



XV0-P with Flange ø22 Std, BH-HY (ref .from XP- 001 to XP-017)

When changing the direction of rotation of the XV-0P pump, it is not necessary to change the flange, as the same one is used.

When disassembling and reassembling the pump, take special care to ensure that seals and back-up rings do not come out of place and that no foreign bodies, such as shavings or dirt in general, get inside the pump.

Flange Ø22 (ref. from XP- 001 to: XP- 017)					
S S	S S	Take out the goars	D Invert	D D	D D
Remove the key, nut and washer from the shaft. Loosen and remove the fastening screws.	flange.	Take out the gears and upper bush. Warning!! The bush <u>must</u> never be turned. m, the inlets and out	positions of the driven and driving shafts. Warning! The body and cover must not be turned. Use the marking on the body as your reference.	removed flange back in place taking care to clean the body-base contact surfaces.	and tighten the