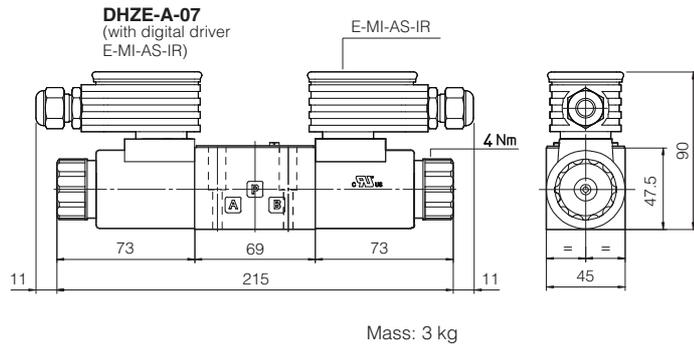
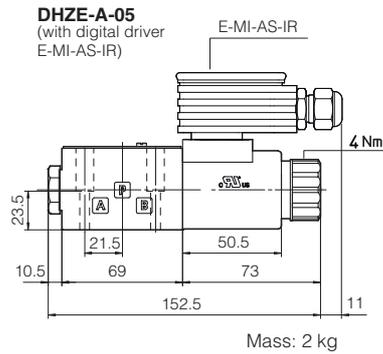
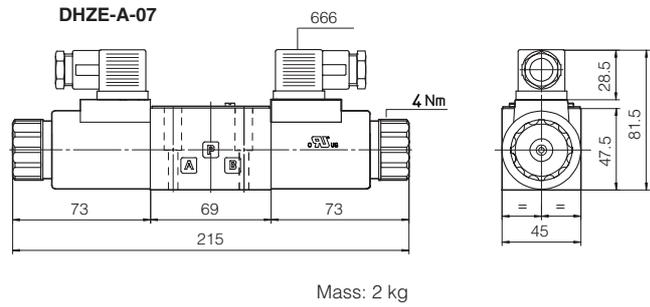
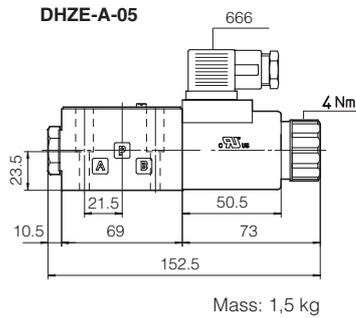
Mounting surface: 4401-03-02-0-05 (see table P005)

Fastening bolts: 4 socket head screws M5x30 class 12.9

Tightening torque = 8 Nm

Seals: 4 OR 108

Diameter of ports A, B, P, T: Ø 7,5 mm (max)



ISO 4401: 2005

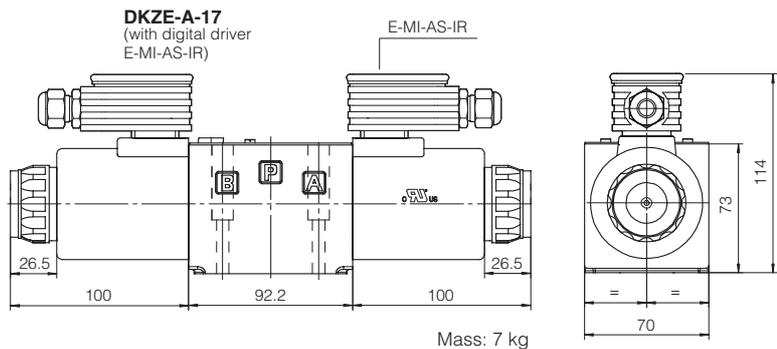
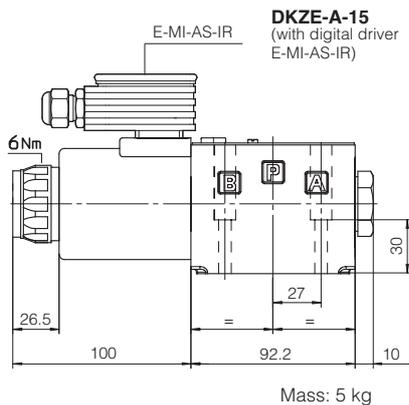
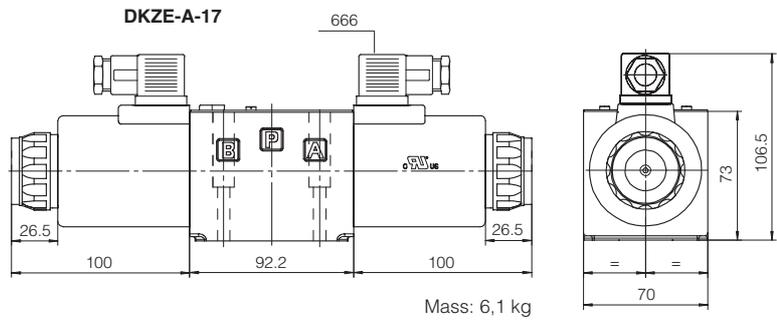
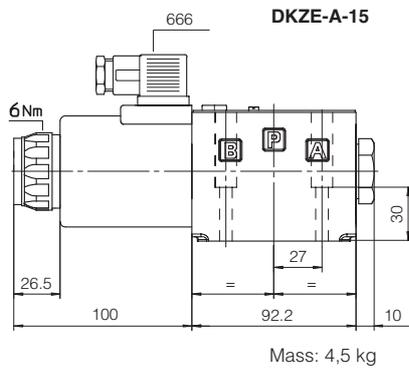
Mounting surface: 4401-05-04-0-05 (see table P005)

Fastening bolts: 4 socket head screws M6x40 class 12.9

Tightening torque = 15 Nm

Seals: 5 OR 2050

Diameter of ports A, B, P, T: Ø 11,2 mm (max)



Note: for option /B the solenoid is at side of port A (only for DHZE-A-05 and DKZE-A-15)