MULTICOUPLINGS

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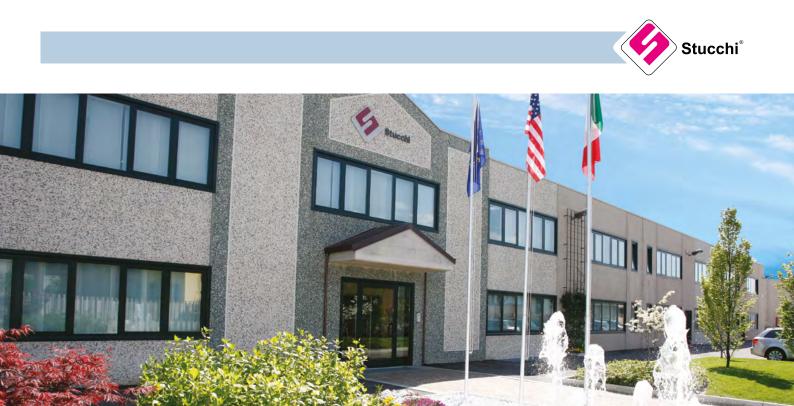
a constant flow of solutions

Stucchi®

PRODUCTS CATALOG

a constant flow of solutions









Since 1960, Stucchi is one of the leading manufacturers of quick disconnect couplings for all varieties of sizes and port configurations, ranging from 1/8" to 2" in dimensions to accommodate a wide range of application requirements.

Pressure capabilities extend to 720 bar operating pressure; port configurations include BSP, NPT, SAE and metric standard in stock; materials range from brass to 316 stainless steel; and there is also an assortment of seal options.

Its solutions-based approach meets the demanding requirements for applications across multiple markets.

Product quality assurance is documented throughout the company's supply chain, beginning with raw materials certifications, ongoing improvements in production materials, automation of production, fatigue testing, pressure-testing parts prior to shipping, and an ISO quality-management system.



Inc	lex		s	tucchi®
	pages			
.Z	12	Why Multicoupl	ing?	
É	12	Why Multicouple Which Multicou		
HS	15	which wantedu	ping:	
	18	DP - GR		
			Glossary Multi Description	14 15
			Multi Map	16
			How to choose Features	17 20
			Installation	20
			How to use	25
			Resistance Medium/High pressure index	27 29
	30	Multicouplings		
			DP Up to 6 lines, body in aluminium with special treatment, locking on the side	30
			GR Up to 10 lines, body in brass with nickel plating, locking on the lever	58
IG	123	Couplings		
54			FAP-ZN Flat face, hydraulic oil, connectable with residual pressure, medium pressure	123
HS			FAP-HP Flat face, hydraulic oil, connectable with residual pressure, high pressure FAQ Flat face, water-air, low pressure	131 137
ZE	140			
DA	142	Plugs & Seeger		
	145	Electrical conne	ectors	
HG.			EC Electrical connector	145
	150	GRE		
			Glossary Multi Deceminian	150
			Multi Description Multi Map	151 152
			How to choose	153
			Features	155
5			Installation How to use	156 157
\leq			Low pressure index	161
A	162	Multicouplings		
СШ			GRE Up to 18 lines, body in aluminium, coupling in brass, locking on the lever	162
00				
≥¤	175	Couplings		
0œ			CS Brass, water-air, low pressure	175
Z E	181	Spare Kit Lever		
SX				
	184	Other products		
	186	Instructions and		
S				
	188	Conversion tabl		
Ho	189	Size, different re	eferences	
	190	Quick Coupling	Glossary	
FE		-		

7

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GRE

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GR

FAP-ZN

FAP-HP

FAQ

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Technical Support



Custom solutions? Ask Stucchi!

Since 1960 Stucchi has proposed customized and innovative solutions to the market. A continuous search for solutions that have generated a strong competence about the product and its many applications.

> For more information please contact Stucchi Technical Support.



Quick Couplings Stucchi Interchange

Select the Brand, the Series, the Part number and Stucchi Interchange will give you the equivalent Stucchi product.

Fill in the form on interchange.stucchi.it and discover the power of this tool.

Technical question? We are here to help you!

Every application is different and it may be challenging to choose the solution that will bring the most value and benefit to your equipment. That's why STUCCHI has a team of product engineers ready to help you to facilitate your work in every step of the process. From the choice of the most suitable product to the pressure drop calculation or material compatibility check, they are here to assist you in all your design challenges.

For more information please contact Stucchi Technical Support.



A defect, a wrong choice or an improper use of products, can cause injury to persons, animals and objects.

Connect under pressure products are suitable to be connected under residual (static) pressure. Never connect or disconnect with dynamic pressure (e.g. pump on). Make sure that the medium used is compatible with seal and material as indicated for each series. In case of doubt please contact Stucchi Technical Support.

The interchangeability of quick couplings is mentioned under the assumption that the manufacturer of the considered products has not changed any dimension. It is MANDATORY to read and closely follow the instructions. Last updated version always apply at time of installation, see latest written Instructions on Stucchi website (www.stucchi.it) before selecting or using Stucchi products.

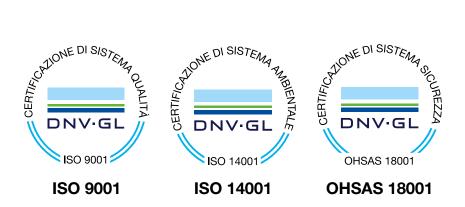
Certifications





ISO 9001, ISO 14001, OHSAS 18001

After certification of occupational health and safety management system (**BS OHSAS 18001:2007**), Stucchi reached another major objective of the company policies through a careful performance of the service for the full compliance with national and international environmental management systems, certifying its model of business organization according to the **UNI EN ISO 14001:2004**.



Certifications available on request

9

Applications



The strength that distinguishes Stucchi in the market is a "constant flow of solutions" in the development, manufacturing and distribution of products for fluid connections.

The vision that drives us towards the future is to be recognized by our customers as the supplier of choice for fluid power products and solutions that are easy to use, safe, durable, environmentally friendly and that help in saving energy. Following these principles Stucchi offers solutions that cover a wide range of applications constantly ensuring the quality of products.



stucchi couplings are present on vehicles hydraulic applications systems, to connect different tools or trailers. Stucchi products are particularly appreciated by body manufacturers for their high performances and for their ability to withstand heavy duty applications.





Chemical & Food Industry

Stucchi couplings are used in chemical applications where flow performances associated with non-spill design allows to increase system specifications and to protect the environment.

Why Multicouplings?





Manual multicouplings are tools that allow the connection and disconnection of several hydraulic power lines, electrical and pneumatic or cooling lines simultaneously.

The connection and disconnection operation requires a simple and quick movement allowing the operator to save time and operate safely.

The multicouplings are equipped with flat face couplings that are designed to reduce contamination entering into a circuit, eliminate spillage, and reduce air inclusion during connection and disconnection of the couplings.

Stucchi offers a wide range of multicouplings to satisfy the diverse applications requirements. All the lines can have the same nominal diameter or each line can be different from the others according to the application.

BENEFITS

- Flexibility, large range of configuration to fulfill different Customer request
- Flat face couplings to reduce contamination of circuits
- Connects with residual pressure
- Mechanical connection eliminates brinneling effect
- Safety lock prevents unwanted disconnection
- Simple to use with a single movement applied by one arm only
- Ease of maintenance or replacement of quick couplings
- Cap and parking station available
- Possible to integrate hydraulic lines along with pneumatic, water cooling or electrical connector in the same multiconnection
- Minimize time to change different attachments
- Eliminate the risk to mismatch the hydraulic connections
- Reduce the assembly space necessary for hydraulic connections
 - Easily mounted on new equipment or retrofit on pre-existing system
- Possibility to integrate heater, sensor, indexator key or other devices

Which Multicoupling?



Hydraulic oil power line

Operating pressure up to 350 bar - 5000 PSI

Connection / Disconnection under residual pressure

DP/GR

Features

- UP to 10 lines
- Plates in brass or aluminum
- Couplings in carbon steel
- FAQ series: coupling for water/glycol
- Optional: electrical connector, sensors...

Water/Glycol - Air/Oil

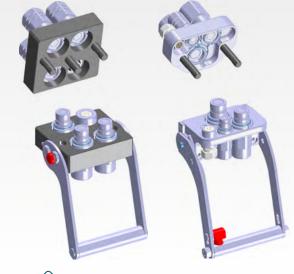
Operating pressure up to 10 bar - 145 PSI

Connection/Disconnection without residual pressure

GRE

Features

- UP to 18 lines
- Plates in anodized aluminum
- Couplings in brass
- Designed to be used for hydraulic oil-water/cooling-pneumatic application



Page (14)



Where Multicoupling?

















DP - GR: glossary





Flat face Flat face is easy to clean, helping to reduce the inclusion of contamination in the hydraulic circuit

+ Male & female couplings

Equipped with a patented special valve to connect & disconnect the hydraulic lines. Special couplings available for water cooling or pneumatic lines. The main purpose of the couplings is to convey fluid, hydraulic signals or energy thru the lines and automatically shut off without spillage during disconnection.



Electrical connector

Electrical connector option Possible to integrate an electrical connector with hydraulic couplings in the same multiconnection. It is a good complement to Stucchi multiconnection adding the possibility to conduct low voltage signal for solenoid valve, sensor or other electronic Customer devices.

Fixed half

It is called "fixed" because is normally installed on the machine, thanks to the bolting holes to assemble the body on the frame of the Customer equipment. Fixed multiconnection is normally supplied with male couplings installed

Mobile half

It is called "mobile" because is normally installed on the attachment (it is the part with the locking pins). The couplings of the mobile parts are connected to the flexible hose bundle of the attachment, so the mobile part of the Customer equipment.

Cover for fixed multiconnection

Reinforced design made in Aluminum in order to resist to weather conditions. It helps to prevent dirt, pollutants & contamination entering the couplings of fixed multiconnection in disconnected position.





Male residual pressure eliminator Patented internal pressure release valve system allows an easy connection with high internal residual pressure

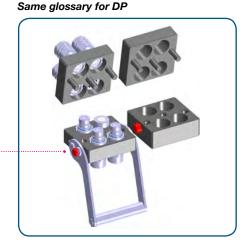
Parking station

To protect the mobile half when disconnected. It helps to prevent dirt, pollutants & contamination entering the couplings of mobile multiconnection in disconnected position. In addition to that, it helps to fix the mobile half with his hose bundle when not in use, thanks to the fixing holes making possible to assemble the parking station on the attachment frame

Levers & Locking

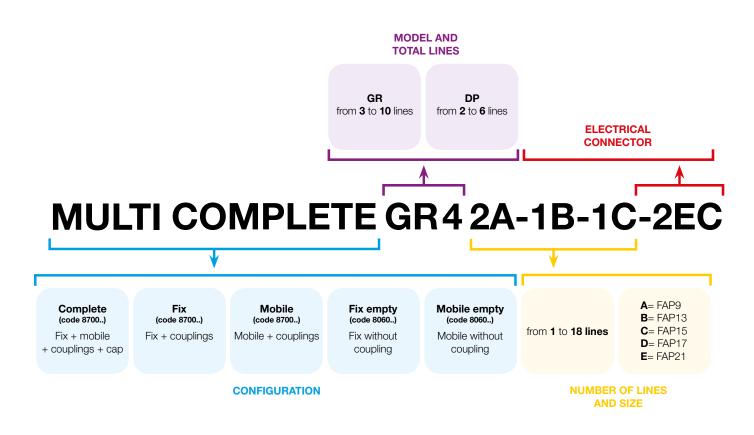
Ergonomic lever for easy connection/ disconnection with Safety lock system avoids accidental disconnection







The stucchi multicoupling description can help you to easily know the characteristics of a multicoupling: configuration and model, number of lines and size, presence of electrical connectors. See the example below...



DP - GR: multi map



New name	Family	Total Lines		\P9 A)	FAP13 (B)	FAP15 (C)	FAP17 (D)	FAP21 (E)	FAP30 (G)	E	C*	Previous description	Page
Body size			3	/8"	1/2"	5/8"	3/4"	1"	1-1/2"	3/8"	1/2"		
Max flow suggested				16	90	148	200	378	750				
Mostly used adaptive the				/8" /2")	1/2"	3/4"	1" (3/4")	1-1/4" (1")	1-1/2"				
(main alternative th	•			-	(3/4")		(3/4)	(1)	-	: .			
DP2 2A-1EC	DP	2	: -	A	•					1		DP2-9ZN	30
DP2 2A-2EC V04	DP	2	2	A	0					2	-	DP2-9L	32
DP2 2B-1EC	DP	2			2						1	DP2-13ZN	34
DP2 2B-2EC V04	DP	2		-	2	0				1	2	DP2-13L	36
DP2 2C DP2 2D	DP	2 2		-		2	2					DP2-15 DP2-17ZN	38
	DP DP	2		D	1		2					DP2-172N DPT2ZN	40 42
DP2 1A-1B DP3 1A-1B-1EC	DP	3	1	D	1					1**		DPT2ZN DPT3ZN	
DP3 1C-2E	:	3		U		1		2				DPISZN	44
DP3 10-2E DP3 2A-1EC	DP DP	3	0					۷		1**		DP3GE	40
DP3 2A-TEG DP4 4A V02	DP	4	2	A A						-		DPJ3ZN DP4-9FAZN	
				1			ł		•	2			50
DP4 4A-2EC DP4 4B-2EC	DP DP	4	4	A	4					2	2	DP4-9ZN	50 52
DP4 4B-2EC DP6 4A-2EC	DP	4 6	4	А	4					2**	2	DP4-13ZN DP6-9ZN	52 54
DP6 2A-4D-2EC	DP	6	4	D			4			2		DP6-92N	56
GR3 3A-1EC	GR		3	:			4		ł	1		GR3-9ZN	
GR3 3B-1EC	GR	3 3	3	A						: '	1	GR3-92N GR3-13ZN	58
GR3 1A-2E-1EC	:	3		р	3					4		:	60 62
	GR	:	1	D	0	1		2		1	2	GRK3ZN	
GR3 2B-1C-2EC	GR	3		D	2	: '					2	GRI3	64 66
GR4 2A-1B-1C-2EC	GR	4	2	D	1	1				2		GRI4SBZN	66
GR4 2A-2B-2EC	GR	4	2	D	2		_			2		GRB4ZN	68
GR4 2A-1B-1D-2EC	GR	4	2	D	1		1			2		GR4MRZN	70
GR4 2A-1C-1D-2EC	GR	4	2	D		1	1			2		GRI4ZN	72
GR4 2A-2C-2EC	GR	4	2	D		2	0			2		GRI4TBZN	74
GR5 2B-3D-2EC	GR	5			2		3		•		2	GR5AAZN	76
GR5 3A-1D-1E-2EC	GR	5	3	D	0	0	1	1		2	•	GRD5ZN	78
GR5 2B-2C-1E-2EC	GR	5			2	2		1			2	GRZ5ZN	80
GR5 5C	GR	5		٨		5				0		GR5-15ZN	82
GR6 6A-2EC	GR	6	6	A D	0					2		GR6-9ZN	84
GR6 4A-2B-2EC	GR	6	4	U	2		0			2	4	GRT6ZN	86
GR6 4B-2D-4EC	GR	6	0		4	0	2				4	GR6ABZN	88
GR6 2A-2B-2C-2EC	GR	6	2	D	2	2				2	<u> </u>	GRM6MCZN	90
GR6 6B-2EC	GR	6			6						2	GR6-13ZN	92
GR6 3A-1B-1C-1D-2EC	GR	6	3	D	1	1	1			2		GRC6ZN GRP6ZN	94
GR6 1A-1B-1C-2D-1EC	GR	6		D		1	2			1			96
GR6 2A-2C-2D-2EC	GR	6	2	D	· · ·	2	2	4		2		GRM6ZN	98
GR6 2A-2B-1D-1E-2EC	GR	6	2	D	2		1	1		2	0	GRU6ZN	100
GR6 2B-4D-2EC	GR	6	0	D	2	4	4			0	2	GR6LLZN	102
GR6 2A-4C-2EC	GR	6	2	D	-	4	0	-		2	-	GRM6ALZN	104
GR6 2A-1B-2D-1E-3EC	GR	6	2	D	1		2	1		2	1	GR6AF	106
GR7 4A-3B-4EC	GR	7	4	D	3					4		GR7ABZN	108
GR7 4A-3B-4EC V01	GR	7	4	D	3					4		GR7ABZNLC	108
GRHP7 7A-4EC	GR	7	4	D "UD"						4		GR7ACZN	110
CD7 44 4D 0D 450	00	-	3	"HP"	4		0			1		0074475	110
GR7 4A-1B-2D-4EC	GR	7	4	D	1		2			4		GR7AAZN	112
GR8 6A-2B-6EC	GR	8	6	D	2		4			6		GR8ABZN	114
GR8 7A-1D-7EC	GR	8	7	D			1			7		GR8AAZN	116
GR10 10A V01	GR	10	10	D								GR10-9LCZN	118
GR10 10A V03	GR	10	10	D								GR10-9ZNSD	118
GR10 10A-2EC	GR	10	10	D						2		GR10-9ZN	118
GR10 10B-2EC	GR	10	:	:	10				:	:	2	GR10-13ZN	120

* Electrical Connector instead of hydraulic line

** this line is only dedicated for EC

FAP9 "A" and "D": the version is depending on the type of multicoupling in use.

DP - GR: how to choose



Step A

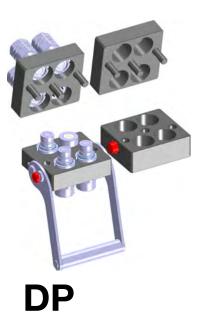
Define the type of multicoupling you need

Step B

Choose configuration of the multicoupling Step C

Set up each line

A. DEFINE THE TYPE OF MULTICOUPLING YOU NEED



Features

- Hydraulic oil power line
- Operating pressure up to 350 bar
- Dis/connection under pressure
- up to 6 lines
- body in aluminium with special treatment
- locking on the side



GR

Features

- Hydraulic oil power line
- Operating pressure up to 350 bar
- Dis/connection under pressure
- up to 10 lines
- body in brass with nickel plating
- locking on the lever

DP - GR: how to choose



B. CHOOSE CONFIGURATION OF THE MULTICOUPLING



(1) Dimension your couplings and EC

Coupling size choice is based on:

- Flow/Pressure drop
- Operating pressure (check on the FAP-ZN, FAP-HP or FAQ serie datasheet)
- Hose/Port size



2) Define your configuration = List your couplings & EC

Eg: 2 x size 3/8" + 1 x size 13" + 1 EC



3 Choose the multicoupling for your configuration

Use the overview table 'Multi Description' to choose the multicoupling for your listing/ configuration

Advice:

- 1. You can increase the size of some couplings to have a better match with an existing configuration.
- 2. In case of too many lines, you may need to divide your configuration in different plates.



4 Verify the resistance of your multicoupling

Use '*Max. Multicoupling Resistance*' provided on the single datasheet to be sure that the multicoupling will be able to handle the pressure once connected.

See page 29 for details.

DP - GR: how to choose



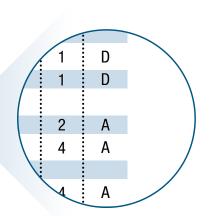
C. SETUP EACH LINE

Hydraulic oil
Connectable under
pressureHydraulic oil
Connectable under
pressure
High pressureWater-Glycol
No connectable
under pressure
Dow pressureFAP-ZN*FAP-HPFAQImage: Constant of the pressure
Image: Constant of the pressure<b

Choose your port type (BSP/SAE-ORB/NPT...) and port size

* if size 3/8" check the multicoupling to know if you need a type A or D (See Multi Map pag. 16)

New name	Family	Total Lines	FA (/	P9 \)
Body size			3/	'8 "
Max flow suggestee			4	-
Mostly used ada (main alternative t			3/ (1/	8" 2")
DP2 2A-1EC	DP	2	2	A
DP2 2B-1EC	DP	2		
DP2 2B-2EC V04	DP	2		
DP2 2C	DP	2		
DP2 2D	DP	2		
DP2 1A-1B	DP	2	1	D
DP3 1A-1B-1EC	DP	3	1	D
DP3 1C-2E	DP	3		
DP3 2A-1EC	DP	3	2	А
DP4 4A-2EC	DP	4	4	Α
DP4 4B-2EC	DP	4		
DP4 4A V02	DP	4	4	Α
DP6 4A-2EC	DP	6	4	А
DP6 2A-4D-2EC	DP	6	2	D



DP - GR: features



Technical features and options



Interchange Stucchi internal specification



Mechanical connection Internal cams and locking pins



Connection/disconnection system Rotating the lever after disengage the locking system



Available threads BSP NPT SAE

¢	

Valving style Flat Face



Operating pressure Up to 350 bar/5000 psi



Construction material and surface treatment Body plates in aluminum alloy with hard oxidation surface treatment for DP; Body plates in brass with nichel plating for GR; lever in carbon steel with zinc nickel plating.



Nominal diameter available FAP9=3/8", FAP13=1/2", FAP15=5/8", FAP17=3/4", FAP21=1"



Flow rate Up to 378 L/Min - 100 GPM



Temperature from -20 °C to +100 °C (from -4 °F to +212 °F).



Connection under pressure Connectable with residual pressure in both sides with FAP-ZN couplings

Application















Oil&Gas











Benefits

- Optimal solution for hydraulic fluid power applications with a operating pressure up to 350 bar.
- Quick connection and disconnection of up to ten hydraulic, electrical and pneumatic lines without any risk to incorrect connection of the lines.
- Ergonomic lever for easy connect/disconnect with residual pressure. •
- Patented coupling design to connect/disconnect multiple couplings with high residual pressure. •
- Flat face couplers eliminate environmental issue of leakage. •
- No risk of misalignment or misconnection with guide pin design. •
- Couplers mounted with snap rings for ease of installation or replacement.
- Fixed half male couplers interchangeable with FIRG or A series flat face coupling for temporary diagnostic purpose.
- Electrical connector option for electronic control systems. •
- Easily mounted on new equipment or retrofit on pre-existing system.



Installation

- Ensure the space to assemble the multiconnection is enough to allow the correct connection & disconnection in an ergonomic way. Check the drawing of the multiconnection referring to the corresponding datasheet.
- For GR version: If the fixed multiconnection has the couplings assembled in the holes: disassemble the couplings close to the fixing holes prior to proceed with the installation.
- Attach the fixed multicoupling on the machine using fixing screws as indicated in the drawing below.
- After having assembled the couplings on the hoses, place the couplings in the holes of the multicoupling and lock them using proper threaded sleeve and/or seeger/snap rings.
- Please refer to corresponding FAP-ZN or FAQ coupling series datasheet for further information.
- Use flexible hoses to connect the couplings; avoid to using rigid pipes as they could transmit excessive side load & vibration to the multiconnection.

To install the parking station

Ensure the space to assemble the parking station is enough to allow the correct connection & disconnection in an ergonomic way. Check the drawing of the parking station.

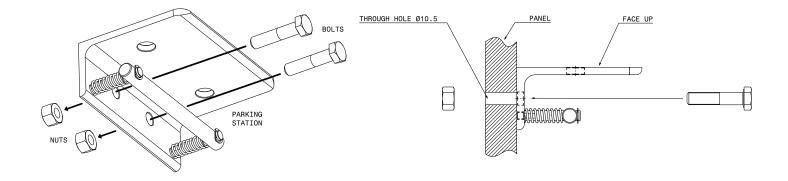
Fix the parking station body on the machine or the frame of the attachment using fixing screws as indicated in the drawing of the corresponding parking station.

Please verify the parking station is placed "face up".

FACE UP PARKING STATION SCREWS MB SCREWS MB UTTON FILED FOR FIXING SCREW MB



DP

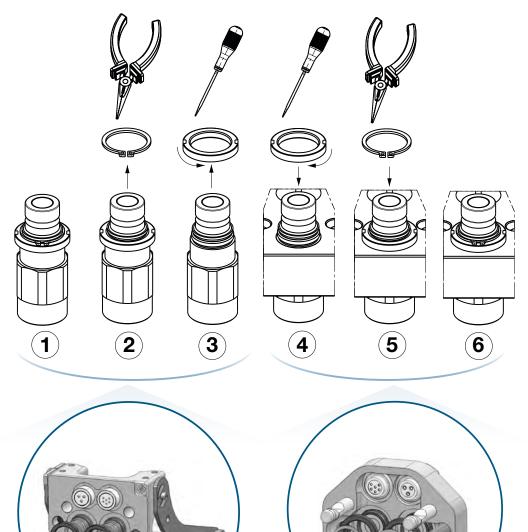




FAP-ZN: How to install

- FAP-ZN couplings are normally supplied already assembled on the Stucchi multiconnection or may be supplied as a spare part to be replaced on a Stucchi multiconnection.
- To assemble the FAP-ZN couplings on the multiconnection: take away the seeger ring, unscrew the threaded nut, mount the flexible hose on the threaded port (screwing with the proper torque), insert the coupling in the hole of the multiconnection; screw the threaded nut with a manual torque (an overtorque is not necessary!) then assemble the seeger ring to lock the threaded nut (fig. below 1...6).
- To disassemble the FAP-ZN couplings from the multiconnection: take away the seeger ring, unscrew the threaded nut, extract the coupling from the hole of the multiconnection (fig. below viceversa 6 to 4) then proceed to disassemble the flexible hose from the threaded port.
- Before connecting clean the flat mating surface of coupling to avoid inclusion of contamination in the circuit.
- Connect and disconnect in according to the instruction of use for multicoupling.
- Test the correct functioning of the couplings

WARNING



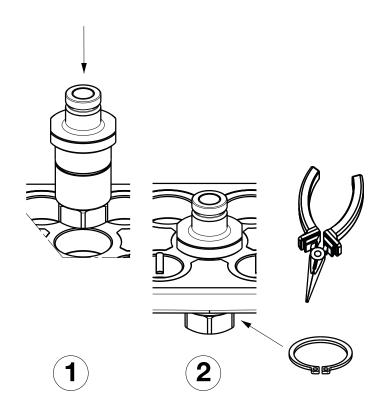


During the assembly/dismantling of the quick couplings, be careful to not deform the seeger rings. if deformed, replace them.



FAP-HP: How to install

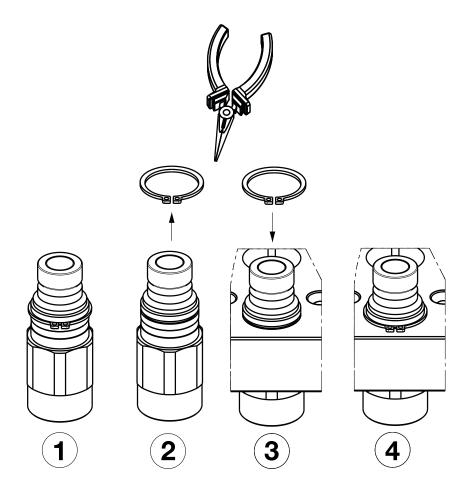
- FAP-HP couplings are normally supplied already assembled in the Stucchi multiconnection or may be supplied as a spare part to be replaced on a Stucchi multiconnection.
- To assemble the FAP-HP couplings in the multiconnection: take away the seeger ring on the back side of the male & female, insert the coupling in the hole of the multiconnection then assemble the seeger ring on the back of side to lock the couplings in the plates, mount the flexible hose on the threaded port (screwing with the proper torque), (fig. below 1...2).
- To disassemble the FAP-HP couplings from the multiconnection: take away the seeger ring from the back side of male & female then proceed to disassemble the flexible hose from the threaded port., extract the coupling from the hole of the multiconnection (fig. below reverse process)
- Before connecting clean the flat mating surface of coupling to avoid inclusion of contamination in the circuit.
- Connect and disconnect in according to the instruction of use for multicoupling.
- Test the correct functioning of the couplings





FAQ: How to install

- FAQ couplings may be fitted in the same holes of FAP-ZN couplings; read the table on the specific multiconnection as described below:
- FAP9A: in the hole may be assembled the FAQ9A coupling
- FAP9D: in the hole may be assembled the FAQ9D coupling
- FAP13 or FAP15 or FAP17 or FAP21 : in the hole may be assembled respectively FAQ13,15,17,21 coupling.
- FAQ couplings are normally supplied already assembled on the Stucchi multiconnection or may be supplied as a spare part to be replaced on a Stucchi multiconnection.
- To assemble/disassemble the FAQ couplings on the multiconnection: take away the seeger ring from the groove, assemble the flexible hose on the threaded port, insert the coupling in the proper hole of the multiconnection; then assemble the seeger ring to lock the FAQ in the multiconnection. Follow the sequence shown in the drawing below from 1 to 4 for assembly operation; to disassemble follow the same sequence but viceversa from 4 to 1.
- Be careful during the assembly of the seeger ring: if damaged replace it with a new one.
- Before to couple clean the flat mating surface of quick coupling to avoid the inclusion of dirty in the circuit.
- Connect and disconnect in according to the instruction of use for multicoupling.

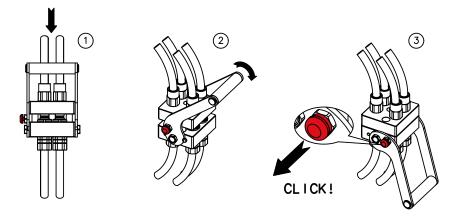


DP: how to use



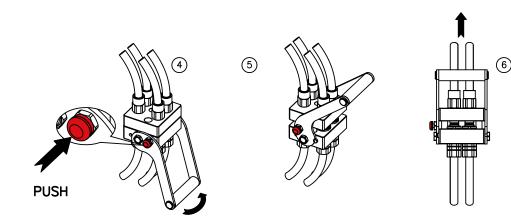
To connect

- Before coupling, clean the flat mating surface of the couplings to avoid inclusion of dirt in the circuit. Insert the guidance pins of the mobile multicoupling into the holes of the fixed multicoupling and move the mobile half till the contact of the couplings faces (fig. 1).
- Acting on the handle turn the lever in the direction of the fixed multicoupling (fig. 2).
- Continue to rotate till the safety lock automatically engage itself (fig. 3).
- Now the multicoupling is coupled and ready to work.
- In case of connection with residual pressure in the circuit, the maximum force is required only for the last third of the connection. •



To disconnect

- Push the red safety button, at the same time acting on the handle turn the lever in the direction of the mobile multicoupling (fig. 4).
- Continue to rotate till the mechanical stop of the levers (fig. 5)
- Now the multicoupling is uncoupled and it is possible to pull out the mobile half (fig. 6). •
- In case of disconnection with residual pressure in the circuit, the maximum force is required only for the first third of the disconnection.

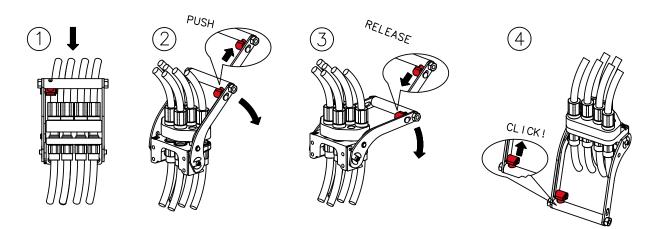


GR: how to use



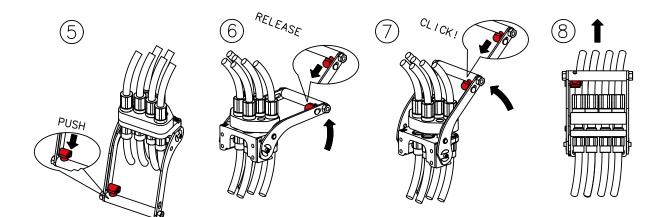
To connect

- Before coupling, clean the flat mating surface of the couplings to avoid the inclusion of dirty in the circuit.
- Insert the guidance pins of the mobile multicoupling into the holes of the fixed multicoupling and move the mobile half till the contact of the couplings faces (fig. 1).
- Push the red safety button to unlock the rotation of the lever, and in the same time acting on the handle turn the lever in the direction of the fixed multicoupling (fig. 2).
- After a short rotation release the red button (fig.3).
- Continue to rotate till the safety lock automatically engage itself (fig. 4).
- Now the multicoupling is coupled and ready to work.
- In case of connection with residual pressure in the circuit, the maximum force is required only for the last third of the connection.



To disconnect

- Push the red safety button, at the same time acting on the handle turn the lever in the direction of the mobile multicoupling (fig. 5).
- After a short rotation release the red button (fig. 6).
- Continue to rotate till the mechanical stop of the levers (fig. 7)
- Now the multicoupling is uncoupled and it is possible to pull out the mobile half (fig. 8).
- In case of disconnection with residual pressure in the circuit, the maximum force is required only for the first third of the disconnection.



P - GR: resistance



Resistance

All Stucchi multicouplings have been tested at their maximum resistance by impulse pressure test (for 200.000 cycles in according with ISO 7241-2; 100.000 cycles for model GRHP7 7A-4EC.

The maximum resistance (N) for each multicoupling model, is indicated in the data sheets.

The force applied to multicoupling coupled, depends on the number of couplings under pressure at the same time, on their operating pressure and on their size. For a correct use of the multicoupling it is necessary to verify that the force is not higher than the maximum resistance of the multicoupling.

 $F = [(P3/8x S3/8) + (P1/2x S1/2) + (P5/8x S5/8) + (P3/4x S3/4) + (P1x S1)] \times 10$

F = Force applied to multicoupling (N)

- P = Total amount of operating pressure coupled in the couplings with same size (bar)
- S = Hydrostatic pushing area coupled (cm2)

The operating pressure for a single coupling must not be higher than the maximum operating pressure coupled indicated in table.

Coupling size	Hydrostatic pushing area coupled	Maximum operating pressure coupled for FAP-ZN couplings
FAP-ZN9 - 3/8	S3/8= 1,226 cm2	35 Mpa (350 bar)
FAP-ZN13 - 1/2	S1/2= 1,893 cm2	33 Mpa (330 bar)
FAP-ZN15 - 5/8	S5/8= 2,404 cm2	33 Mpa (330 bar)
FAP-ZN17 - 3/4	S3/4= 3,298 cm2	33 Mpa (330 bar)
FAP-ZN21 - 1	S1 = 4,335 cm2	30 Mpa (300 bar)

Example

Max. resistance of 870015092 MULTI COMPLETE GR6 2A-2C-2D is 23000 N.

To verify if 870015092 MULTI COMPLETE GR6 2A-2C-2D multicoupling resists to operating condition of following application:

One line size 3/8 with max. operating pressure coupled of 30 Mpa (300 bar) One line size 3/8 with max. operating pressure coupled of 15 Mpa (150 bar)

One line size 5/8 with max. operating pressure coupled of 25 Mpa (250 bar) One line size 5/8 with max. operating pressure coupled of 10 Mpa (100 bar)

One line size 3/4 with max. operating pressure coupled of 20 Mpa (200 bar) One line size 3/4 with max. operating pressure coupled of 5 Mpa (50 bar)

It is necessary verify that F (force applied to multicoupling) is not greater than max. multicoupling resistance:

P3/8 = 300 bar + 150 bar = 450 bar P5/8 = 250 bar + 100 bar = 350 bar P3/4 = 200 bar + 50 bar = 250 barF= [(P3/8x S3/8) + (P5/8x S5/8) + (P3/4x S3/4)] x 10 = F= [(450x1,226) + (350x2,404) + (250x3,298)] x 10 = F= [551.7 + 841.4 + 824.5] x 10 = 22.176N

Being F (21732 N) lower than max. multicoupling resistance (23000 N), the 870015092 MULTI COMPLETE GR6 2A-2C-2D multicoupling is suitable for this application.



A defect, a wrong choice or an improper use of products, can cause injury to persons, animals and objects. Never connect or disconnect with dynamic pressure (e.g. pump on). Do not use the female coupling disconnected with high impulse pressure. Do not couple-uncouple with flow and/or pressure in the circuit.

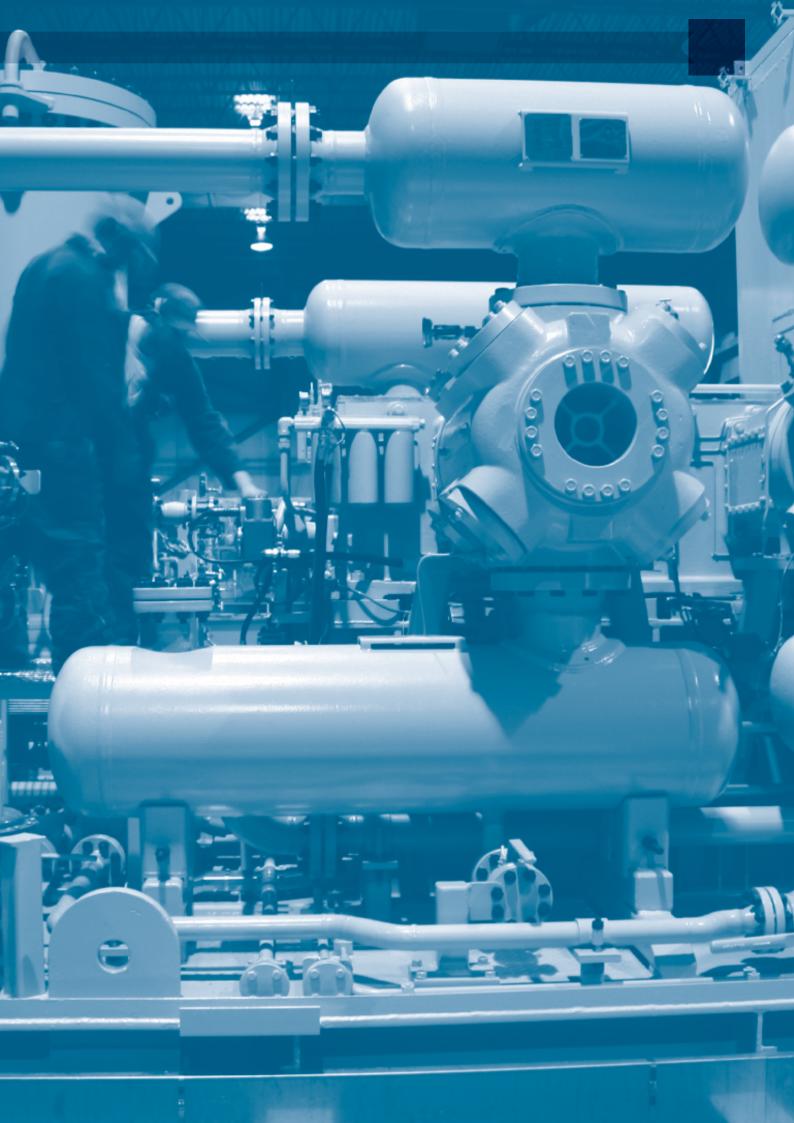
Do not couple-uncouple when the temperature inside of the circuit is higher than 80 °C (176 °F). Check the maximum allowable operating pressure of the port in use. Make sure that the medium used is compatible with seal and material as indicated for each series. In case of doubt please contact Stucchi Technical Support.

It is MANDATORY to read and closely follow the instructions. Last updated version always apply at time of installation, see latest written Instructions on Stucchi website (www.stucchi.it) before selecting or using Stucchi products.

Do not force the lever without pushing the red safety button. Do not use extensions or other tools to ease the rotating of the lever. Do not connect the fixed half with the mobile half if dirt or other material (tool, finger) is between them

Pay attention during the connection not to put finger or other body parts between the plates We advise to assemble the multiconnection with the female face down in order to allow water or moisture to be drained easily.

We advise to assemble the multiconnection with the female face down in order to allow water or moisture to be drained easily. Do not exceed single coupling performance and total multiconnection resistance of the multiconnection (please refer to dedicated datasheet) Read&follow also the corresponding catalogue of the coupling and/or electrical connector in use in the multiconnection. When the multicoupling is disconnected, it is suggested to use the protection cover for the fixed half and the parking station for the mobile half. Do not modify, disassemble or damage the multiconnection, part of it or coupling/electrical connector, the lever or safety lock system. Stucchi Multiconnection GR&DP are intended to be used for hydraulic oil applications: do not use the products for dangerous, inflammable or explosive fluids (Example: heat transfer oil at very high temperature, steam ...). Stucchi Multiconnection GR&DP are intended to be used for hydraulic oil applications with limitations given by NBR seal compatibility&temperature range. Do not use GR&DP series multiconnection for very high temperature applications.



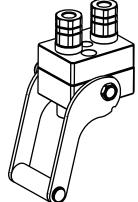
Medium/High pressure



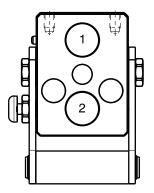


Previous description Body DP2-9ZN	Max. Resistance size 8000 N	3/8"	1/2"	FAP15 (C) 5/8"	FAP17 (D) 3/4"	FAP21 (E) 1"	FAP30 (G) 1-1/2"	Stucchi [®]
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				-				





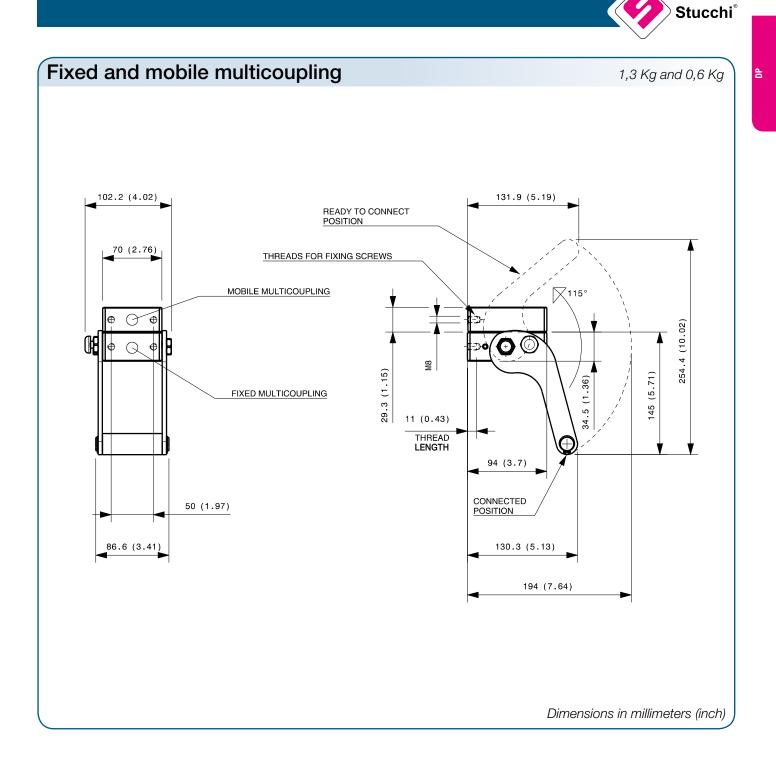
CONFIGURATIONS

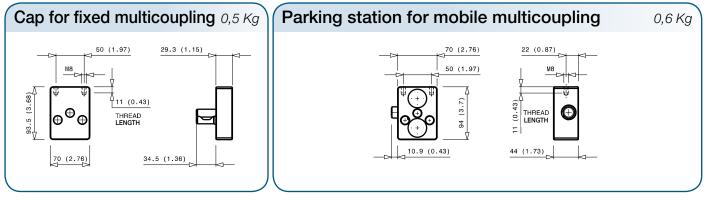


	Possible configurations					
Pos	Coupling size	Predisposition for electrical connector				
1	FAP9AZN	YES				
2	FAP9AZN	-				

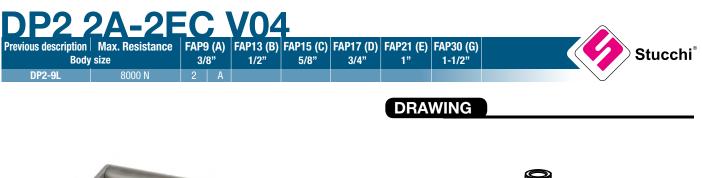
	MultiCoupling (couplings included)				
Code	Name	Description			
870007016	MULTI COMPLETE DP2 2A	2 FAP9A 3/8 BSP - CAP			
870007115	MULTI FIX DP2 2A	2 FAP9A 1/2 BSP			
870007116	MULTI FIX DP2 2A	2 FAP9A 3/8 BSP			
870007215	MULTI MOBILE DP2 2A	2 FAP9A 1/2 BSP			
870007216	MULTI MOBILE DP2 2A	2 FAP9A 3/8 BSP			

	MultiCoupling spare parts (couplings not included)					
Code	lame					
806000344	MULTI FIX EMPTY DP2 2A-1EC					
806000345	MULTI MOBILE EMPTY DP2 2A-1E	2				
815606266	CAP FIX MULTICOUPLING DP 94x7	D				
815606267	PARKING STATION MOBILE MULTIC	OUPLING DP 94x70				
815701083	KIT NR.1 COMPLETE LEVER GROU	P DP				

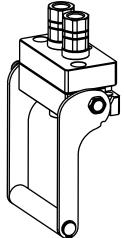




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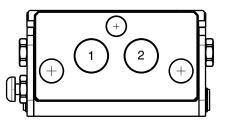






CONFIGURATIONS

	Possible configurations				
Pos	Coupling size	Predisposition for electrical connector			
1	FAP9AZN	YES			
2	FAP9AZN	YES			

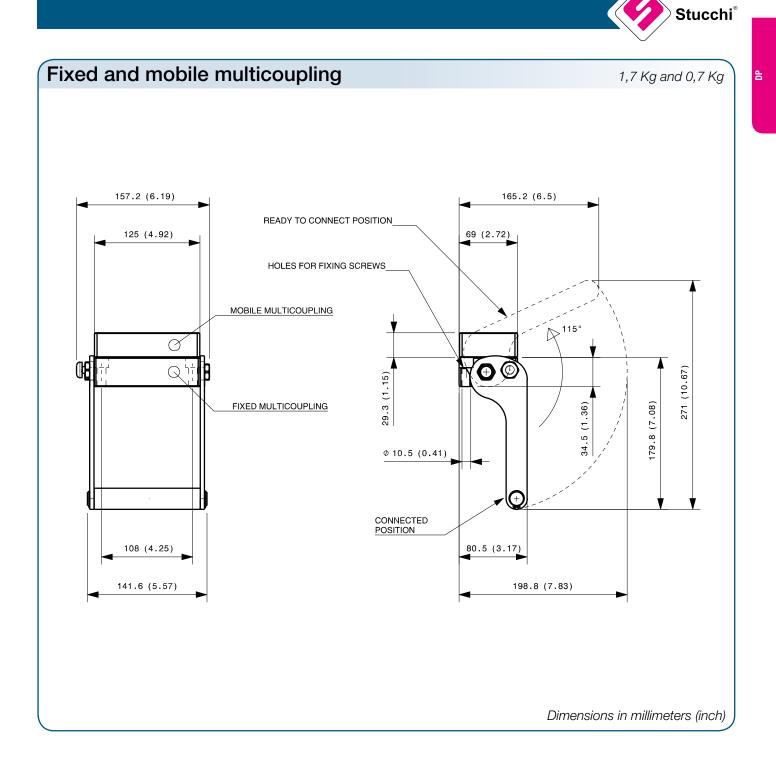


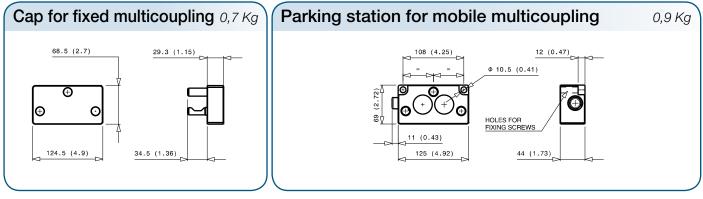
		MuttiCounting (countings included)
Code	Name	MultiCoupling (couplings included) Description
870008022	MULTI COMPLETE DP2 2/	A V04* 2 FAP9A 3/8 BSP - CAP
870008122	MULTI FIX DP2 2A V04*	2 FAP9A 3/8 BSP
870008222	MULTI MOBILE DP2 2A VO	04* 2 FAP9A 3/8 BSP

* V04 = it differs from DP2 2A standard because is longitudinal end has a different angle lever

	MultiCoupling spare parts (couplings not included)					
Code	Name					
806000410	MULTI FIX EMPTY DP2 2A-2EC V04*					
806000411	MULTI MOBILE EMPTY DP2 2A-2EC V04*					
815606310	CAP FIX MULTICOUPLING DP 125x69					
815606311	PARKING STATION MOBILE MULTICOUPLING DP 125X69					
815701215	KIT NR.1 COMPLETE LEVER GROUP DP					
UPON REQUEST	SPECIFIC KIT FOR V04 MODEL					
* VOA it diff	re from DP2 2A standard because is longitudinal and has a different angle lover					

V04 = it differs from DP2 2A standard because is longitudinal end has a different angle lever

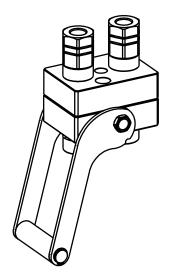




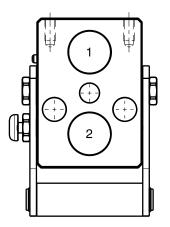
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DP2	2 B-1 E	EC						
Previous description Body	Max. Resistance size	FAP 9 3/	FAP13 (B) 1/2"	FAP15 (C) 5/8"	FAP17 (D) 3/4"	FAP21 (E) 1"	FAP30 (G) 1-1/2"	Stucchi [®]
DP2-13ZN	12000 N		2					
						DRA	WING	





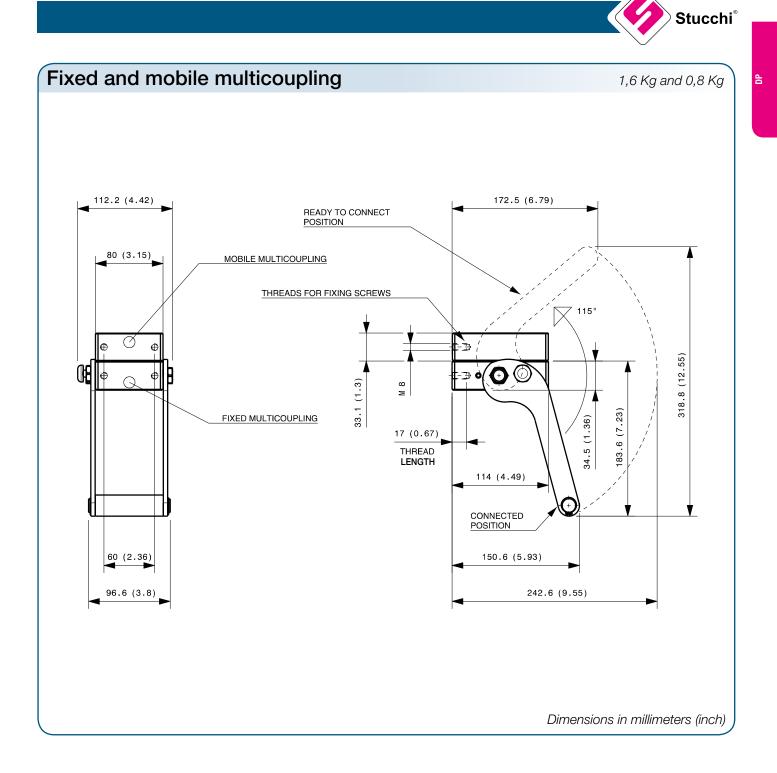
CONFIGURATIONS

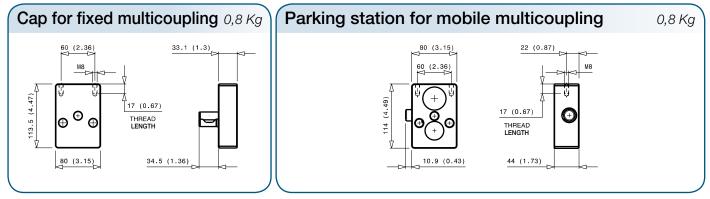


Possible configurations				
Pos	Coupling size	Predisposition for electrical connector		
1	FAP13ZN	YES		
2	FAP13ZN	-		

MultiCoupling (couplings included)					
Code		Name	Description		
870008016	÷	MULTI COMPLETE DP2 2B	2 FAP13 3/4 BSP - CAP		
870008019	ł	MULTI COMPLETE DP2 2B	2 FAP13 1/2 BSP - CAP		
870008119		MULTI FIX DP2 2B	2 FAP13 1/2 BSP		
870008219		MULTI MOBILE DP2 2B	2 FAP13 1/2 BSP		

MultiCoupling spare parts (couplings not included)					
Code		Name			
806000346	-	MULTI FIX EMPTY DP2 2B-1EC			
806000347		MULTI MOBILE EMPTY DP2 2B-1EC			
815606270		P FIX MULTICOUPLING DP 114x80			
815606271		PARKING STATION MOBILE MULTICOUPLING DP 114x80			
815701082	ł	KIT NR.1 COMPLETE LEVER GROUP DP			





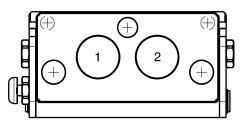
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35



CONFIGURATIONS

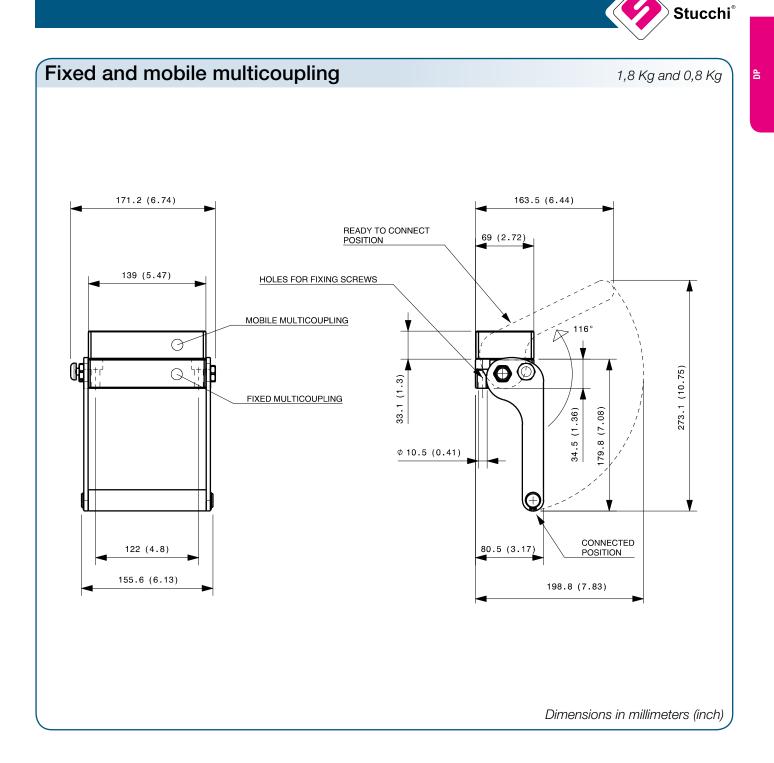
Possible configurations				
Pos	Coupling size	Predisposition for electrical connector		
1	FAP13ZN	YES		
2	FAP13ZN	YES		

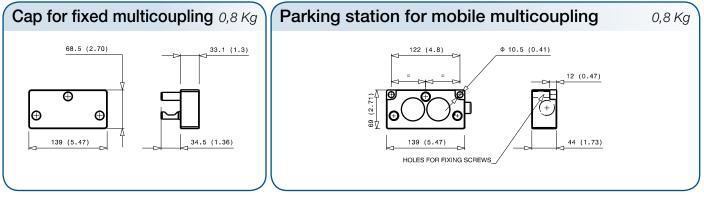


MultiCoupling (couplings included)					
Code	Name	Description			
870008012	MULTI COMPLETE DP2 2B V04*	2 FAP13 1/2 BSP - CAP			
870008112	MULTI FIX DP2 2B V04*	2 FAP13 1/2 BSP			
870008212	MULTI MOBILE DP2 2B V04*	2 FAP13 1/2 BSP			
870008221	MULTI MOBILE DP2 2B V04*	2 FAP13 3/4 BSP			

* V04 = it differs from DP2 2B standard because is longitudinal end has a different angle lever

MultiCoupling spare parts (couplings not included)					
Code	Name				
806000368	MULTI FIX EMPTY DP2 2B-2EC V04*				
806000369	MULTI MOBILE EMPTY DP2 2B-2EC V04*				
815606240	CAP FIX MULTICOUPLING DP 139x69				
815606309	PARKING STATION MOBILE MULTICOUPLING DP 139x69				
815701088	KIT NR.1 COMPLETE LEVER GROUP DP				
UPON REQUEST	SPECIFIC KIT FOR V04 MODEL				
* V04 = it differs from DP2 2B standard because is longitudinal end has a different angle lever					

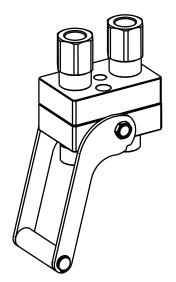


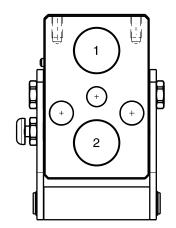


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DP2 2	2 C							
Previous description Body		FAP9 (3/8"	13 (B) /2"	FAP15 (C) 5/8"	FAP17 (D) 3/4"	FAP21 (E) 1"	FAP30 (G) 1-1/2"	Stucchi [®]
DP2-15	15500 N			2				
						DRA	WING	



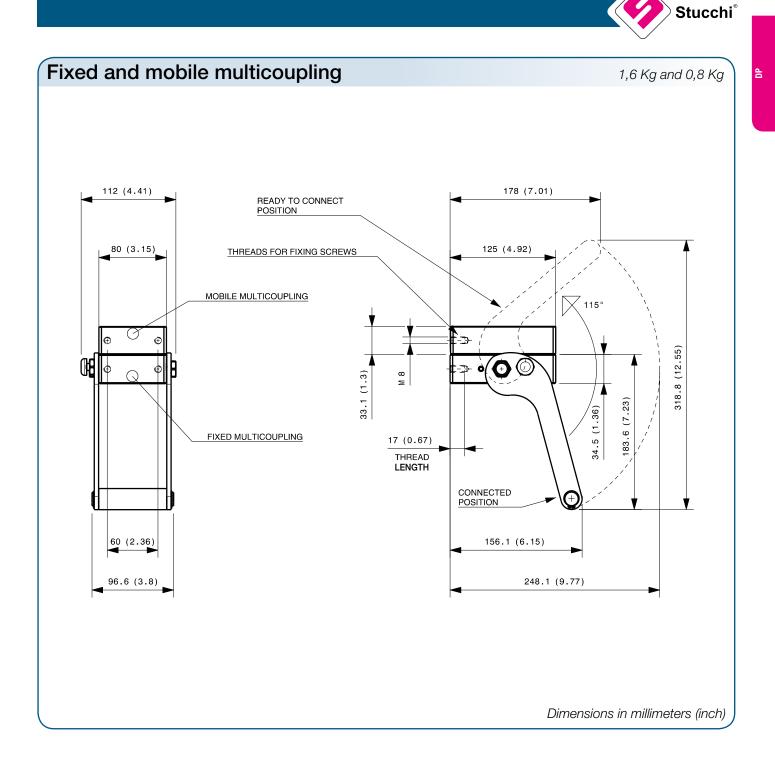


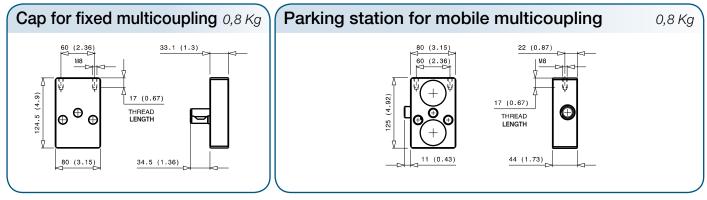


	Possible con	figurations
Pos	Coupling size	Predisposition for electrical connector
1	FAP15ZN	-
2	FAP15ZN	-

	MultiCoupling (couplings included)						
Code	Name	Description					
870008018	MULTI COMPLETE DP2 2C	2 FAP15 3/4 BSP - CAP					
870008118	MULTI FIX DP2 2C	2 FAP15 3/4 BSP					
870008218	MULTI MOBILE DP2 2C	2 FAP15 3/4 BSP					

	MultiCoupling spare parts (couplings not included)						
Code		Name					
806000308	-	MULTI FIX EMPTY DP2 2C					
806000309		MULTI MOBILE EMPTY DP2 2C					
815606238		CAP FIX MULTICOUPLING DP 125x80					
815606239		PARKING STATION MOBILE MULTICOUPLING DP 125x80					
815701082	1	KIT NR.1 COMPLETE LEVER GROUP DP					

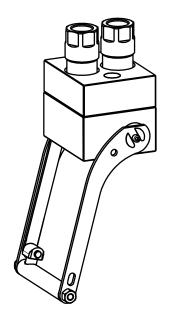


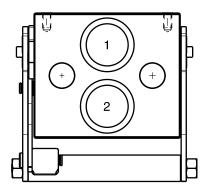


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DP2 2								
Previous description Body		FAP9 (A) 3/8"	FAP13 (B) 1/2"	FAP15 (C) 5/8"	FAP17 (D) 3/4"	FAP21 (E) 1"	FAP30 (G) 1-1/2"	Stucchi [®]
DP2-17ZN	18000 N				2			
						DRA	WING	



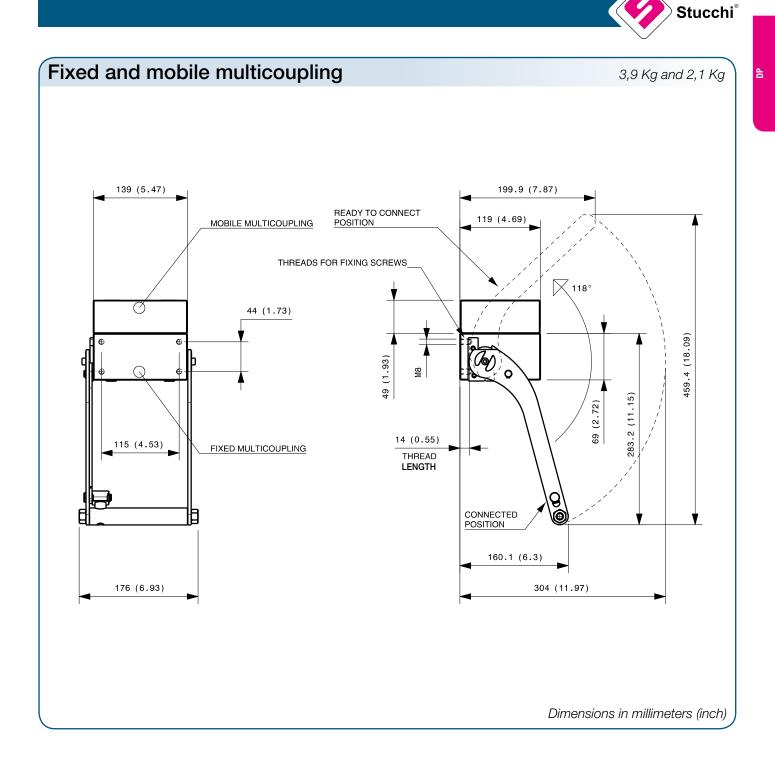


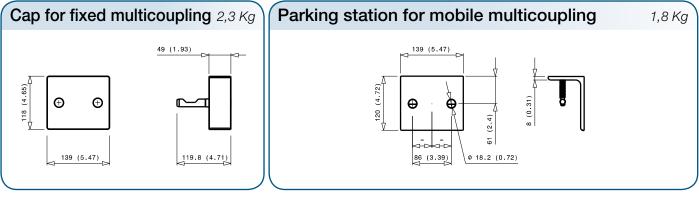


Possible configurations							
Pos	Coupling size	Predisposition for electrical connector					
1	FAP17ZN	-					
2	FAP17ZN	-					

MultiCoupling (couplings included)						
Code	Name	Description				
870008017	MULTI COMPLETE DP2 2D	2 FAP17 1' BSP - CAP				
870008113	MULTI FIX DP2 2D	2 FAP17 1' NPT				
870008117	MULTI FIX DP2 2D	2 FAP17 1' BSP				
870008213	MULTI MOBILE DP2 2D	2 FAP17 1' NPT				
870008217	MULTI MOBILE DP2 2D	2 FAP17 1' BSP				

MultiCoupling spare parts (couplings not included)							
Code		Name					
806000348	-	MULTI FIX EMPTY DP2 2D					
806000349		MULTI MOBILE EMPTY DP2 2D					
815606272		CAP FIX MULTICOUPLING DP 139x118					
815606273		PARKING STATION MOBILE MULTICOUPLING DP 139x120					
815701084	ł	KIT NR.1 COMPLETE LEVER GROUP DP					

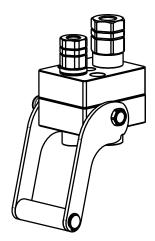


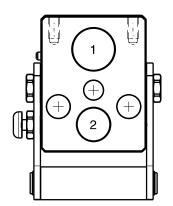


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DP2 ⁻	1A-1E	3							
Previous description Body			9 (A) 8"	FAP13 (B) 1/2"	FAP15 (C) 5/8"	FAP17 (D) 3/4"	FAP21 (E) 1"	FAP30 (G) 1-1/2"	Stucchi [®]
DPT2ZN	10000 N	1	D	1					
							DRA	WING	



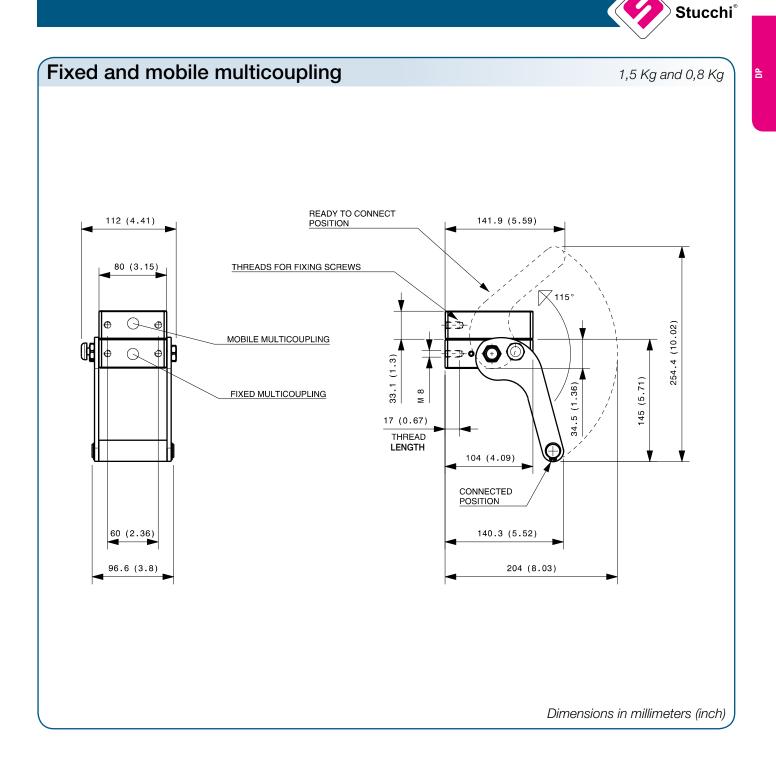


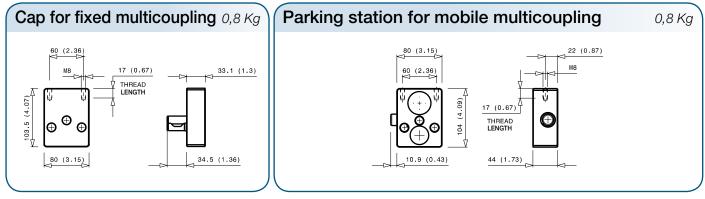


	Possible configurations							
Pos	Coupling size	Predisposition for electrical connector						
1	FAP13ZN	-						
2	FAP9DZN	-						

	MultiCoupling (couplings included)							
Code		Name	Description					
870009014	i	MULTI COMPLETE DP2 1A-1B	1 FAP9D 3/8 BSP - 1 FAP13 1/2 BSP - CAP					
870009114		MULTI FIX DP2 1A-1B	1 FAP9D 3/8 BSP - 1 FAP13 1/2 BSP					
870009214		MULTI MOBILE DP2 1A-1B	1 FAP9D 3/8 BSP - 1 FAP13 1/2 BSP					

MultiCoupling spare parts (couplings not included)							
Code		Name					
806000354	-	MULTI FIX EMPTY DP2 1A-1B					
806000355		MULTI MOBILE EMPTY DP2 1A-1B					
815606268		CAP FIX MULTICOUPLING DP 104x80					
815606269		PARKING STATION MOBILE MULTICOUPLING DP 104x80					
815701086		KIT NR.1 COMPLETE LEVER GROUP DP					

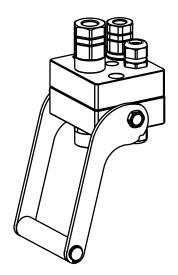


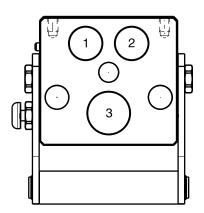


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DP3 ⁻	1A-1E	3-1	EC					
Previous description Body		FAP9 (A) 3/8"	FAP13 (B) 1/2"	FAP15 (C) 5/8"	FAP17 (D) 3/4"	FAP21 (E) 1"	FAP30 (G) 1-1/2"	Stucchi [®]
DPT3ZN	10000 N	1 D	1					
						DRA	WING	



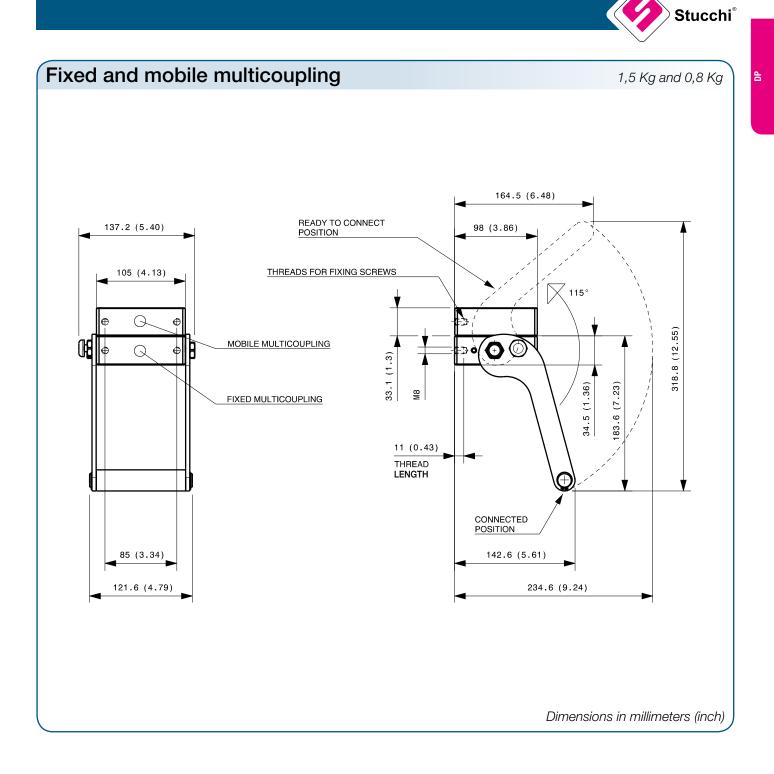


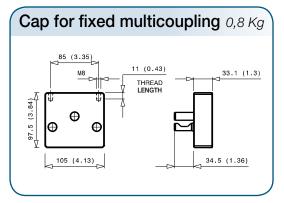


	Possible configurations							
Pos	Coupling size	Predisposition for electrical connector						
1	FAP9DZN	-						
2	-	YES						
3	FAP13ZN	-						

	MultiCoupling (couplings included)							
Code		Name	Description					
870009015	i	MULTI COMPLETE DP3 1A-1B-1EC	1 FAP9D 3/8 BSP - 1 FAP13ZN 1/2 BSP - 1EC7 - CAP					
870009115		MULTI FIX DP3 1A-1B-1EC	1 FAP9D 3/8 BSP - 1 FAP13ZN 1/2 BSP - 1EC7					
870009215		MULTI MOBILE DP3 1A-1B-1EC	1 FAP9D 3/8 BSP - 1 FAP13ZN 1/2 BSP - 1EC7					

MultiCoupling spare parts (couplings not included)						
Code	Name					
806000356	MULTI FIX EMPTY DP3 1A-1B-1EC					
806000357	MULTI MOBILE EMPTY DP3 1A-1B-1EC					
815606276	CAP FIX MULTICOUPLING DP 105x98					
815701081	KIT NR.1 COMPLETE LEVER GROUP DP					



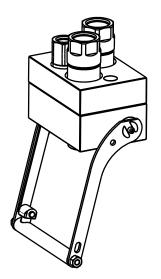


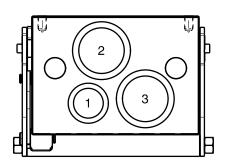
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DP3 ⁻	1 C-2 E							
Previous description Body	Max. Resistance size	FAP9 (A) 3/8"	FAP13 (B) 1/2"	FAP15 (C) 5/8"	FAP17 (D) 3/4"	FAP21 (E) 1"	FAP30 (G) 1-1/2"	Stucchi [®]
DP3GE	23000 N			1		2		

DRAWING



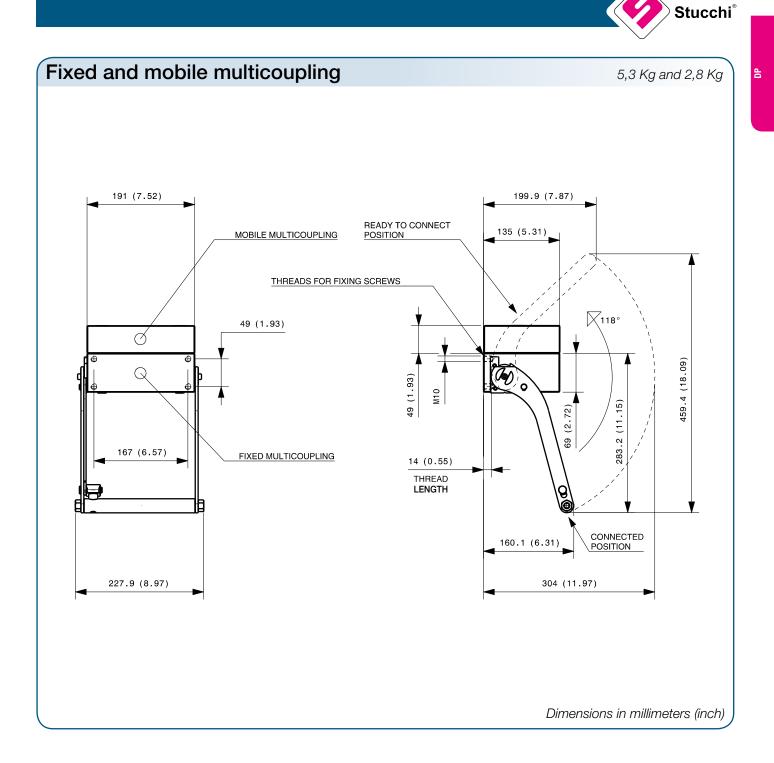


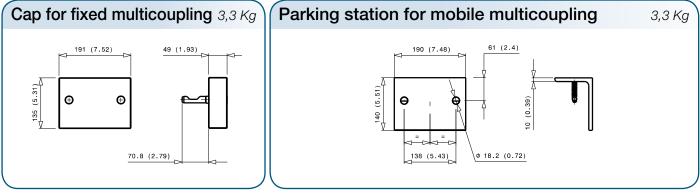


Possible configurations						
Pos	Coupling size	Predisposition for electrical connector				
1	FAP15ZN	-				
2	FAP21ZN	-				
3	FAP21ZN	-				

MultiCoupling (couplings included)						
Code		Name	Des	scription		
870015088	i	MULTI COMPLETE DP3 1C-2E	1 F/	AP15 3/4 SAE - 2 FAP21 1-1/4 SAE - CAP		
870015188		MULTI FIX DP3 1C-2E	1 F/	AP15 3/4 SAE - 2 FAP21 1-1/4 SAE		
870015288		MULTI MOBILE DP3 1C-2E	1 F/	AP15 3/4 SAE - 2 FAP21 1-1/4 SAE		

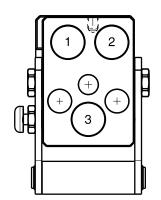
MultiCoupling spare parts (couplings not included)							
Code		Name					
806000392	-	MULTI FIX EMPTY DP3 1C-2E					
806000393		MULTI MOBILE EMPTY DP3 1C-2E					
815606300		CAP FIX MULTICOUPLING DP 191x135					
815606301		PARKING STATION MOBILE MULTICOUPLING DP 190x140					
815701089	1	KIT NR.1 COMPLETE LEVER GROUP DP					





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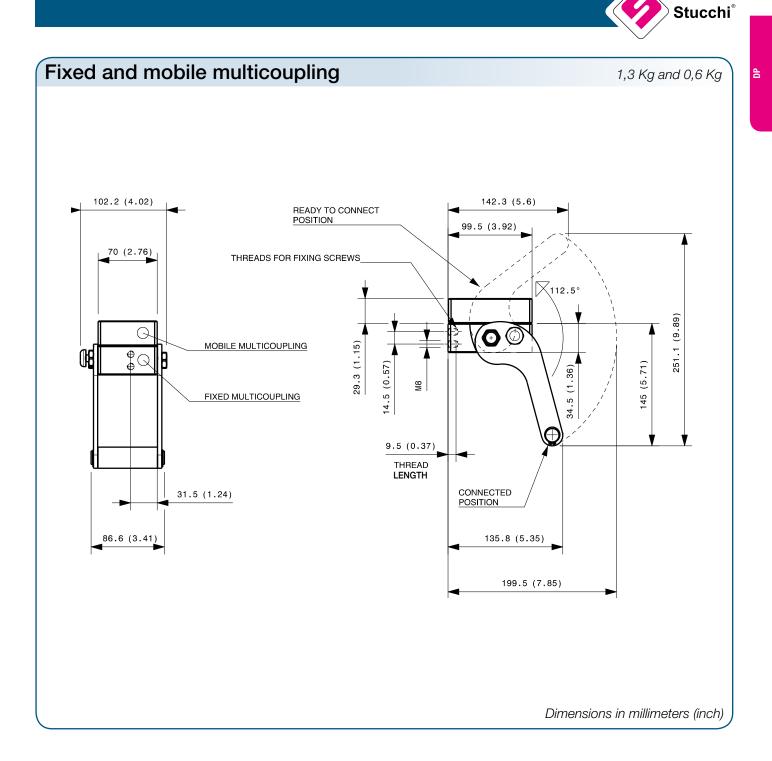
DP32N 8000 N	FAP9 (A) 3/8" 2 A	AP13 (B) FAP15 1/2" 5/8'	(C) FAP17 (D) 3/4"	1"	1-1/2"	Stucchi®
				DRA	WING	

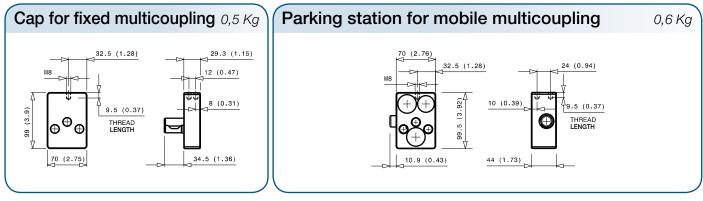


Possible configurations						
Pos	Coupling size	Predisposition for electrical connector				
1	FAP9AZN	-				
2	-	YES				
3	FAP9AZN	-				

	MultiCoupling (couplings included)							
Code		Name		Description				
870009016	i	MULTI COMPLETE DP3 2A-1EC	1	2 FAP9A 3/8 BSP - 1EC6 - CAP				
870009116	-	MULTI FIX DP3 2A-1EC		2 FAP9A 3/8 BSP - 1EC6				
870009216	ł	MULTI MOBILE DP3 2A-1EC		2 FAP9A 3/8 BSP - 1EC6				

MultiCoupling spare parts (couplings not included)						
Code		Name				
806000358	-	MULTI	FIX EMPTY DP3 2A-1EC			
806000359		MULTI	MOBILE EMPTY DP3 2A-1EC			
815606274		CAP F	IX MULTICOUPLING DP 99x70			
815606275		PARKI	NG STATION MOBILE MULTICOUPLING DP 100x70			
815701083	i	KIT NF	R.1 COMPLETE LEVER GROUP DP			

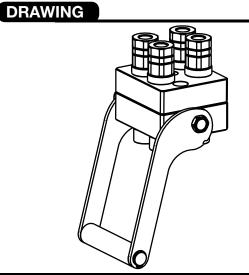


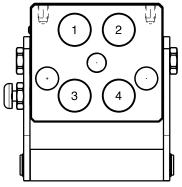


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DP4	4 A-2 E	EC						
Previous description Body	Max. Resistance size	FAP9 (/ 3/8"	A) FAP13 (B) 1/2"	FAP15 (C) 5/8"	FAP17 (D) 3/4"	FAP21 (E) 1"	FAP30 (G) 1-1/2"	Stucchi [®]
DP4-9ZN	17000 N	2	A					







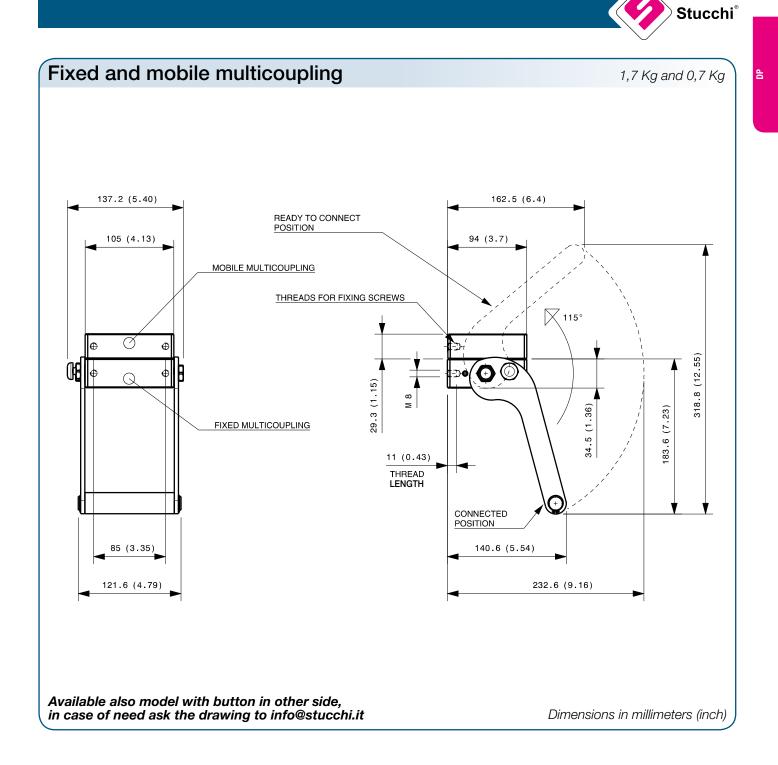
Possible configurations							
Pos	Coupling size	Predisposition for electrical connector					
1	FAP9AZN	-					
2	FAP9AZN	YES					
3	FAP9AZN	YES					
4	FAP9AZN	-					

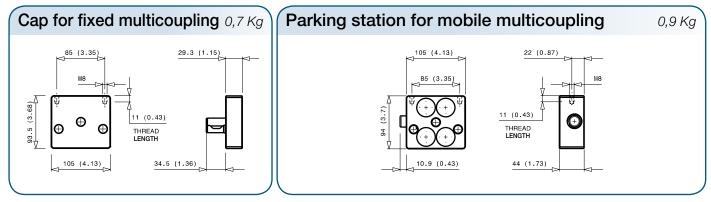
		MultiCoupling (couplings included)
Code	Name	Description
870011017	MULTI COMPLETE DP4 4A	4 FAP9A 3/8 BSP - CAP
870011020	MULTI COMPLETE DP4 4A	4 FAP9A 1/2 BSP - CAP
870011022	MULTI COMPLETE DP4 4A	4 FAP9A 1/4 BSP - CAP
870011027	MULTI COMPLETE DP4 4A	4 FAQ9A 3/8 BSP - CAP
870011028	MULTI COMPLETE DP4 4A	4 FAP9A 3/8 SAE - CAP
870011124	MULTI COMPLETE DP4 4A V02*	2 FAP9A 3/8 BSP - 2 FAP9A 1/2 BSP - CAP
870011117	MULTI FIX DP4 4A	4 FAP9A 3/8 BSP
870011120	MULTI FIX DP4 4A	4 FAP9A 1/2 BSP
870011122	MULTI FIX DP4 4A	4 FAP9A 1/4 BSP
870011123	MULTI FIX DP4 4A	2 FAP9A 3/8 BSP - 2 FAP9A 1/2 BSP
870011125	MULTI FIX DP4 2A	2 FAP9A 3/8 BSP
870011126	MULTI FIX DP4 4A	4 FAP9A 1/2 SAE
870011217	MULTI MOBILE DP4 4A	4 FAP9A 3/8 BSP
870011220	MULTI MOBILE DP4 4A	4 FAP9A 1/2 BSP
870011222	MULTI MOBILE DP4 4A	4 FAP9A 1/4 BSP
870011223	MULTI MOBILE DP4 4A	2 FAP9A 3/8 BSP - 2 FAP9A 1/2 BSP

* **V02** = side button

	MultiCoupling spare parts (couplings not included)							
Code	Name							
806000264	MULTI FIX EMPTY DP4 4A-2EC							
806000370	MULTI FIX EMPTY DP4 4A V02*							
806000265	MULTI MOBILE EMPTY DP4 4A-2EC							
815606280	CAP FIX MULTICOUPLING DP 105x94							
815606281	PARKING STATION MOBILE MULTICOUPLING DP 105x94							
815701081	KIT NR.1 COMPLETE LEVER GROUP DP							
UPON REQUEST	SPECIFIC KIT FOR V02 MODEL							

* **V02** = side button



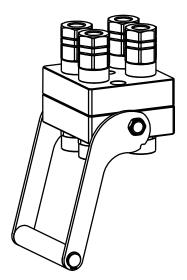


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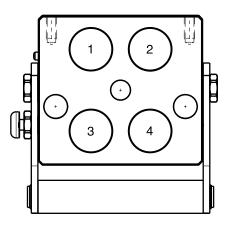
DP4 4	4 B-2 E	EC						
Previous description Body		FAP9 (A) 3/8"	FAP13 (B) 1/2"	FAP15 (C) 5/8"	FAP17 (D) 3/4"	FAP21 (E) 1"	FAP30 (G) 1-1/2"	Stucchi [®]
DP4-13ZN	17000 N		4					

DRAWING





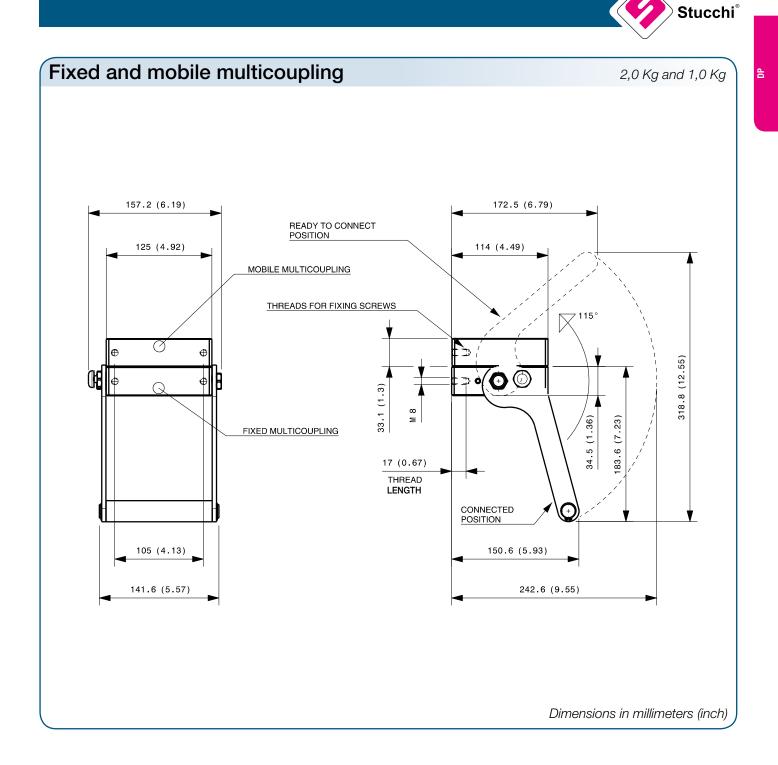
CONFIGURATIONS

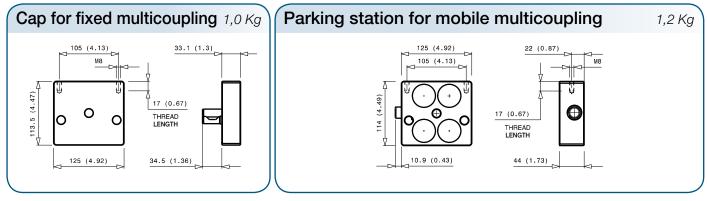


Possible configurations								
Pos	Coupling size	Predisposition for electrical connector						
1	FAP13ZN	-						
2	FAP13ZN	YES						
3	FAP13ZN	YES						
4	FAP13ZN	-						

	MultiCoupling (couplings included)							
Code	Name	Description						
870012007	MULTI COMPLETE DP4 4B	4 FAP13 3/4 BSP - CAP						
870012008	MULTI COMPLETE DP4 4B	4 FAP13 1/2 BSP - CAP						
870012009	MULTI COMPLETE DP4 4B	4 FAP13 1/2 NPT - CAP						
870012107	MULTI FIX DP4 4B	4 FAP13 3/4 BSP						
870012108	MULTI FIX DP4 4B	4 FAP13 1/2 BSP						
870012207	MULTI MOBILE DP4 4B	4 FAP13 3/4 BSP						
870012208	MULTI MOBILE DP4 4B	4 FAP13 1/2 BSP						

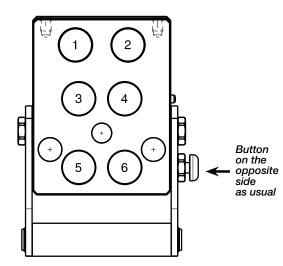
	MultiCoupling spare parts (couplings not included)							
Code	Name							
806000350	MULTI FIX EMPTY DP4 4B-2EC							
806000351	MULTI MOBILE EMPTY DP4 4B-2EC							
815606282	CAP FIX MULTICOUPLING DP 125x114							
815606283	PARKING STATION MOBILE MULTICOUPLING DP 125x114							
815701085	KIT NR.1 COMPLETE LEVER GROUP DP							





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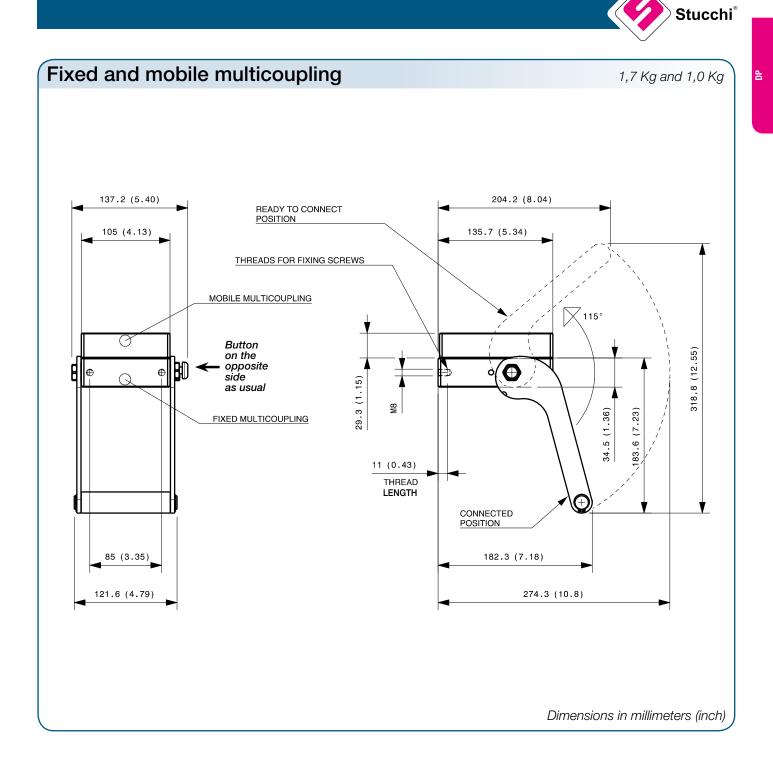
DP6 4 Previous description Body s	A-2F	FAP9 (A) 3/8"	FAP13 (B) 1/2"	FAP15 (C) 5/8"	FAP17 (D) 3/4"	FAP21 (E) 1"	FAP30 (G) 1-1/2"	Stucchi [®]
DP6-9ZN	17000 N	4 A	1/2	5/0	5/4		1-1/2	
DP6-92N	17000 N					DRA	WING	
9	È		łO		9			

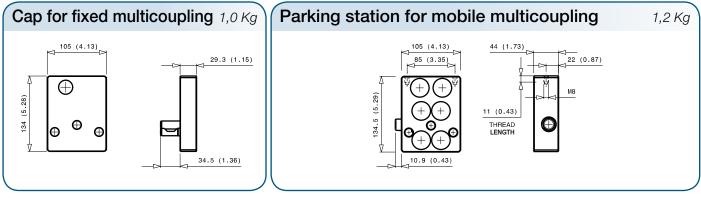


Possible configurations									
Pos	Coupling size	Predisposition for electrical connector							
1	-	YES							
2	-	YES							
3	FAP9AZN	-							
4	FAP9AZN	-							
5	FAP9AZN	-							
6	FAP9AZN	-							

	MultiCoupling (couplings included)							
Code		Name	Description					
870011021	i	MULTI COMPLETE DP6 4A	2 FAP9A 3/8 BSP - 2 FAP9A 1/2 BSP - CAP					
870011121		MULTI FIX DP6 4A	2 FAP9A 3/8 BSP - 2 FAP9A 1/2 BSP					
870011221		MULTI MOBILE DP6 4A	2 FAP9A 3/8 BSP - 2 FAP9A 1/2 BSP					

	MultiCoupling spare parts (couplings not included)							
Code		Name						
806000352	-	MULTI	FIX EMPTY DP6 4A-2EC					
806000353		MULTI	MOBILE EMPTY DP6 4A-2EC					
815606292		CAP F	IX MULTICOUPLING DP 134x105					
815606285		PARKI	NG STATION MOBILE MULTICOUPLING DP 135x105					
815701081	i	KIT NF	R.1 COMPLETE LEVER GROUP DP					



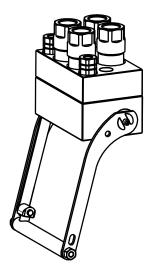


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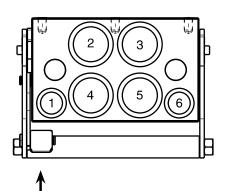
DRAWING

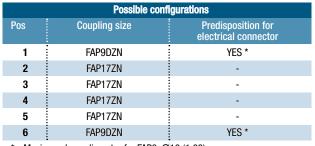




CONFIGURATIONS

Button on the lever

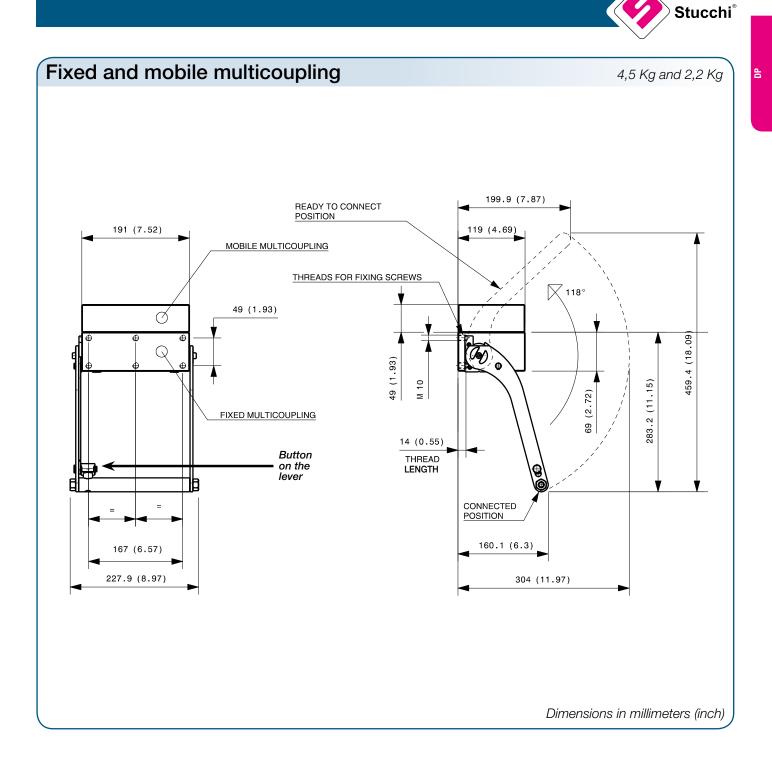


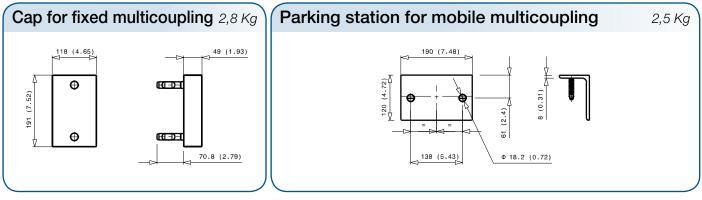


 * - Maximum hose diameter for FAP9: Ø16 (1.33), in case of bigger hose use a longer adaptor.

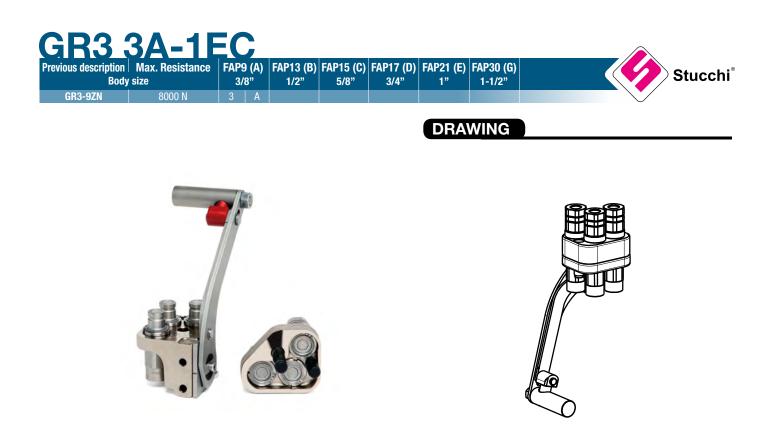
	MultiCoupling (couplings included)							
Code	Code Name Description							
870008023	i	MULTI COMPLETE DP6 2A-4D	2 FAP9D 3/8 BSP - 4 FAP17 1 BSP - CAP					
870008123		MULTI FIX DP6 2A-4D	2 FAP9D 3/8 BSP - 4 FAP17 1 BSP					
870008223		MULTI MOBILE DP6 2A-4D	2 FAP9D 3/8 BSP - 4 FAP17 1 BSP					

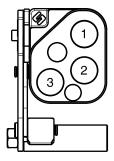
MultiCoupling spare parts (couplings not included)					
Code	Name				
806000382	-	MULTI FIX EMPTY DP6 2A-4D-2EC			
806000383		MULTI MOBILE EMPTY DP6 2A-4D-2EC			
815606290		CAP FIX MULTICOUPLING DP 191x118			
815606291		PARKING STATION MOBILE MULTICOUPLING DP 190x120			
815701089		KIT NR.1 COMPLETE LEVER GROUP DP			





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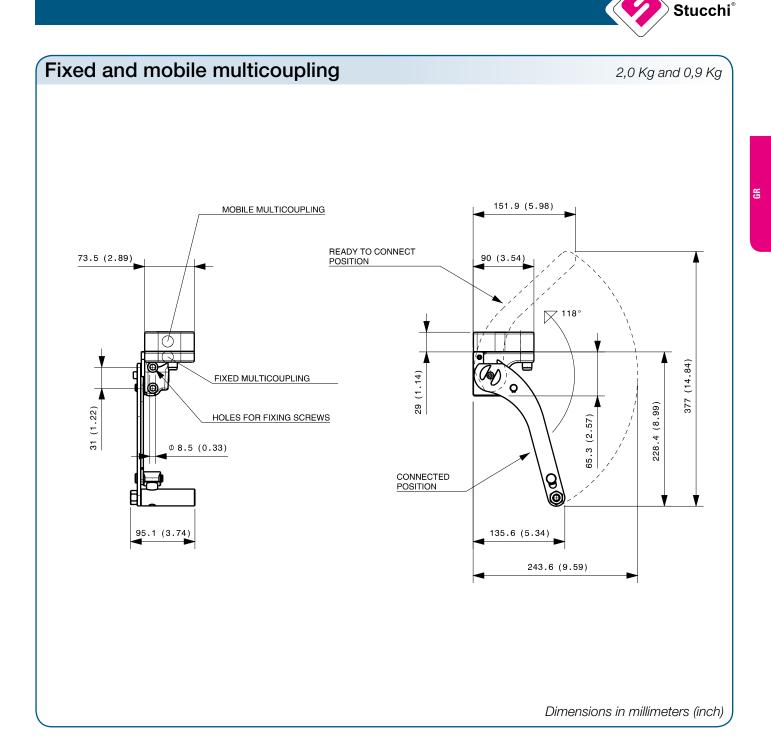


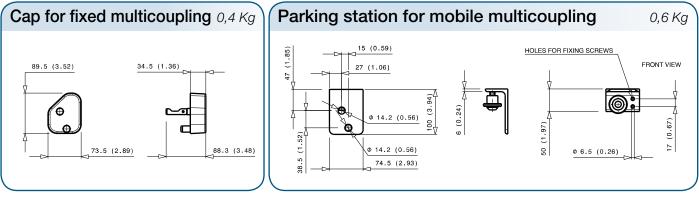


	Possible configurations					
Pos	Coupling size Predisposition for electrical connector					
1	FAP9AZN	-				
2	FAP9AZN	-				
3	FAP9AZN	YES				

	MultiCoupling (couplings included)						
Code	Name	Description					
870001040	MULTI COMPLETE GR3 3A	2 FAP9A 3/8 BSP - 1 FAP9A 1/2 BSP - CAP					
870001043	MULTI COMPLETE GR3 3A	3 FAP9A 3/8 BSP - CAP					
870001044	MULTI COMPLETE GR3 3A	3 FAP9A 1/2 BSP - CAP					
870001140	MULTI FIX GR3 3A	2 FAP9A 3/8 BSP - 1 FAP9A 1/2 BSP					
870001143	MULTI FIX GR3 3A	3 FAP9A 3/8 BSP					
870001144	MULTI FIX GR3 3A	3 FAP9A 1/2 BSP					
870001240	MULTI MOBILE GR3 3A	2 FAP9A 3/8 BSP - 1 FAP9A 1/2 BSP					
870001243	MULTI MOBILE GR3 3A	3 FAP9A 3/8 BSP					
870001244	MULTI MOBILE GR3 3A	3 FAP9A 1/2 BSP					

	MultiCoupling spare parts (couplings not included)					
Code		Name				
806000270	-	MULTI F	IX EMPTY GR3 3A-1EC			
806000271	1	MULTI N	NOBILE EMPTY GR3 3A-1EC			
815606242		CAP FIX	MULTICOUPLING GR 90x74			
815606243		PARKIN	G STATION MOBILE MULTICOUPLING GR 100x75			
815701053	i	KIT NR.	1 COMPLETE LEVER GROUP GR			

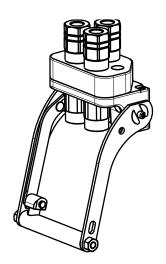


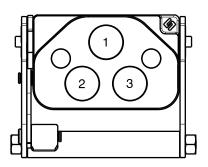


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CR3 Previous description Body	Max. Resistance		FAP15 (C) 5/8"	FAP17 (D) 3/4"	FAP21 (E) 1"	FAP30 (G) 1-1/2"	Stucchi [®]
GR3-13ZN	18000 N	3					
					DRA	WING	



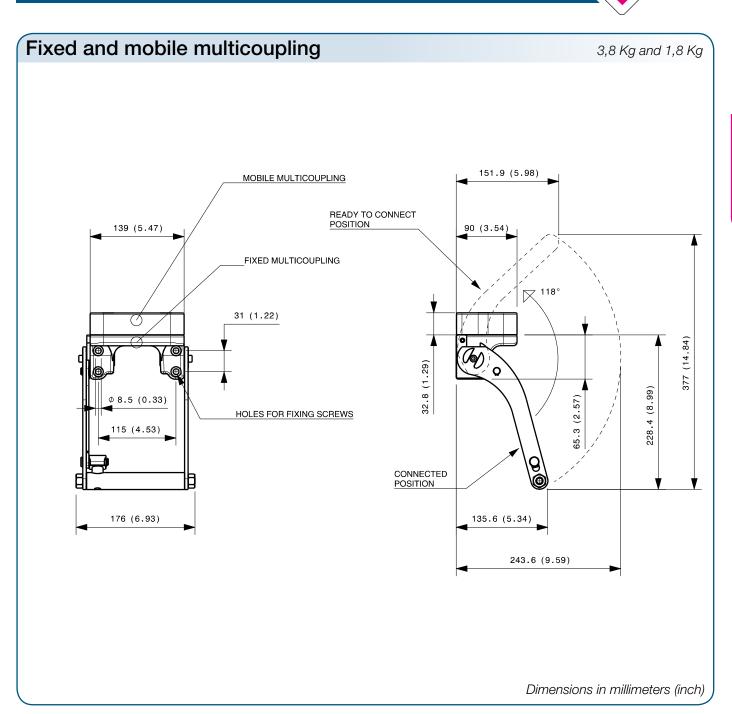


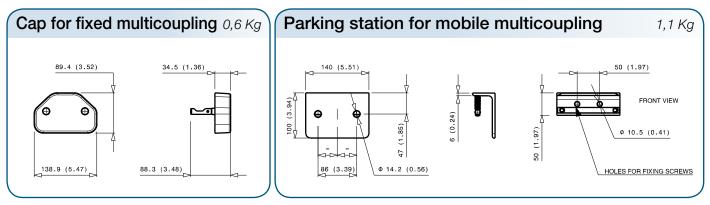


	Possible configurations					
Pos	Coupling size	Predisposition for electrical connector				
1	FAP13ZN	-				
2	FAP13ZN	YES				
3	FAP13ZN	-				

MultiCoupling (couplings included)						
Code	Name	Description				
870003017	MULTI COMPLETE GR3 3B	1 FAP13 1/2 BSP - 2 FAP13 3/4 BSP - CAP				
870003020	MULTI COMPLETE GR3 3B	3 FAP13 1/2 BSP - CAP				
870003117	MULTI FIX GR3 3B	1 FAP13 1/2 BSP - 2 FAP13 3/4 BSP				
870003120	MULTI FIX GR3 3B	3 FAP13 1/2 BSP				
870003217	MULTI MOBILE GR3 3B	1 FAP13 1/2 BSP - 2 FAP13 3/4 BSP				
870003220	MULTI MOBILE GR3 3B	3 FAP13 1/2 BSP				

	MultiCoupling spare parts (couplings not included)					
Code	Name					
806000272	MULTI FIX EMPTY GR3 3B-1EC					
806000273	MULTI MOBILE EMPTY GR3 3B-1EC					
815606248	CAP FIX MULTICOUPLING GR 139x89					
815606249	PARKING STATION MOBILE MULTICOUPLING GR 140x100					
815701052	KIT NR.1 COMPLETE LEVER GROUP GR					



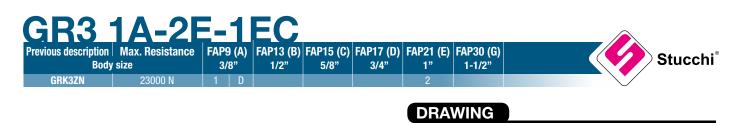


61

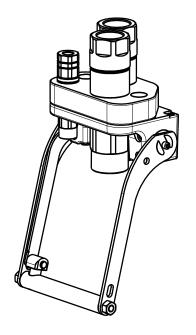
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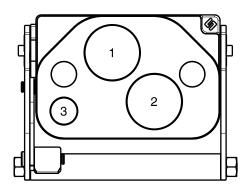
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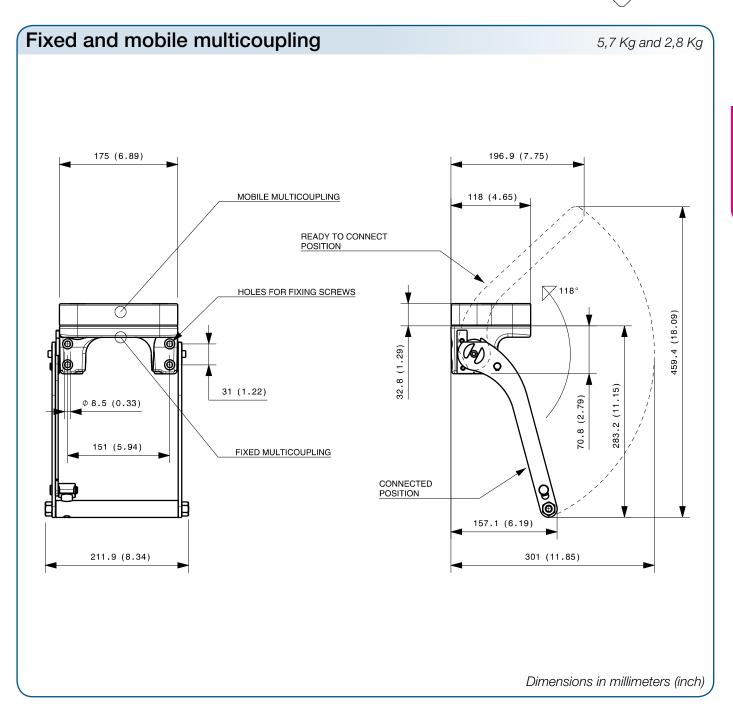


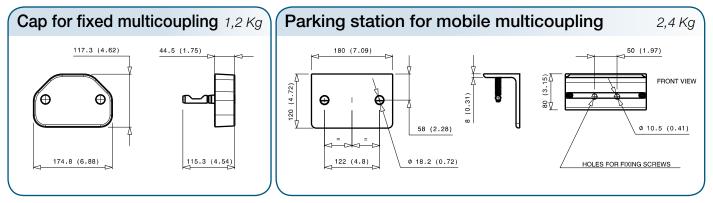


	Possible configurations				
Pos	os Coupling size Predisposition for electrical connector				
1	FAP21ZN	-			
2	FAP21ZN	-			
3	FAP9DZN	YES			

	MultiCoupling (couplings included)						
Code	Name	Description					
870015075	MULTI COMPLETE GR3 1A-2E	1 FAP9D 3/8 BSP - 2 FAP21 1' BSP - CAP					
870015083	MULTI COMPLETE GR3 1A-2E	1 FAP9D 3/8 BSP - 2 FAP21 1-1/4 BSP - CAP					
870016001	MULTI COMPLETE GR3 2E	2 FAP21 1-1/4 BSP - CAP					
870015175	MULTI FIX GR3 1A-2E	1 FAP9D 3/8 BSP - 2 FAP21 1' BSP					
870015275	MULTI MOBILE GR3 1A-2E	1 FAP9D 3/8 BSP - 2 FAP21 1' BSP					
870016101	MULTI FIX GR3 2E	2 FAP21 1-1/4 BSP					
870016201	MULTI MOBILE GR3 2E	2 FAP21 1-1/4 BSP					

	MultiCoupling spare parts (couplings not included)					
Code		Name				
806000310	-	MULTI FIX EMPTY GR3 1A-2E-1EC				
806000311		MULTI MOBILE EMPTY GR3 1A-2E-1EC				
815606260		CAP FIX MULTICOUPLING GR 175x117				
815606261	1	PARKING STATION MOBILE MULTICOUPLING GR 180x120				
815701055		KIT NR.1 COMPLETE LEVER GROUP GR				

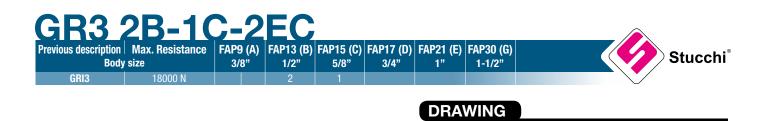




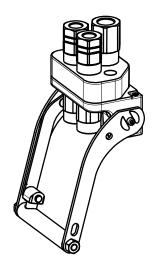
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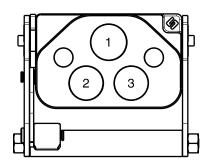
63

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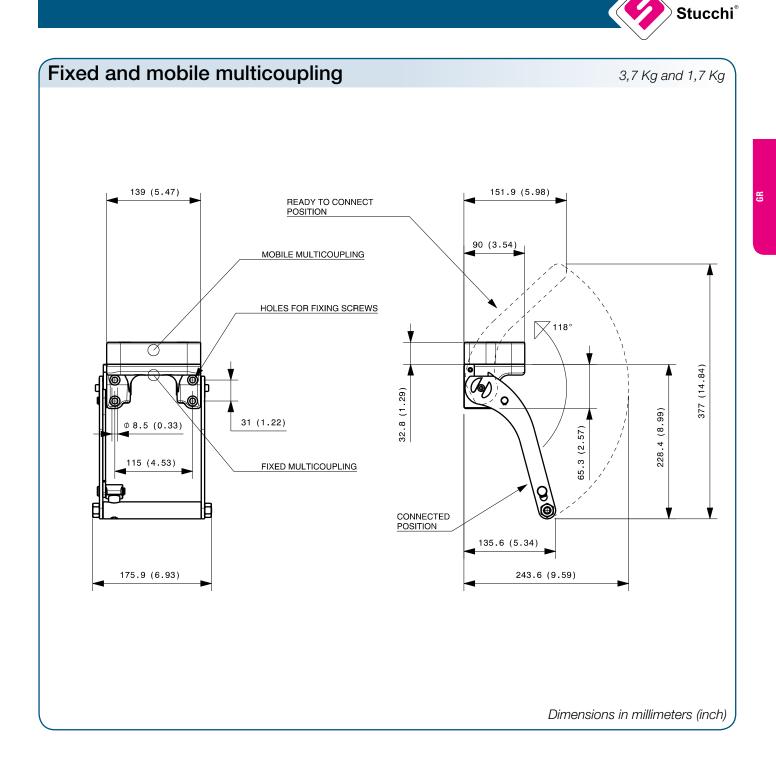


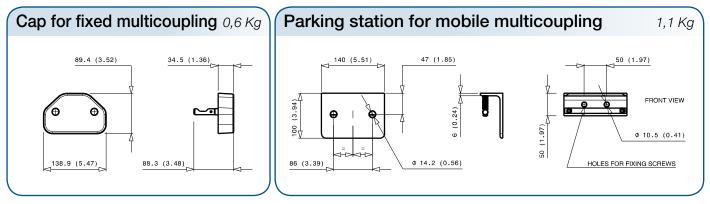


	Possible configurations					
Pos	Coupling size	Predisposition for electrical connector				
1	FAP15ZN	-				
2	FAP13ZN	YES				
3	FAP13ZN	YES				

	MultiCoupling (couplings included)					
Code		Name	Description			
870015065	i	MULTI COMPLETE GR3 2B-1C	2 FAP13 1/2 BSP - 1 FAP15 3/4 BSP - CAP			
870015165		MULTI FIX GR3 2B-1C	2 FAP13 1/2 BSP - 1 FAP15 3/4 BSP			
870015265		MULTI MOBILE GR3 2B-1C	2 FAP13 1/2 BSP - 1 FAP15 3/4 BSP			

	MultiCoupling spare parts (couplings not included)							
Code		Name						
806000376	-	MULTI FIX EMPTY GR3 2B-1C-2EC						
806000377		MULTI MOBILE EMPTY GR3 2B-1C-2EC						
815606248		CAP FIX MULTICOUPLING GR 139x89						
815606249		PARKING STATION MOBILE MULTICOUPLING GR 140x100						
815701052		KIT NR.1 COMPLETE LEVER GROUP GR						





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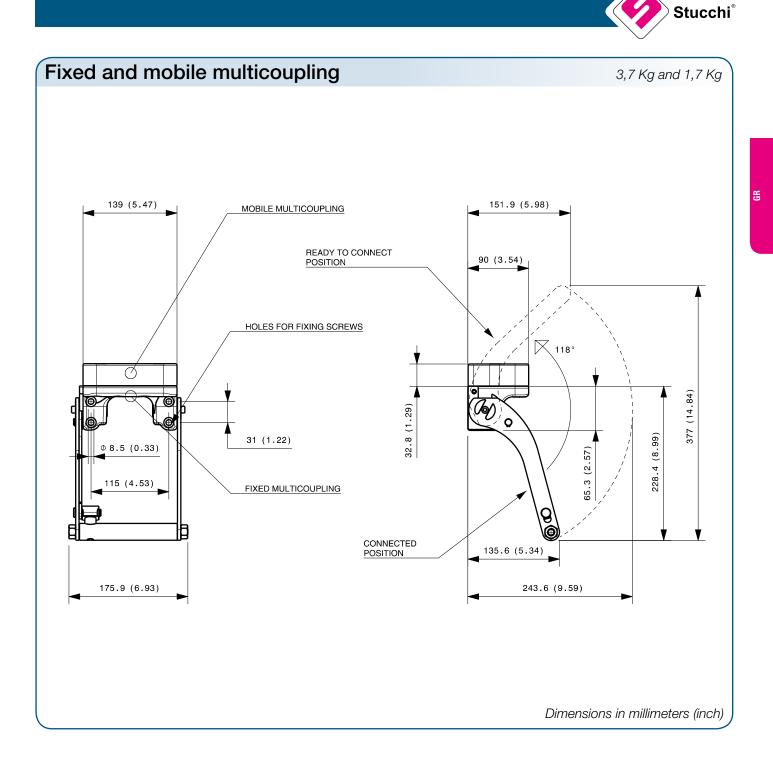


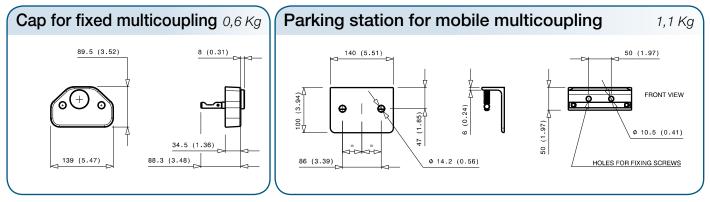
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Possible configurations					
Pos	Coupling size	Predisposition for electrical connector			
1	FAP15ZN	-			
2	FAP13ZN	-			
3 FAP9DZN		YES			
4 FAP9DZN		YES			

	MultiCoupling (couplings included)						
Code	Code Name Description						
870015091	MU	LTI COMPLETE GR4 1B-1C		1 FAP13 1/2 BSP - 1 FAP15 3/4 BSP - CAP			
870015191	MU	LTI FIX GR4 1B-1C		1 FAP13 1/2 BSP - 1 FAP15 3/4 BSP			
870015291	MU	LTI MOBILE GR4 1B-1C		1 FAP13 1/2 BSP - 1 FAP15 3/4 BSP			

	MultiCoupling spare parts (couplings not included)						
Code	ame						
806000276	MULTI FIX EMPTY GR4 2A-1B-1C-2EC						
806000277	MULTI MOBILE EMPTY GR4 2A-1B-1C-2EC						
815606246	CAP FIX MULTICOUPLING GR 139x90						
815606249	PARKING STATION MOBILE MULTICOUPLING GR 140x100						
815701052	KIT NR.1 COMPLETE LEVER GROUP GR						



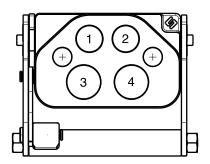


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GR4 2	2A-2E	3-	2	EC					
Previous description Body	Max. Resistance size		9 (A) '8"	FAP13 (B) 1/2"	FAP15 (C) 5/8"	FAP17 (D) 3/4"	FAP21 (E) 1"	FAP30 (G) 1-1/2"	Stucchi [®]
GRB4ZN	18000 N	2	D	2					

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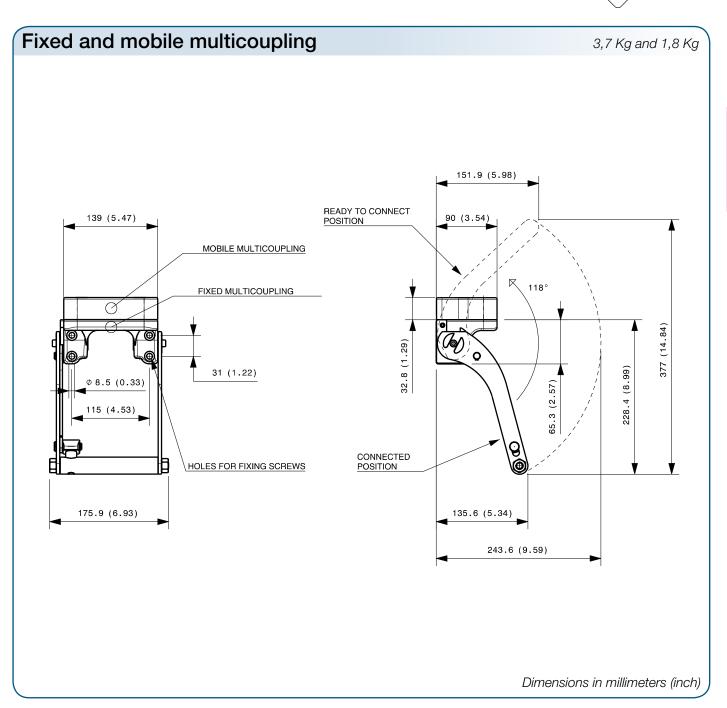


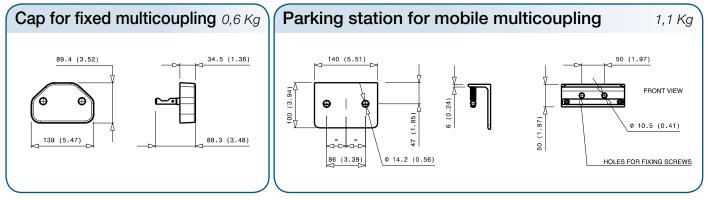


	Possible configurations						
Pos	Coupling size	Predisposition for electrical connector					
1	FAP9DZN	YES					
2	FAP9DZN	YES					
3	FAP13ZN	-					
4	FAP13ZN	-					

	MultiCoupling (couplings included)						
Code		Name	Description				
870016014	i	MULTI COMPLETE GR4 2A-2B	2 FAP9D 3/8 BSP - 2 FAP13 1/2 BSP - CAP				
870016114		MULTI FIX GR4 2A-2B	2 FAP9D 3/8 BSP - 2 FAP13 1/2 BSP				
870016214	1	MULTI MOBILE GR4 2A-2B	2 FAP9D 3/8 BSP - 2 FAP13 1/2 BSP				

	MultiCoupling spare parts (couplings not included)							
Code	Name							
806000274	MULTI FIX EMPTY GR4 2A-2B-2EC)						
806000275	MULTI MOBILE EMPTY GR4 2A-2E	3-2EC						
815606248	CAP FIX MULTICOUPLING GR 139>	CAP FIX MULTICOUPLING GR 139x89						
815606249	PARKING STATION MOBILE MULTI	COUPLING GR 140x100						
815701052	KIT NR.1 COMPLETE LEVER GROU	IP GR						





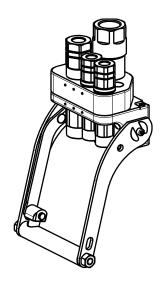
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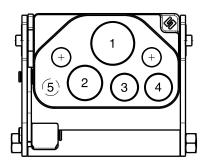
69

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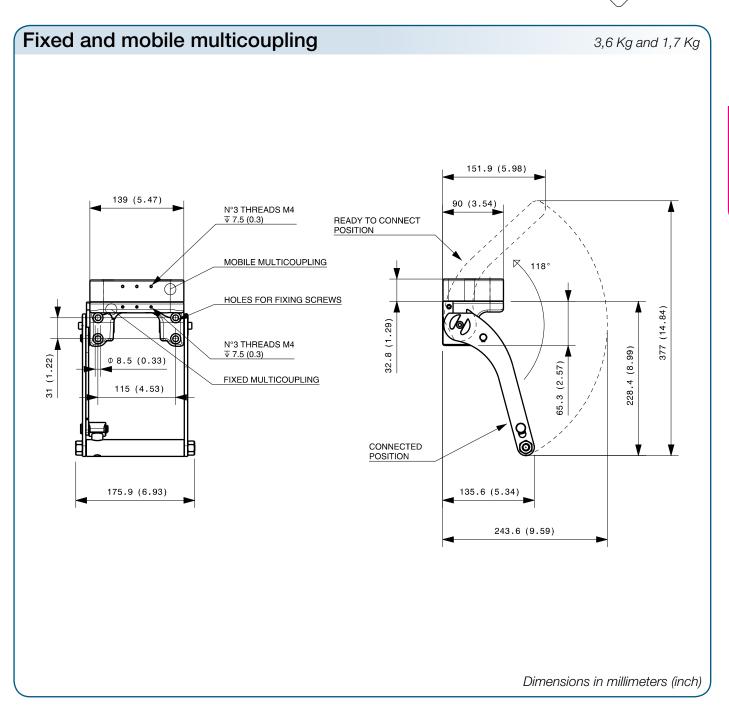


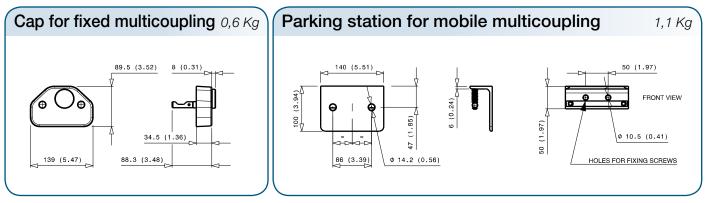
Possible configurations						
Pos	Coupling size	Predisposition for electrical connector				
1	FAP17ZN	-				
2	FAP13ZN	-				
3	FAP9DZN	YES				
4	FAP9DZN	YES				
5		*				

* - Holes Ø16 (0.63) for optional sensor.

MultiCoupling (couplings included)						
Code		Name		Description		
870016015	i	MULTI COMPLETE GR4 2A-1B-1D		2 FAP9D 3/8 BSP - 1 FAP13 1/2 BSP - 1 FAP17 1' BSP - CAP		
870016115		MULTI FIX GR4 2A-1B-1D		2 FAP9D 3/8 BSP - 1 FAP13 1/2 BSP - 1 FAP17 1' BSP		
870016215		MULTI MOBILE GR4 2A-1B-1D		2 FAP9D 3/8 BSP - 1 FAP13 1/2 BSP - 1 FAP17 1' BSP		

MultiCoupling spare parts (couplings not included)						
Code		Name				
806000280	-	MULTI FIX EMPTY GR4 2A-1B-1D-2EC				
806000281		MULTI MOBILE EMPTY GR4 2A-1B-1D-2EC				
815606244		CAP FIX MULTICOUPLING GR 139x90				
815606249		PARKING STATION MOBILE MULTICOUPLING GR 140x100				
815701052	-	KIT NR.1 COMPLETE LEVER GROUP GR				





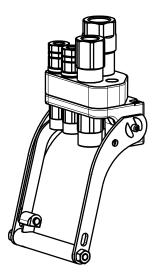
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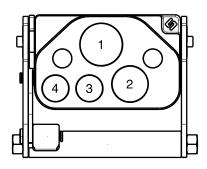
71

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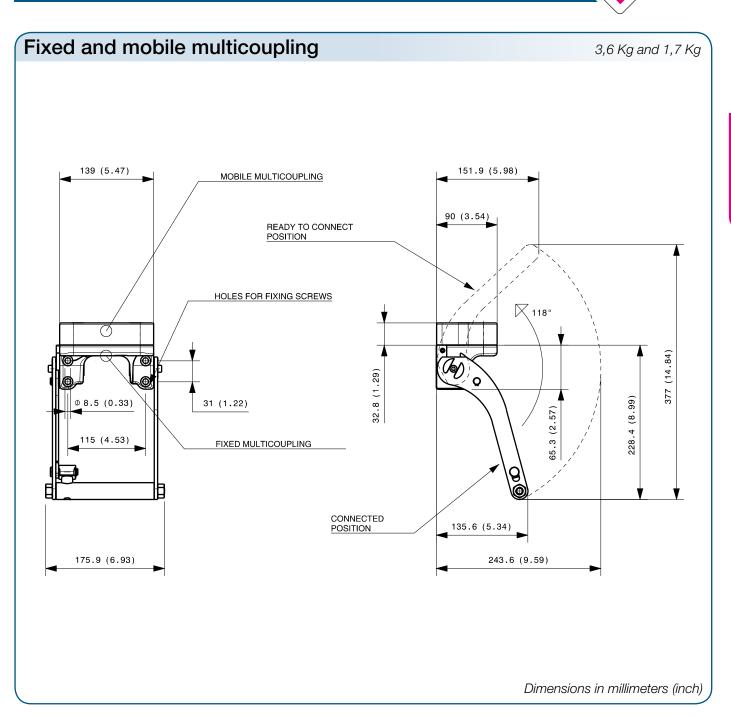


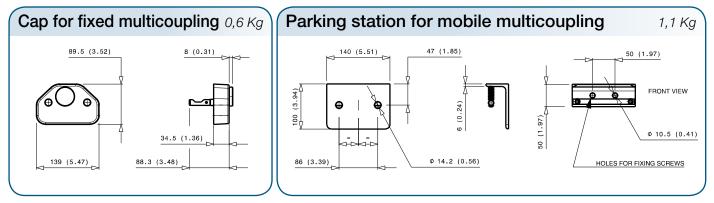


Possible configurations				
Pos	Coupling size	Predisposition for electrical connector		
1	FAP17ZN	-		
2	FAP15ZN	-		
3	FAP9DZN	YES		
4	FAP9DZN	YES		

MultiCoupling (couplings included)					
Code	Name	Description			
870015058	MULTI COMPLETE GR4 2A-1C-1D	2 FAP9D 3/8 BSP - 1 FAP15 3/4 BSP - 1 FAP17 1' BSP - CAP			
870015060	MULTI COMPLETE GR4 1A-1C-1D	1 FAP9D 3/8 BSP - 1 FAP15 3/4 BSP - 1 FAP17 1' BSP - CAP			
870015074	MULTI COMPLETE GR4 1C-1D	1 FAP15 3/4 BSP - 1 FAP17 1' BSP - CAP			
870015086	MULTI COMPLETE GR4 1C-1D-2EC	1 FAP15 3/4 BSP - 1 FAP17 1' BSP - 2EC6 - CAP			
870015095	MULTI COMPLETE GR4 2A-1C	2 FAP9D 3/8 BSP - 1 FAP15 3/4 BSP - CAP			
870015158	MULTI FIX GR4 2A-1C-1D	2 FAP9D 3/8 BSP - 1 FAP15 3/4 BSP - 1 FAP17 1' BSP			
870015258	MULTI MOBILE GR4 2A-1C-1D	2 FAP9D 3/8 BSP - 1 FAP15 3/4 BSP - 1 FAP17 1' BSP			
870015260	MULTI MOBILE GR4 1A-1C-1D	1 FAP9D 3/8 BSP - 1 FAP15 3/4 BSP - 1 FAP17 1' BSP			

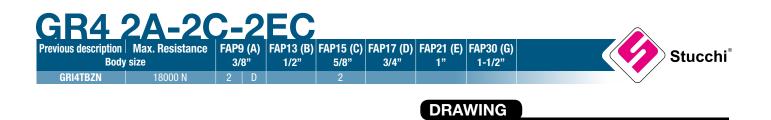
MultiCoupling spare parts (couplings not included)					
Code	Name				
806000282	MULTI FIX EMPTY GR4 2A-1C-1D-2EC				
806000283	MULTI MOBILE EMPTY GR4 2A-1C-1D-2EC				
815606246	CAP FIX MULTICOUPLING GR 139x90				
815606249	PARKING STATION MOBILE MULTICOUPLING GR 140x100				
815701052	KIT NR.1 COMPLETE LEVER GROUP GR				



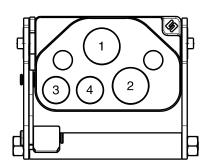


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73



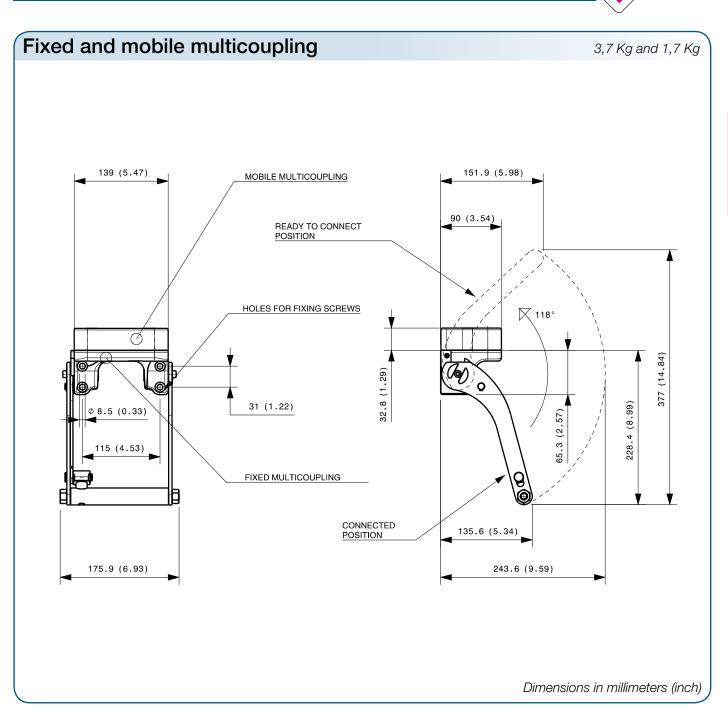


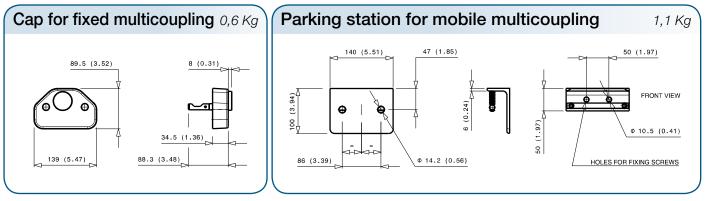


Possible configurations		
Pos	Coupling size Predisposition for electrical connector	
1	FAP15ZN	-
2	FAP15ZN	-
3	FAP9DZN	YES
4	FAP9DZN	YES

MultiCoupling (couplings included)			
Code	Name	Description	
870016008	MULTI COMPLETE GR4 1A-2C-1EC	1 FAP9D 1/2 BSP - 2 FAP15 3/4 BSP - 1EC7 - CAP	
870016107	MULTI FIX GR4 2A-2C	2 FAP9D 3/8 BSP - 2 FAP15 3/4 BSP EXT	
870016108	MULTI FIX GR4 1A-2C-1EC	1 FAP9D 1/2 BSP - 2 FAP15 3/4 BSP - 1EC7	
870016111	MULTI FIX GR4 1A-2C	1 FAP9D 3/8 BSP - 2 FAP15 3/4 BSP	
870016207	MULTI MOBILE GR4 2A-2C	2 FAP9D 3/8 BSP - 2 FAP15 3/4 BSP EXT	
870016208	MULTI MOBILE GR4 1A-1C-1EC	1 FAP9D 1/2 BSP - 1 FAP15 3/4 BSP - 1EC7	
870016211	MULTI MOBILE GR4 1A-2C	1 FAP9D 3/8 BSP - 2 FAP15 3/4 BSP	

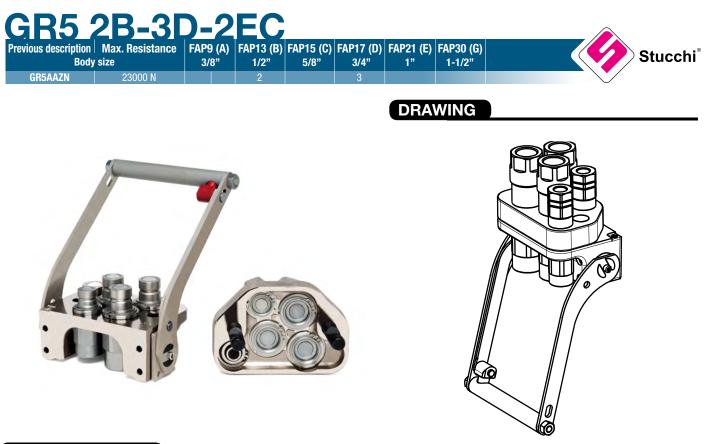
MultiCoupling spare parts (couplings not included)			
Code	ame		
806000278	MULTI FIX EMPTY GR4 2A-2C-2EC		
806000279	MULTI MOBILE EMPTY GR4 2A-2C-2EC		
815606246	CAP FIX MULTICOUPLING GR 139x90		
815606249	PARKING STATION MOBILE MULTICOUPLING GR 140x100		
815701052	KIT NR.1 COMPLETE LEVER GROUP GR		

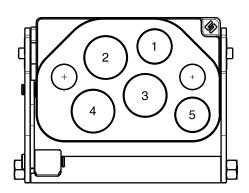




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75

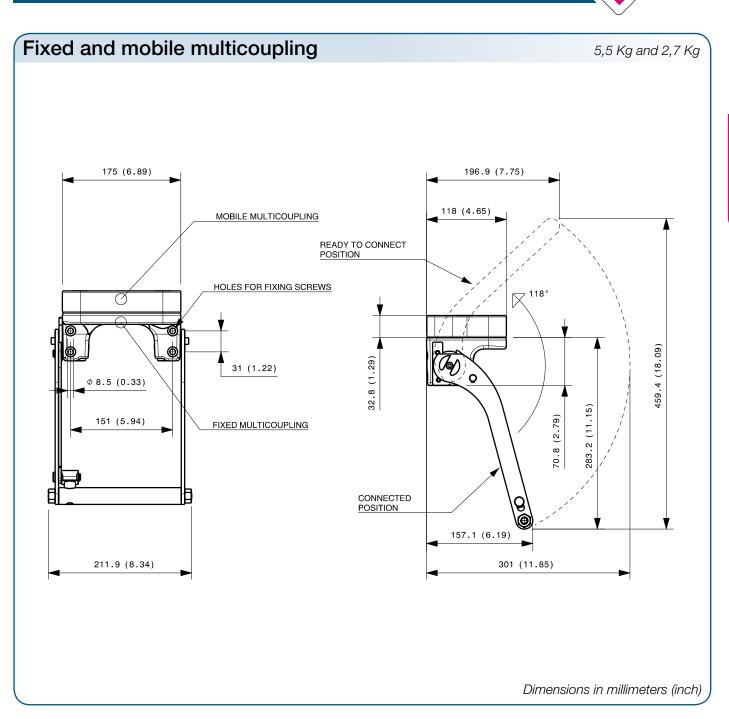


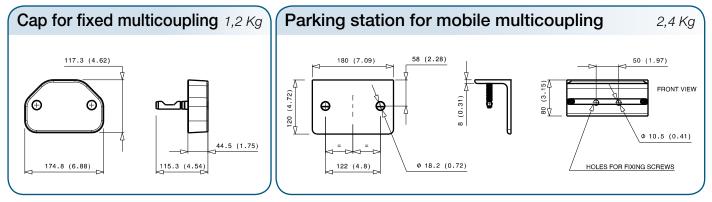


Possible configurations			
Pos	Coupling size Predisposition for electrical connector		
1	FAP13ZN	YES	
2	FAP17ZN	-	
3	FAP17ZN	-	
4	FAP17ZN	-	
5	FAP13ZN	YES	

MultiCoupling (couplings included)				
Code	Code Name Description			
870015080	i	MULTI COMPLETE GR5 2B-3D	2 FAP13 1/2 BSP - 3 FAP17 3/4	I BSP - CAP
870015180		MULTI FIX GR5 2B-3D	2 FAP13 1/2 BSP - 3 FAP17 3/4	I BSP
870015280	1	MULTI MOBILE GR5 2B-3D	2 FAP13 1/2 BSP - 3 FAP17 3/4	I BSP

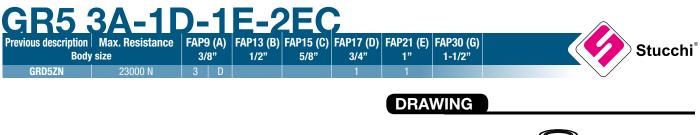
MultiCoupling spare parts (couplings not included)				
Code		Name		
806000312	-	MULTI FIX EMPTY GR5 2B-3D-2EC		
806000313	1	MULTI MOBILE EMPTY GR5 2B-3D-2EC		
815606260	ł	CAP FIX MULTICOUPLING GR 175x117		
815606261		PARKING STATION MOBILE MULTICOUPLING GR 180x120		
815701055		KIT NR.1 COMPLETE LEVER GROUP GR		



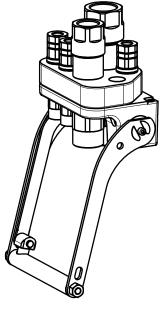


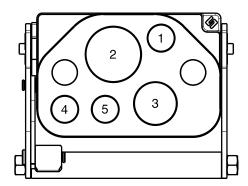
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77





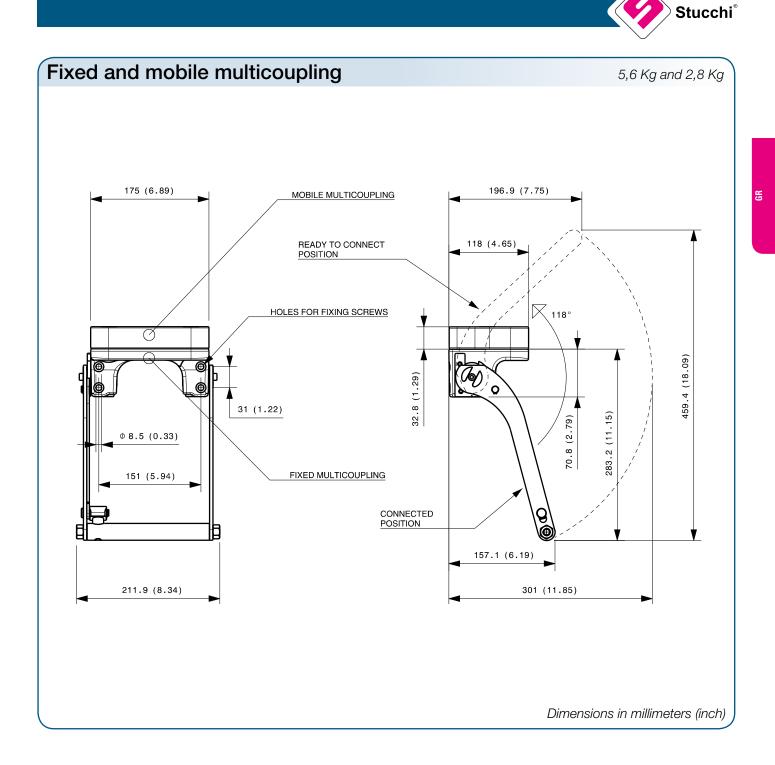


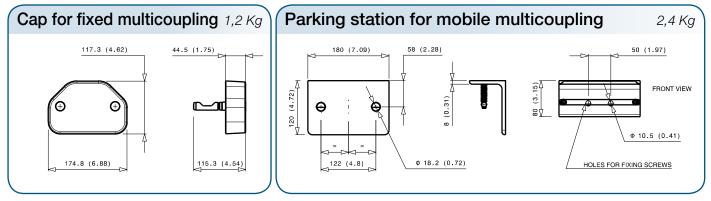


Possible configurations		
Pos	Coupling size Predisposition electrical conne	
1	FAP9DZN	-
2	FAP21ZN	-
3	FAP17ZN	-
4	FAP9DZN	YES
5	FAP9DZN	YES

MultiCoupling (couplings included)				
Code	Name	Description		
870015066	MULTI COMPLETE GR5 2A-1D-1E	2 FAP9D 3/8 BSP - 1 FAP17 1' BSP - 1 FAP21 1-1/4 BSP - CAP		
870015079	MULTI COMPLETE GR5 1A-1D-1E-1EC	1 FAP9D 3/8 BSP - 1 FAP17 3/4 BSP - 1 FAP21 1 BSP - 1EC6 - CAP		
870015084	MULTI COMPLETE GR5 1D-1E-2EC	1 FAP17 3/4 BSP - 1 FAP21 1' BSP - 2EC6 - CAP		
870015099	MULTI COMPLETE GR5 2A-1D-1E	2 FAP9D 3/8 BSP - 1 FAP17 3/4 BSP - 1 FAP21 1' BSP - CAP		
870016000	MULTI COMPLETE GR5 3A-1D-1E	3 FAP9D 1/2 BSP - 1 FAP17 1' BSP - 1 FAP21 1-1/4 BSP - CAP		
870015199	MULTI FIX GR5 2A-1D-1E	2 FAP9D 3/8 BSP - 1 FAP17 3/4 BSP - 1 FAP21 1' BSP		
870015261	MULTI MOBILE GR5 2A-1D-1E	2 FAP9D 1/2 BSP - 1 FAP17 1' BSP - 1 FAP21 1-1/4 BSP		
870015284	MULTI MOBILE GR5 1D-1E-2EC	1 FAP17 3/4 BSP - 1 FAP21 1' BSP - 2EC6		
870015299	MULTI MOBILE GR5 2A-1D-1E	2 FAP9D 3/8 BSP - 1 FAP17 3/4 BSP - 1 FAP21 1' BSP		

MultiCoupling spare parts (couplings not included)			
Code	Name		
806000316	MULTI FIX EMPTY GR5 3A-1D-1E-2EC		
806000317	MULTI MOBILE EMPTY GR5 3A-1D-1E-2EC		
815606260	CAP FIX MULTICOUPLING GR 175x117		
815606261	PARKING STATION MOBILE MULTICOUPLING GR 180x120		
815701055	KIT NR.1 COMPLETE LEVER GROUP GR		

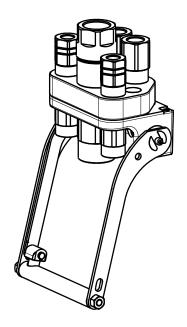


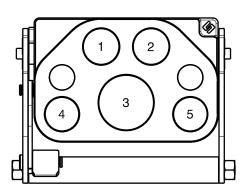


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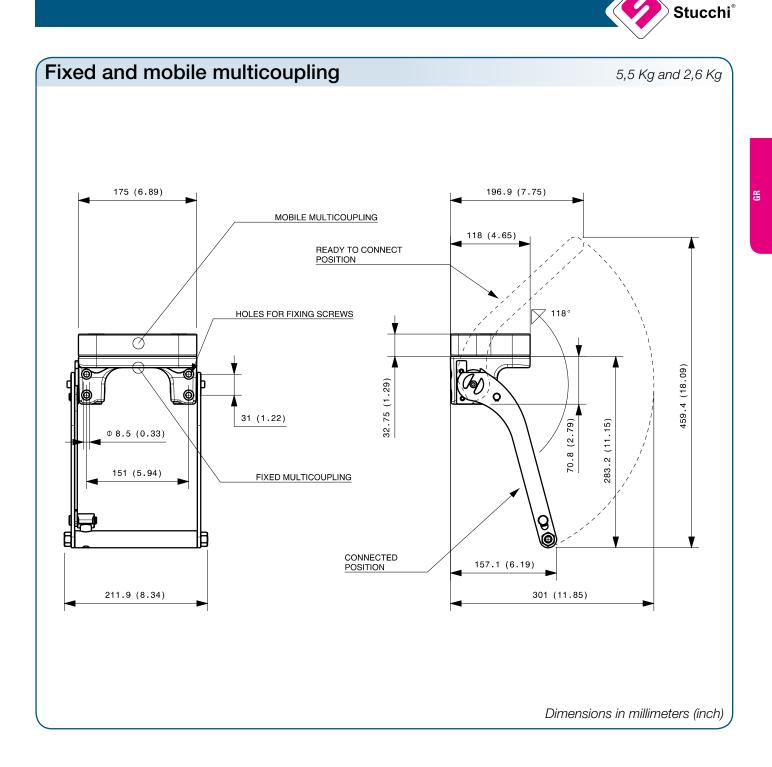


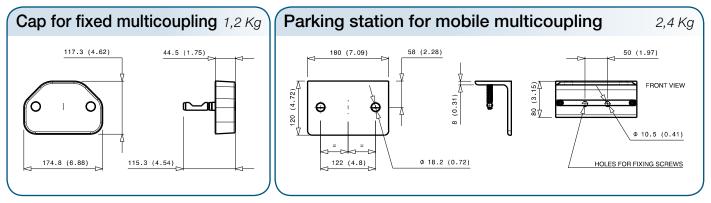


Possible configurations			
Pos	Coupling size Predisposition for electrical connector		
1	FAP15ZN	-	
2	FAP15ZN	-	
3	FAP21ZN	-	
4	FAP13ZN	YES	
5	FAP13ZN	YES	

MultiCoupling (couplings included)				
Code	Name	Description		
870015063	MULTI COMPLETE GR5 2B-2C-1E	2 FAP13 1/2 BSP - 2 FAP15 3/4 BSP - 1 FAP21 1-1/4 BSP - CAP		
870015097	MULTI COMPLETE GR5 2C-1E	2 FAP15 3/4 BSP - 1 FAP21 1' BSP - CAP		
870016003	MULTI COMPLETE GR5 2C-1E	2 FAP15 3/4 BSP - 1 FAP21 1-1/4 BSP - CAP		
870016012	MULTI COMPLETE GR5 2B-2C	2 FAP13 1/2 BSP - 2 FAP15 3/4 BSP - CAP		
870015157	MULTI FIX GR5 1B-2C-1E	1 FAP13 1/2 BSP - 2 FAP15 3/4 BSP - 1 FAP21 1' BSP		
870015257	MULTI MOBILE GR5 1B-2C-1E	1 FAP13 1/2 BSP - 2 FAP15 3/4 BSP - 1 FAP21 1' BSP		

MultiCoupling spare parts (couplings not included)			
Code	Name		
806000314	MULTI FIX EMPTY GR5 2B-2C-1E		
806000315	MULTI MOBILE EMPTY GR5 2B-2C-1E		
815606260	CAP FIX MULTICOUPLING GR 175x117		
815606261	PARKING STATION MOBILE MULTICOUPLING GR 180x120		
815701055	KIT NR.1 COMPLETE LEVER GROUP GR		



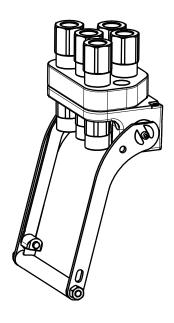


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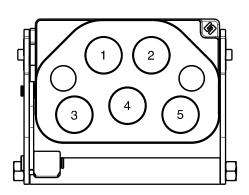
GR5	5 C							
Previous description Body		FAP9 (A) 3/8"	FAP13 (B) 1/2"	FAP15 (C) 5/8"	FAP17 (D) 3/4"	FAP21 (E) 1"	FAP30 (G) 1-1/2"	Stucchi [®]
GR5-15ZN	23000 N			5				

DRAWING





CONFIGURATIONS



Possible configurations									
Pos	Coupling size	Predisposition for electrical connector							
1	FAP15ZN	-							
2	FAP15ZN	-							
3	FAP15ZN	*							
4	FAP15ZN	-							
5	FAP15ZN	*							
* upon request									

		MultiCoupling (couplings included)
Code	Name	Description
870016010	MULTI COMPLETE GR5 5C	5 FAP15 3/4 BSP - CAP
870016110	MULTI FIX GR5 5C	5 FAP15 3/4 BSP

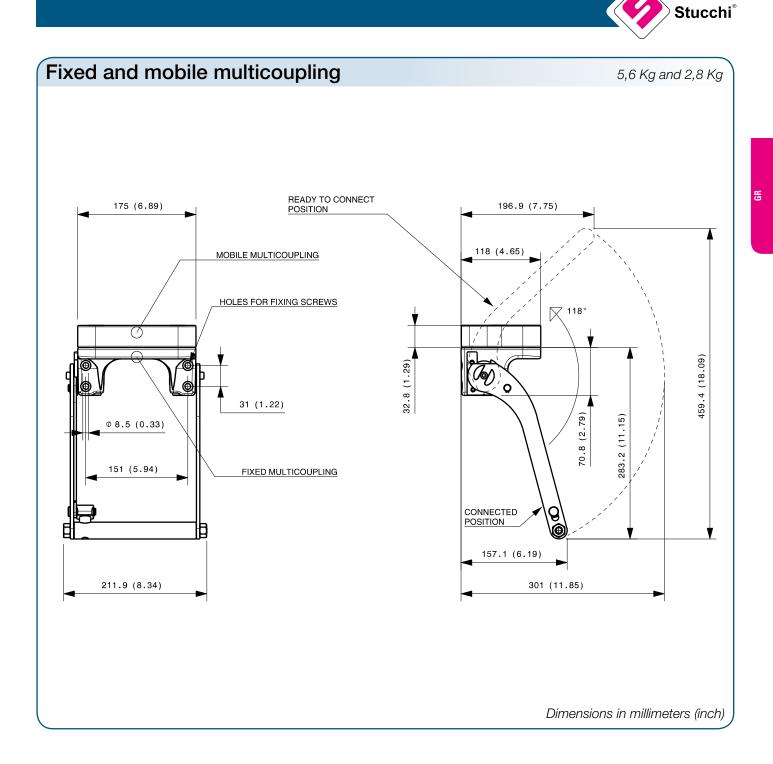
	MultiCoupling spare parts (couplings not included)									
Code	Name									
806000326	MULTI FIX EMPTY GR5 5C									
806000327	MULTI MOBILE EMPTY GR5 5C									
815606260	CAP FIX MULTICOUPLING GR 175x117									
815606261	PARKING STATION MOBILE MULTICOUPLING GR 180x120									
815701055	KIT NR.1 COMPLETE LEVER GROUP GR									

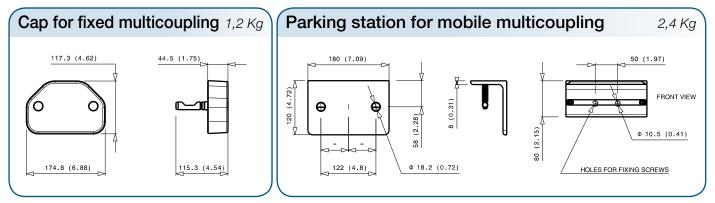
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5 FAP15 3/4 BSP

870016210

MULTI MOBILE GR5 5C

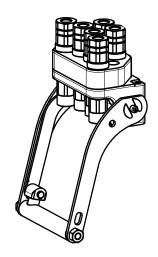


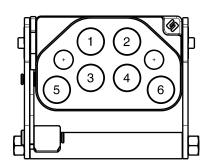


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GR6	6 A-2 E	EC							
Previous description Body	Max. Resistance	FAPS	9 (A) 8"	FAP13 (B) 1/2"	FAP15 (C) 5/8"	FAP17 (D) 3/4"	FAP21 (E) 1"	FAP30 (G) 1-1/2"	Stucchi [®]
GR6-9ZN	18000 N	6	A						
							DRA	WING	



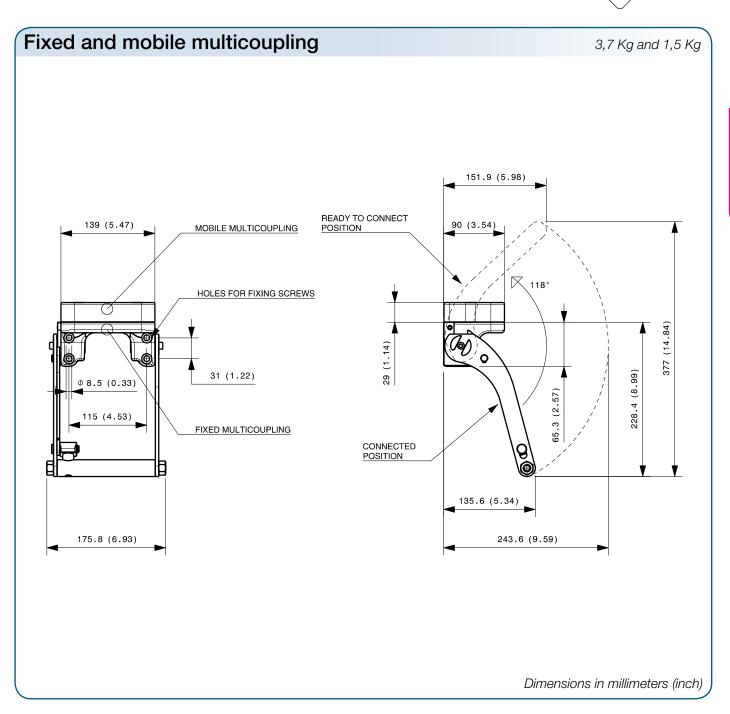


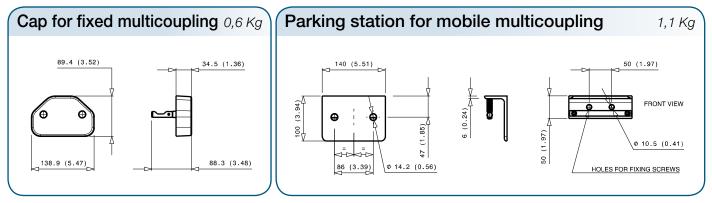


PosCoupling sizePredisposition for electrical connector1FAP9AZN-2FAP9AZN-3FAP9AZN-4FAP9AZN-5FAP9AZNYES	Possible configurations							
2 FAP9AZN - 3 FAP9AZN - 4 FAP9AZN -								
3 FAP9AZN - 4 FAP9AZN -	1	FAP9AZN	-					
4 FAP9AZN -	2	FAP9AZN	-					
	3	FAP9AZN	-					
5 FAP9AZN YES	4	FAP9AZN	-					
	5	FAP9AZN	YES					
6 FAP9AZN YES	6	FAP9AZN	YES					

		MultiCoupling (couplings included)
Code	Name	Description
87000075	MULTI COMPLETE GR6 6A	6 FAP9A 1/2 BSP - CAP
87000079	MULTI COMPLETE GR6 6A	6 FAP9A 3/8 BSP - CAP
87000080	MULTI COMPLETE GR6 4A	4 FAP9A 1/2 BSP - CAP
87000081	MULTI COMPLETE GR6 6A-2EC	4 FAP9A L15 - 2EC7 - CAP
87000083	MULTI COMPLETE GR6 4A-1EC	4 FAP9A 3/8 BSP - 1EC7 - CAP
870015096	MULTI COMPLETE GR6 5A	5 FAP9A 1/4 BSP - CAP
870000172	MULTI FIX GR6 2A	2 FAP9A 3/8 BSP
870000174	MULTI FIX GR6 5A	5 FAP9A 3/8 BSP
870000179	MULTI FIX GR6 6A	6 FAP9A 3/8 BSP
870000180	MULTI FIX GR6 4A	4 FAP9A 1/2 BSP
870000273	MULTI MOBILE GR6 5A	5 FAP9A 3/8 BSP
870000280	MULTI MOBILE GR6 4A	4 FAP9A 1/2 BSP

	MultiCoupling spare parts (couplings not included)									
Code	Ν	Name								
806000262	1	MULTI FIX EMPTY GR6 6A-2EC								
806000263		MULTI MOBILE EMPTY GR6 6A-2EC								
815606248		CAP FIX MULTICOUPLING GR 139x89								
815606249		PARKING STATION MOBILE MULTICOUPLING GR 140x100								
815701052		KIT NR.1 COMPLETE LEVER GROUP GR								



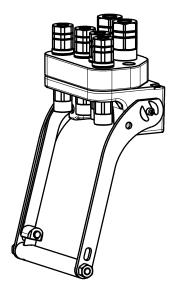


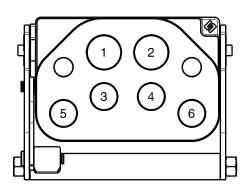
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85

GR6 4	4 A-2 E	3-	2	EC					
Previous description Body			9 (A) 8"	FAP13 (B) 1/2"	FAP15 (C) 5/8"	FAP17 (D) 3/4"	FAP21 (E) 1"	FAP30 (G) 1-1/2"	Stucchi [®]
GRT6ZN	23000 N	4	D	2					
							DRA	WING	



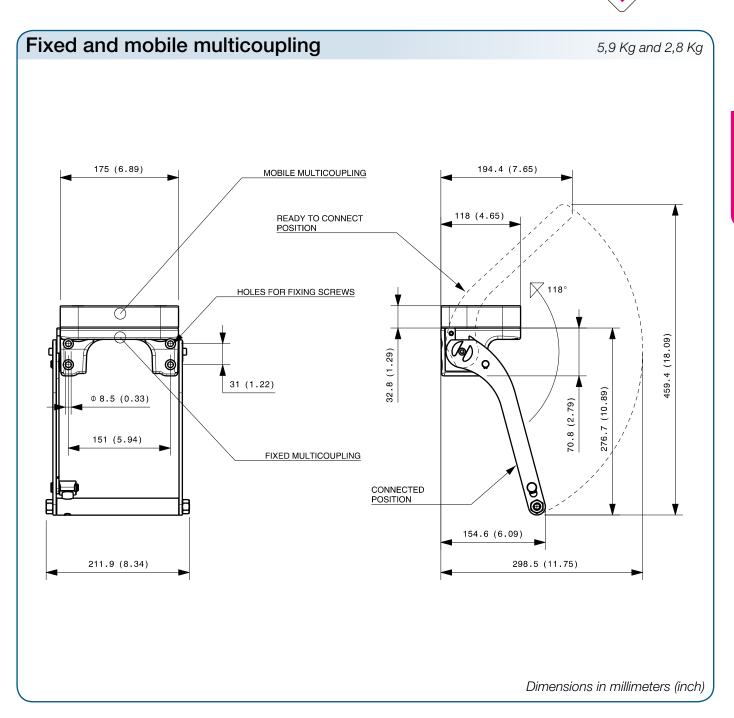


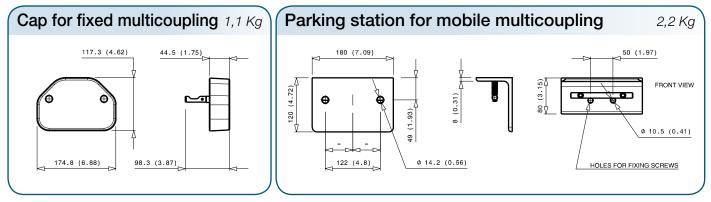


Possible configurations									
Pos	Coupling size	Predisposition for electrical connector							
1	FAP13ZN	-							
2	FAP13ZN	-							
3	FAP9DZN	-							
4	FAP9DZN	-							
5	FAP9DZN	YES							
6	FAP9DZN	YES							

	MultiCoupling (couplings included)								
Code	Name	Description							
870015064	MULTI COMPLETE GR6 4A-2B	4 FAP9D 1/2 BSP - 2 FAP13 3/4 BSP - CAP							
870016002	MULTI COMPLETE GR6 4A-2B	4 FAP9D 3/8 BSP - 2 FAP13 3/4 BSP - CAP							
870015190	MULTI FIX GR6 4A-2B	4 FAP9D 3/8 BSP - 1 FAP13 1/2 BSP - 1 FAP13 3/4 BSP							
870015290	MULTI MOBILE GR6 4A-2B	4 FAP9D 3/8 BSP - 1 FAP13 1/2 BSP - 1 FAP13 3/4 BSP							

	MultiCoupling spare parts (couplings not included)								
Code		Name							
806000294	-	MULTI FIX EMPTY GR6 4A-2B-2EC							
806000295		MULTI MOBILE EMPTY GR6 4A-2B-2EC							
815606256		CAP FIX MULTICOUPLING GR 175x117							
815606257		PARKING STATION MOBILE MULTICOUPLING GR 180x120							
815700999		KIT NR.1 COMPLETE LEVER GROUP GR							

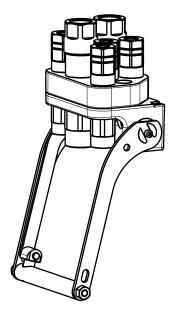


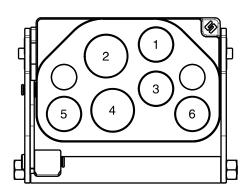


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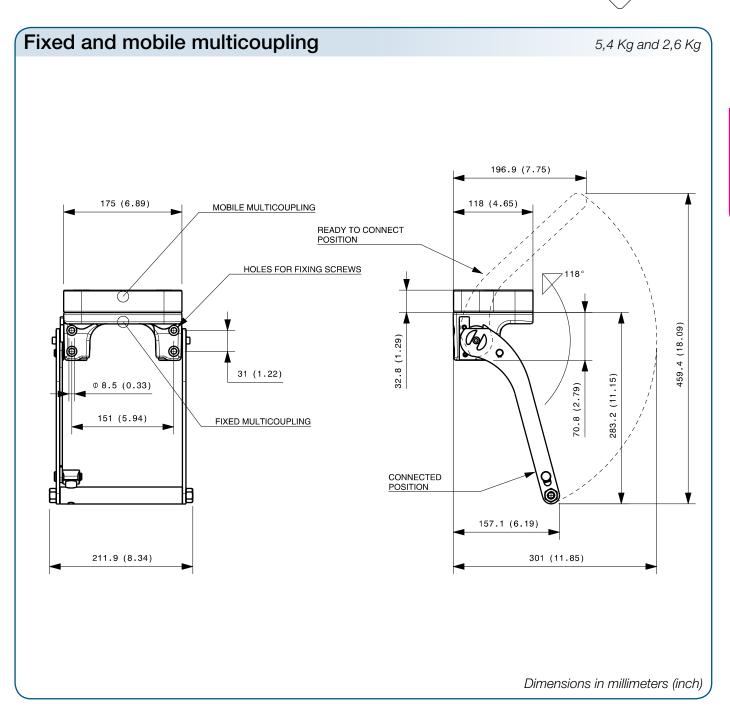


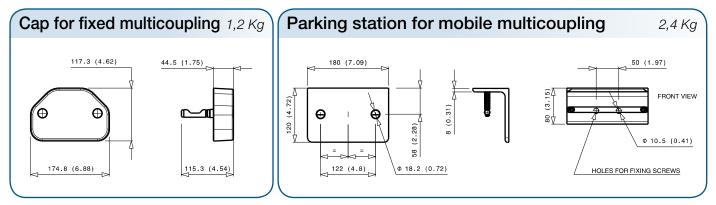


Possible configurations					
Pos	Coupling size	Predisposition for electrical connector			
1	FAP13ZN	YES			
2 FAP17ZN		-			
3	FAP13ZN	YES			
4	FAP17ZN	-			
5	FAP13ZN	YES			
6 FAP13ZN		YES			

	MultiCoupling (couplings included)					
Code		Name	Description			
870015073	i	MULTI COMPLETE GR6 4B-2D	4 FAP13 1/2 BSP - 2 FAP17 3/4 BSP - CAP			
870015173		MULTI FIX GR6 4B-2D	4 FAP13 1/2 BSP - 2 FAP17 3/4 BSP			
870015273		MULTI MOBILE GR6 4B-2D	4 FAP13 1/2 BSP - 2 FAP17 3/4 BSP			

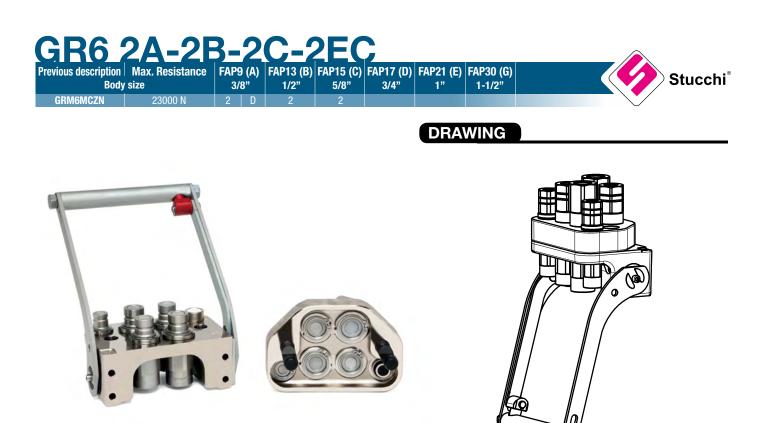
MultiCoupling spare parts (couplings not included)					
Code	I	Name			
806000322	-	MULTI FIX EMPTY GR6 4B-2D-4EC			
806000323		MULTI MOBILE EMPTY GR6 4B-2D-4EC			
815606260	CAP FIX MULTICOUPLING GR 175x117				
815606261		PARKING STATION MOBILE MULTICOUPLING GR 180x120			
815701055		KIT NR.1 COMPLETE LEVER GROUP GR			

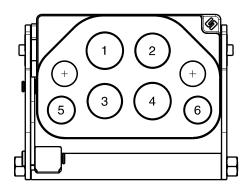




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89



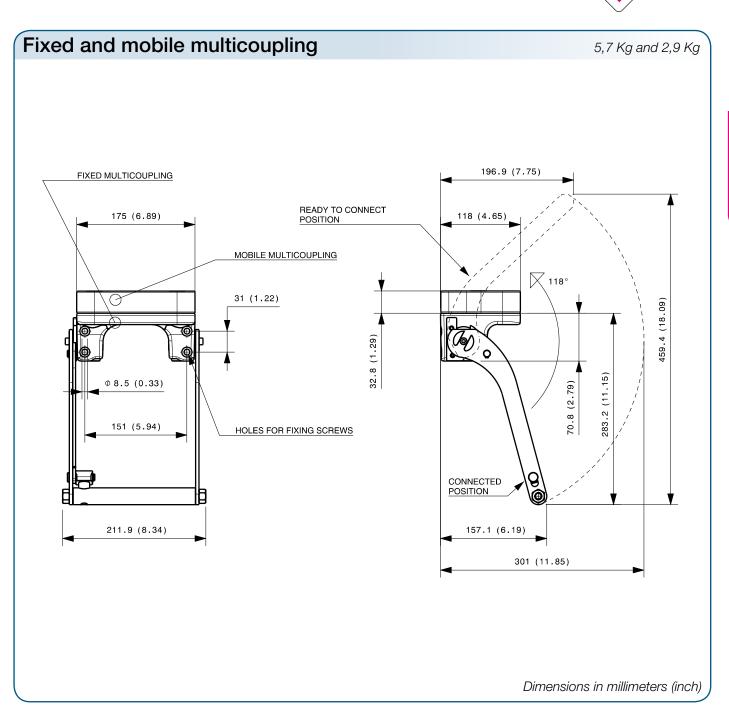


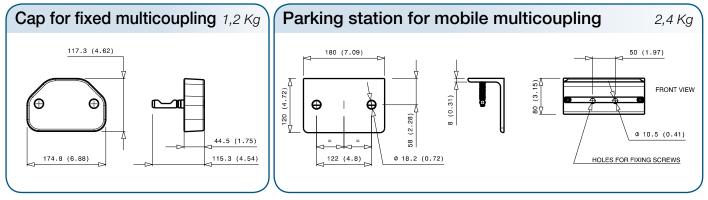
Possible configurations					
Pos	Coupling size	Predisposition for electrical connector			
1	FAP15ZN	-			
2	FAP13ZN	-			
3	FAP13ZN	-			
4	FAP15ZN	-			
5 FAP9DZN		YES			
6	FAP9DZN	YES			

fío

	MultiCoupling (couplings included)					
Code		Name		Description		
870016016	-	MULTI COMPLETE GR6 2A-2B-2C		2 FAP9D 3/8 BSP - 2 FAP13 1/2 BSP - 2 FAP15 3/4 BSP - CAP		
870016116		MULTI FIX GR6 2A-2B-2C		2 FAP9D 3/8 BSP - 2 FAP13 1/2 BSP - 2 FAP15 3/4 BSP		
870016216		MULTI MOBILE GR6 2A-2B-2C		2 FAP9D 3/8 BSP - 2 FAP13 1/2 BSP - 2 FAP15 3/4 BSP		

	MultiCoupling spare parts (couplings not included)					
Code	Name					
806000318	MULTI FIX EMPTY GR6 2A-2B-2C-2EC					
806000319	MULTI MOBILE EMPTY GR6 2A-2B-2C-2EC					
815606260	CAP FIX MULTICOUPLING GR 175x117					
815606261	PARKING STATION MOBILE MULTICOUPLING GR 180x120					
815701055	KIT NR.1 COMPLETE LEVER GROUP GR					



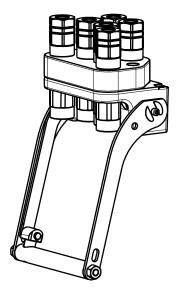


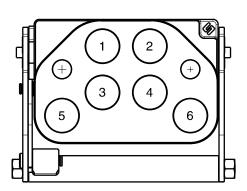
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GR6 (6 B-2 E	EC						
Previous description Body	Max. Resistance size	FAP9 (A) 3/8"	FAP13 (B) 1/2"	FAP15 (C) 5/8"	FAP17 (D) 3/4"	FAP21 (E) 1"	FAP30 (G) 1-1/2"	Stucchi [®]
GR6-13ZN	23000 N		6					

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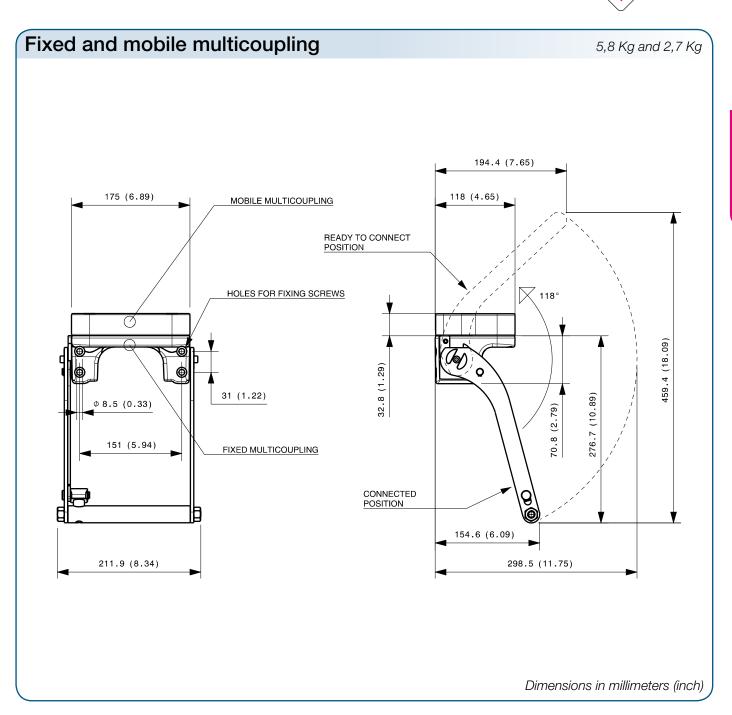


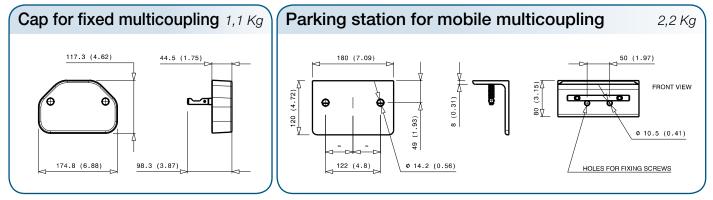


Possible configurations				
Pos	Coupling size	Predisposition for electrical connector		
1	FAP13ZN	-		
2	FAP13ZN	-		
3	FAP13ZN	-		
4	FAP13ZN	-		
5 FAP13ZN		YES		
6	FAP13ZN	YES		

MultiCoupling (couplings included)				
Code	Name	Description		
870002030	MULTI COMPLETE GR6 6B	6 FAP13 3/4 BSP - CAP		
870002031	MULTI COMPLETE GR6 6B	6 FAP13 1/2 BSP - CAP		
870002130	MULTI FIX GR6 6B	6 FAP13 3/4 BSP		
870002131	MULTI FIX GR6 6B	6 FAP13 1/2 BSP		
870002230	MULTI MOBILE GR6 6B	6 FAP13 3/4 BSP		
870002231	MULTI MOBILE GR6 6B	6 FAP13 1/2 BSP		

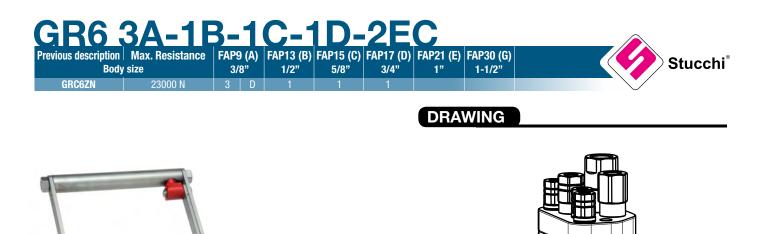
MultiCoupling spare parts (couplings not included)					
Code		Name			
806000292	-	MULTI FIX EMPTY GR6 6B-2EC			
806000293		MULTI MOBILE EMPTY GR6 6B-2EC			
815606256		CAP FIX MULTICOUPLING GR 175x117			
815606257		PARKING STATION MOBILE MULTICOUPLING GR 180x120			
815700999		KIT NR.1 COMPLETE LEVER GROUP GR			



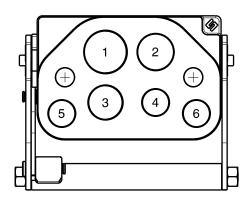


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93



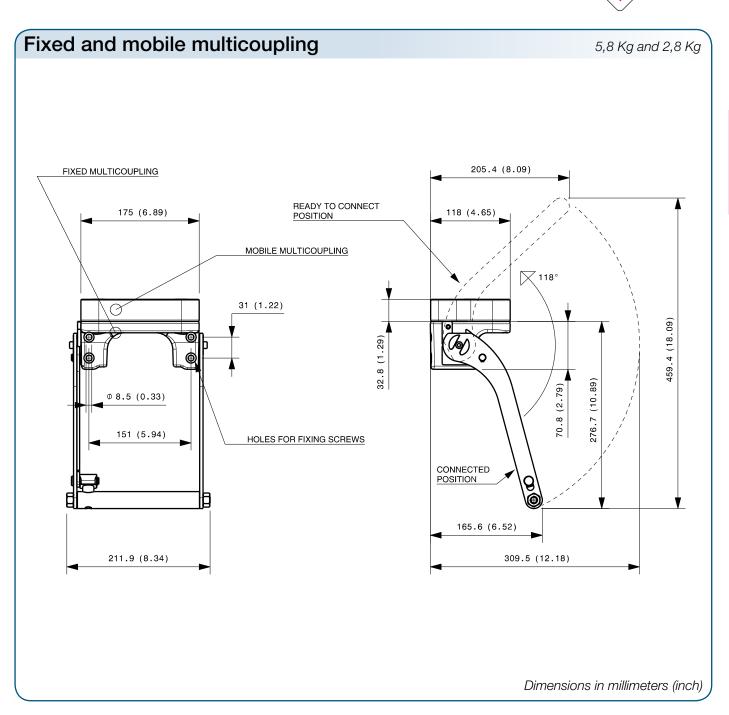


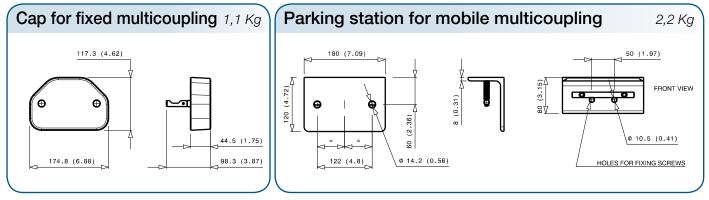


Possible configurations				
Pos	Coupling size	Predisposition for electrical connector		
1	FAP17ZN	-		
2	FAP15ZN	-		
3	FAP13ZN	-		
4	FAP9DZN	-		
5 FAP9DZN		YES		
6	FAP9DZN	YES		

MultiCoupling (couplings included)					
Code		Name	Description		
870016017	-	MULTI COMPLETE GR6 3A-1B-1C-1D	3 FAP9D 3/8 BSP - 1 FAP13 1/2 BSP - 1 FAP15 3/4 BSP - 1 FAP17 1' BSP - CAP		
870016117		MULTI FIX GR6 3A-1B-1C-1D	3 FAP9D 3/8 BSP - 1 FAP13 1/2 BSP - 1 FAP15 3/4 BSP - 1 FAP17 1' BSP		
870016217		MULTI MOBILE GR6 3A-1B-1C-1D	3 FAP9D 3/8 BSP - 1 FAP13 1/2 BSP - 1 FAP15 3/4 BSP - 1 FAP17 1' BSP		

	MultiCoupling spare parts (couplings not included)				
Code	lame				
806000296	MULTI FIX EMPTY GR6 3A-1B-1C-1D-2EC				
806000297	MULTI MOBILE EMPTY GR6 3A-1B-1C-1D-2EC				
815606258	CAP FIX MULTICOUPLING GR 175x117				
815606259	PARKING STATION MOBILE MULTICOUPLING GR 180x120				
815700999	KIT NR.1 COMPLETE LEVER GROUP GR				



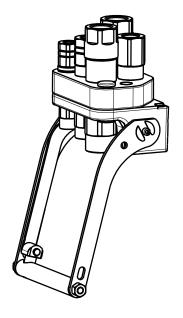


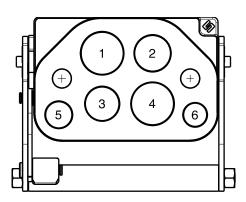
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95





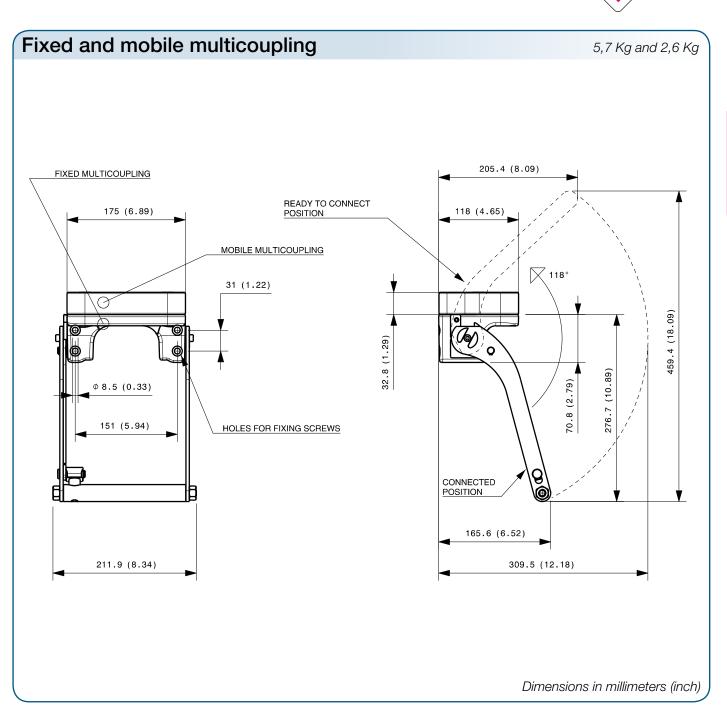


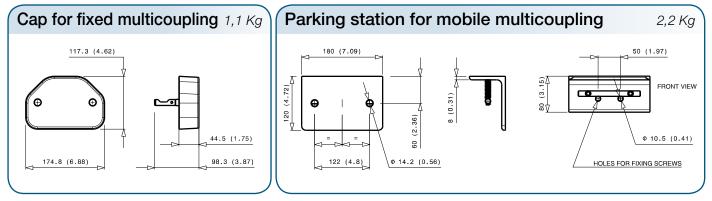


Possible configurations			
Pos	Predisposition for electrical connector		
1	FAP17ZN	-	
2	FAP15ZN	-	
3	FAP13ZN	-	
4	FAP17ZN	-	
5	FAP9DZN	YES	
6	PLUG	-	

MultiCoupling (couplings included)				
Code	Name	Description		
870016018	MULTI COMPLETE GR6 1A-1B-1C-2D	1 FAP9D 3/8 BSP - 1 FAP13 1/2 BSP - 1 FAP15 3/4 BSP - 2 FAP17 1' BSP - CAP		
870016118	MULTI FIX GR6 1A-1B-1C-2D	1 FAP9D 3/8 BSP - 1 FAP13 1/2 BSP - 1 FAP15 3/4 BSP - 2 FAP17 1' BSP		
870016218	MULTI MOBILE GR6 1A-1B-1C-2D	1 FAP9D 3/8 BSP - 1 FAP13 1/2 BSP - 1 FAP15 3/4 BSP - 2 FAP17 1' BSP		

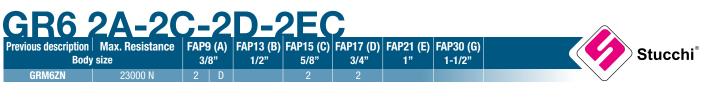
MultiCoupling spare parts (couplings not included)				
Code	I	Name		
806000298	-	MULTI FIX EMPTY GR6 1A-1B-1C-2D-1EC		
806000299		MULTI MOBILE EMPTY GR6 1A-1B-1C-2D-1EC		
815606258		CAP FIX MULTICOUPLING GR 175x117		
815606259		PARKING STATION MOBILE MULTICOUPLING GR 180x120		
815700999	1	KIT NR.1 COMPLETE LEVER GROUP GR		





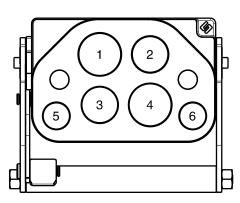
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97



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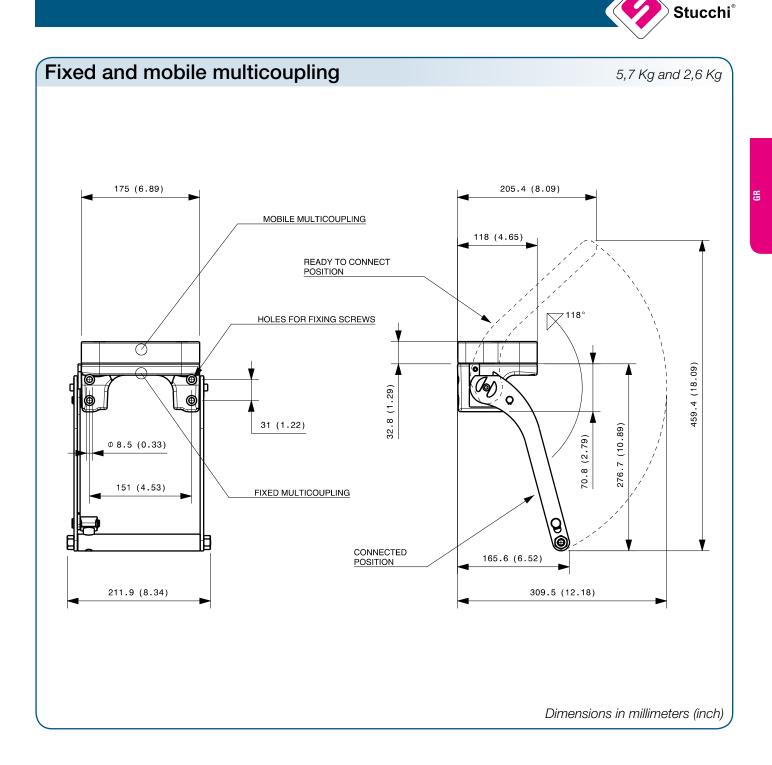


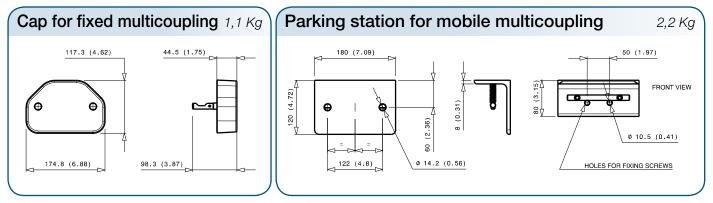


Possible configurations			
Pos Coupling size Predisposition electrical conne			
1	FAP17ZN	-	
2	FAP15ZN	-	
3	FAP15ZN	-	
4	FAP17ZN	-	
5	FAP9DZN	YES	
6	FAP9DZN	YES	

	MultiCoupling (couplings included)				
Code	Name	Description			
870015062	MULTI COMPLETE GR6 1A-2C-2D	1 FAP9D 3/8 BSP - 2 FAP15 3/4 BSP - 2 FAP17 1' BSP - CAP			
870015092	MULTI COMPLETE GR6 2A-2C-2D	2 FAP9D 3/8 BSP - 2 FAP15 3/4 BSP - 2 FAP17 1' BSP - CAP			
870015094	MULTI COMPLETE GR6 2A-2C-1D	2 FAP9D 3/8 BSP - 2 FAP15 3/4 BSP - 1 FAP17 1' BSP - CAP			
870015098	MULTI COMPLETE GR6 2A-2D	2 FAP9D 3/8 BSP - 2 FAP17 1' BSP - CAP			
870015198	MULTI FIX GR6 2A-2D	2 FAP9D 3/8 BSP - 2 FAP17 1' BSP			
870015298	MULTI MOBILE GR6 2A-2D	2 FAP9D 3/8 BSP - 2 FAP17 1' BSP			

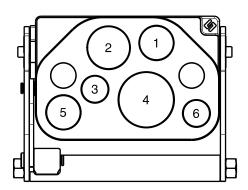
MultiCoupling spare parts (couplings not included)				
Code		Name		
806000300	1	MULTI FIX EMPTY GR6 2A-2C-2D-2EC		
806000301		MULTI MOBILE EMPTY GR6 2A-2C-2D-2EC		
815606258		CAP FIX MULTICOUPLING GR 175x117		
815606259		PARKING STATION MOBILE MULTICOUPLING GR 180x120		
815700999		KIT NR.1 COMPLETE LEVER GROUP GR		





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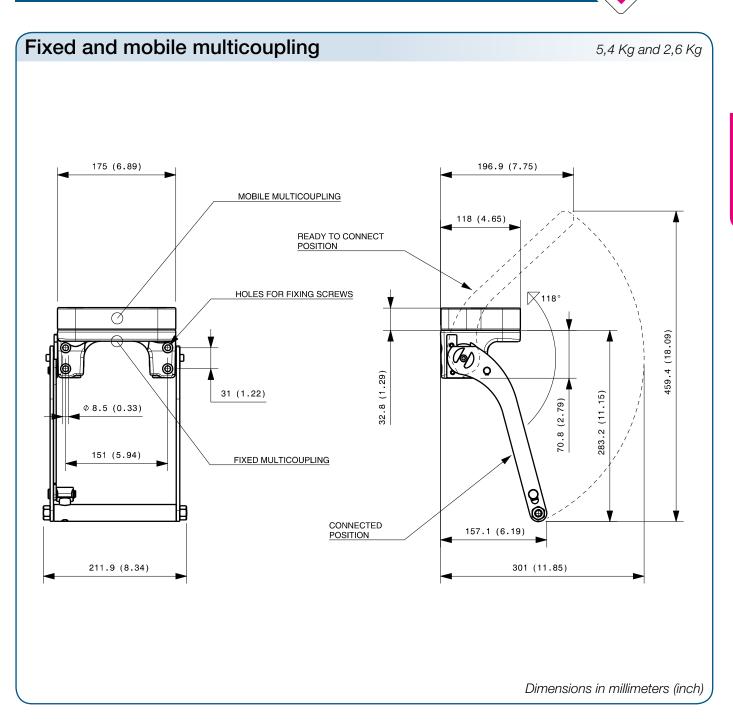


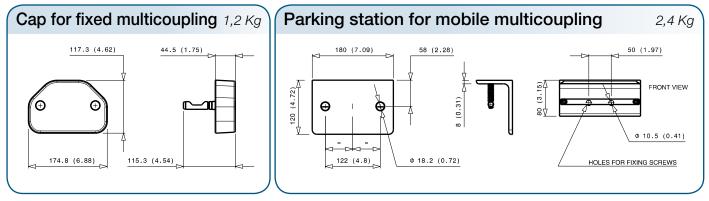
Possible configurations				
Pos	Predisposition for electrical connector			
1	FAP13ZN	-		
2	FAP17ZN	-		
3 FAP9DZN		YES		
4	FAP21ZN	-		
5	FAP13ZN	-		
6	FAP9DZN	YES		

б

MultiCoupling (couplings included)				
Code		Name	Description	
870015070	ł	MULTI COMPLETE GR6 1A-2B-1D-1E	1 FAP9D 3/8 BSP - 2 FAQ13 1/2 BSP - 1 FAP171' BSP - 1 FAP21 1-1/4 BSP - CAP	
870015093		MULTI COMPLETE GR6 1A-2B-1D	1 FAP9D 3/8 BSP - 2 FAP13 1/2 BSP - 1 FAP17 3/4 BSP - CAP	
870015170		MULTI FIX GR6 1A-2B-1D-1E	1 FAP9D 3/8 BSP - 2 FAQ13 1/2 BSP - 1 FAP17 1' BSP - 1 FAP21 1-1/4 BSP	
870015270	į	MULTI MOBILE GR6 1A-2B-1D-1E	1 FAP9D 3/8 BSP - 2 FAQ13 1/2 BSP - 1 FAP17 1' BSP - 1 FAP21 1-1/4 BSP	

	MultiCoupling spare parts (couplings not included)				
Code		Name			
806000306	1	MULTI FIX	EMPTY GR6 2A-2B-1D-1E-2EC		
806000307		MULTI MO	BILE EMPTY GR6 2A-2B-1D-1E-2EC		
815606260		CAP FIX M	ULTICOUPLING GR 175x117		
815606261		PARKING S	TATION MOBILE MULTICOUPLING GR 180x120		
815701055		KIT NR.1 C	OMPLETE LEVER GROUP GR		

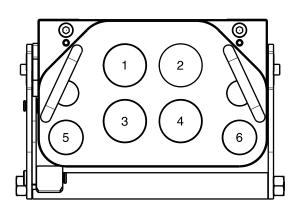




101

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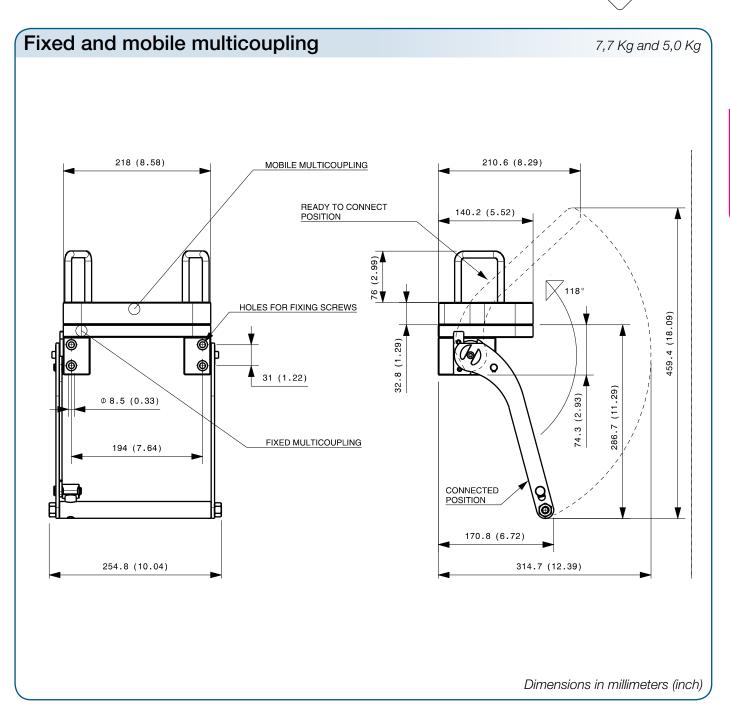


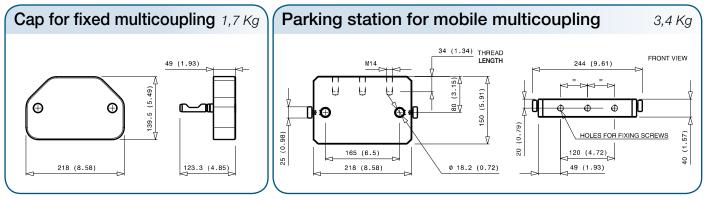


Possible configurations				
Pos	Coupling size	Predisposition for electrical connector		
1	FAP17ZN	-		
2	FAP17ZN	-		
3	FAP17ZN	-		
4	FAP17ZN	-		
5	FAP13ZN	YES		
6	FAP13ZN	YES		

MultiCoupling (couplings included)				
Code		Name	Description	
870015067	Ī	MULTI COMPLETE GR6 1B-4D	1 FAQ13 1/2 BSP - 4 FAP17 1' BSP - CAP	
870016004		MULTI COMPLETE GR6 1B-4D	1 FAP13 1/2 BSP - 4 FAP17 1' BSP - CAP	
870016105		MULTI FIX GR6 2D	2 FAP17 1' BSP	
870016205		MULTI MOBILE GR6 2D	2 FAP17 1' BSP	

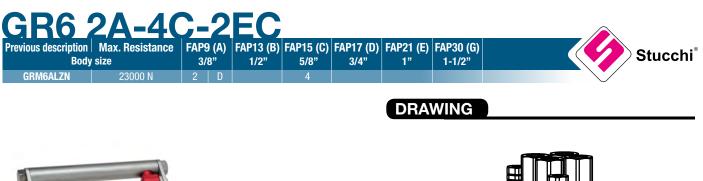
	MultiCoupling spare parts (couplings not included)						
Code	N	ame					
806000338	ł	MULTI FIX EMPTY GR6 2B-4D-2EC					
806000339		MULTI MOBILE EMPTY GR6 2B-4D-2EC					
815606262		CAP FIX MULTICOUPLING GR 218x140					
815606263		PARKING STATION MOBILE MULTICOUPLING GR 218x150					
815701056		KIT NR.1 COMPLETE LEVER GROUP GR					



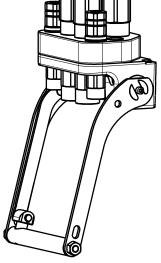


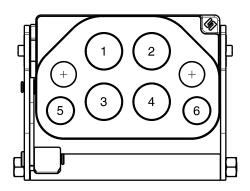
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103





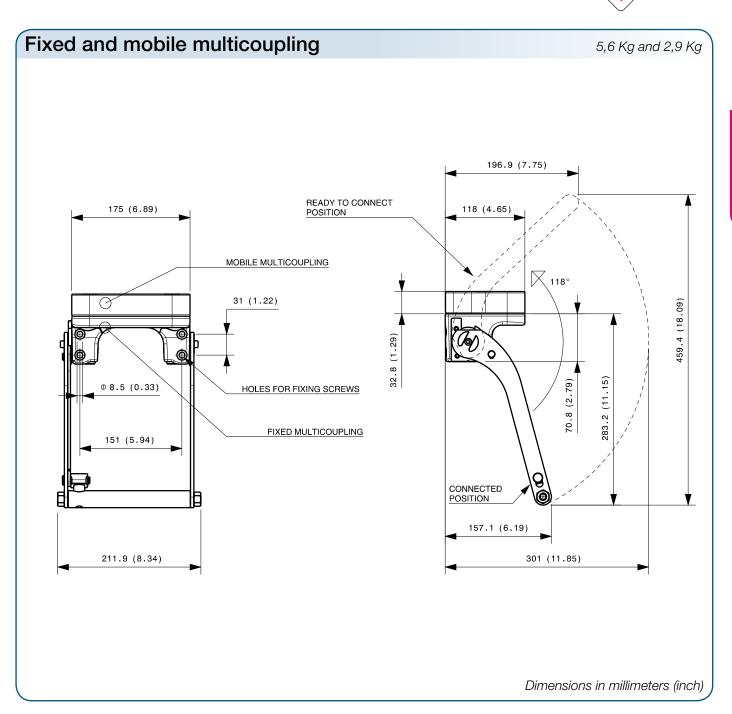


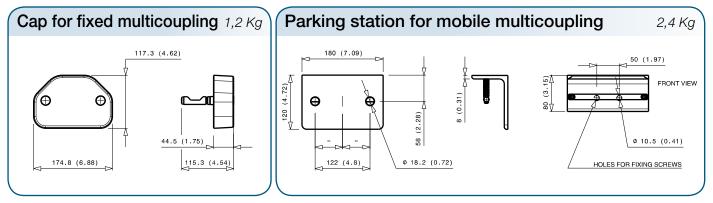


Possible configurations							
Pos	Coupling size	Predisposition for electrical connector					
1	FAP15ZN	-					
2	FAP15ZN	-					
3	FAP15ZN	-					
4	FAP15ZN	-					
5	FAP9DZN	YES					
6	FAP9DZN	YES					

	MultiCoupling (couplings included)						
Code		Name	Description				
870016019	-	MULTI COMPLETE GR6 2A-4C	2 FAP9D 3/8 BSP - 4 FAP15 3/4 BSP - CAP				
870016119		MULTI FIX GR6 2A-4C	2 FAP9D 3/8 BSP - 4 FAP15 3/4 BSP				
870016219		MULTI MOBILE GR6 2A-4C	2 FAP9D 3/8 BSP - 4 FAP15 3/4 BSP				

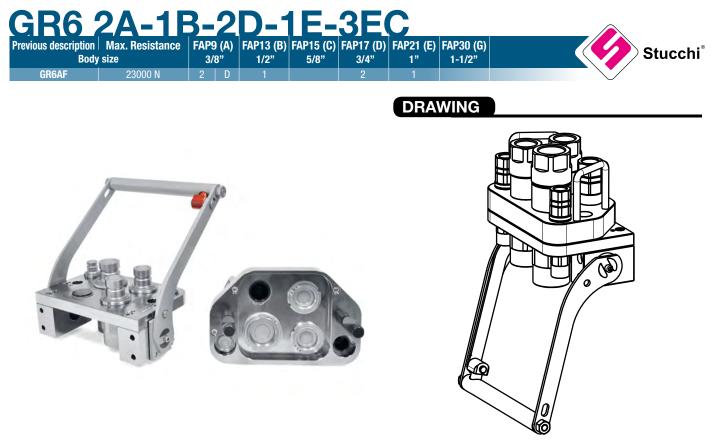
MultiCoupling spare parts (couplings not included)						
Code		Name				
806000320	1	MULTI FIX EMPTY GR6 2A-4C-2EC				
806000321		MULTI MOBILE EMPTY GR6 2A-4C-2EC				
815606260		CAP FIX MULTICOUPLING GR 175x117				
815606261		PARKING STATION MOBILE MULTICOUPLING GR 180x120				
815701055		KIT NR.1 COMPLETE LEVER GROUP GR				

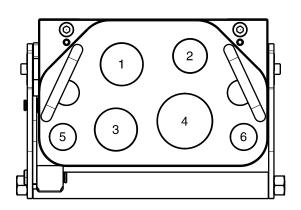




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105

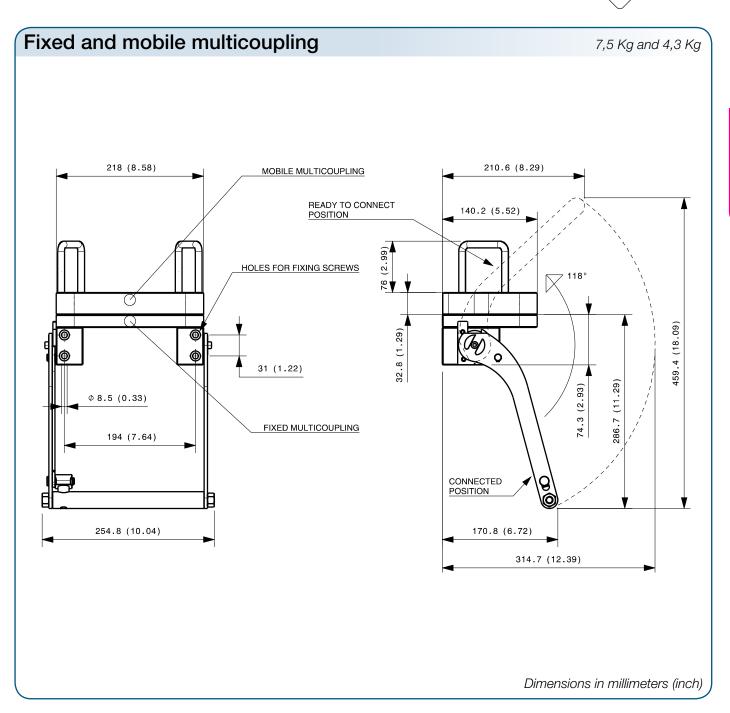


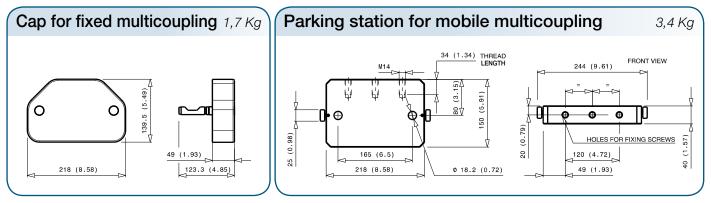


Possible configurations							
Pos	Coupling size	Predisposition for electrical connector					
1	FAP17ZN	-					
2	FAP13ZN	YES					
3	FAP17ZN	-					
4	FAP21ZN	-					
5	FAP9DZN	YES					
6	FAP9DZN	YES					

	MultiCoupling (couplings included)						
Code		Name		Description			
870015076	i	MULTI COMPLETE GR6 1A-2D-1E		1 FAP9D 1/2 BSP - 2 FAP17 1' BSP - 1 FAP21 1-1/4 BSP - CAP			
870015176		MULTI FIX GR6 1A-2D-1E		1 FAP9D 1/2 BSP - 2 FAP17 1' BSP - 1 FAP21 1-1/4 BSP			
870015276		MULTI MOBILE GR6 1A-2D-1E		1 FAP9D 1/2 BSP - 2 FAP17 1' BSP - 1 FAP21 1-1/4 BSP			

MultiCoupling spare parts (couplings not included)						
Code		Name				
806000388	-	MULTI FIX EMPTY GR6 2A-1B-2D-1E-3EC				
806000389		MULTI MOBILE EMPTY GR6 2A-1B-2D-1E -3EC				
815606262		CAP FIX MULTICOUPLING GR 218x140				
815606263		PARKING STATION MOBILE MULTICOUPLING GR 218x150				
815701056		KIT NR.1 COMPLETE LEVER GROUP GR				





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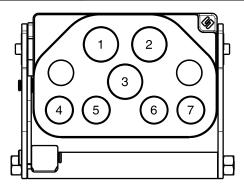
107

GR7	4 A- 3E	3-	4	EC					
Previous description Body	Max. Resistance size		9 (A) ⁄8"	FAP13 (B) 1/2"	FAP15 (C) 5/8"	FAP17 (D) 3/4"	FAP21 (E) 1"	FAP30 (G) 1-1/2"	Stucchi [®]
GR7ABZN	23000 N	4	D	3					

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CONFIGURATIONS



Possible configurations							
Pos	Coupling size	Predisposition for electrical connector					
1	FAP13ZN	-					
2	FAP13ZN	-					
3	FAP13ZN						
4	FAP9DZN	YES					
5	FAP9DZN	YES					
6	FAP9DZN	YES					
7	FAP9DZN	YES					

6

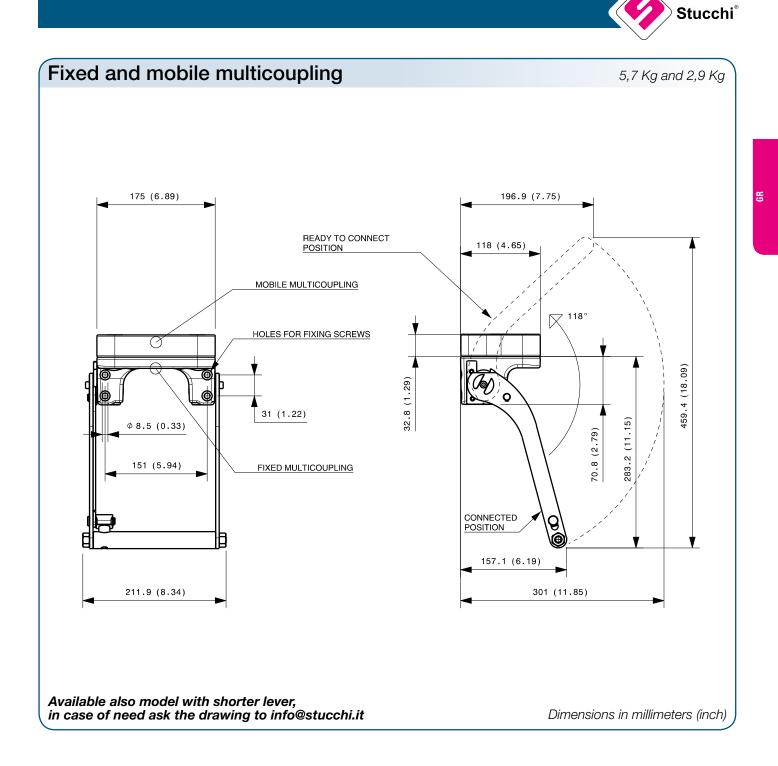
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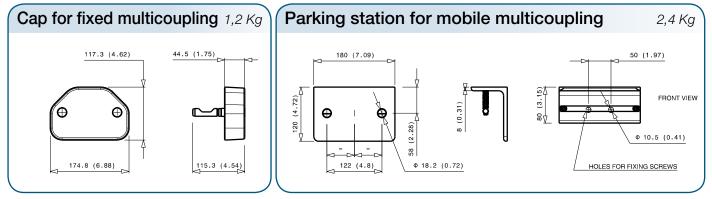
MultiCoupling (couplings included)						
Code	Name	Description				
870015085	MULTI COMPLETE GR7 2B-3EC	2 FAP13 1/2 BSP - 3EC6 - CAP				
870015185	MULTI FIX GR7 2B-3EC	2 FAP13 1/2 BSP - 3EC6				
870015171	MULTI FIX GR7 3A-3B V01*	1 FAQ9D 3/8 BSP - 2 FAP9D 3/8 BSP - 3 FAP13 1/2 BSP				
870015285	MULTI MOBILE GR7 2B-3EC	2 FAP13 1/2 BSP - 3EC6				
870015271	MULTI MOBILE GR7 3A-3B V01*	1 FAQ9D 3/8 BSP - 2 FAP9D 3/8 BSP - 3 FAP13 1/2 BSP				
* VO1 lavaria		-				

* V01 = lever lenght

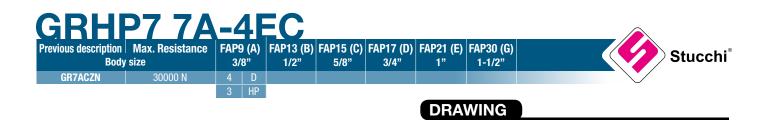
MultiCoupling spare parts (couplings not included)					
Code	Name				
806000328	MULTI FIX EMPTY GR7 4A-3B-4EC				
806000380	MULTI FIX EMPTY GR7 4A-3B-4EC V01*				
806000329	MULTI MOBILE EMPTY GR7 4A-3B-4EC				
815606260	CAP FIX MULTICOUPLING GR 175x117				
815606261	PARKING STATION MOBILE MULTICOUPLING GR 180x120				
815701055	KIT NR.1 COMPLETE LEVER GROUP GR				
UPON REQUEST	SPECIFIC KIT FOR V01 MODEL				
+ 1/04					

* V01 = lever lenght

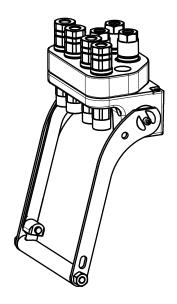




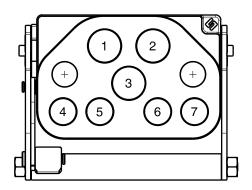
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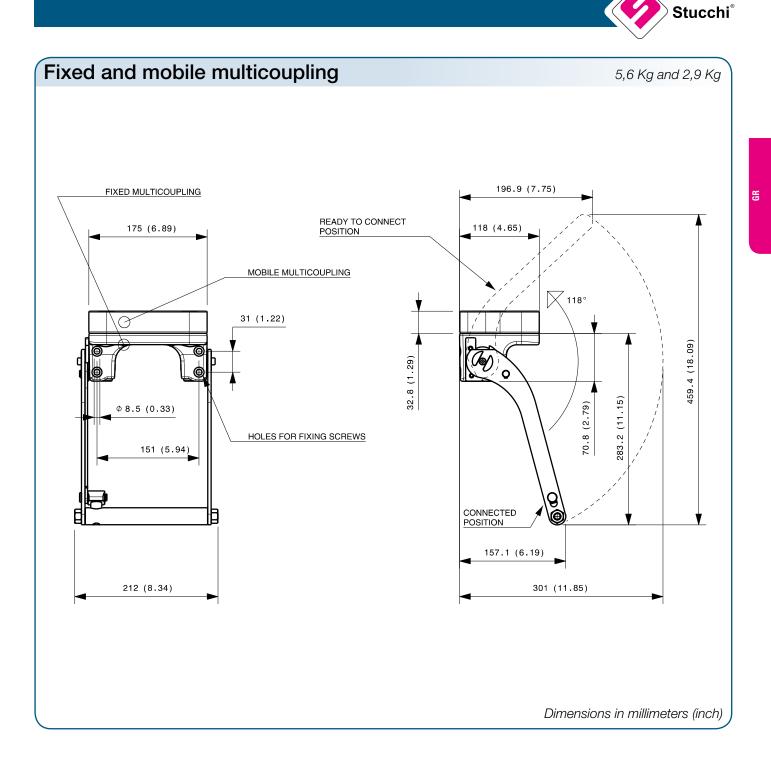
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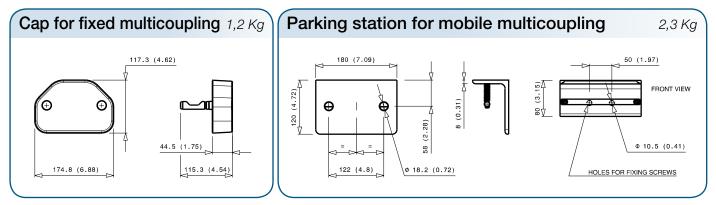


	Possible configurations			
Pos	Coupling size Predisposition for Pression electrical connector			
1	FAP9-HP	-	High	
2	FAP9-HP	-	High	
3	FAP9-HP	-	High	
4	FAP9DZN	YES	Medium	
5	FAP9DZN	YES	Medium	
6	FAP9DZN	YES	Medium	
7	FAP9DZN	YES	Medium	

	MultiCoupling (couplings included)			
Code		Name	Description	
870016020	i	MULTI COMPLETE GRHP7 7A	4 FAP9D 3/8 BSP - 3 FAP9HP 3/8 NPT - CAP	
870016120		MULTI FIX GRHP7 7A	4 FAP9D 3/8 BSP - 3 FAP9HP 3/8 NPT	
870016220		MULTI MOBILE GRHP7 7A	4 FAP9D 3/8 BSP - 3 FAP9HP 3/8 NPT	

	MultiCoupling spare parts (couplings not included)				
Code	Code Name				
806000330	1	MULTI FIX EMPTY GRHP7 7A-4EC			
806000331		MULTI MOBILE EMPTY GRHP7 7A-4EC			
815606260		CAP FIX MULTICOUPLING GR 175x117			
815606261		PARKING STATION MOBILE MULTICOUPLING GR 180x120			
815701055		KIT NR.1 COMPLETE LEVER GROUP GR			

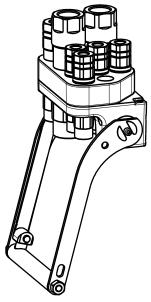




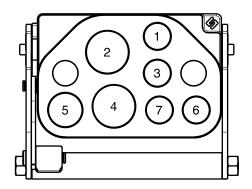
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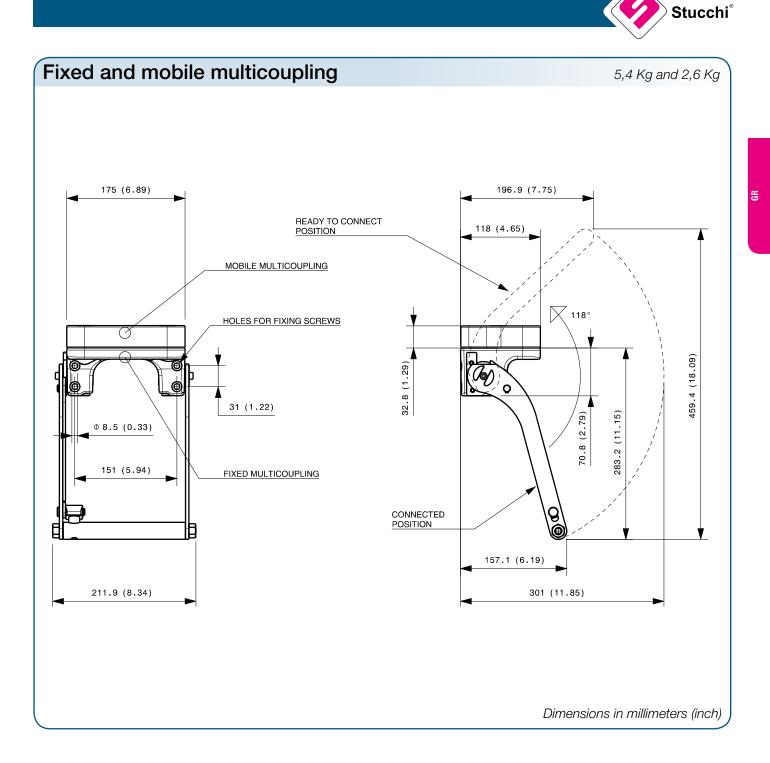
CONFIGURATIONS

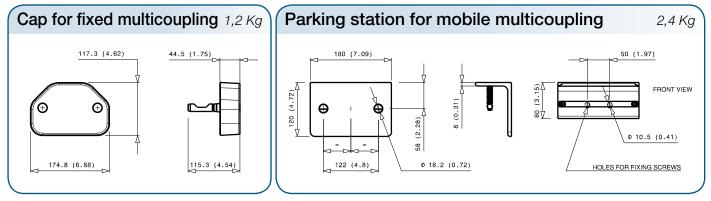


Possible configurations			
Pos	Coupling size Predisposition for electrical connector		
1	FAP9DZN	YES	
2	FAP17ZN	-	
3	FAP9DZN	YES	
4	FAP17ZN	-	
5	FAP13ZN	-	
6	FAP9DZN	YES	
7	FAP9DZN	YES	

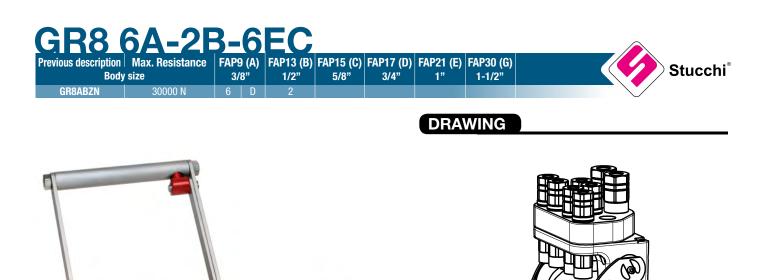
	MultiCoupling (couplings included)			
Code		Name	Description	
870016006	i	MULTI COMPLETE GR7 3A-1B-2D-1EC	1 FAP9D 1/4 BSP - 2 FAP9D 3/8 BSP -1 FAP13 1/2 BSP - 2 FAP17 1' BSP - 1EC7 - CAP	
870016106		MULTI FIX GR7 3A-1B-2D-1EC	1 FAP9D 1/4 BSP - 2 FAP9D 3/8 BSP - 1 FAP13 1/2 BSP - 2 FAP17 1' BSP - 1EC7	
870016206		MULTI MOBILE GR7 3A-1B-2D-1EC	1 FAP9D 1/4 BSP - 2 FAP9D 3/8 BSP - 1FAP13 1/2 BSP - 2 FAP17 1' BSP - 1EC7	

	MultiCoupling spare parts (couplings not included)			
Code		Name		
806000324	-	MULTI FIX EMPTY GR7 4A-1B-2D-4EC		
806000325		MULTI MOBILE EMPTY GR7 4A-1B-2D-4EC		
815606260		CAP FIX MULTICOUPLING GR 175x117		
815606261	1	PARKING STATION MOBILE MULTICOUPLING GR 180x120		
815701055	1	KIT NR.1 COMPLETE LEVER GROUP GR		

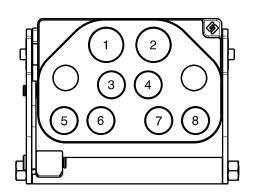




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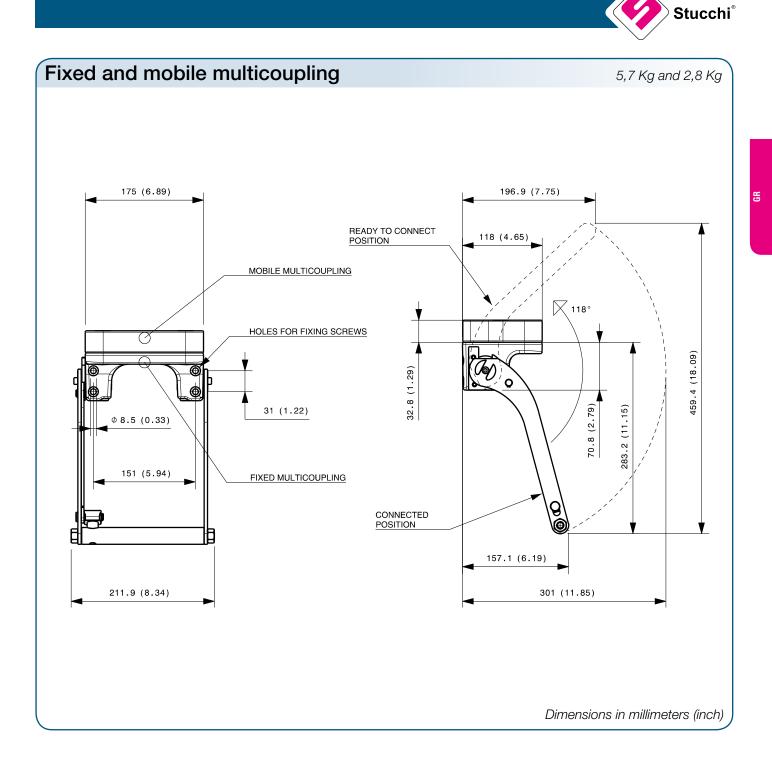
Possible configurations			
Pos	Coupling size Predisposition for electrical connector		
1	FAP13ZN	-	
2	FAP13ZN	-	
3	FAP9DZN	YES	
4	FAP9DZN	YES	
5	FAP9DZN	YES	
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8	FAP9DZN	YES	

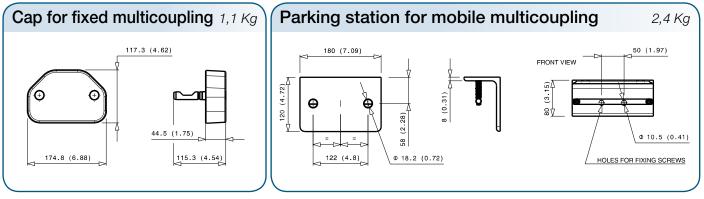
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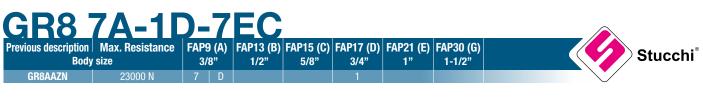
			MultiCoupling (couplings included)
Code		Name	Description
870015087	:	MULTI COMPLETE GR8 6A-1B-1D	6 FAP9D 3/8 BSP - 1 FAP13 1/2 BSP - 1 FAP13 3/4 BSP - CAP

	MultiCoupling spare parts (couplings not included)			
Code		Name		
806000334	-	MULTI FIX EMPTY GR8 6A-2B-6EC		
806000335		MULTI MOBILE EMPTY GR8 6A-2B-6EC		
815606260		CAP FIX MULTICOUPLING GR 175x117		
815606261		PARKING STATION MOBILE MULTICOUPLING GR 180x120		
815701055	ł	KIT NR.1 COMPLETE LEVER GROUP GR		



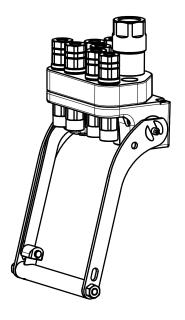


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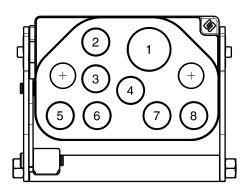


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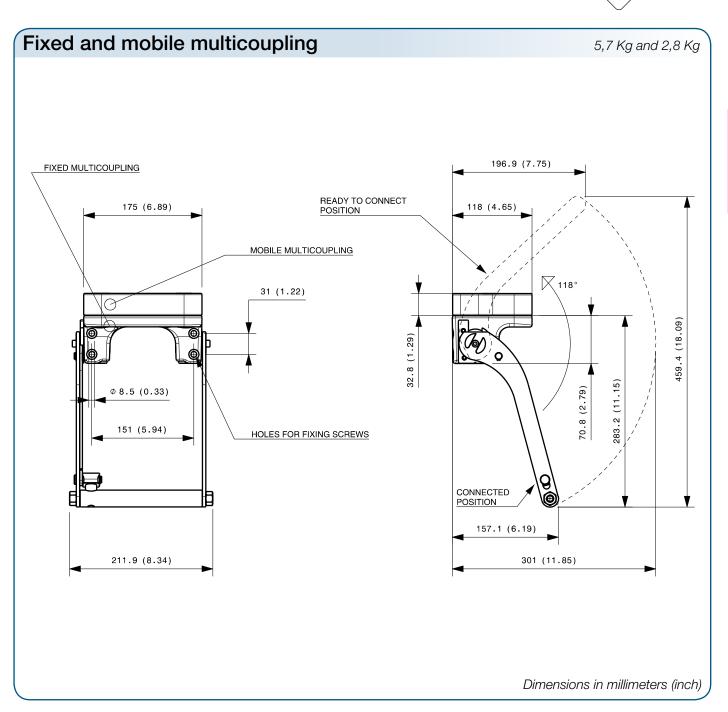
CONFIGURATIONS

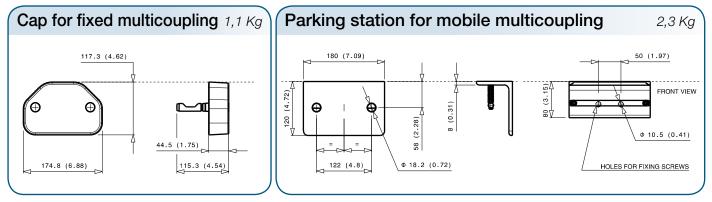


	Possible configurations			
Pos	Coupling size	Predisposition for electrical connector		
1	FAP17ZN	-		
2	FAP9DZN	YES		
3	FAP9DZN	YES		
4	FAP9DZN	YES		
5	FAP9DZN	YES		
6	FAP9DZN	YES		
7	FAP9DZN	YES		
8	FAP9DZN	YES		

	MultiCoupling (couplings included)			
Code		Name	Description	
870016021	i	MULTI COMPLETE GR8 7A-1D	7 FAP9D 3/8 BSP - 1 FAP17 1' BSP - CAP	
870016121		MULTI FIX GR8 7A-1D	7 FAP9D 3/8 BSP - 1 FAP17 1' BSP	
870016221		MULTI MOBILE GR8 7A-1D	7 FAP9D 3/8 BSP - 1 FAP17 1' BSP	

	MultiCoupling spare parts (couplings not included)			
Code		Name		
806000332	-	MULTI FIX EMPTY GR8 7A-1D-7EC		
806000333		MULTI MOBILE EMPTY GR8 7A-1D-7EC		
815606260		CAP FIX MULTICOUPLING GR 175x117		
815606261		PARKING STATION MOBILE MULTICOUPLING GR 180x120		
815701055		KIT NR.1 COMPLETE LEVER GROUP GR		





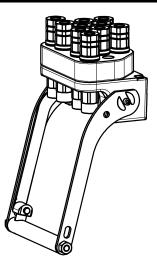
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117

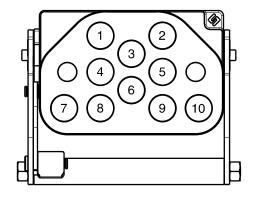
Stucchi®

GR10									
Previous description Body		FAP9 (/ 3/8"	A) FAI	AP13 (B) 1/2"	FAP15 (C) 5/8"	FAP17 (D) 3/4"	FAP21 (E) 1"	FAP30 (G) 1-1/2"	Stucchi [®]
GR10-9ZN	23000 N	10 1)						
							DRA	WING	





CONFIGURATIONS



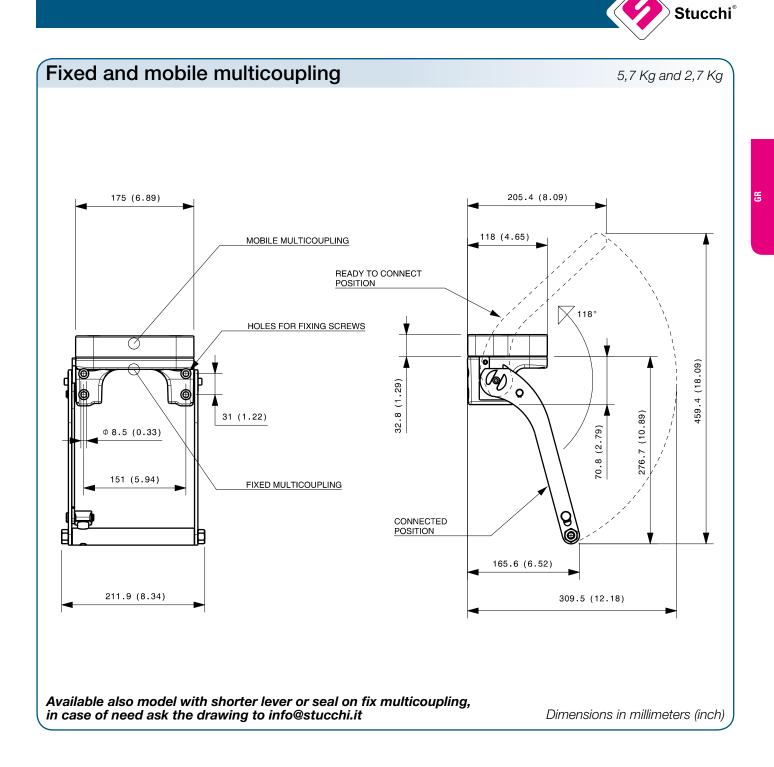
Possible configurations									
Pos	Coupling size	Predisposition for electrical connector							
1	FAP9DZN	-							
2	FAP9DZN	-							
3	FAP9DZN	-							
4	FAP9DZN	-							
5	FAP9DZN	-							
6	FAP9DZN	-							
7	FAP9DZN	YES							
8	FAP9DZN	-							
9	FAP9DZN	-							
10	FAP9DZN	YES							

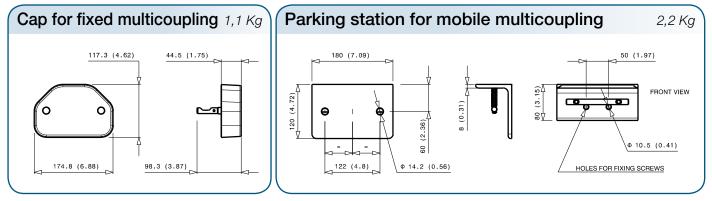
		(couplings included)
Code	Name	Description
870004022	MULTI COMPLETE GR10 8A	8 FAP9D 3/8 BSP - CAP
870004023	MULTI COMPLETE GR10 10A	10 FAP9D 1/2 BSP - CAP
870004024	MULTI COMPLETE GR10 10A	10 FAP9D 3/8 BSP - CAP
870004026	MULTI COMPLETE GR10 10A	10 FAP9D 1/4 BSP - CAP
870004028	MULTI COMPLETE GR10 8A	8 FAP9D 1/2 BSP - CAP
870004029	MULTI COMPLETE GR10 10A	8 FAP9D 3/8 BSP -2 FAP9D 1/2 BSP - CAP
870004032	MULTI COMPLETE GR10 9A	9 FAP9D 1/2 BSP - CAP
870004033	MULTI COMPLETE GR10 9A	9 FAP9D 3/8 BSP - CAP
870004034	MULTI COMPLETE GR10 10A	10 FAP9D 3/8 SAE - CAP
870004025	MULTI COMPLETE GR10 8A V03**	8 FAP9DSD 1/2 BSP - CAP
870004123	MULTI FIX GR10 10A	10 FAP9D 1/2 BSP
870004125	MULTI FIX GR10 8A V03**	8 FAP9DSD 1/2 BSP
870004223	MULTI MOBILE GR10 10A	10 FAP9D 1/2 BSP
870004224	MULTI MOBILE GR10 10A	10 FAP9D 3/8 BSP
870004225	MULTI MOBILE GR10 8A V03**	8 FAP9DSD 1/2 BSP

** V03 = seal on plate

MultiCoupling spare parts (couplings not included)								
Code	Name							
806000302	MULTI FIX EMPTY GR10 10A-2EC							
806000303	MULTI MOBILE EMPTY GR10 10A-2EC							
806000304	MULTI FIX EMPTY GR10 10A-2EC V01*							
806000372	MULTI FIX EMPTY GR10 10A-2EC V03**							
806000373	MULTI MOBILE EMPTY GR10 10A-2EC V03**							
* V01 = lever lenght ** V03 = seal on plate								

MultiCoupling spare parts (couplings not included)								
Code	Name							
815606258	CAP FIX MULTICOUPLING GR 175x117							
815606259	PARKING STATION MOBILE MULTICOUPLING GR 180x120							
815700999	KIT NR.1 COMPLETE LEVER GROUP GR							
UPON REQUEST	SPECIFIC KIT FOR V01 MODEL							
UPON REQUEST	SPECIFIC KIT FOR V03 MODEL							





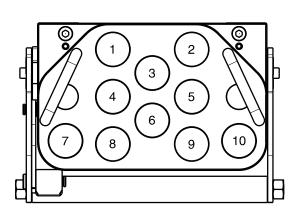
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GR10	10B-	-2E	С					
Previous description Body	Max. Resistance size	FAP9 (A) 3/8"	FAP13 (B) 1/2"	FAP15 (C) 5/8"	FAP17 (D) 3/4"	FAP21 (E) 1"	FAP30 (G) 1-1/2"	Stucchi [®]
GR10-13ZN	23000 N		10					

DRAWING



CONFIGURATIONS



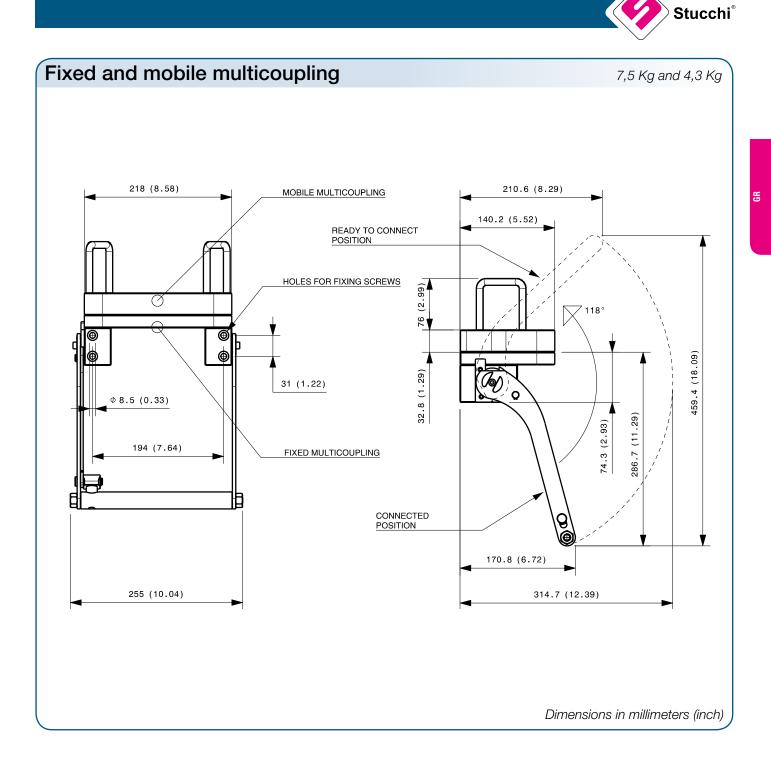
	Possible cont	figurations
Pos	Coupling size	Predisposition for electrical connector
1	FAP13ZN	-
2	FAP13ZN	-
3	FAP13ZN	-
4	FAP13ZN	-
5	FAP13ZN	-
6	FAP13ZN	-
7	FAP13ZN	YES
8	FAP13ZN	-
9	FAP13ZN	-
10	FAP13ZN	YES

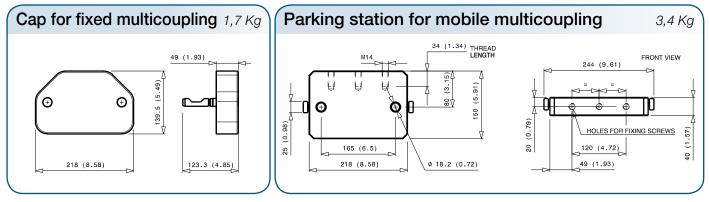
6

<u>b</u>

	MultiCoupling (couplings included)										
Code	Name	Description									
870010008	MULTI COMPLETE GR10 10B	10 FAP13 3/4 BSP - CAP									
870010009	MULTI COMPLETE GR10 10B	10 FAP13 1/2 BSP - CAP									
870010010	MULTI COMPLETE GR10 10B	10 FAP13 1/2 NPT - CAP									
870010109	MULTI FIX GR10 10B	10 FAP13 1/2 BSP									
870010209	MULTI MOBILE GR10 10B	10 FAP13 1/2 BSP									

	MultiCoupling spare parts (couplings not included)												
Code		Name											
806000336	-	MULTI FIX EMPTY GR10 10B-2EC											
806000337		MULTI MOBILE EMPTY GR10 10B-2EC											
815606262		CAP FIX MULTICOUPLING GR 218x140											
815606263		PARKING STATION MOBILE MULTICOUPLING GR 218x150											
815701056		KIT NR.1 COMPLETE LEVER GROUP GR											





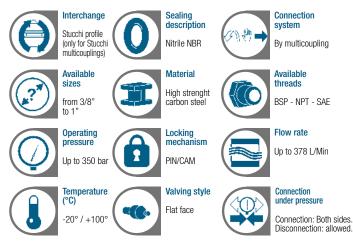
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TECHNICAL FEATURES AND OPTIONS



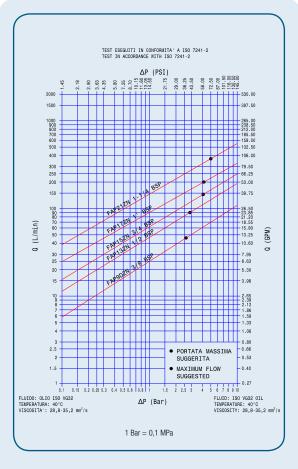
BENEFITS

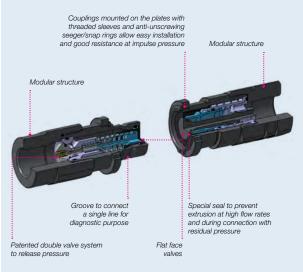
- Flat face is easy to clean, helping to reduce the inclusion of contamination in the hydraulic circuit.
- Minimal fluid loss during connection/disconnection, reducing fluid loss to the environment.
- Minimal air inclusion during connection/disconnection, enhancing correct function of the circuit.
- Internal flow of valve design creates minimal pressure drop, maintaining circuit efficiency in the system.
- Patented internal pressure release valve system allows an easy connection with high internal residual pressure.
- The modular design allows for broad range of port configurations.
- Couplings without locking balls eliminate the "brinelling" effect.
- For diagnostic purpose of a single line (example: pressure or flow check for a limited period of time), male FAP-ZN may be connected with a Stucchi "A series" flat face female coupling.
- Compact slim design.Safe and simple to use.

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HOW TO USE

• See instructions at page 22





MAIN APPLICATIONS





PERFORMANCE

Size		Series/Size	Max. flow	/ suggested	Hydrostatic pushing area coupled	Spillage*
Inch	mm (ISO)		l/min	GPM	Cm ²	ml
3/8	-	Fap9zn (A/D)	46	12,19	1,226	0,012
1/2	-	FAP13ZN	90	23,85	1,893	0,020
5/8	-	FAP15ZN	148	39,22	2,404	0,110
3/4	-	FAP17ZN	200	53,00	3,298	0,032
1	-	FAP21ZN	378	100,17	4,335	0,035

Size	Series/Size Max. operating pressure					Burst pressure							
		Coupled		Male		Female		Coupled		Male		Female	
Inch		MPa	psi	MPa	psi	MPa	psi	MPa	psi	MPa	psi	MPa	psi
3/8	Fap9ZN (A/D)	35	5075	35	5075	35	5075	120	17400	120	17400	100	14500
1/2	FAP13ZN	33	4785	33	4785	33	4785	120	17400	120	17400	100	14500
5/8	FAP15ZN	33	4785	33	4785	33	4785	120	17400	120	17400	100	14500
3/4	FAP17ZN	33	4785	33	4785	33	4785	120	17400	120	17400	100	14500
1	FAP21ZN	30	4350	30	4350	30	4350	100	14500	100	14500	80	11600

Size	Series/Size		l ale to drain		sure during conne Male to drain	re during connection Ile to drain Male and Female			ual pressure sconnection
Inch		MPa	psi	MPa	psi	MPa	psi	MPa	psi
3/8	Fap9ZN (A/D)	25	3625	25	3625	25	3625	25	3625
1/2	FAP13ZN	25	3625	25	3625	20	2900	20	2900
5/8	FAP15ZN	25	3625	25	3625	20	2900	20	2900
3/4	FAP17ZN	25	3625	25	3625	15	2175	15	2175
1	FAP21ZN	25	3625	25	3625	15	2175	15	2175

*Spillage is an indicative value of the fluid loss per couple-uncouple cycle without residual pressure.

Temperature range:

Standard seals NBR, PUR, POM from -20 °C to +100 °C (from -4 °F to +212 °F). Please read carefully "instruction and warning" for proper selection of the products.

Tests:

The couplings coupled have been tested at max. operating pressure for 200.000 impulses, replacing the seeger ring every 50.000 impulses, in according with ISO 7241-2. The male uncoupled have been tested for 200.000 impulses. The female uncoupled have been tested for 100.000 impulses.



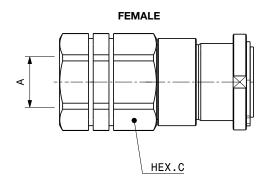
A defect, a wrong choice or an improper use of products, can cause injury to persons, animals and objects.

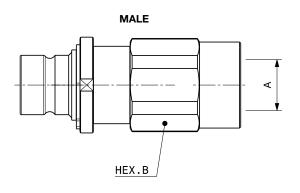
A detect, a wrong choice or an improper use of products, can cause injury to persons, animals and objects. Never connect or disconnect with dynamic pressure (e.g. pump on). Do not use the female coupling disconnected with high impulse pressure. Do not couple-uncouple with flow and/or pressure in the circuit is higher than 80° C (176° F). Check the maximum allowable operating pressure of the port in use. It is important to limit contamination in the circuit to avoid compromising the function of the internal valves. Make sure that the medium used is compatible with seal and material as indicated for each series. In case of doubt please contact Stucchi Technical Support.

In case of doubt please contact Stucchi Technical Support. FAP-ZN series is intended to be used only on Stucchi Multiconnections. Do not use the FAP-ZN coupling on a Custom-made multiconnection or other device different than a Stucchi Multiconnection. Do not disassemble, misuse, modify or damage the products. FAP-ZN series is intended to be used with standard hydraulic oils in fluid power application. Do not use the FAP-ZN coupling with different fluids (for example with inflammable, corrosive or dangerous fluids, gases ecc). Replace the seeger ring every 50.000 impulse cycles. For dimension "FAP9ZN 3/8": there are two versions of FAP9ZN: "A" and "D". The version is depending on the type of multiconnection in use. Please verify if the multiconnection you are using requires FAP9ZN "A" or "D" type consulting the single datasheet in case of need of spare parts.Contact Stucchi Service for support. Do not use the male FAP-ZN groove to connect the A-series female for a continuous service with pressure impulse (this feature is intended to be used only for diagnostic purpose so that for a short&limited time). When the couplings are disconnected, it is suggested to use the protection cap and parking station. It is MANDATORY to read and closely follow the instructions. Last updated version always apply at time of installation, see latest written Instructions on Stucchi website (www.stucchi.it) before selecting or using Stucchi products.



SPECIFICATIONS



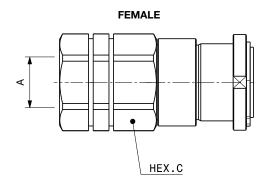


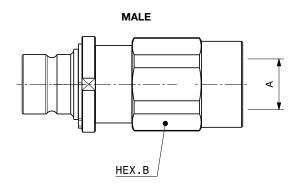
Port description: FEMALE THREAD BSPP (ISO 1179-1)

Body size	Descriptive Code	lte	m Code	Port (A)	A or D type		Hex	
	•				•		mm	inch
3/8"	F FAP9DZN 1/4 BSP	Female	811400024	1/4"	D	С	30,0	1,18
5/0	M FAP9DZN 1/4 BSP	Male	811400025	1/4	U	В	27,0	1,06
3/8"	F FAP9AZN 1/4 BSP	Female	811400026	1/4"	А	С	30,0	1,18
5/0	M FAP9AZN 1/4 BSP	Male	811400027	1/4	~	В	27,0	1,06
3/8"	F FAP9AZN 3/8 BSP	Female	811400002	3/8"	А	С	30,0	1,18
5/0	M FAP9AZN 3/8 BSP	Male	811400003	5/0	~	В	27,0	1,06
3/8"	F FAP9DZN 3/8 BSP	Female	811400004	3/8"	D	С	30,0	1,18
0/0	M FAP9DZN 3/8 BSP	Male	811400005	5/0	U	В	27,0	1,06
3/8"	F FAP9AZN 1/2 BSP	Female	811400006	1/2"	А	С	30,0	1,18
	M FAP9AZN 1/2 BSP	Male	811400007	1/2	~	В	27,0	1,06
3/8"	F FAP9DZN 1/2 BSP	Female	811400008	1/2"	D	С	30,0	1,18
	M FAP9DZN 1/2 BSP	Male	811400009	1/2	U	В	27,0	1,06
1/2"	F FAP13ZN 1/2 BSP	Female	811400010	1/2"		С	36,0	1,42
172	M FAP13ZN 1/2 BSP	Male	811400011			В	36,0	1,42
1/2"	F FAP13ZN 3/4 BSP	Female	811400012	3/4"		С	36,0	1,42
1/2	M FAP13ZN 3/4 BSP	Male	811400013	5/4		В	36,0	1,42
5/8"	F FAP15ZN 3/4 BSP	Female	811400014	3/4"		С	41,0	1,61
5/6	M FAP15ZN 3/4 BSP	Male	811400015	5/4		В	36,0	1,42
3/4"	F FAP17ZN 3/4 BSP	Female	811400020	3/4"		С	46,0	1,81
5/4	M FAP17ZN 3/4 BSP	Male	811400021	5/4		В	46,0	1,81
3/4"	F FAP17ZN 1' BSP	Female	811400016	1"		С	46,0	1,81
5/4	M FAP17ZN 1' BSP	Male	811400017	I		В	46,0	1,81
1"	F FAP21ZN 1' BSP	Female	811400022	1"		С	55,0	2,17
1	M FAP21ZN 1' BSP	Male	811400023	I		В	55,0	2,17
1"	F FAP21ZN 1-1/4 BSP	Female	811400018	1-1/4"		С	55,0	2,17
I	M FAP21ZN 1-1/4 BSP	Male	811400019	1-1/4		В	55,0	2,17



SPECIFICATIONS



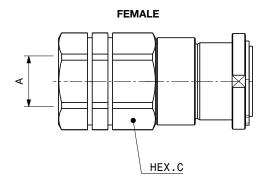


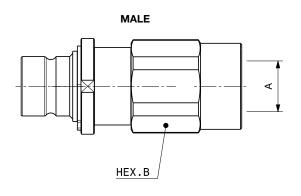
Port description: FEMALE THREAD NPT (ANSI B1.20.1)

-								
Body size	Descriptive Code	lte	m Code	Port (A)	A or D type		Hex	
	•				•	-	mm	inch
3/8"	F FAP9AZN 3/8 NPT	Female	811401002	3/8"	А	С	30,0	1,18
0/0	M FAP9AZN 3/8 NPT	Male	811401003	0/0	~	В	27,0	1,06
3/8"	F FAP9DZN 3/8 NPT	Female	811401004	3/8"	D	С	30,0	1,18
5/0	M FAP9DZN 3/8 NPT	Male	811401005	5/0	U	В	27,0	1,06
3/8"	F FAP9AZN 1/2 NPT	Female	811401006	1/2"	А	С	30,0	1,18
3/0	M FAP9AZN 1/2 NPT	Male	811401007	1/2	А	В	27,0	1,06
2/0"	F FAP9DZN 1/2 NPT	Female	811401008	1/2"	D	С	30,0	1,18
3/8"	M FAP9DZN 1/2 NPT	Male	811401009	1/2	U	В	27,0	1,06
1/2"	F FAP13ZN 1/2 NPT	Female	811401010	1/2"		С	36,0	1,42
	M FAP13ZN 1/2 NPT	Male	811401011	1/2		В	36,0	1,42
1/2"	F FAP13ZN 3/4 NPT	Female	811401012	3/4"		С	36,0	1,42
1/2	M FAP13ZN 3/4 NPT	Male	811401013			В	36,0	1,42
5/8"	F FAP15ZN 3/4 NPT	Female	811401014	3/4"		С	41,0	1,61
5/6	M FAP15ZN 3/4 NPT	Male	811401015	3/4		В	36,0	1,42
3/4"	F FAP17ZN 3/4 NPT	Female	811401020	3/4"		С	46,0	1,81
5/4	M FAP17ZN 3/4 NPT	Male	811401021	3/4		В	46,0	1,81
3/4"	F FAP17ZN 1' NPT	Female	811401016	1"		С	46,0	1,81
3/4	M FAP17ZN 1' NPT	Male	811401017			В	46,0	1,81
1"	F FAP21ZN 1' NPT	Female	811401022	1"		С	55,0	2,17
I	M FAP21ZN 1' NPT	Male	811401023	1		В	55,0	2,17
-1 "	F FAP21ZN 1-1/4 NPT	Female	811401018	/ / 4 7		С	55,0	2,17
1"	M FAP21ZN 1-1/4 NPT	Male	811401019	1-1/4"		В	55,0	2,17



SPECIFICATIONS





Port description: FEMALE THREAD SAE (ISO 11926-1 & SAEJ1926-1)

Body size	Descriptive Code	lte	m Code	Port (A)	A or D type		Hex	
	•						mm	inch
3/8"	F FAP9AZN 1/4 SAE	Female	811404020	7/16-UNF	А	С	27,0	1,06
5/0	M FAP9AZN 1/4 SAE	Male	811404021		~	В	30,0	1,18
3/8"	F FAP9DZN 1/4 SAE	Female	811404022	7/16-UNF	D	С	27,0	1,06
5/0	M FAP9DZN 1/4 SAE	Male	811404023	7710 011	U	В	30,0	1,18
3/8"	F FAP9AZN 3/8 SAE	Female	811404024	9/16-18UNF	А	С	27,0	1,06
5/0	M FAP9AZN 3/8 SAE	Male	811404025	3/10-100M	~	В	30,0	1,18
3/8"	F FAP9DZN 3/8 SAE	Female	811404026	9/16-18UNF	D	С	27,0	1,06
5/0	M FAP9DZN 3/8 SAE	Male	811404027	3/10-100M	U	В	30,0	1,18
3/8"	F FAP9AZN 1/2 SAE	Female	811404002	3/4-16UNF	А	С	27,0	1,06
5/0	M FAP9AZN 1/2 SAE	Male	811404003	J/4-100NI	А	В	30,0	1,18
3/8"	F FAP9DZN 1/2 SAE	Female	811404004	3/4-16UNF	D	С	27,0	1,06
5/0	M FAP9DZN 1/2 SAE	Male	811404005	5/4-100M	U	В	30,0	1,18
3/8"	F FAP9AZN 5/8 SAE	Female	811404006	7/8-14UNF	А	С	27,0	1,06
5/0	M FAP9AZN 5/8 SAE	Male	811404007	770-140101	A	В	30,0	1,18
3/8"	F FAP9DZN 5/8 SAE	Female	811404008	7/8-14UNF	D	C	27,0	1,06
5/0	M FAP9DZN 5/8 SAE	Male	811404009		U	В	30,0	1,18
1/2"	F FAP13ZN 1/2 SAE	Female	811404028	3/4-16UNF		С	36,0	1,42
1/2	M FAP13ZN 1/2 SAE	Male	811404029	3/4-100M		В	36,0	1,42
1/2"	F FAP13ZN 5/8 SAE	Female	811404010	7/8-14UNF		С	36,0	1,42
172	M FAP13ZN 5/8 SAE	Male	811404011	770-140101		В	36,0	1,42
1/2"	F FAP13ZN 3/4 SAE	Female	811404012	1-1/16-12UN		С	36,0	1,42
172	M FAP13ZN 3/4 SAE	Male	811404013	1-1/10-1201		В	36,0	1,42
5/8"	F FAP15ZN 3/4 SAE	Female	811404014	1-1/16-12UN		С	41,0	1,61
5/0	M FAP15ZN 3/4 SAE	Male	811404015	1-1/10-120N		В	36,0	1,42
3/4"	F FAP17 3/4 SAE	Female	811404030	1-1/16-12UN		C	46,0	1,81
3/4	M FAP17ZN 3/4 SAE	Male	811404031	1-1/10-120N		В	46,0	1,81
3/4"	F FAP17ZN 1' SAE	Female	811404016	1-5/16-12UN		С	46,0	1,81
5/4	M FAP17ZN 1' SAE	Male	811404017	1-3/10-120N		В	46,0	1,81
1"	F FAP21ZN 1' SAE	Female	811404032	1-2/16 101M		C	55,0	2,17
I	M FAP21ZN 1' SAE	Male	811404033	1-5/16-12UN		В	55,0	2,17
1"	F FAP21ZN 1-1/4 SAE	Female	811404018	1-5/8-12UN		С	55,0	2,17
	M FAP21ZN 1-1/4 SAE	Male	811404019	1-3/0-120N		В	55,0	2,17

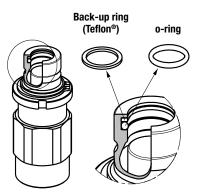




SPARE KIT SEAL FOR MALE

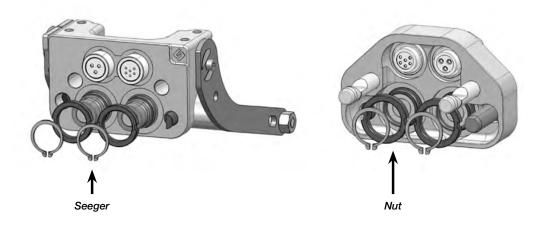
	Repair kit / OR+BK									
Body Size	Description	Part Number								
3/8"	M FAP9ZN	815701096								
1/2"	M FAP13ZN	815700339								
5/8"	M FAP15ZN	815700341								
3/4"	M FAP17ZN	815700655								
1"	M FAP21ZN	815700345								

O-Ring in Nitrile BackUp in Teflon®



REPAIR KIT/NUT + SEEGER

	Repair kit / Nut + Seeger								
Part Number	Description								
815701000	KIT NR.10 NUT+SEEGER RING F/M FAP9AZN								
815701001	KIT NR.10 NUT+SEEGER RING F/M FAP9DZN								
815701002	KIT NR.10 NUT+SEEGER RING F/M FAP13ZN								
815701003	KIT NR.5 NUT+SEEGER RING F/M FAP15ZN								
815701004	KIT NR.5 NUT+SEEGER RING F/M FAP17ZN								
815701005	KIT NR.5 NUT+SEEGER RING F/M FAP21ZN								



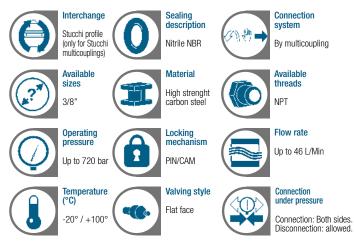
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EAP-HPSERIES



TECHNICAL FEATURES AND OPTIONS

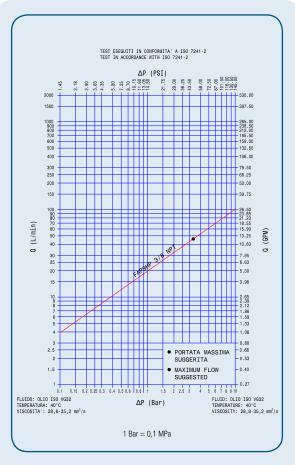


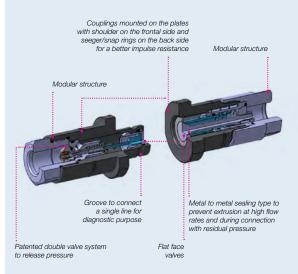
BENEFITS

- Flat face is easy to clean, helping to reduce the inclusion of contamination in the hydraulic circuit.
- Minimal fluid loss during connection / disconnection, reducing fluid loss to the environment.
- Minimal air inclusion during connection / disconnection, enhancing correct function of the circuit.
- Internal flow of valve design creates minimal pressure drop, maintaining circuit efficiency in the system.
- Patented internal pressure release valve system allows an easy connection with high internal residual pressure.
- The modular design allows for broad range of port configurations.
- Couplings without locking balls eliminate the "brinelling" effect.
- For diagnostic purpose of a single line (example: pressure or flow check for a limited period of time), male FAP9HP may be connected with a Stucchi "A9HP serie" flat face female coupling.
- Compact slim design.
- · Safe and simple to use.

HOW TO USE

• See instructions at page 23





MAIN APPLICATIONS

131



Stucchi®

FAP-HPSERIES



PERFORMANCE

S	Size	Series/Size	Max. flow suggested		Hydrostatic pushing area coupled	Spillage*	
Inch	mm (ISO)		l/min	GPM	Cm ²	ml	
3/8	-	FAP9HP	46	12,19	1,168	0,012	

Size	Series/Size		Max. operating pressure					Burst pressure					
		Coi	upled		<i>l</i> lale		Female Coupled		Male		Female		
Inch		MPa	psi	MPa	psi	MPa	psi	MPa	psi	MPa	psi	MPa	psi
3/8	FAP9HP	72	10440	72	10440	42	6090	180	26100	200	29000	125	18125

Size	Series/Size		Max. residual pressure during connection									
		Male Fem	ale to drain		Female Male to drain			Male an	d Female	during dis	during disconnection	
Inch		MPa	psi		MPa	psi		MPa	psi	MPa	psi	
3/8	FAP9HP	25	3625		25	3625		25	3625	25	3625	

*Spillage is an indicative value of the fluid loss per couple-uncouple cycle without residual pressure

Temperature range:

Seals in NBR (Nitrile): from -20 °C to +100 °C (from -4 °F to +212 °F)

Tests:

The couplings have been tested at max. operating pressure for 10.000 impulses in according with ISO 7241-2.

WARNING

A defect, a wrong choice or an improper use of products, can cause injury to persons, animals and objects. Never connect or disconnect with dynamic pressure (e.g. pump on). Do not use the female coupling disconnected with high impulse pressure. Do not couple-uncouple with flow and/or pressure in the circuit. Do not couple-uncouple when the temperature inside of the circuit is higher than 80 °C (176 °F). Check the maximum allowable operating pressure of the port in use. Make sure that the medium used is compatible with seal and material as indicated for each series. In case of doubt please contact Stucchi Technical Support. It is MANDATORY to read and closely follow the instructions. Last updated version always apply at time of installation, see latest written Instructions on Stucchi website (www.stucchi.it) before selecting or using Stucchi products.

When the couplings are disconnected, it is suggested to use the protection cap and parking station. It is important to limit contamination in the circuit to avoid compromising the function of the internal valve FAP-HP series is intended to be used only on Stucchi Multiconnections. Do not use the FAP-HP coupling on a Custom-made multiconnection or other device different than a Characteristic a Stucchi Multiconnection FAP-HP series is intended to be used with standard hydraulic oils in fluid power application. Do not use the FAP-HP coupling with different fluids (for example with

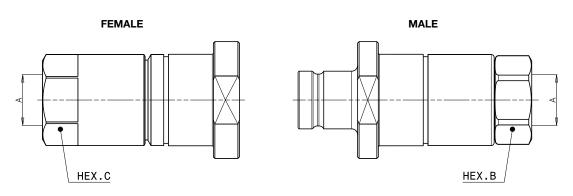
Please verify if the multiconnection you are using requires FA9HP type consulting the single multicoupling datasheet

Do not use the male FAP-ZN groove to connect the A-HP series female for a continuous service with pressure impulse (this feature is intended to be used only for diagnostic purpose for a short&limited time).

FAP-HPSERIES



SPECIFICATIONS

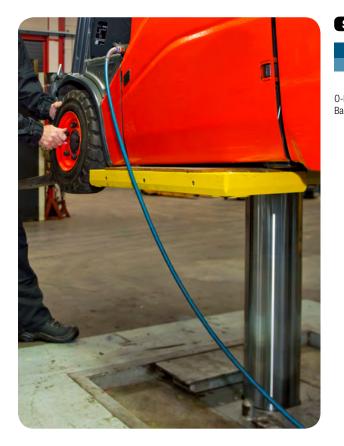


Port description: FEMALE THREAD NPT (ANSI B1.20.1)

Body size	Descriptive Code	Item Code	Port (A)	A or D type		Hex	
						mm	inch
3/8"	F FAP9HP 3/8 NPT M FAP9HP 3/8 NPT	Female 807101000 Male 807101001	3/8"	-	C B	27,0 27,0	1,06 1,06

FAP-HPSERIES



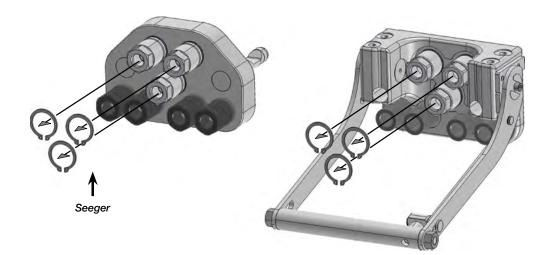


SPARE KIT SEAL FOR MALE

	 Repair kit / OR+BK		
Body Size	Description		Part Number
3/8" ⊷Ring in Nitrile ackUp in Teflon®	FAP9HP		815701119
	Back-up ring (Teflon®)	o-ring	

REPAIR KIT/SEEGER

	Repair kit/Seeger
Part Number	Description
815701038	KIT NR.5 SEEGER RINGS FOR PLUG-FAP9HP



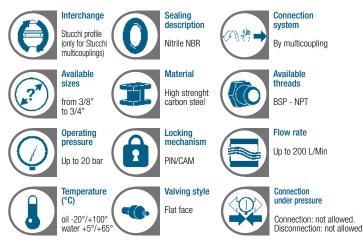
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EACSERIES



TECHNICAL FEATURES AND OPTIONS

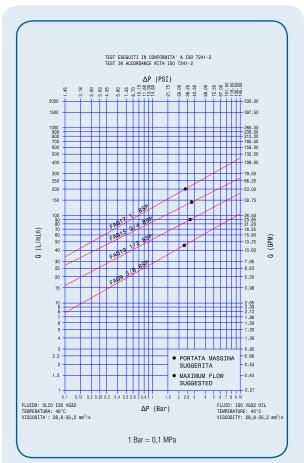


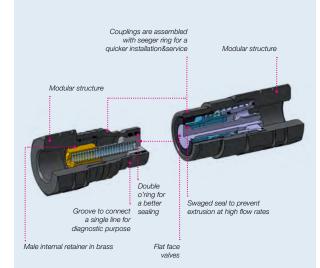
BENEFITS

- Designed to be used with fluids like water or water & glycol lines.
- Flat face is easy to clean, helping to reduce the inclusion of contamination to the hydraulic circuit.
- Minimal fluid loss during connection/disconnection, reducing fluid loss to the environment.
- Minimal air inclusion during connection/disconnection, enhancing correct function of the circuit.
- Linear flow reduces internal turbulence and pressure drop, maintaining circuit efficiency in the entire system.
- Superior corrosion resistance compared to zinc plating in specific corrosive environments (example:water, water&glycol, cooling fluids).
- The modular design allows flexibility with the range of port configurations.
- Allows to conduct in the same multiconnection different fluids.
- Double oring in the male valving to improve sealing action when connected.
- For diagnostic purpose of a single line (example: pressure or flow check for a short&limited time), male FAQ may be connected with a Stucchi FIRG-Q series flat face female.
- Couplings are assembled with a seeger ring for a quicker mounting or service on the multiconnection.

HOW TO USE

See instructions at page 24





MAIN APPLICATIONS

137



Stucchi®

FAQSERIES



PERFORMANCE

S	ize	Series/Size	Max. flow suggested		eries/Size Max. flow suggested		Hydrostatic pushing area coupled	Spillage*
Inch	mm (ISO)		l/min	GPM	Cm ²	ml		
3/8	-	FAQ9	46	12,19	1,226	0,012		
1/2	-	FAQ13	90	23,85	1,893	0,020		
5/8	-	FAQ15	148	39,22	2,404	0,026		
3/4	-	FAQ17	200	53,00	3,298	0,032		

Size	Series/Size	Max. operating pressure					
		Coupled		Male		Female	
Inch		MPa	psi	MPa	psi	MPa	psi
3/8	FAQ9	2	290	2	290	2	290
1/2	FAQ13	2	290	2	290	2	290
5/8	FAQ15	2	290	2	290	2	290
3/4	FAQ17	2	290	2	290	2	290

* Spillage is an indicative value of the fluid loss per couple-uncouple cycle without residual pressure

Temperature range:

Seals in NBR (Nitrile): - for oil, from -20° C to +100° C (from -4° F to +212° F)

- for water, from $+5^{\circ}$ C + 60° C (from $+41^{\circ}$ F to $+140^{\circ}$ F)



A defect, a wrong choice or an improper use of products, can cause injury to persons, animals and objects. Never connect or disconnect with dynamic pressure (e.g. pump on). Do not use the female coupling disconnected with high impulse pressure. Do not couple-uncouple with flow and/or pressure in the circuit. Do not couple-uncouple when the temperature inside of the circuit is higher than 80 °C (176 °F). Check the maximum allowable operating pressure of the port in use.

Make sure that the medium used is compatible with seal and material as indicated for each series. In case of doubt please contact Stucchi Technical Support. It is MANDATORY to read and closely follow the instructions. Last updated version always apply at time of installation, see latest written Instructions on Stucchi website (www.stucchi.it) before selecting or using Stucchi products.

Connection and disconnection has to be done without pressure only

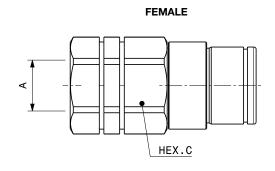
When the multicoupling is disconnected, it is suggested to use the protection caps&parking station. Do not disassemble, misuse, modify or damage the products. FAQ series is intended to be used only on Stucchi Multiconnections.Do not use the FAQ coupling on a Custom-made multiconnection or other device different than a

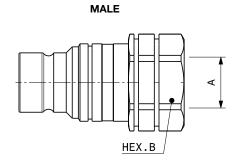
FAQ series is intended to be used only on Stucchi Multiconnections. Do not use the FAQ coupling on a Custom-made multiconnection or other device different than a Stucchi Multiconnection. FAQ series has been tested&approved for use with water. FAQ series is intended to be used only with not dangerous fluids (water, water&glycol, hydraulic oil). Do not use FAQ couplings with dangerous, flammable or explosive fluids (steam, acids, very hot/flammable oils, gases, dangerous gases etc.).Contact Stucchi Service for support. Do not use FAQ couplings with very hot fluids (limits given by NBR seal compatibility&temperature range – see "performance" of FAQ serie). Do not use FAQ couplings with fluids below the freezing point to avoid damages due to ice expansion and consequential extrusion of the valving For dimension "FAQ9 - size 3/8": there are two versions of FAQ9: "A" and "D". The version is depending the type of multiconnection are in use. Please verify if the multiconnection you are using requires FAQ9 "A" or "D" type consulting the single datasheet in case of need of spare parts. See specific instruction. Contact Stucchi Service for support.

FAQSERIES



SPECIFICATIONS





Port description: FEMALE THREAD BSPP (ISO 1179-1)

Body size	Descriptive Code	lte	m Code	Port (A)	A or D type		Hex		
					·		mm	inch	
3/8"	F FAQ9A 3/8 BSP	Female	806900018	3/8"	3/8" A	C	30,0	1,18	
5/6	M FAQ9A 3/8 BSP	Male	806900019			В	27,0	1,06	
3/8"	F FAQ9D 3/8 BSP	Female	806900022	3/8"	D	С	30,0	1,18	
5/0	M FAQ9D 3/8 BSP	Male	806900023			В	27,0	1,06	
1/2"	F FAQ13 1/2 BSP	Female	806900006	1/2"	-	С	36,0	1,42	
172	M FAQ13 1/2 BSP	Male	806900007			В	36,0	1,42	
5/8"	F FAQ15 3/4 BSP	Female	806900010	3/4"	2/4"		С	41,0	1,61
J/0	M FAQ15 3/4 BSP	Male	806900011		-	В	36,0	1,42	

Port description: FEMALE THREAD NPT (ANSI B1.20.1)

Body size	Descriptive Code	Item Code	Port (A)	A or D type		Hex	
						mm	inch
3/8"	F FAQ9D 3/8 NPT	Female 806901022	3/8"	n	С	30,0	1,18
5/0	M FAQ9D 3/8 NPT	Male 806901023	5/0	U	В	27,0	1,06

Size 3/4 (FAQ17) available upon request.

FAQSERIES



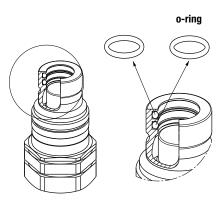


SPARE KIT SEAL FOR MALE

Repair kit / OR+BK					
Body Size	Description	Part Number			
3/8"	KIT NR.10 OR M FAQ9	815701065			
1/2"	KIT NR.10 OR M FAQ13	815701067			
5/8"	KIT NR.10 OR M FAQ15	815701069			

O-Ring in Nitrile

(kit composed of 10 O-Ring for male coupling; 1 male = 2 O-Ring)



REPAIR KIT/SEEGER

Repair kit/Seeger				
Part Number	Description			
815701033	KIT NR.10 SEEGER RINGS FOR PLUG-FAP9-FAQ9			
815701034	KIT NR.10 SEEGER RINGS FOR PLUG-FAP13-FAQ13			
815701035	KIT NR.5 SEEGER RINGS FOR PLUG-FAP15-FAQ15			
815701036	KIT NR.5 SEEGER RINGS FOR PLUG-FAP17-FAQ17			



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Plugs & Seeger

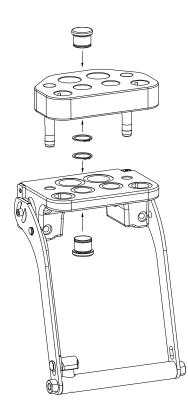


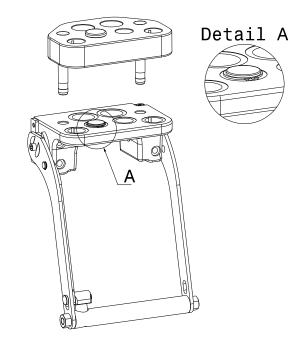
Stucchi®

When the multicoupling chosen has one or more holes where no couplings or electrical connectors are fitted, it is important to cover the holes with the proper plugs in order to avoid dirt entering the multicoupling. The plugs for multicouplings holes are made in black anodizing aluminum.

Installation

- Put the plug in the corresponding hole of mobile or fixed multiconnection.
- Assemble the seeger ring with proper plyers.
- Check the correct positioning of the seeger ring after assembly.
- To disassemble: same as above but reverse process.





Plugs & Seeger



PLUGS

	Plugs
Body Size	Description
815701030	KIT NR.5 PLUGS FOR HOLE MULTI FIX FAP9HP
815701031	KIT NR.5 PLUGS FOR HOLE MULTI MOBILE FAP9HP
815701018	KIT NR.10 PLUGS FOR HOLE MULTI FIX FAP9
815701020	KIT NR.10 PLUGS FOR HOLE MULTI MOBILE FAP9
815701022	KIT NR.10 PLUGS FOR HOLE MULTI FIX FAP13
815701023	KIT NR.10 PLUGS FOR HOLE MULTI MOBILE FAP13
815701024	KIT NR.5 PLUGS FOR HOLE MULTI FIX FAP15
815701025	KIT NR.5 PLUGS FOR HOLE MULTI MOBILE FAP15
815701026	KIT NR.5 PLUGS FOR HOLE MULTI FIX FAP17
815701027	KIT NR.5 PLUGS FOR HOLE MULTI MOBILE FAP17
815701028	KIT NR.5 PLUGS FOR HOLE MULTI FIX FAP21
815701029	KIT NR.5 PLUGS FOR HOLE MULTI MOBILE FAP21

Kit composed of only plugs, to fix in the plate you need also seeger ring (see table here below)

SEEGER RING

	Seeger ring		
Body Size	Description		
815701033	KIT NR.10 SEEGER RINGS FOR PLUG-FAP9-FAQ9		
815701034	KIT NR.10 SEEGER RINGS FOR PLUG-FAP13-FAQ13		
815701035	KIT NR.5 SEEGER RINGS FOR PLUG-FAP15-FAQ15		
815701036	KIT NR.5 SEEGER RINGS FOR PLUG-FAP17-FAQ17		
815701037	KIT NR.5 SEEGER RINGS FOR PLUG-FAP21		
815701038	KIT NR.5 SEEGER RINGS FOR PLUG-FAP9HP		



Pay attention not to damage the seeger ring during the assembly Do not leave any open hole (without plug) in the multiconnection in order to avoid dirt to enter in the parts. Do not disassemble, misuse, modify or damage the products.



Electrical connectors





In addition to the couplings for fluid energy transmission, it is possible to fit in the multicouplings the electrical connectors for the electric energy transmission. They are suitable for all very low tension electronic (max 24 V) devices such as instrumentation, signals, solenoid valves, etc.

Technical features and options



Interchange Stucchi profile

Max. number of contacts 7



Seals NBR (Nitrile)



Connection contact and electrical wire To crimp

12 service to 15 max (each contact)



Construction material Body brass nickel plated; cable retainer in plastic



Contact diameter 2 mm

P



IP protection Not listed

Ampere

Voltage

24 V max.

Electrical connectors

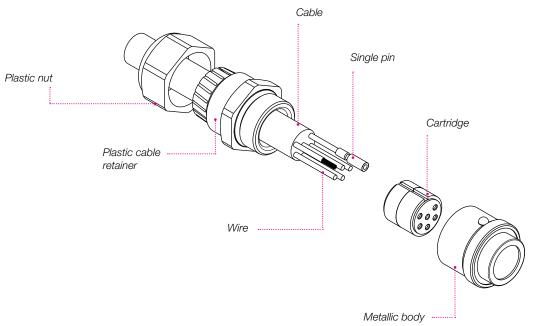


New name Previous description Family Electrical Connector		1/2"	Page			
		6 POLES (EC6) electrical connetor female - male	7 POLES (EC7) electrical connetor female - male	6 POLES (EC6) electrical connetor female - male	7 POLES (EC7) electrical connetor female - male	
DP2-9ZN	DP	806422000-039	-	-	-	30
DP2-9L	DP	806422000-039	-	-	-	32
DP2-13ZN	DP	-	-	806422010-035	806422024-043	34
DP2-13L	DP	-	-	806422010-035	806422024-043	36
DP2-15	DP	-	-	-	-	38
DP2-17ZN	DP	-	-	-	-	40
DPT2ZN	DP	-	-	-	-	42
DPT3ZN	DP	-	806422012-027	-	-	44
DP3GE	DP	-	-	-	-	46
DPJ3ZN	DP	806422000-021	806422012-033	-	-	48
DP4-9FAZN	DP	806422000-039	-	-	-	50
DP4-9ZN	DP	806422000-039	-	-	-	50
DP4-13ZN	DP	-	-	806422010-035	806422024-043	52
DP6-9ZN	DP	806422000-041	-	-	-	54
DP6AD	DP	on request	on request	-	-	56
GR3-9ZN	GR	80642200-001	806422012-013	-	-	58
GR3-13ZN	GR	-	-	806422010-011	806422024-025	60
GRK3ZN	GR	806422000-007	806422012-019	-	-	62
GRI3	GR	-	-	806422010-011	806422024-025	64
GRI4SBZN	GR	806422000-007	806422012-019	-	-	66
GRB4ZN	GR	806422000-007	806422012-019	-	-	68
GR4MRZN	GR	806422000-007	806422012-019	-	-	70
GRI4ZN	GR	806422000-007	806422012-019	-	-	72
GRI4TBZN	GR	806422000-007	806422012-019	-	-	74
GR5AAZN	GR	-	-	806422010-011	806422024-025	76
GRD5ZN	GR	806422000-007	806422012-019	-	-	78
GRZ5ZN	GR	-	-	806422010-011	806422024-025	80
GR5-15ZN	GR	-	-	-	-	82
GR6-9ZN	GR	806422000-001	806422012-013	-	-	84
GRT6ZN	GR	806422000-007	806422012-019	-	-	86
GR6ABZN	GR	-	-	806422010-011	806422024-025	88
GRM6MCZN	GR	806422000-007	806422012-019	-	-	90
GR6-13ZN	GR	-	-	806422010-011	806422024-025	92
GRC6ZN	GR	806422000-007	806422012-019	-	-	94
	GR	806422000-007	÷	-	-	96
•	:			-	-	98
				-	-	100
:	GR	-	-	806422010-011	806422024-025	102
•		806422000-007	806422012-019	-	-	104
:	:			806422010-011	806422024-025	106
				-	-	108
•			:	-	-	108
	:		•	-	-	110
				-	-	112
				-	-	114
:					-	116
•				-	-	118
:		-	-	-	_	118
;		806422000-007	806422012-019	-		118
		300722000 007	000122012 013	1	: :	: 110
	DP2-9ZN DP2-9L DP2-13ZN DP2-13L DP2-13L DP2-15 DP2-17ZN DP12ZN DP3GE DP4-9FAZN DP4-9FAZN DP4-9FAZN DP4-9FAZN GR4-9ZN GR4-9ZN GR4-9ZN GR4-9ZN GR4-9ZN GR4-9ZN GR4-9ZN GR4 GR13 GRH4ZN GRH4ZN GR14ZN GR14ZN GR5AAZN GR55ZN GR55ZN GR5-15ZN GR6-9ZN GR6-9ZN GR6-9ZN GR6-9ZN GR6-9ZN GR6-9ZN GR6ABZN GR6ABZN GRM6MCZN	NotDP2-9ZNDP2-9LDP2-13ZNDP2-13LDP2-13LDP2-15DP2-17ZNDP2-17ZNDP10DP3GEDP3GEDP4-9FAZNDP4-9FAZNDP4-9FAZNDP4-9FAZNDP4-9FAZNDP6DP4-9FAZNCR3-9ZNGR3GR3GR3GR3GR3GR3GR3GR3GR3GR3GR13GR4GR4GR4GR4GR4GR4GR3GR4GR3GR4GR3GR4GR3GR3GR5GR3GR4GR3GR4<	Image: Constraint of the constra	Image: Constraint of the second system of the second sys	Jord Jord <thjord< th=""> Jord Jord <thj< td=""><td>Image: Control of Point Section 2 Product of Section 2 Product of Section 2 Product of Section 2 IP2-92.NL DP 806422000-039 - - - DP2-132.NL DP 806422000-039 - - 806422010-035 80642202-043 DP2-131. DP - - 806422010-035 80642202-043 DP2-131. DP - - - - DP2-132. DP - - - - DP432. DP - - - - DP432. DP 80642200-033 - - - DP4-97A. DP 806422010-033 806422010-013 - - DP4-97A. DP 806422010-013 806422010-011 806422010-013 - -<</td></thj<></thjord<>	Image: Control of Point Section 2 Product of Section 2 Product of Section 2 Product of Section 2 IP2-92.NL DP 806422000-039 - - - DP2-132.NL DP 806422000-039 - - 806422010-035 80642202-043 DP2-131. DP - - 806422010-035 80642202-043 DP2-131. DP - - - - DP2-132. DP - - - - DP432. DP - - - - DP432. DP 80642200-033 - - - DP4-97A. DP 806422010-033 806422010-013 - - DP4-97A. DP 806422010-013 806422010-011 806422010-013 - -<



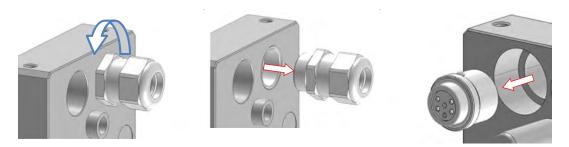
Installation

Stucchi electrical connectors are normally supplied already assembled on the Stucchi multicouplings or could be supplied as a spare part to be replaced on a Stucchi multicoupling.

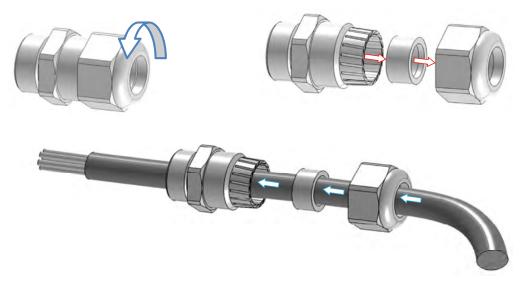


A. If the electrical connector is assembled on a Stucchi multi coupling proceed as following instruction:

Unscrew the cable retainer from the back of the multi coupling & extract the electrical connector from the multi coupling, separating the plastic cable retainer from the metallic body of the electrical connector.



Unscrew the plastic nut from the cable retainer, then insert the cable in the plastic cable retainer, so strip the cable for a length of 30 mm and the single wires for 10 mm.

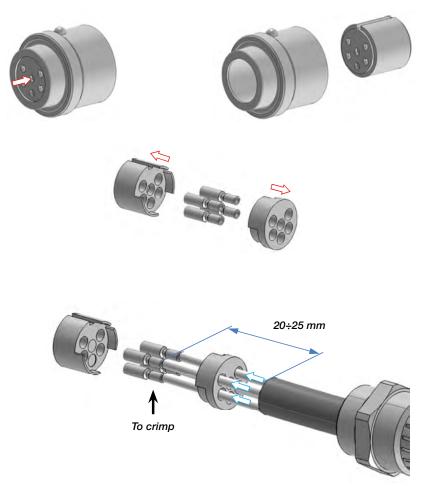


147

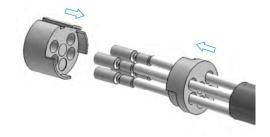
Electrical connectors



Open the electrical connector cartridge to extract the single pins. Install the single cable wire crimping the end on the pin with the proper tool.



Assemble the cartridge with all the pins & wiring crimped.

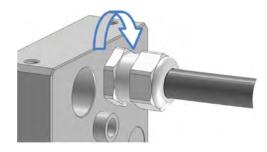


Insert the metal body of the electrical connector at the back of the multicoupling. Insert the cable with all the group assembled on. Allow the alignment of the groove on the cartridge with the pin in the hole of the multiconnection.





Screwing the plastic nut with the metallic body (a manual torque is enough, do not overtorque). Push the cable in direction of the connector, while screw the (cable retainer) plastic nut to lock the cable and verify if there is no space for accidental incoming of water or dirt between cable and cable retainer sealing (a manual torque is enough, do not overtorque). The cable has to adhere to the cable retainer not allowing water, dirt or moisture to enter in. The male electrical connector is provided with a plastic protection: ensure this protection is sliding correctly on the pins after assembly.



Before connecting clean the flat mating surface to avoid inclusion of contamination. Connect and disconnect in according to the instruction of use for multicoupling. Test the correct functioning of the electrical connector.

B. If the electrical connector is supplied as a spare part to be replaced on a Stucchi multi coupling

Same as above but start by opening the electrical connector separating the plastic cable retainer from the upper metal body.



A defect, a wrong choice or an improper use of products, can cause injury to persons, animals and objects. It is MANDATORY to read and closely follow the instructions. Last updated version always apply at time of installation, see latest written Instructions on Stucchi website (www.stucchi.it) before selecting or using Stucchi products. Do not pull the cable assembly during the use in order to avoid damages of the electrical connector. Do not weld the electrical connector pins, they are intended to be assembled by crimping with proper tool. Do not use the electrical connect with high voltage or high amperage. Do not connect or disconnect with power in the lines! Always shut off the power prior to connect&disconnect. Do not use the definition of the prior to pat shortforcing the mission or modify the next.

Do not touch with hand, finger or tools the pins. Do not shortcircuit, misuse or modify the parts. Avoid liquids, dirts, particles or other objects touching the pins: shortcircuits may happen! The products are intended to be used in Stucchi multiconnection only. Do not use the electrical connectors on a Custom-made multiconnection or other device different than a Stucchi Multiconnection.

Every multiconnection has to be fitted with the corresponding electrical connector. For spare parts consult the list of EC at following page and the single datasheet of the multiconnection in use. Contact Stucchi Service for support.

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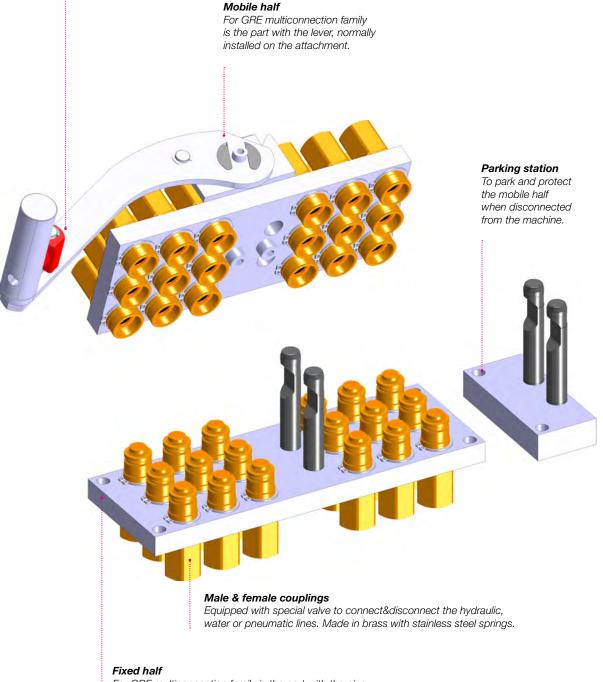
149

GRE: glossary



Levers & Locking

Ergonomic lever for easy connection/ disconnection with Safety lock system avoids accidental disconnection

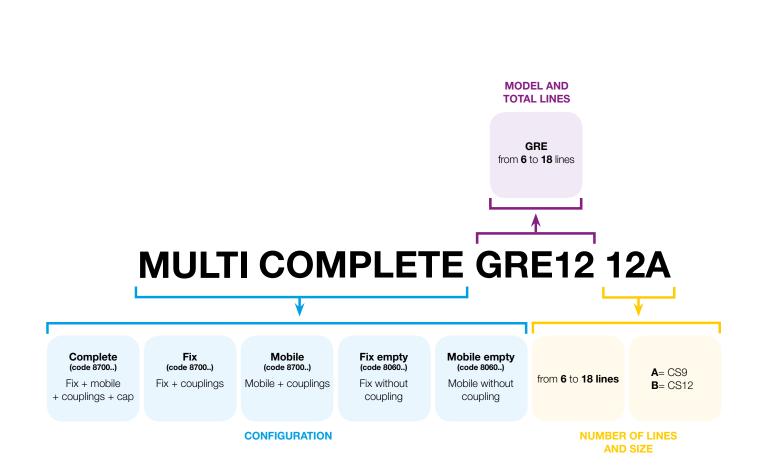


For GRE multiconnection family is the part with the pins but without the lever, normally installed on the machine.

GRE: multi description



The stucchi multicoupling description can help you to easily know the characteristics of a multicoupling: configuration and model, number of lines and size, presence of electrical connectors. See the example below...



GRE: multi map

New name	Family	Total Lines		CS12 (B)	Previous description	Page
Body size			3/8"	1/2"		
Max flow suggested	(l/min)		46	90		
Mostly used adap			3/8"	1/2"		
(main alternative th	read)		(1/2")			
GRE6 6A	GRE	6	6		GRE6-9	162
GRE6 6B	GRE	6		6	GRE6-12	164
GRE12 12A	GRE	12	12		GRE12-9	166
GRE12 12B	GRE	12		12	GRE12-12	168
GRE18 18A	GRE	18	18		GRE18-9	170
GRE18 18B	GRE	18		18	GRE18-12	172



0

GRE: how to choose



Water/Glycol - Air/Oil

Operating pressure up to 10 bar - 145 PSI

Connection/Disconnection without residual pressure



Features

- UP to 18 lines
- Plates in anodized aluminum
- Couplings in Brass

GRE: how to choose



CHOOSE CONFIGURATION OF THE MULTICOUPLING



(1) Dimension your CS couplings

Coupling size choice is based on:

- Flow/Pressure drop
- Operating pressure max 10 bar (check on the CS serie datasheet)
- Hose/Port size



(2) Define your configuration = List your couplings (CS9 or CS12, total number of CS)

Eg: 6 x size 3/8"



3 Choose the multicoupling for your configuration

Use the overview table "Multi description" to chose the multicoupling for your listing/ configuration

Eg: 6 x size 3/8" = choose GRE6-9 (6 lines with 6 CS9=3/8 coulplings)

Advices:

- 1. you can increase the size of couplings to have a better match with an existing configuration.
- 2. In case of too many lines, you may need to divide you configuration in different plates.





Technical features and options



Interchange Stucchi internal specification



Mechanical connection Internal cams and locking pins



Connection/disconnection system Rotating the lever & lock the safety button



Available threads BSP NPT hose barb or other port available on request



Valving style Non Spill type



Operating pressure Up to 10 bar/145 psi

Up to 90 L/Min - 24 GPM

- for oil, from -20° C to +100° C

- for water, from $+5^{\circ}$ C + 60° C (from $+41^{\circ}$ F to $+140^{\circ}$ F)

(from -4° F to $+212^{\circ}$ F)

Flow rate

Temperature



Construction material and surface treatment Body plates in aluminum alloy - anodizing surface treatment; lever in carbon steel with CRIII zinc plating. Cams and pins in high resistance carbon steel with nitriding (QPQ) treatment.



Nominal diameter available 3/8" (CS9) - 1/2" (CS12)



Connection under pressure not allowed

Application















Benefits

- Optimal solution for industrial application with a operating pressure up to 10 bar.
- Designed to be used for hydraulic oil-water/cooling-pneumatic application.
- Quick connection and disconnection of up to eighteen (18) hydraulic, water-cooling and pneumatic lines without any risk to incorrect connection of the lines.
- Ergonomic lever for easy connect/disconnect.
- Non spill valve design couplers reduces environmental issue of leakage.
- No risk of misalignment with guide pin design.
- Couplers mounted with snap rings for ease of installation or replacement.
- Easily mounted on new equipment or retrofit on pre-existing system.

GRE



GRE: installation

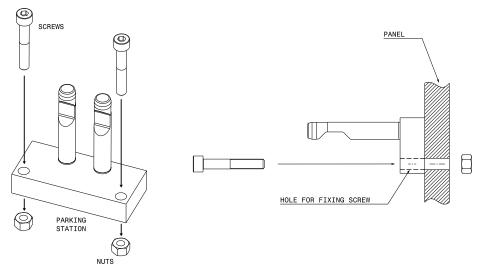


Installation

Fix the fixed multicoupling on the machine using fixing screws as indicated in the drawing here below. The multiconnection may be installed with the coupling in vertical or horizontal position. After having assembled the couplings on the hoses, place the couplings in the holes of the multicouplings and lock them with the seeger rings. Please refer to correspondent CS coupling series datasheet for further information.

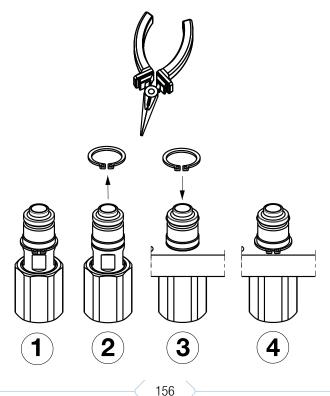
To install the parking station

To install the parking station ensure the space to assemble the parking station is enough to allow the correct connection & disconnection in an ergonomic way. Check the drawing of the parking station. Fix the parking station body on the machine or the frame of the attachment using fixing screws as indicated in the drawing of the corresponding parking station.



CS: How to install

- CS couplings are normally supplied already assembled on the Stucchi multiconnection or may be supplied as a spare part to be replaced on a Stucchi multiconnection.
- Use flexible hoses to connect the couplings; avoid to use rigid pipes as they could transmit excessive side load&vibration to the multiconnection.
- To assemble/disassemble the CS couplings on the multiconnection: take away the seeger ring from the groove, assemble the flexible hose on the end port, insert the coupling in the proper hole of the multiconnection; then assemble the seeger ring to lock the CS coupling in the multiconnection. See the sequence below 1... 4 and viceversa to disassemble.
- Be careful during the assembly of the seeger ring: if damaged replace it with a new one.
- Before to couple clean the flat mating surface of quick coupling to avoid the inclusion of dirt in the circuit.

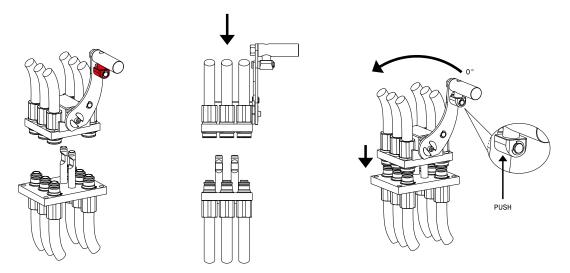


GRE: how to use



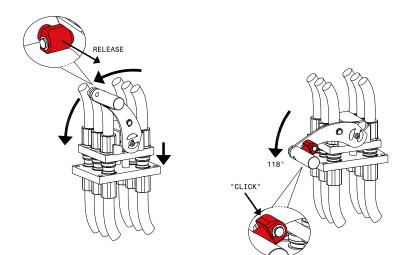
To connect

Release the pressure in the system. Before merging the two halves of the Stucchi multicoupling, ensure that the flat mating surfaces of the couplings are clean to avoid inclusion of dirt in the circuit. Handle needs to be in the 12 o'clock starting position. Align and insert guide pins on fixed half into the mating port on the mobile half until pins are fully inserted. Engage red locking mechanism on the handle (by pushing the red button) and move handle in a downward direction.



After a short rotation release the red button;

Continue to rotate till the safety lock automatically engage itself in the final position. Now the multicoupling is coupled and ready to work.

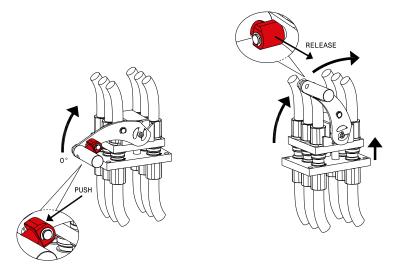


GRE: how to use

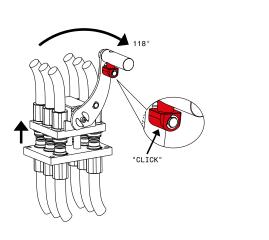


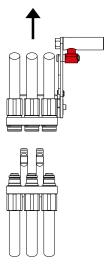
To disconnect

Release the pressure in the system. To disconnect reverse process: engage the locking mechanism (by pushing red button) and raise handle in upward direction. After short rotation release the red button.

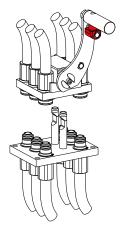


Continue to rotate till the safety lock automatically engage itself in the 12 o 'clock position. Pull out mobile half from fixed half pins. (Pay attention during the pulling phase not to make the mobile half fall down causing injure).





Now the multicoupling is uncoupled.



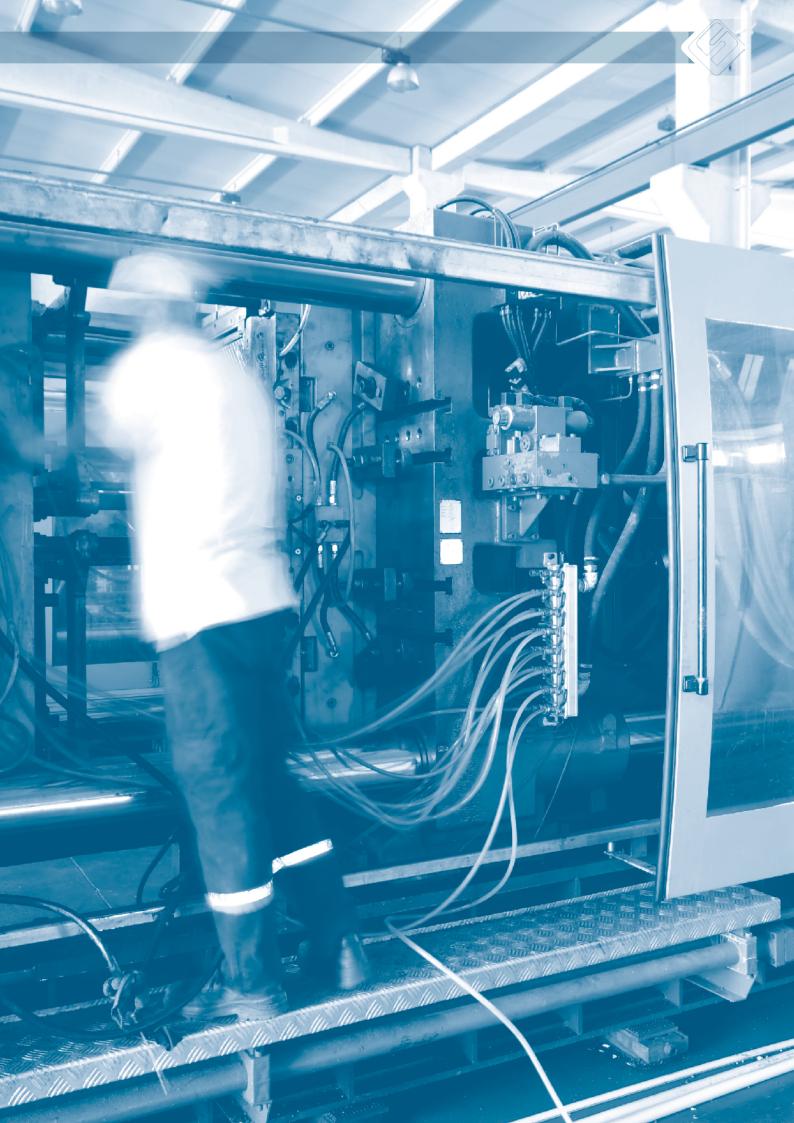




A defect, a wrong choice or an improper use of products, can cause injury to persons, animals and objects. Never connect or disconnect with dynamic pressure (e.g. pump on). Do not use the female coupling disconnected with high impulse pressure. Do not couple-uncouple with flow and/or pressure in the circuit. Do not couple-uncouple when the temperature inside of the circuit is higher than 80 °C (176 °F). Check the maximum allowable operating pressure of the port in use. Make sure that the medium used is compatible with seal and material as indicated for each series. In case of doubt please contact Stucchi Technical Support. It is MANDATORY to read and closely follow the instructions. Last updated version always apply at time of installation, see latest written Instructions on Stucchi website (www.stucchi.it) before selecting or using Stucchi products.

Do not force the lever without pushing the red safety button. Do not use extensions or other tools to ease the rotating of the lever. Do not connect the fixed half with the mobile half if dirt or other material (tool, finger) is between them. Do not modify, disassemble or damage the product, the lever or safety lock system Do not use GRE multiconnection for high pressure and high temperature application. Please refer to CS coupling datasheet & single GRE multiconnection datasheet.

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Low pressure



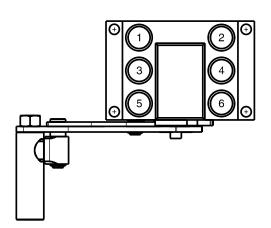


Multicouplings



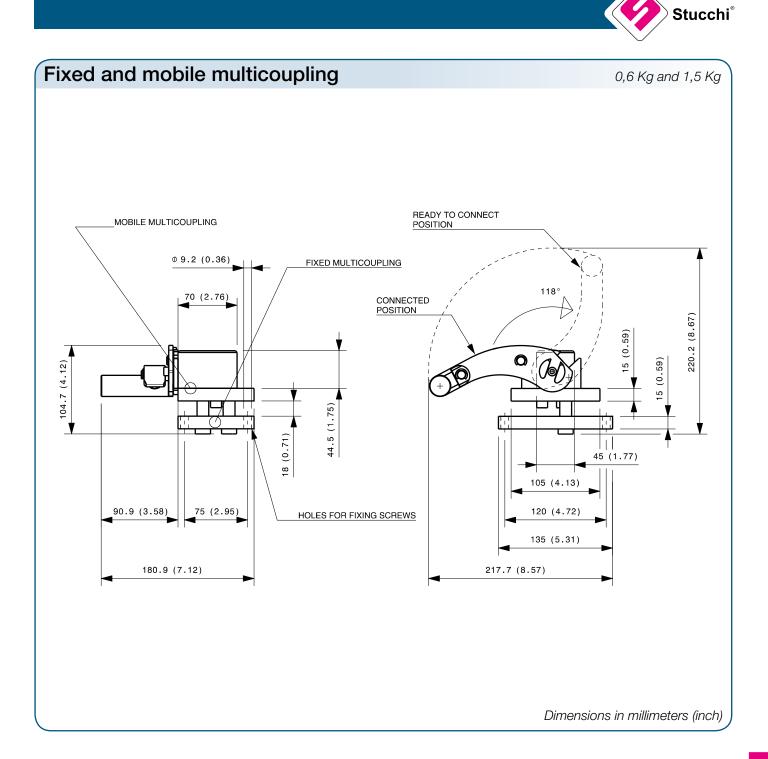
CRE6.6A Previous description Body size GRE6-9	CS9 (A) CS12 (B) 3/8" 1/2"	Stucchi®
		DRAWING

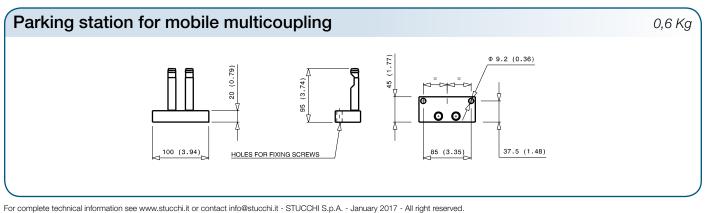
CONFIGURATIONS



Possible configurations		
Pos	Coupling size	
ALL	CS9	

MultiCoupling spare parts (couplings not included)				
Code	I	Name		
806000024	-	MULTI FIX EMPTY GRE6 6A		
806000025		MULTI MOBILE EMPTY GRE6 6A		
815606033		PARKING STATION MOBILE MULTICOUPLING GRE 100x45		
815701059	ł	KIT NR.1 COMPLETE LEVER GROUP GRE		



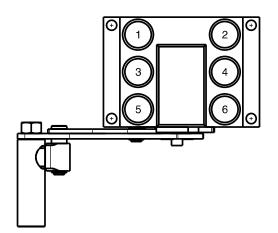


GRE

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CRE6.6B Previous description Body size GRE6-12	CS9 (A) CS12 (B) 3/8" 1/2" 6	Stucchi®
		DRAWING

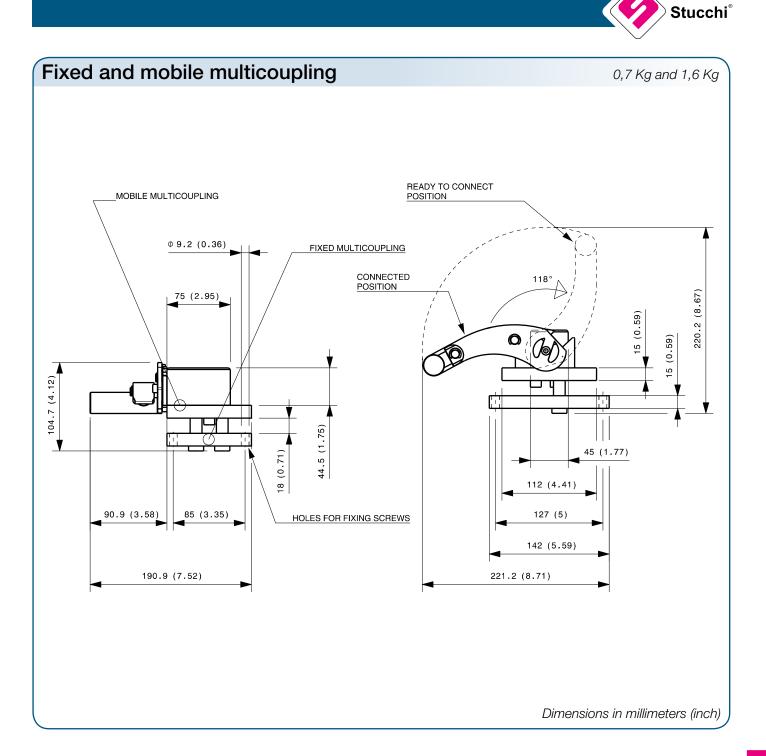
CONFIGURATIONS

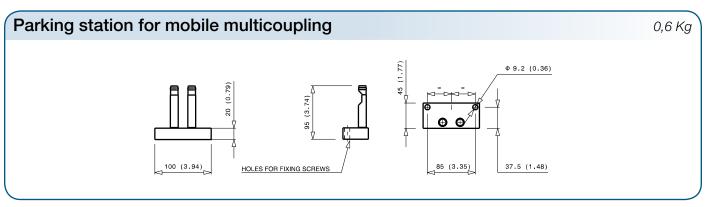


Po	Possible configurations			
Pos	Coupling size			
ALL	CS12			

MultiCoupling (couplings included)				
Code	Name	Description		
870020005	MULTI COMPLETE GRE6 12B	6 CS12 1/4 BSP		
870020105	MULTI FIX GRE6 6B	6 CS12 1/4 BSP		
870020111	MULTI FIX GRE6 4B	4 CS12 1/2 BSP		
870020118	MULTI FIX GRE6 6B	6 CS12 1/2 BSP		
870020205	MULTI MOBILE GRE6 6B	6 CS12 1/4 BSP		
870020211	MULTI MOBILE GRE6 4B	4 CS12 1/2 BSP		

MultiCoupling spare parts (couplings not included)				
Code	N	Name		
806000090		MULTI FIX EMPTY GRE6 6B		
806000091		MULTI MOBILE EMPTY GRE6 6B		
815606033		PARKING STATION MOBILE MULTICOUPLING GRE 100x45		
815701059		KIT NR.1 COMPLETE LEVER GROUP GRE		





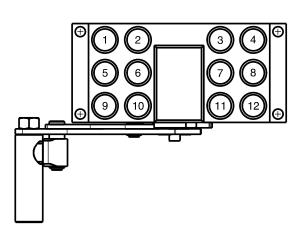
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165

GRE

CRE12 12 Previous description Body size GRE12-9	CS9 (A) 3/8" CS12 (B) 1/2"	Stucchi®
		DRAWING

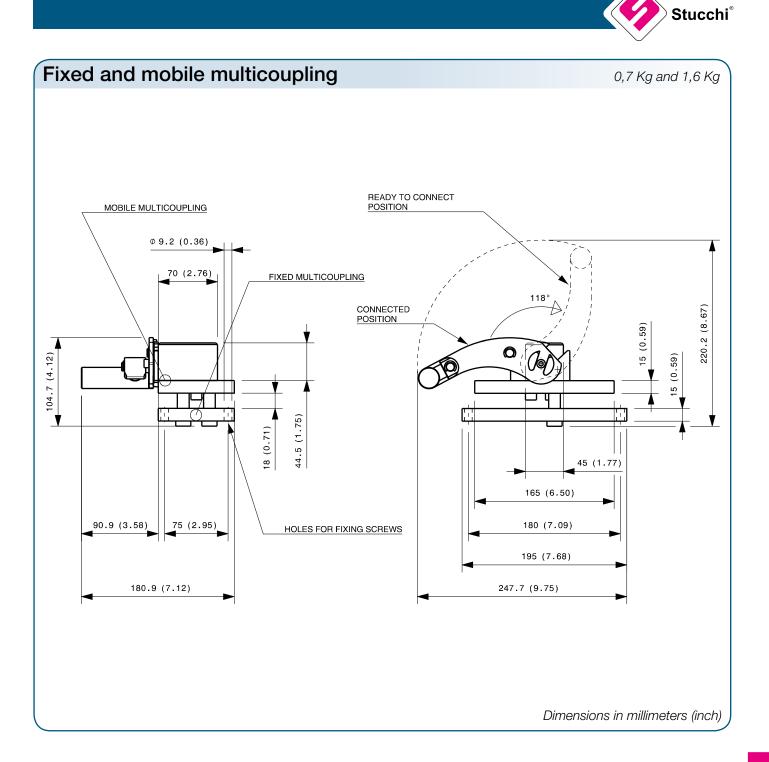
CONFIGURATIONS

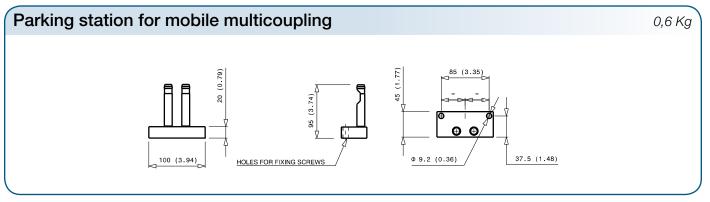


Possible configurations		
Pos	Coupling size	
ALL	CS9	

MultiCoupling (couplings included)				
Code		Name	Description	
870020010	-	MULTI COMPLETE GRE12 12A	12 CS9 3/8 NPT	
870020112		MULTI FIX GRE12 8A	8 CS9 1/2 BSP	
870020208		MULTI MOBILE GRE12 12A	12 CS9 3/8 NPT	
870020212	1	MULTI MOBILE GRE12 8A	8 CS9 1/2 BSP	

MultiCoupling spare parts (couplings not included)				
Code		Vame		
806000020		MULTI FIX EMPTY GRE12 12A		
806000021	1	MULTI MOBILE EMPTY GRE12 12A		
815606033		PARKING STATION MOBILE MULTICOUPLING GRE 100x45		
815701059	1	KIT NR.1 COMPLETE LEVER GROUP GRE		

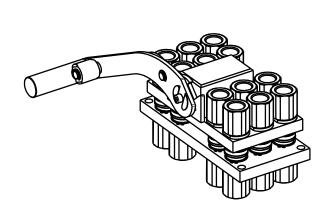




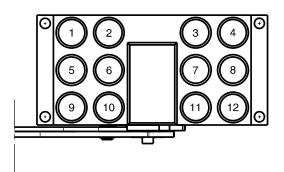
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GRE12 12 Previous description	B		
Previous description Body size	CS9 (A) 3/8"	CS12 (B) 1/2"	Stucchi [®]
GRE12-12		12	
			DRAWING
		1-	



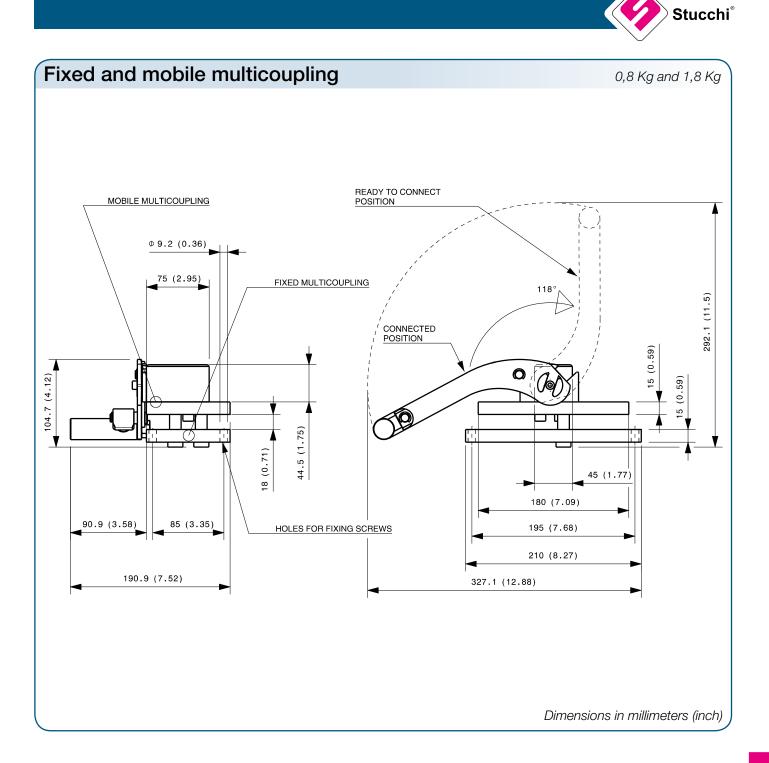


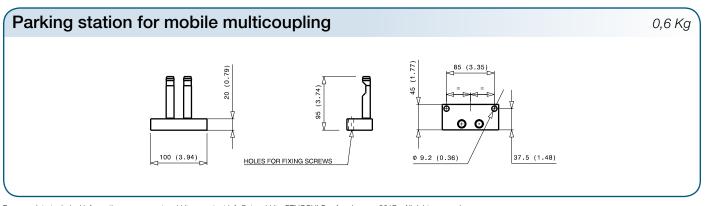
CONFIGURATIONS



Possible configurations			
Pos	Coupling size		
ALL	CS12		

MultiCoupling spare parts (couplings not included)				
Code	Name			
806000026	MULTI FIX EMPTY GRE12 12B			
806000027	MULTI MOBILE EMPTY GRE12 12B			
815606033	PARKING STATION MOBILE MULTICOUPLING GRE 100x45			
815701078	KIT NR.1 COMPLETE LEVER GROUP GRE			





GRE

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CRE18 18APrevious descriptionCS9 (A)CS12 (B)Body size3/8"1/2"GRE18-91818	Stucchi®
	DRAWING

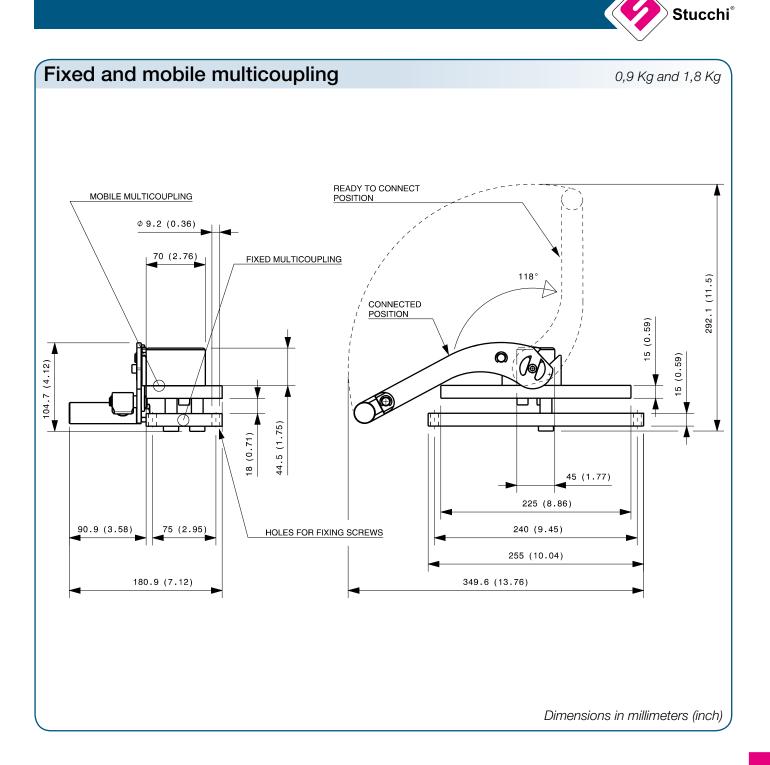
CONFIGURATIONS

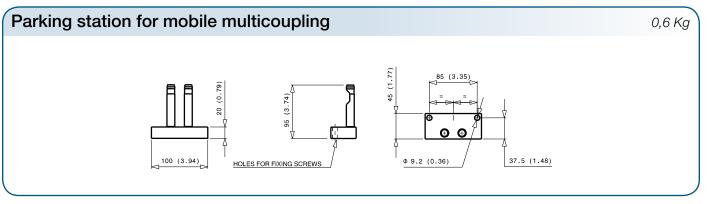
$ \begin{array}{c} 4 \\ 6 \\ 6 \\ 6 \\ $

Possible configurations				
Pos	Coupling size			
ALL	CS9			

MultiCoupling (couplings included)				
Code		Name	D	Description
870020009	:	MULTI COMPLETE GRE18 18A	1	18 CS9 3/8 NPT

MultiCoupling spare parts (couplings not included)				
Code	N	Name		
806000022	1	MULTI FIX EMPTY GRE18 18A		
806000023	1	MULTI MOBILE EMPTY GRE18 18A		
815606033	ł	PARKING STATION MOBILE MULTICOUPLING GRE 100x45		
815701078		KIT NR.1 COMPLETE LEVER GROUP GRE		





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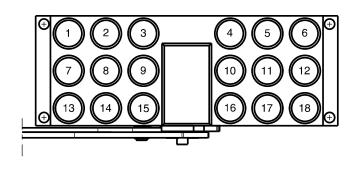
171

GRE

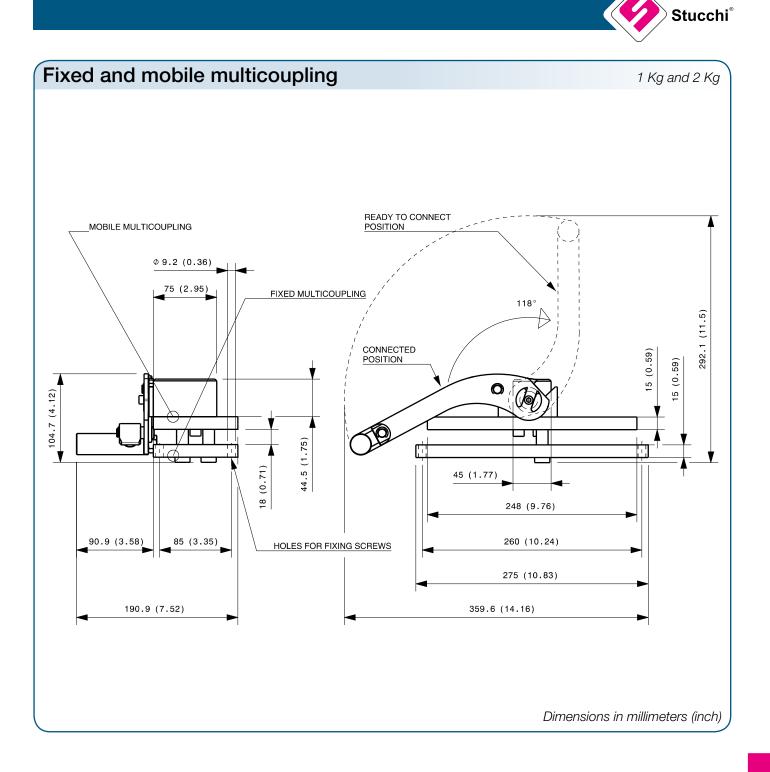
GRE18 18 Previous description	B		
Previous description Body size	CS9 (A) 3/8"	CS12 (B) 1/2"	Stucchi [®]
GRE18-12		18	
			DRAWING

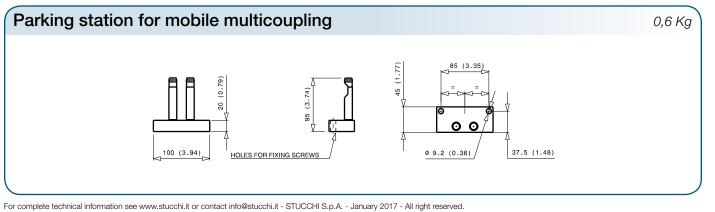
CONFIGURATIONS

	Possible configurations		
Pos	Coupling size		
ALL	CS12		



	MultiCoupling spare parts (couplings not included)				
Code	Name				
806000028	MULTI FIX EMPTY GRE18 18B				
806000029	MULTI MOBILE EMPTY GRE18 18B				
815606033	PARKING STATION MOBILE MULTICOUPLING GRE 100x45				
815701078	KIT NR.1 COMPLETE LEVER GROUP GRE				

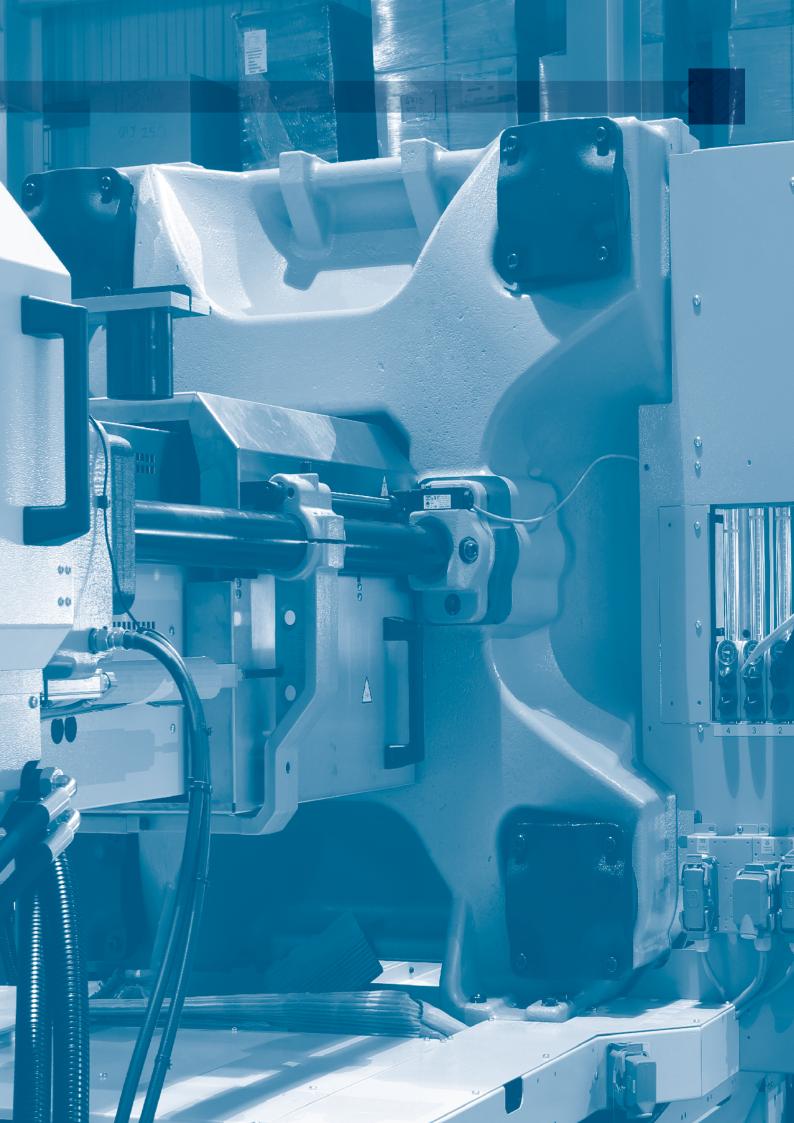




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173

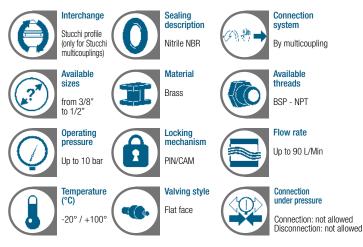
GRE



CSSERIES INTERCHANGE > Stucchi profile (only for Stucchi multicouplings)



TECHNICAL FEATURES AND OPTIONS

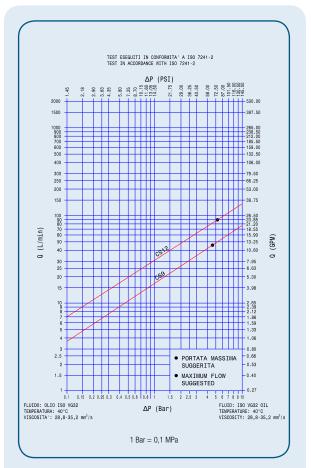


BENEFITS

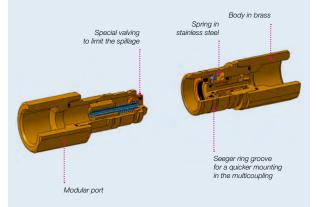
- The solution to conduct low pressure hydraulic oil, pneumatic or water lines.
- Valving design helps to reduce the inclusion of contamination to the circuit.
 Minimal fluid loss during connection / disconnection, reducing fluid loss to
- the environment.
- Minimal air inclusion during connection / disconnection, enhancing correct function of the circuit.
- Linear flow reduces internal turbulence and pressure drop, maintaining circuit efficiency in the entire system.
- Good corrosion resistance thanks to brass components construction
- The modular design allows flexibility with the range of port configurations (hose barb available on request).
- Allows to conduct in the same multiconnection different fluids:hydraulic oil, water, air.
- Couplings are assembled with a seeger ring for a quicker mounting or service on the multiconnection.
- · Compact slim design.
- · Safe and simple to use.

HOW TO USE

• See instructions at page 156



Stucchi®



MAIN APPLICATIONS

175



CSSERIES



PERFORMANCE

	Size	Series/Size	Max. flow	suggested	Spillage*
Inc	h mm (ISO)		l/min	GPM	ml
3/8	3 -	CS9	46	12.2	0.03
1/2	2 -	CS12	90	23.8	0.04

Size	Series/Size		Max. operating pressure						Burst pressure						
		Coupled					lale		male	Cou	pled	Ма	ale	Fen	nale
Inch		MPa	psi	MPa	psi	MPa	psi	MPa	psi	MPa	psi	MPa	psi		
3/8	CS9	1	145	1	145	1	145	4	580	4	580	4	580		
1/2	CS12	1	145	1	145	1	145	4	580	4	580	4	580		

*Spillage is an indicative value of the fluid loss per couple-uncouple cycle.

Temperature range:

Seals in NBR (Nitrile) for water or water & glycol: from +5° C to +60° C $(\text{from } +41^{\circ} \text{ F to } +140^{\circ} \text{ F})$

Tests:

The couplings have been tested in according with ISO 7241-2.



A defect, a wrong choice or an improper use of products, can cause injury to persons, animals and objects. Never connect or disconnect with dynamic pressure (e.g. pump on). Do not use the female coupling disconnected with high impulse pressure. Do not couple-uncouple with flow and/or pressure in the circuit. Do not couple-uncouple with the temperature inside of the circuit is higher than 80 °C (176 °F). Check the maximum allowable operating pressure of the port in use. Make sure that the medium used is compatible with seal and material as indicated for each series. In case of doubt please contact Stucchi Technical Support. It is MANDATORY to read and closely follow the instructions. Last updated version always apply at time of installation, see latest written Instructions on Stucchi website (www.stucchi.it) before selecting or using Stucchi products.

Please read carefully General instructions for selection and use of the products in our master catalogues.

Do not couple-uncouple with flow and/or dynamic pressure in the circuit. CS series is intended to be used only on Stucchi Multiconnections. Do not use the CS coupling on a Custom-made multiconnection or other device different than a Stucchi Multiconnection.

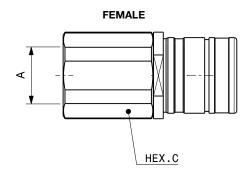
Do not disassemble, misuse, modify or damage the products.

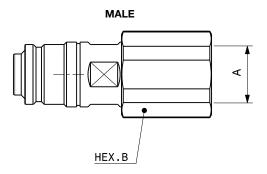
CS series has been tested&approved with hydraulic oil. CS serie is intended to be used only with not dangerous fluids (water, hydraulic oil, air at low temperature/low pressure). Do not use CS couplings with dangerous, inflammable or explosive fluids (steam, acids, very hot/flammable oils etc.). Do not use CS couplings with very hot fluids (limits given by NBR seal compatibility&temperature range). Do not use CS couplings with fluids below the freezing point to avoid damages due to ice expansion and consequential extrusion of the valving

CSSERIES



SPECIFICATIONS





Port description: FEMALE THREAD BSPP (ISO 1179-1)

Body size	Descriptive Code	Item Code		Port (A)		Hex			
					•			mm	inch
3/8"	F CSF9BN 1/2 BSP	Female	802100006	1/2"		С	i	27,0	1,06
3/0	M CSM9BN 1/2 BSP	Male	802100007	1/2		В		27,0	1,06
1/2"	F CSF12BN 1/4 BSP	Female	802100000	1/4"		С		30,0	1,18
1/2	M CSM12BN 1/4 BSP	Male	802100001	1/4		В		30,0	1,18
1/2"	F CSF12BN 1/2 BSP	Female	802100008	1/2"		С		30,0	1,18
1/2	M CSM12BN 1/2 BSP	Male	802100009	1/2		В		30,0	1,18

Port description: FEMALE THREAD NPT (ANSI B1.20.1)

Body size	Descriptive Code	Item Code	Port (A)	Hex				
				•	mm	inch		
3/8"	F CSF9BN 3/8 NPT	Female 802101000	3/8"	C	24,0	0,94		
5/0	M CSM9BN 3/8 NPT	Male 802101003		В	24,0	0,94		
1/2"	F CSF12BN 1/2 NPT	Female 802101004	1/2"	С	30,0	1,18		
1/2	M CSM12BN 1/2 NPT	Male 802101005	1/2	В	30,0	1,18		

CSSERIES



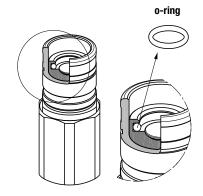


SPARE KIT SEAL FOR FEMALE

	Repair kit	
Body Size	Description	Part Number
3/8"	KIT NR.10 EXTERNAL OR CSF9	815701060
1/2"	KIT NR.10 EXTERNAL OR CSF12	815701062

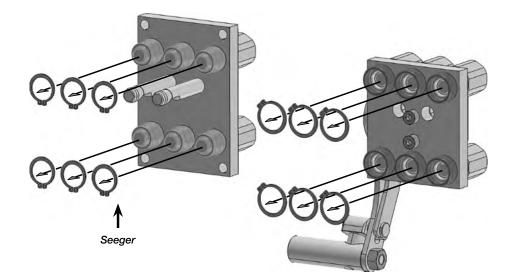
O-Ring in Nitrile

(kit composed of 10 O-Ring for female coupling; 1 female = 1 O-Ring)



REPAIR SEEGER

Repair kit seeger					
Part Number	Description				
815701103	KIT NR.10 SEEGER RING FOR CSF9-CSM12				
815701104	KIT NR.10 SEEGER RING FOR CSM9				
815701105	KIT NR.10 SEEGER RING FOR CSF12				



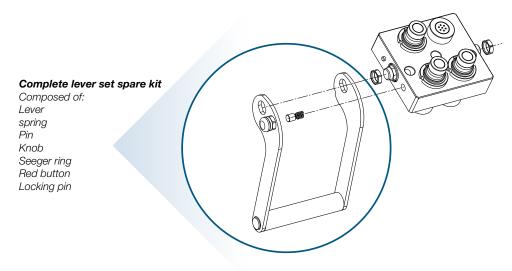
For complete technical information see www.stucchi.it or contact info@stucchi.it - STUCCHI S.p.A. - January 2017 - All right reserved. The texts, data and illustrations indicated in this catalogue, may be changed by Stucchi S.p.A at any time without notice. (CAT CS - EN REV.0).



Spare Kit Lever



DP Series

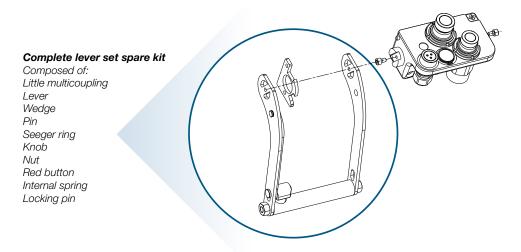


How to replace it

Unscrew & disassemble the lever group from the fixed multiconnection, then disassemble the seeger ring to extract the knob. Reassemble the new kit with the same sequence vice-versa. Threads of the lever set have to be reassembled with Loctite (2701 Type) and screw the tread with proper torque.

Energized spring could come out from the button, be careful. Pay attention to the button internal pin - is pushed by a spring! Be careful.

GR Series



How to replace it

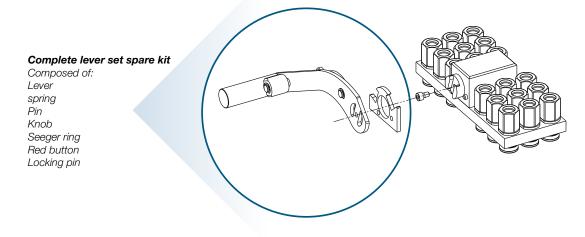
Unscrew the lever group from the fixed multiconnection, then take away the little multicoupling. Reassemble the new kit with the same sequence vice-versa. Threads of the lever set have to be reassembled with Loctite (2701 Type) and screw the thread with proper torque.

Energized spring could come out from the button, be careful. Pay attention to the button internal pin - is pushed by a spring! Be careful.

Spare Kit Lever



GRE Series



How to replace it

Unscrew the lever group from the mobile multiconnection, then take away the little multicoupling. Reassemble the new kit with the same sequence vice-versa. Threads of the lever set have to be reassembled with Loctite (2701 Type) and screw the thread with proper torque.

Energized spring could come out from the button, be careful. Pay attention to the button internal pin - is pushed by a spring! Be careful.



Energized spring could come out from the button, be careful!

Here above instruction has to be considered as general indication how to replace spare kit on multicoupling, not a complete instruction of use. Please ask the specific instruction by contacting Stucchi Customer Service for support at info@stucchi.it Notice: all the nut&threads of the lever set have to be reassembled with Loctite (2701 Type) before screwing. All the threads have to be screwed with proper torque value. The code of the lever spare kit is on the multicoupling datasheet

- 183 -

Other products





Α

FIRG-Q

FL

Available sizes: From 1/4" to 2"

Available sizes: From 1/8" to 2'

Operating pressure: Up to 350 bar Flow rate: Up to 1000 L/Min Material: Stainless steel (AISI 316L)

Connection system: Push Connection under pressure: Not allowed

Operating pressure: Up to 300 bar Flow rate: Up to 1000 L/Min

Material: Internal parts in stainless steel Connection system: Push Connection under pressure: Not allowed

Valving style: Flat face Interchange: ISO 16028 and NFPA T3.20.15 HTMA (size 3/8") Available sizes: From 1/8" to 1-1/2" Configuration: Modular construction Operating pressure: Up to 420 bar Flow rate: Up to 750 L/Min Material: **High strength carbon steel** Connection system: **Push** Connection under pressure: **Not allowed**

Valving style: Flat face Interchange: ISO 16028 and NFPA T3.20.15 HTMA (size 3/8")

Valving style: Flat face Interchange: ISO 16028 NFPA T3.20.15 HTMA (size 3/8")





FIRG

Valving style: Flat face Interchange: ISO 16028 and NFPA T3.20.15 HTMA (size 3/8") Available sizes: From 1/4" to 2' Operating pressure: Up to 300 bar Flow rate: Up to 1000 L/Min Material: High strength carbon steel Connection system: Push Connection under pressure: Not allowed

AX

Valving style: Flat face Interchange: ISO 16028 NFPA T3.20.15 HTMA (size 3/8") Available sizes: From 1/4" to 1" Configuration: Modular construction Operating pressure: Up to 350 bar Flow rate: Up to 378 L/Min Material: Stainless steel (AISI 316L) Connection system: Push Connection under pressure: Not allowed

APM

Valving style: Flat face Interchange: ISO 16028 and NFPA T3.20.15 HTMA (size 3/8") Available sizes: From 3/8" to 1-1/2" Operating pressure: Up to 350 bar Flow rate: Up to 750 L/Min Material: **High strength carbon steel** Connection system: **Push** Connection under pressure: Connection under pressure: Male side, other side to drain

SATURN

Valving style: Flat face Interchange: ISO 16028 (for the couplings) Available sizes: From 1/2" to 3/4" Operating pressure: Up to 350 bar Flow rate: Up to 200 L/Min Material: High strength carbon steel Connection system: Push Connection under pressure: One side+disconnection allowed (using knob)

Valving style: Flat face Interchange: Stucchi profile Available sizes: From 1/8" to 3/8" Operating pressure: Up to 720 bar Operating pressure: Up to 720 bar Flow rate: Up to 46 L/Min

Material: **High strength carbon steel** Connection system: **Push** Connection under pressure: **Not allowed**

IV-HP

A-HP



Stucchi Interchange

Valving style: Ball Available sizes: From 1/4" to 3/8" Operating pressure: Up to 700 bar Flow rate: Up to 23 L/Min Material: High strength carbon steel Connection system: Screw Connection under pressure: Not allowed



Stucchi Interchange

Select the Brand, the Series, the Part number and Stucchi Interchange will give you the equivalent Stucchi product.

Fill in the form on interchange.stucchi.it and discover the power of this tool.



BO

'Easy connection' is the Stucchi solution for manual connection with residual pressure in the circuit.

The male couplings have a triple valve system that allows the easy connection of couplings with internal residual pressure, in safe condition and without fluid loss.



NEW

Specific dimensions are fire tested and Lloyd certified in accordance with API 16D and the EUB Directive #36.

For complete technical information please contact Stucchi technical support.



STUCCHI SOLUTIONS

TENTED 🧷

A-HD

VEP-P

Valving style: Flat face

Connection under pressu

Valving style: Flat face

Connection under pressure

VEP-HD

VP-P

Interchange: Stucchi profile

Available sizes: From 1/4" to 2" Operating pressure: Up to 600 bar Flow rate: Up to 1000 L/Min

Material: High strength carbon steel Connection system: Screw

Interchange: Stucchi profile Available sizes: From 3/4" to 1-1/2" Operating pressure: Up to 500 bar Flow rate: Up to 750 L/Min

Material: High strength carbon steel Connection system: Screw

Valving style: Flat face Interchange: Stucchi profile Available sizes: From 1/4" to 1-1/2"

Operating pressure: Up to 600 bar Flow rate: Up to 750 L/Min Material: High strength carbon steel

Connection system: Screw Connection under pressure:

Both sides, easy connection + disconnection allowed

Both sides, easy connection + disconnection allowed

Both sides, easy connection + disconnection allowed

Valving style: Flat face Interchange: ISO 16028 and NFPA T3.20.15 HTMA (size 3/8") Available sizes: From 3/8" to 1/2" Operating pressure: Up to 350 bar Flow rate: Up to 90 L/Min Material: High strength carbon steel Connection system: Push Connection under pressure: Female side, other side to drain



HIGH PRESSURE





IRB

Valving style: Poppet Interchange: ISO 7241-1 "B" Available sizes: From 1/8" to 1" Operating pressure: Up to 350 bar Flow rate: Up to 200 L/Min Material: High strength carbon steel Connection system: Single acting sleeve Connection under pressure: Not allowed

IRBX



Valving style: **Poppet** Interchange: **ISO 7241-1 "B"** Available sizes: **From 1/8" to 1"** Available Sizes. From The tot 250 bar Flow rate: Up to 200 L/Min Material: Stainless steel (AISI 316L) Retainer in brass Connection system: Single acting sleeve Connection under pressure: Not allowed





Valving style: **Poppet** Interchange: **ISO 7241-1 "B"** Available sizes: **From 1/8" to 1"** Operating pressure: **Up to 200 bar** Flow rate: **Up to 200 L/Min** Material: Brass Connection system: Single acting sleeve Connection under pressure: Not allowed

OTHER INTERCHANGE

Valving style: Poppet Interchange: ISO14541 Available sizes: From 1/4" to 1-1/4" Operating pressure: Up to 450 bar Flow rate: Up to 378 L/Min Material: High strength carbon steel Connection system: Screw Connection under pressure: One side

VR

VD

Valving style: Flat face limited spill Interchange: Similar Couplings (Rohrleitung) Available sizes: From 3/8" to 1-1/4" Available sizes, From 3/6 to F-1/4 Operating pressure: Up to 420 bar Flow rate: Up to 576 L/Min Material: High strength carbon steel Connection system: Screw Connection under pressure: One side



VOF

Valving style: Poppet Interchange: Similar Couplings (Oil & Gas) Available sizes: From 3/4" to 2" Operating pressure: Up to 345 bar Flow rate: Up to 1100 L/Min Material High strength carbon steel Connection system: Screw Connection under pressure: One side

IRC



Valving style: Poppet Interchange: Similar couplings (Nordic interface) Available sizes: From 1/4" to 1" Operating pressure: Up to 600 bar Flow rate: Up to 378 L/Min Material: High strength carbon steel Connections existent: Sindle acting sleeve Connection system: Single acting sleeve Connection under pressure: One side with PC version



ACR-ACB

Valving style: Poppet Interchange: SAE J639 Available sizes: 1/4" Operating pressure: Up to 41 bar Operating pressu Material: Brass Connection system: Push - screw Connection under pressure: Not allowed

ISO A







Valving style: Poppet Interchange: ISO 7241-1 "A" Intercharge: ISU (241-1 "A" Available sizes: From 1/4" to 1" Configuration: Modular construction Operating pressure: Up to 350 bar Flow rate: Up to 200 L/Min Motorial: Up to 200 L/Min Material: **High strength carbon steel** Connection system: **Push-pull** Connection under pressure: **Not allowed**

Valving style: Poppet Interchange: ISO 7241-1 "A" Available sizes: From 1/4" to 2" Operating pressure: Up to 350 bar Flow rate: Up to 1000 L/Min Material: High strength carbon steel

Connection system: Single acting sleeve Connection under pressure: One side with PC version

IR/IR-V

BIR

I/IP

Valving style: Ball/Poppet Interchange: Similar couplings + IR V + ISO 7241-1 "A" size 1/2" only Available sizes: From 1/4" to 1" Operating pressure: Up to 300 bar Operating pressure: **Op to 300 bar** Flow rate: **Up to 200 L/Min** Material: **High strength carbon steel** Connection system: **Single active sleeve** Connection under pressure: **Not allowed**



Valving style: Poppet Available sizes: From 1/2" to 1" Operating pressure: Up to 465 bar Flow rate: Up to 200 L/Min Material: High strength carbon steel Connection system: Screw Connection under pressure: One side

IFR

Valving style: Flat face Interchange: ISO 5676 Available sizes: 3/8" Available sizes: 3/8" Operating pressure: Up to 150 bar Flow rate: Up to 46 L/Min Material: High strength carbon steel Connection system: Single acting sleeve Connection under pressure: Not allowed

Valving style: Poppet Interchange: Similar Couplings (Oil & Gas) Available sizes: From 3/4" to 2" Operating pressure: Up to 207 bar Flow rate: Up to 1100 L/Min Material: Stainless steel (AISI 316L) Connection system: Screw Connection under pressure: One side

IRCX



Valving style: Poppet Interchange: With similar product (Nordic interface) Available sizes: From 1/4" to 1" Operating pressure: Up to 300 bar Flow rate: Up to 378 L/Min Material: Stainless steel (AISI 316L) Connection system: Single acting sleeve Connection under pressure: Not allowed

VUZ

Valving style: Check valves Available sizes: From 1/8" to 2" Operating pressure: Up to 400 bar racking p Up to 4,5 bar Flow rate: Up to 1000 L/Min Material: High strength carbon steel

185

VLS





CHECK VALVES

Instructions and warning



The incorrect use of products can cause malfunctioning and safety risks.

Therefore, before using Stucchi products, we strongly recommend reading and following the "general instructions for selection and use of the products" and the "instructions of use" of the specified product intending to use.

WARNING

A defect, a wrong choice or an improper use of products, can cause injury to persons, animals and objects. It is MANDATORY to read and closely follow the instructions written on www.stucchi.it before selecting or using Stucchi products. Connection under pressure are under residual pressure. Never connect or disconnect with dynamic pressure (e.g. pump on). Make sure that the medium used is compatible with seal and material as indicated for each series. In case of doubt please contact Stucchi Technical Support.

The interchangeability is mentioned under the assumption that the manufacturer of the considered products has not changed any dimension. For full specifications see specific data sheet on www.stucchi.it

Last updated version always apply at time of installation, see latest written Instructions on Stucchi website before selecting or using Stucchi products.

1.0 GENERAL INSTRUCTIONS

1.1 Context

These safety instructions form a supplement and shall be used as one document together with the technical documentation related to the specified product to be installed

1.2 Safeguarding

It is recommended that all systems and equipment be protected so that safety of people, animals and objects will be guaranteed in case of defect of the product.

1.3 Distribution of the instruction

A copy of these instructions has to be supplied to every person responsible for the selection and/or usage of the products.

1.4 Responsibility of the user

Due to the most various range of operating use and conditions of the products, Stucchi does not guarantee that every product can be used for every application. These safety instructions don't analyse all technical parameters that have to be considered by selecting the products.

The end user, through their own analyses and tests, is responsible for the following:

- Final selection of the product Ascertainment that the requirements of the end user are satisfied and that the
- predicted use does not present a safety risk. Supply of all warnings regarding the safety of the equipment on which Stucchi products will be used.

2.0 INSTRUCTIONS FOR SELECTION OF THE PRODUCT

2.1 Application fields

Check that the product is suitable for the specific application. In case of doubt, contact the Stucchi Technical Support.

2.2 Type of product Select the type of product most suitable for the working environment. Flat face couplings: suitable for working environments where it is necessary to reduce to minimum the fluid loss during disconnection and to avoid dirt inclusion during connection. Screw couplings: they are suitable for high operating pressure and frequent impulses; they are connectable with high residual pressure. Poppet valve couplings: widely used in the agricultural field.

2.3 Materials and treatments

Make sure that the materials and treatments of the product conform to the exposed working environment.

2.4 Dimensions

Choose the product with dimensions and flow suited to the circuit in order to avoid over stress damaging the product.

2.5 Flow inversion

For application with flow inversion during operation, use only products designed for that scope Flow inversion during operation generates turbulences inside the product that can cause

damage on the components.

2.6 Thread

Choose the product with thread suitable for the application. For high pressure conditions, over 50 MPa, products with taper thread NPT are recommended.

2.7 Type of medium

Verify that the seals of the product are compatible with the medium used in case of doubts please contact Stucchi Technical Support. Make sure that other not compatible fluids do not come in contact with the seals in case of

maintenance. Do not use the products with inflammable, explosive or dangerous fluids without approval of

Stucchi.

2.8 Medium temperature

Verify that the working temperature is within the functional limits of the coupling and its seals.

The couplings must not be connected and disconnected with a temperature higher than 80 degrees Celsius.

In case of connection-disconnection with temperature higher than 30 Celsius degrees, the operator must be protected using gloves and/or other devices to prevent any leakage or splashing causing injury to himself, persons, animals and objects.

2.9 Environment temperature

With extreme temperature conditions, the mechanical resistance of the products changes. The use and handling of couplings in case of ice can be difficult due to ice inclusion in the blocking mechanism:

Use protective gloves in applications with hot and cold operating temperature.

2.10 Pressure

Verify always if the maximum operating pressure of the product is the same or higher than the pressure peaks of the application.

Do not make confusion between the burst pressure and the maximum operating pressure, so do not use the value of the burstpressure for your selection.

Check that the number of impulse cycles which the product has been tested is compatible with the impulse number of the application.

2.11 Residual pressure

For connection and disconnection with residual pressure use only couplings that are developed for this scope.

The term 'internal residual pressure' means: the static pressure retained in the system, which has not be generated by a working pump or other accessories in movement

The structure of the machine or plant in which these products are placed, must be suitable to limit accidental splashing and fluid losses caused by wrong usage or malfunctioning of the product, in order to avoid direct and indirect damage on persons, animals or objects. The temperature of the fluid must not exceed the limits mentioned in point 2.8

2.12 Connection frequency It is important to know the connection frequency with which the coupling is used, while this has significant influence on the life of both springs and seals.

An under-estimated value can cause unexpected fluid loss

2.13 Safety device

If used in environments or machines in strict closeness at persons, animals or objects (1 meter), within easy accidental disconnection conditions, it is highly recommended to use ball locked couplings with security system or screw couplings and to make sure that the preventive disconnection mechanism is correctly screwed together.

2.14 Mechanical loads

Side loads, mechanical stresses in general and vibrations reduce significantly the life of the product and are often the cause of sudden damages.

It is recommended to assemble quick release couplings without risks of mechanical damage and over-loading caused by stress generated in flexible or rigid hoses and to assemble quick release couplings on hoses with proper dimensions referred to the nominal passage of the quick release coupling.

2.15 Rotation

In case of applications with rotation use only products developed for this scope In case of rotation between male and female part it is necessary to inform in advance Stucchi Technical Support or to provide the connection with swivel joints suitable for this scope

2.16 Special applications

You should be advised to take particular attention to special applications (such as vacuum use, high temperature, etc ...).

Please consult Stucchi Technical Support who is able to give instructions concerning the use of Stucchi products.

Do not use Stucchi products in nuclear, aircraft or military field; do not use Stucchi products in explosive environment or with inflammable, explosive or dangerous fluid. In this cases contact Stucchi Technical Support for assistance.





3.0 INSTRUCTIONS FOR STOCK PRESERVATION

For a correct preservation of the product and in order to avoid damage before even starting to use the product read carefully the following instructions.

3.1 Packaging

The products have to be kept in closed packaging to protect the components, mainly the seals, from dust and ultraviolet ravs.

3.2 Environments

The products shall be kept in environments with low percentage of humidity, no condensation, no salt, protected from atmospheric factors, far away from heating devices and magnetic fields. Eliminate equipment that can produce ozone, as this element is extremely destructive for

3.3 Protection cap

the seals.

The protection cap assembled on the thread has to be removed at the moment of the product installation only

3.4 Special packaging In case of requests for special packaging contact the customer service.

4.0 INSTALLATION INSTRUCTIONS

4.1 Pre Installation inspections

Before installation of the product it is necessary to inspect it visually and to verify if the part number and description of the product refers to the one requested.

4.2 Use of flexible hoses

To absorb better the vibrations and mechanical stress on the connection mechanism of the couplings, it is suggested to use flexible hoses.

In this way you avoid vibrations of the circuit that can use accidental disconnection or damage on the coupling.

4.3 Hose assembling The hose has to be assembled so that connection/disconnection of the couplings takes place in easy way and aligned position.

Presence of high radial/axial forces creates misalignment of the couplings during connection/disconnection and can cause damage on the connection and sealing parts.

4.4 Adapter assembling

Use adapters and sealing systems conform to the thread of the product only. To install and remove the couplings use proper tools and act only on flat spanner surfaces of the coupling. Do not use improper tools (spanner for hoses, bench vice, pincer etc.) while these can cause damage on the coupling with malfunction as result. Use the tightening torque stabilized by the norm to screw the adapters.

4.5 Positioning of the coupling It is suggested to install the couplings in such way that they can easy be connected and disconnected, reducing to the minimum the forces and risks for the operator.

It is suggested to protect the couplings using shelters and protections (see sector norms) to guarantee the security and to prevent damage.

5.0 INSTRUCTIONS OF USE

5.1 Modality of use

The modality of use changes in accordance to the type of product used.

For every type of product, the modality of use described in the catalogue or the specific usage instructions supplied by Stucchi have to be carefully followed . The system has to be immediately stopped and the product should be replaced whenever one of the following conditions will occur:

the data mentioned in the catalogue.

Presence of leakage. Malfunctioning of the valve.

In the above mentioned cases please contact Stucchi Technical Support for information.

5.2 Connection / Disconnection

Before connecting, the parts of the couplings involved in the connection have to be cleaned. Connection with dirty parts may cause damage such as unexpected and dangerous leakage on the coupling. Another consequence of dirt is contamination of the system.

Do connect and disconnect the coupling only as indicated in the modality of use: do not use other unsuitable tools.

5.3 Mechanical damage

The product shall not be exposed to mechanical damages while they can cause damage and malfunctioning.

Do not use tools to open the valves to release residual pressure trapped in the circuit.

5.4 Circuits cleaning Use the products in clean circuits.

Dirt can damage components of the product and cause malfunctioning.

5.5 Protection caps

Use anti-dust caps when coupling is disconnected to avoid dirt and contamination and to protect the surface from accidental damage caused by collisions.

5.6 Use of semi-couplings of other manufacturers. Do not connect Stucchi half-couplings with other not compatible half-couplings. In case of connection of a Stucchi half-coupling with a half-coupling from another manufacturer, do not exceed the lowest nominal pressure of the two products.

6.0 MAINTENANCE INSTRUCTIONS

The good functional of product is often compromised by a lack of maintenance. To avoid unexpected damage that can cause times of arrest and safety risks it is necessary to apply maintenance periodically.

The period dedicated to the maintenance of the product has to be defined by the user and depends on the type of application and on the working conditions the product is exposed to.

6.1 Ordinary - Preventive maintenance

First, the product should be well cleaned and the area where it is installed as well, then you should check and verify the following steps:

- Absence of breakage or various damage on the products.
- Absence of leakage in general. Correctness of tightening torque of the adapters.
- Check the level of circuit contamination
- The connected parts or the parts in movement should be greased with grease
- compatible with the seals assembled in the products
- The replacement of the coupling should be planned in accordance with the requested endurance for the specific application.

6.2 Repair

In case of reparation of the products it is recommended to follow Stucchi's specific instructions and use spare parts, tools and documentation supplied by Stucchi only. Please contact Stucchi Technical Support for the above specific information.

IT IS THE RESPONSIBILITY OF THE USER TO SELECT, INSTALL AND USE THE QUICK RELEASE COUPLING IN THE CORRECT WAY.

The texts, data and illustrations indicated in this catalogue, may be changed by Stucchi S.p.A at any time without notice.

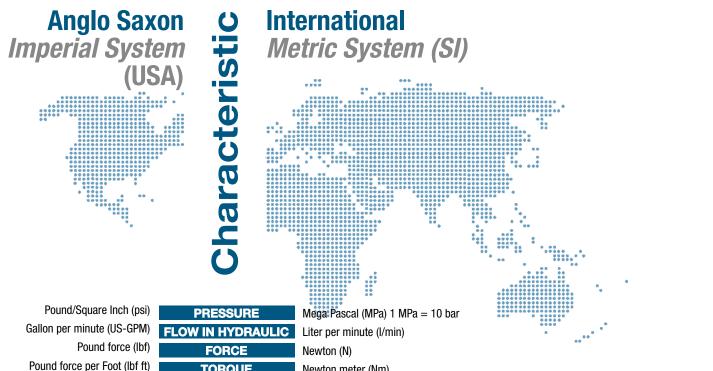
For more information please contact the Stucchi Technical Support, in any case we remind for last updated version always applied at time of installation, see latest written Instruction on www.stucchi.it before selecting or using Stucchi products.

Visible damage, damaged parts of the product, cracks and corrosion. Difficulties in connection and disconnection generated by too high force compared to

Conversion table



Unit of measu

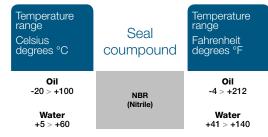


Pound force per Foot (lbf ft) Fahrenheit degree (°F) Inch (Inch) Foot (ft) Pound (lb)



Conversions

Newton meter (Nm) Celsius degree (°C) Millimeter (mm) Meter (m) Kilogram (kg)



USA > SI

1 psi = 0.0069 Mpa1 GPM = 3,78 l/min 1 lbf = 4,444 N1 lbf ft = 1,357 Nm $^{\circ}F = (^{\circ}C^{*}1, 8) + 32$ 1 lnch = 25,4 mm 1 ft = 0,3048 m1 lb = 0,1536 Kg

SEAL Temperature range

taken into account.

range given by Stucchi seal suppliers after

Fluid in use, external condition (radiant

heating, temperature changes...), internal

of the fluid, thermal expansion...) should be

Every application has to be analyzed by the

Customer prior to do the final choice. Please contact us for further information.

laboratory tests made in standard conditions. It is given for Customer information only

SEAL compatibility

|S| > USA

1 l/min = 0,265 CPM

1 Nm = 0,737 lbf ft

1 Mpa = 145 psi

1 N = 0,225 lbf

°C = (°F-32)/1,8

1 Kg = 2,2016 lb

It is a generic indication of the seal temperature Verify that the seals of the product are compatible with the medium used. Make sure that no other not compatible fluids do not come in contact with (is intended as a guide but not as a warranty). the seals in case of maintenance It does not means all the Stucchi products are or due to external environment condition. Do not use Stucchi product with homologated for such seal temperature range. flammable, explosive or dangerous fluids. We always recommend to do a customer condition (duration of exposure, state changes verification & validation test to approve the products in the specific application prior to do the final choice. Please contact us for further information.

1 mm = 0,03937 lnch 1 m = 3,28084 ft

Size, different references



	Body	size (Inch)			K Dash siz		
		1/8		(4) -2			
		1/4	6.3		-4		
		3/8	10		-6		
		1/2	12.8	5	-8		
		5/8	16		-10		
		3/4	19		-12		
		1	25		-16		
	1	-1/4	31,5	5	-20		
	1	-1/2	40		-24		
		2	50		-32		

Quick Coupling Glossary



Brinelling

Markings of the locking balls on the metallic parts where they are in contact with high impulse applications.

Connect torque

Value of torque required to connect the couplings without residual pressure in the system.

Interchangeability

Possibility of male coupling half or female coupling half to connect with the other brands of couplings.

Max. flow suggested

Max. flow suggested by Stucchi

Max. residual pressure during disconnection

Max. allowed residual pressure (pressure trapped in the circuit) to disconnect the coupler.

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Burst pressure

Value of pressure at which a coupling loses its ability to retain pressure.

Coupled

Male coupling half connected with the female coupling half.

ISO Size

Size indicated by ISO standard (the International Organization for Standardization) related to interchangeability of the couplings.

Max. operating pressure

The maximum peak of pressure at which can be used the product.

Pressure drop

Pressure lost between the inlet and the outlet of the coupling.

Size

Nominal size of coupling body.

Value of force required to dis/con-

nect the couplings without residual pressure in the system.

Dis/Connect force

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Disconnect torque

Value of torque required to disconnect the couplings without residual pressure in the system.

Mechanical connection

Method or type of connection that creates retention between the male coupling half and female coupling half.

Max. residual pressure during connection

Max. allowed residual pressure (pressure trapped in the circuit) to connect the coupler.

Quick coupling

A quick, easy, sure product to repeatedly connect and disconnect almost any fluid line in a system and to turn off the flow immediately upon disconnect.

Spillage

Indicative value of the fluid loss per couple - uncouple cycle without residual pressure. Checked on sample in accordance with ISO 7241-2 test method.

Valve system

Type of valve used to shut-off medium flow in the male or female coupling half once disconnected.

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Rated flow

Typical rated flow relative to the size, in accordance with ISO 7241-2 standard.

Temperature range

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See page 188.

Tightening torque

Recommended torque to apply during connection on screw to connect couplings to prevent accidental disconnection.

Stucchi S.p.A. Headquarter Via delle Arti e dei Mestieri, 17 24040 Pagazzano (BG) Italy *Registered Office* Via Galileo Galilei, 1 24053 Brignano Gera d'Adda (BG) Italy stucchi.it



Stucchi USA inc.

1105 Windham Parkway, Romeoville IL 60446 USA stucchiusa.com

Stucchi (Shanghai)

Fluid Power Technology Co., Ltd No. 5, Lane 3500, Xiupu Road Kangqiao Industrial Park Pudong New District 201315 Pudong Shanghai, China stucchichina.com

Stucchi FCP Pty Ltd. 8 / 7-11 Rodeo Drive Dandenong South VIC 3175 Australia stucchiaustralia.com



